

# Ultrahigh Conductive Materials for Electric Machines

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Professor

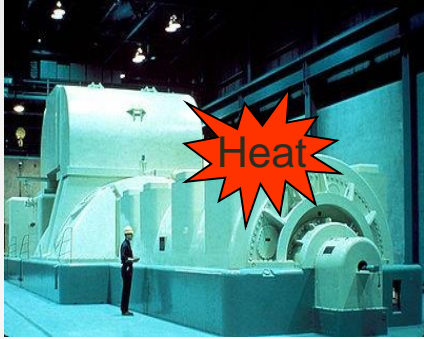
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# Electrical Conductors and Energy Loss by Resistive Heating



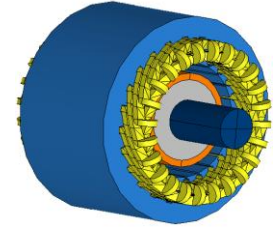
Electric power generators



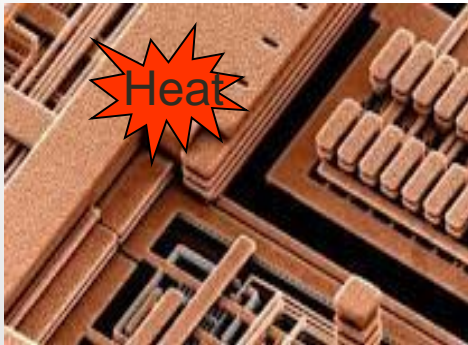
Electric power grid



Various motors and their applications



Copper windings



Copper interconnects



Electrical cables



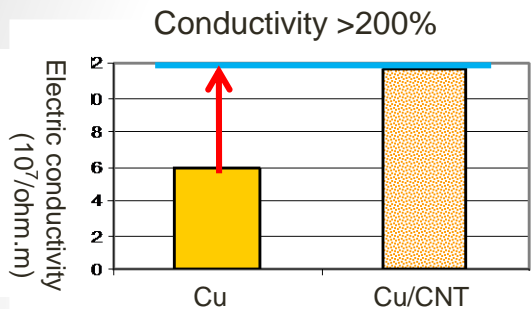
Computers

# Issues about Conductors

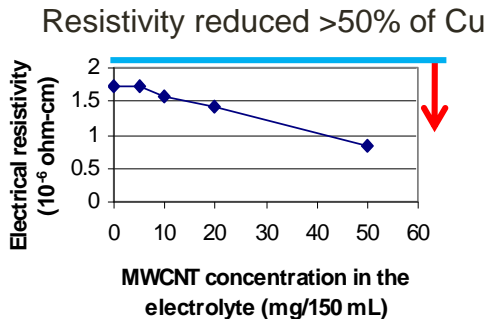
- Currently Cu or Al are main players
- Resistivity of Cu is  $1.7\mu\Omega/\text{m}$ , Al is  $2.7\mu\Omega/\text{m}$
- Joule (resistive) heating  $Q=I^2Rt$ , proportional to I and R
- Electric machines' efficiency is proportional to the current I, large current densities are preferred
- Large current wastes more energy due to Joule heating
- More heating needs more energy for cooling
- Thermal mechanical a threat for reliability
- How to increase the thermal and electrical conductivities at room temperature?



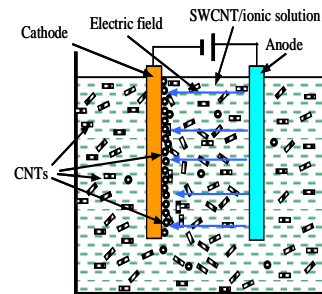
# Performance of Ultraconductive Copper/CNT Nanocomposite



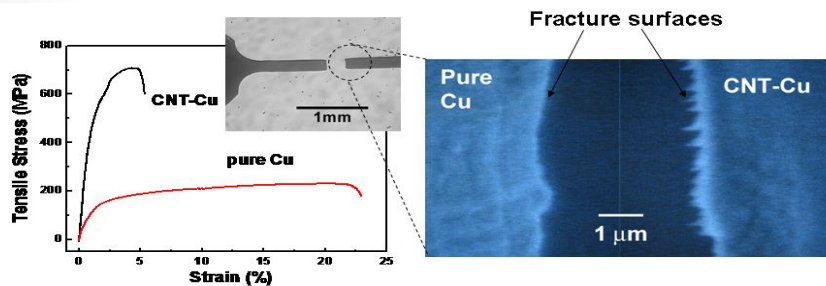
Comparison of electrical conductivity



Resistivity vs. CNT concentration



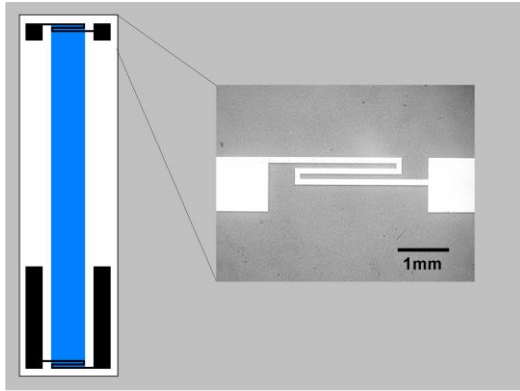
Cu/CNT fabrication



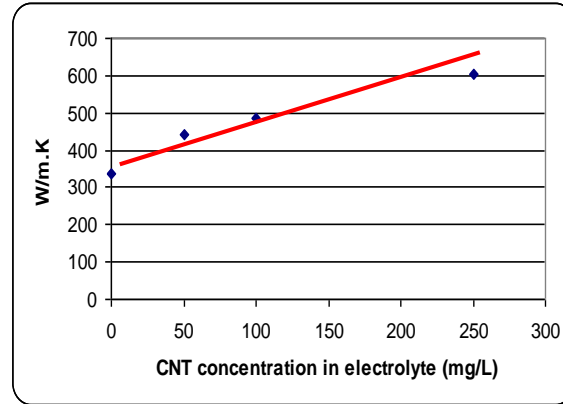
Tensile testing of Cu/CNT

- Conductivity is 200% of copper
- Strength >300% of copper
- Thermal conductivity >180% of copper
- Addition of CNT <1%
- Cost of Cu/CNT < 4% more of copper

# Thermal Conductivity of Cu/CNT

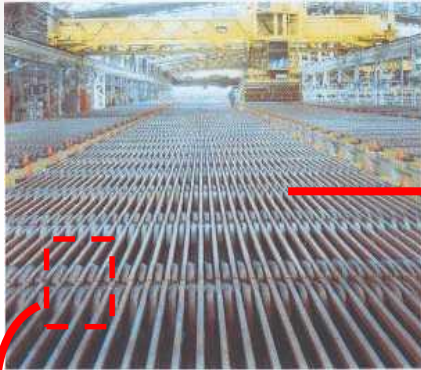


Schematic diagram of the thermal conductivity measurement setup and an optical image of the Pt heater

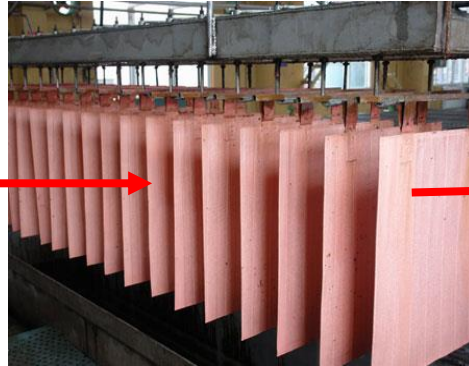


Thermal conductivity of Cu/CNT versus CNT addition in electrolyte (actual CNTs in Cu/CNT is < 1%)

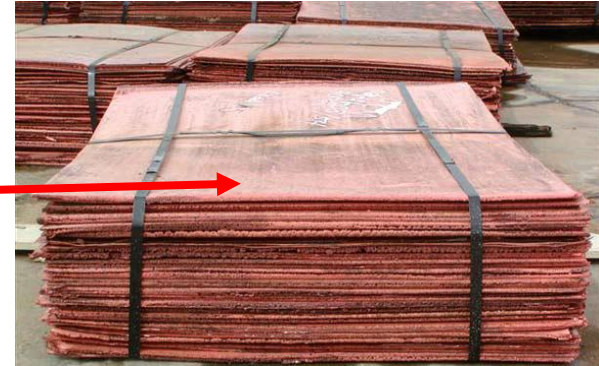
# Designed for Manufacturing Scale-up



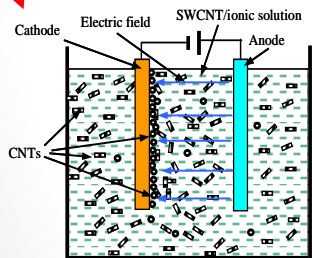
Today's standard copper refining is electrochemical



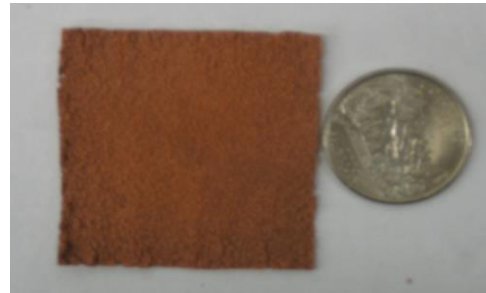
Copper cathode deposited



Copper plates removed from cathodes



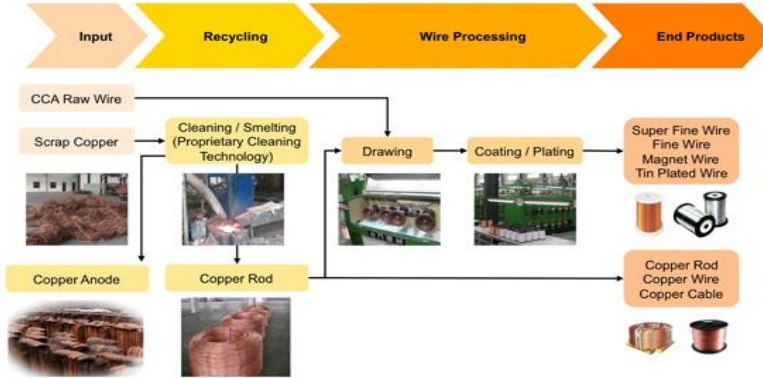
Schematic of single co-deposition cell



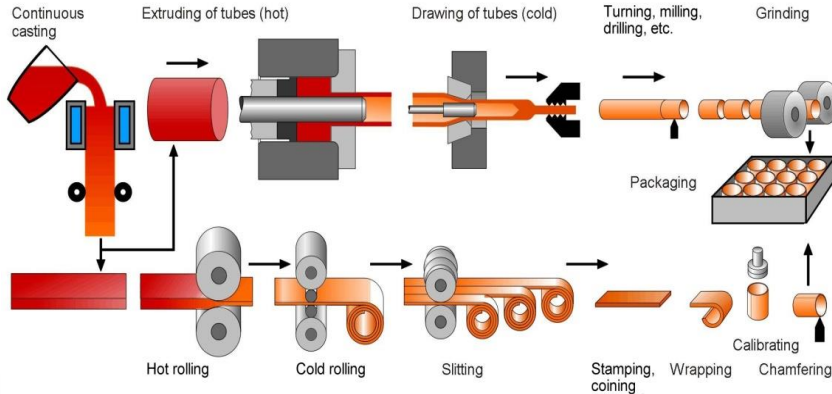
Copper/CNT plate at UCF

# Manufacture of Wires and Cables

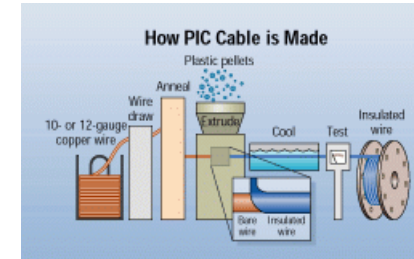
Solid round shape wire conductors



Other shaped conductors



The manufacturing process from casting to the finished machined and wrapped bushing



***Thank you for your attention!***

