



Leveraging Standard Geospatial Representations for Industrial Augmented Reality

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Industrial Augmented Reality



Maintenance



Remote assistance



Assembly guidance



Other data overlay scenarios

Motivation – Project Goals

- Enable overview of the manufacturing floor
- Display real-time contextual information
- Transfer technology



Motivation – Project Goals

Start moving the camera up with speed 1

```
http://192.151.1.108/cgi-bin/ptz.cgi?action=start&channel=0&code=Up&arg1=0&arg2=1&arg3=0
```

Device: GFAGie01; UUID: mtc_adapter001

Device : GFAGie01

Events

Timestamp	Type	Sub Type	Name	Id	Sequence	Value
2020-02-27T17:34:36.343947	Availability		avail	GFAGie01-dtop_1	295795840	UNAVAILABLE
2020-02-27T17:34:36.343157	EmergencyStop		estop	GFAGie01-dtop_2	295795830	UNAVAILABLE
2020-02-27T17:34:36.343804	AssetChanged			GFAGie01_asset_chg	295795838	UNAVAILABLE
2020-02-27T17:34:36.343874	AssetRemoved			GFAGie01_asset_rem	295795839	UNAVAILABLE

Condition

Timestamp	Type	Sub Type	Name	Id	Sequence	Value
2020-02-27T17:34:36.343227	Unavailable		system	GFAGie01-dtop_3	295795831	

Rotary : A

Samples

Timestamp	Type	Sub Type	Name	Id	Sequence	Value
2020-02-27T17:34:36.342090	Angle	ACTUAL	Aposition	GFAGie01-A_2	295795815	UNAVAILABLE

NIST SMS Test Bed

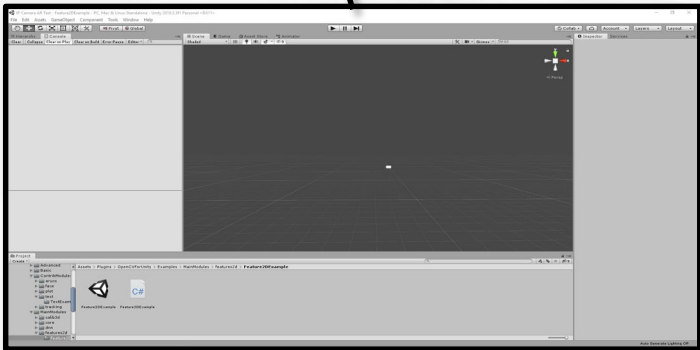
MTConnect Data

Unity Application

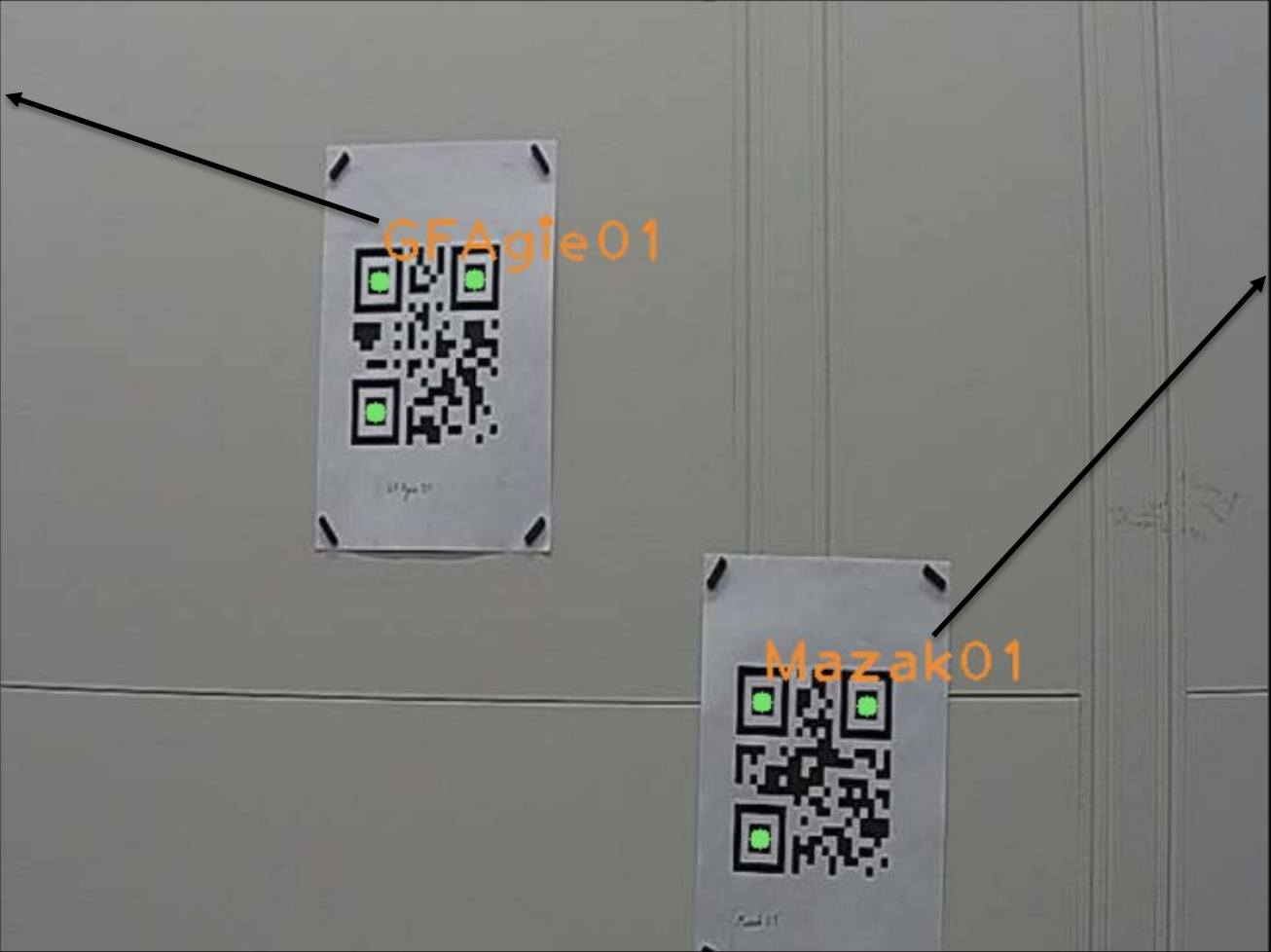
PTZ Commands

PTZ IP Camera

Video Stream



Initial Prototype

Machine:GFAgie01 Uuid: mtc_adapter001 (Samples)		Machine:Mazak01 Uuid: mtc_adapter002 (Samples)
72019-11-21T06:56:05.112934 Xposition 107672492 18.97709		72019-11-21T06:56:05.138437 Xload 107672496 36
2019-11-21T06:56:05.257469 Xposition 107672504 18.97715		2019-11-21T06:56:05.138229 Xfrit 107672495 0
2019-11-21T06:56:05.406710 Xposition 107672508 18.97705		2019-11-21T06:56:05.138549 Zabs 107672497 -19.445986
2019-11-21T06:56:05.551160 Xposition 107672511 18.97706		2019-11-21T06:56:06.221252 Zabs 107672526 -15.893542
2019-11-21T06:56:05.696677 Xposition 107672514 18.97715		2019-11-21T06:56:07.307932 Zabs 107672562 -12.432157
2019-11-21T06:56:05.841122 Xposition 107672517 18.97707		2019-11-21T06:56:05.138661 Zfrit 107672498 3.2004
2019-11-21T06:56:05.985671 Xposition 107672520 18.97706		2019-11-21T06:56:05.138879 auto_time 107672500 10571121
2019-11-21T06:56:06.131761 Xposition 107672524 18.97708		2019-11-21T06:56:06.221578 auto_time 107672527 10571122
2019-11-21T06:56:06.275169 Xposition 107672531 18.97707		2019-11-21T06:56:07.308102 auto_time 107672563 10571124
2019-11-21T06:56:06.435235 Xposition 107672535 18.97708		2019-11-21T06:56:05.139083 total_time 107672502 49509581
2019-11-21T06:56:06.579767 Xposition 107672539 18.97709		2019-11-21T06:56:06.226464 total_time 107672529 49509582
2019-11-21T06:56:06.725451 Xposition 107672543 18.97714		2019-11-21T06:56:07.308303 total_time 107672565 49509583
2019-11-21T06:56:06.869977 Xposition 107672547 18.97694		2019-11-21T06:56:05.138981 cut_time 107672501 5755996
2019-11-21T06:56:07.013646 Xposition 107672551 18.97724		2019-11-21T06:56:06.222416 cut_time 107672528 5755997
2019-11-21T06:56:07.161878 Xposition 107672555 18.97702		2019-11-21T06:56:07.308210 cut_time 107672564 5755998
2019-11-21T06:56:07.305387 Xposition		2019-11-21T06:56:05.138766 Fact

Limitations



QR Code



Marker



Occlusion

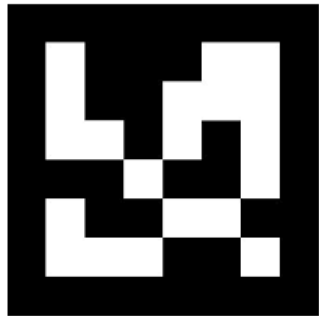


Information



Addressing the Limitations

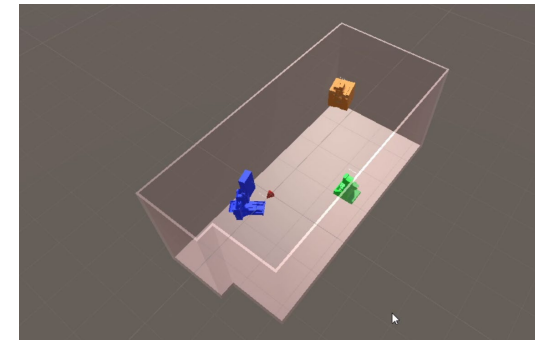
Improved detection using AR fiducial markers (but still limited)



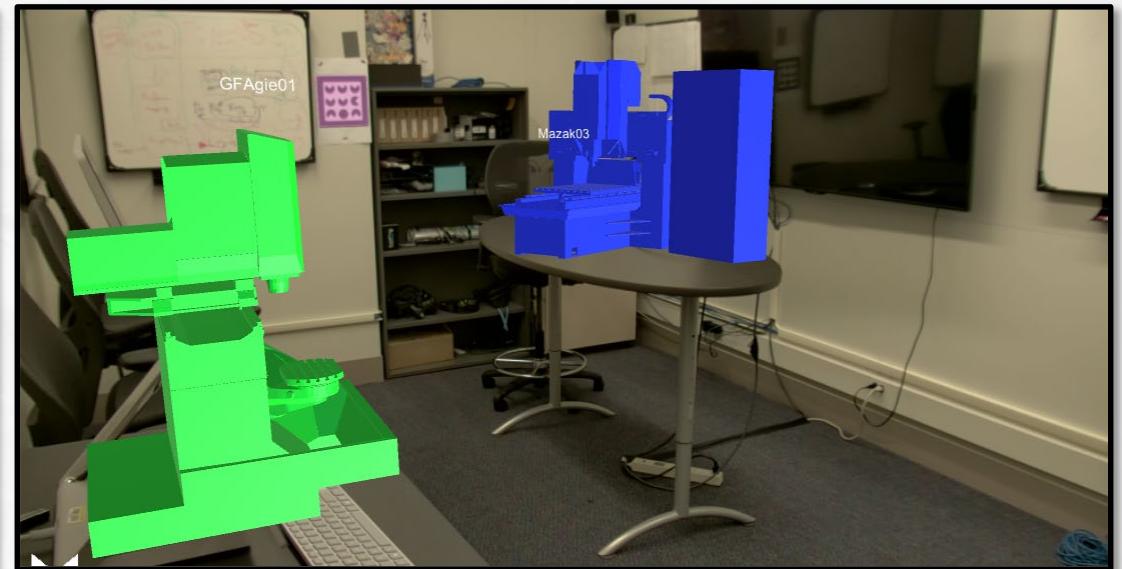
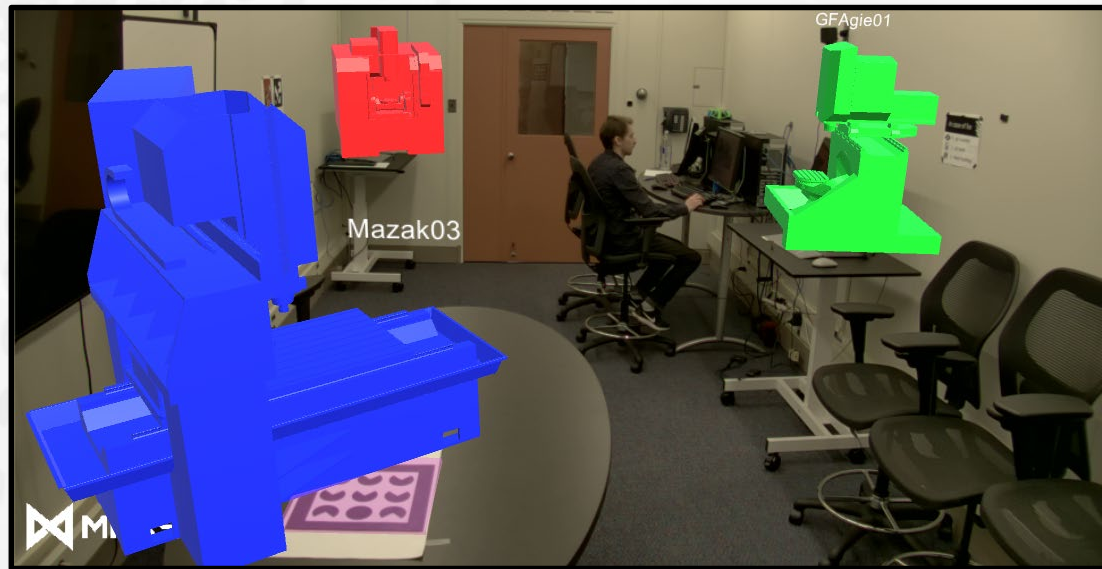
Display 3D data in addition to the MTConnect data



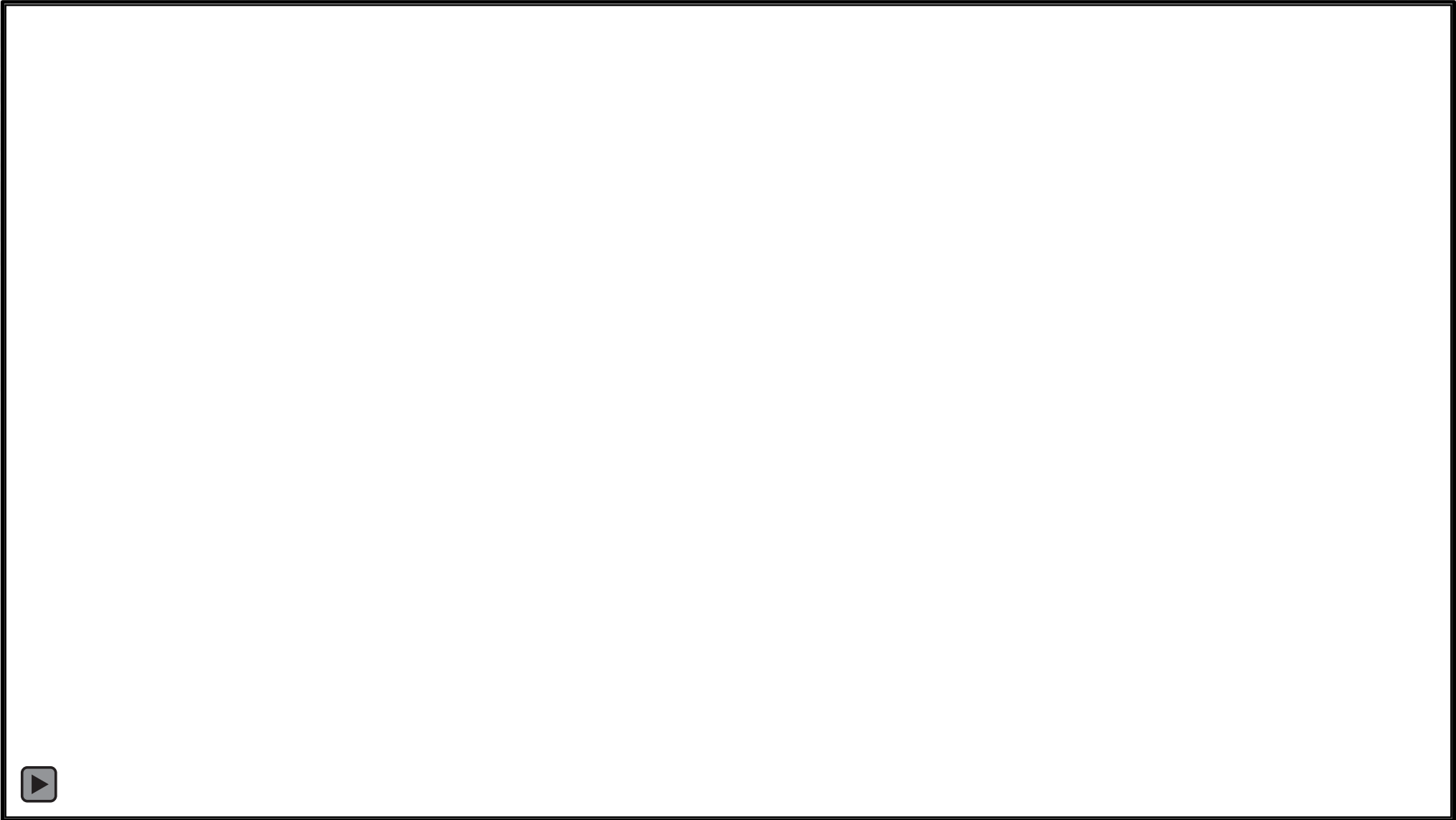
Track the room rather than individual objects



Second Iteration

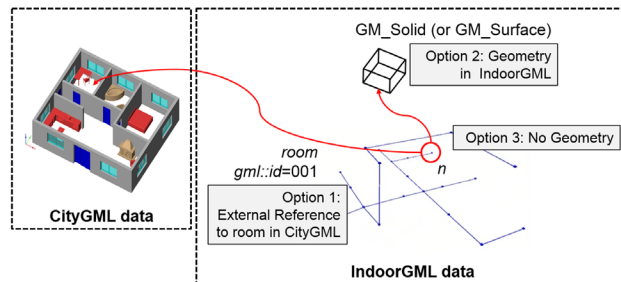


Second Iteration



Opportunities

Incorporating Standard Geospatial Representations

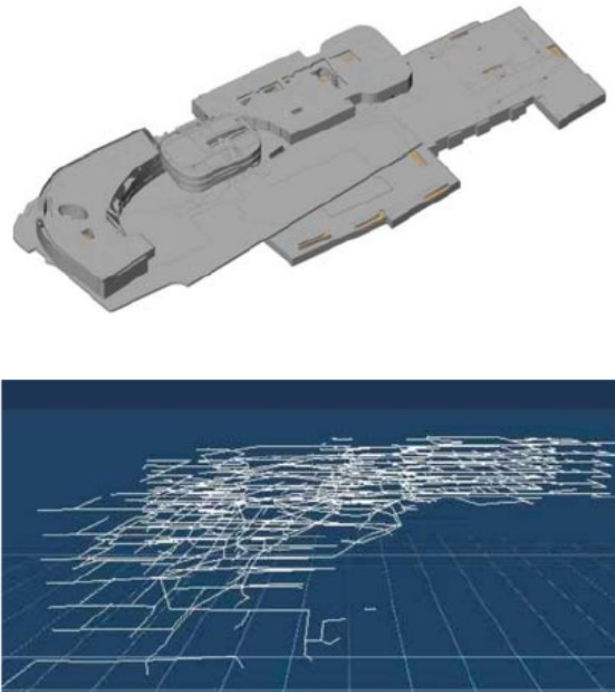


Addressing Technology Transfer Challenges

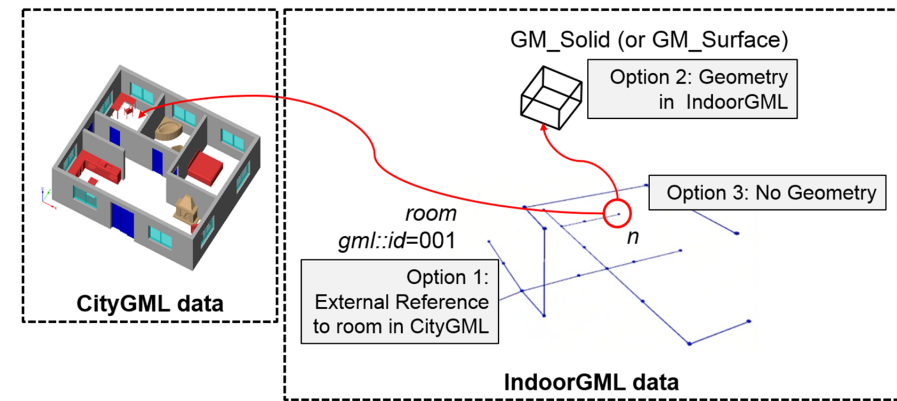


Standard Geospatial Representations

CityGML vs IndoorGML

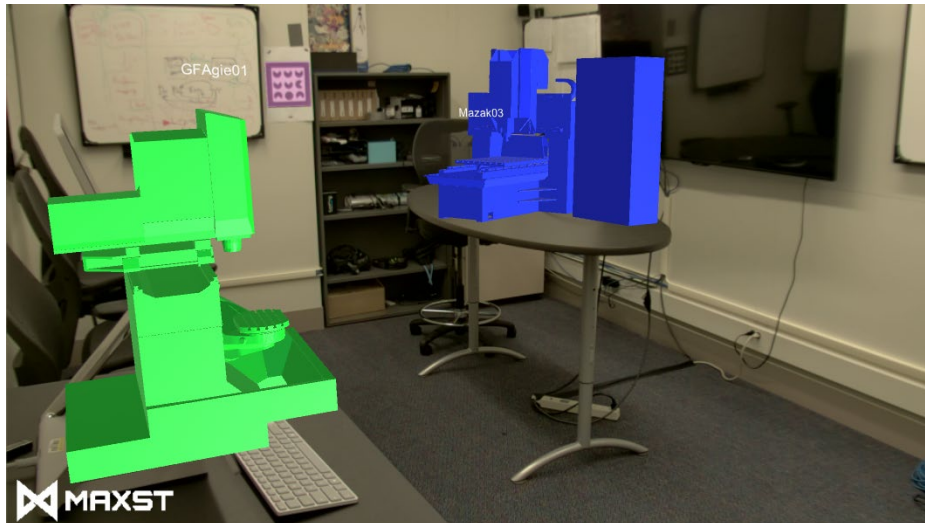


Integration of the Two Standards

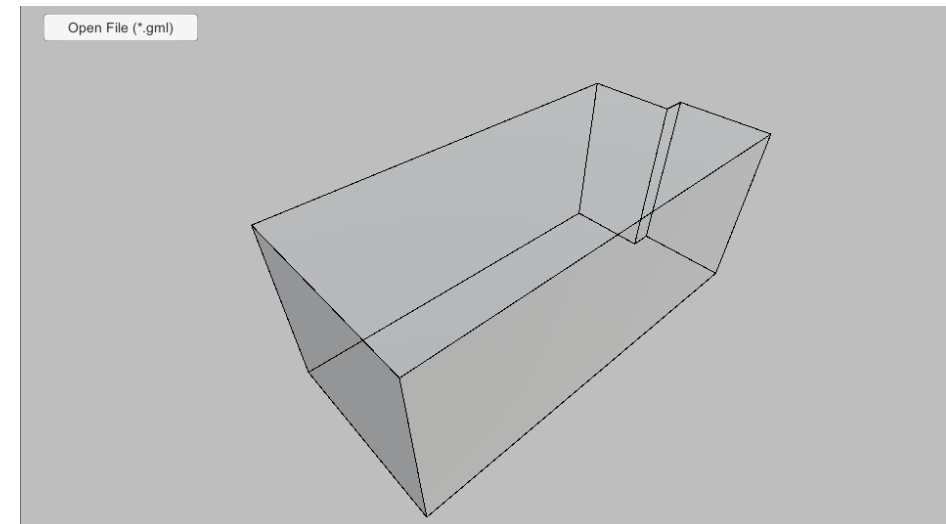


Standard Geospatial Representations – DIVE Lab

Digital Information Visualization and Exploration (DIVE) Lab



IndoorGML representation of the DIVE Lab



Standard Geospatial Representations – Example

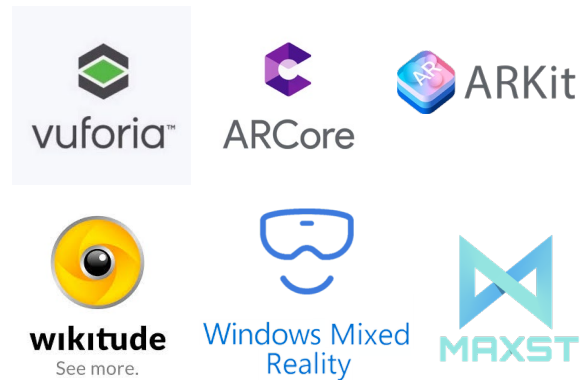


Interoperability and Scalability

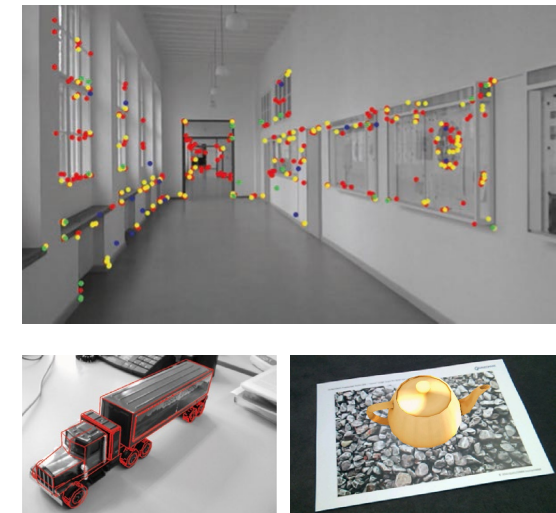
Devices and Sensors



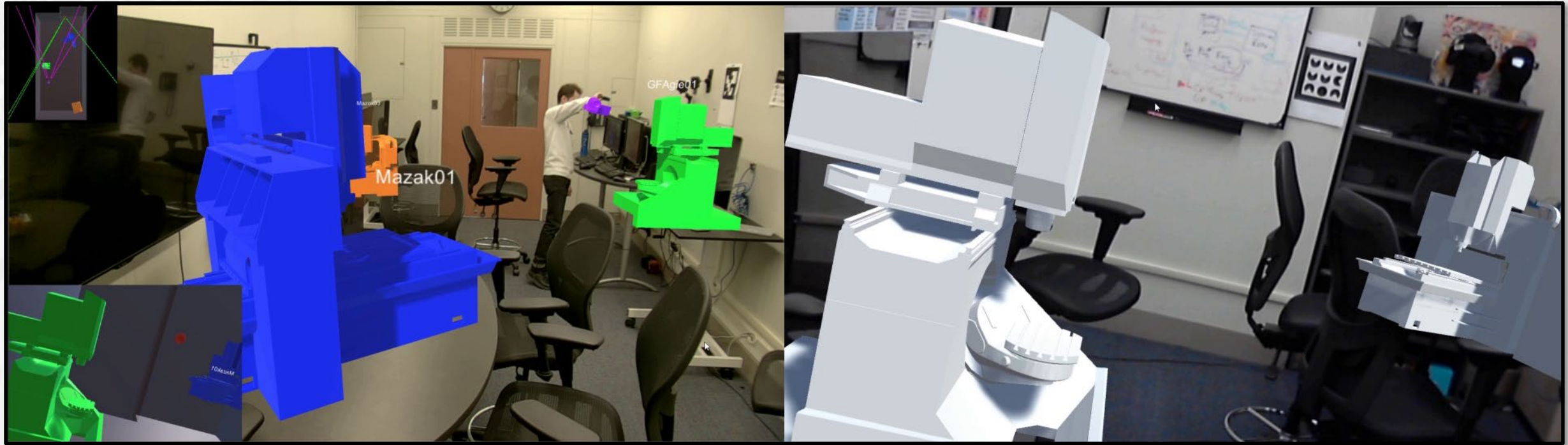
Frameworks



Algorithms



Interoperability and Scalability

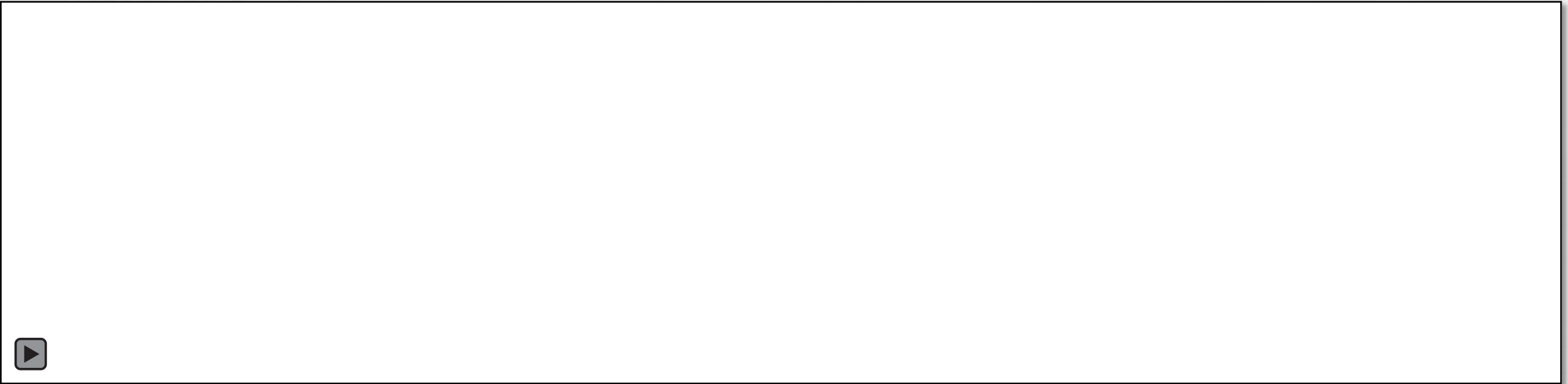


Marker-less “Instant” Tracking



Marker Tracking

Interoperability and Scalability – Demo



Marker-less “Instant” Tracking



Marker Tracking

Takeaways

- Situational awareness can be guided by geospatial representations
- Interoperability related challenges need to be addressed
- Future work is needed in testing scalability and maintainability