



# Damage to Common Healthcare Polymer Surfaces from UV-C Exposure

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## Introduction:

Healthcare associated infections are a significant concern in acute care facilities across the US<sup>1</sup>. Studies have shown the importance of a hygienic patient environment in reducing the risk of such infections<sup>2,3</sup>. This has caused an increased interest in ultraviolet light disinfectant technology as an adjunct technology to provide additional pathogen reduction to environmental surfaces and patient care equipment (i.e. surfaces)<sup>4-6</sup>. It is also well known that ultraviolet light (UV-C) can cause premature degradation of materials, particularly certain plastic materials<sup>7-11</sup>.

However, there is little information in the literature regarding characterizing this degradation of plastics and other materials used for surfaces in healthcare. This study evaluated multiple characterization techniques discussed previously<sup>12-13</sup> and proposes a systematic approach to further understand early onset degradation of plastics due to UV-C exposure.

## Materials and Methods:

Ten grades of plastic materials were exposed to UV-C light in a manner consistent with standards given in the healthcare and furniture industry to achieve disinfection. Approximately 1 inch x 2 inch samples of ten types of polymers were cut from larger sheets of the material using a laser cutter. All samples were convenience samples cut from larger sheets purchased from McMaster-Carr, a commercial materials supplier. The materials included:

- Polypropylene (PP)
- Ultra High Molecular Weight Polyethylene (UHMW PE)
- Polytetrafluoroethylene (PTFE or Teflon)
- Clear polymethyl methacrylate (PMMA or clear acrylic)
- White polymethyl methacrylate (PMMA or white acrylic)
- Polyoxymethylene (Delrin)
- Polyester (poly[ethylene terephthalate] or PET)
- Polycarbonate
- Nylon
- Acrylonitrile butadiene styrene (ABS)

Each sample was exposed to 6 hours 24 minutes of UV-C energy at the distance of 1 meter from a low pressure, high output soft glass mercury-vapor UV-C bulb. The exposure time was determined by calculation based on the BIFMA standard<sup>14</sup>. According to BIFMA standard<sup>14</sup>, the total UV-C energy exposure for each test period should be:

$$(500 \mu\text{W}/\text{cm}^2)/\text{sec} \times 60 \text{ sec}/\text{min} \times 60 \text{ min}/\text{hr} \times 16 \text{ hr}/\text{test period} \times 1 \times 10^{-6} \text{ J}/\mu\text{W} = 28.8 \text{ J}/\text{cm}^2$$

## These materials were characterized by:

- Visual appearance using confocal laser scanning microscopy (CLSM)
- Chemical composition change using Fourier Transform Infrared Spectroscopy (FTIR)
- Surface energy using water contact angle via goniometer
- Surface roughness/profilometry using CLSM
- Material hardness using nanoindentation

## Results:

**Table 1:** Mean change in water contact angle (+/-SD) to select plastics after exposure to UV energy.

| Sample        | Untreated (deg) | UV Exposed (deg) | % Change | P-Value |
|---------------|-----------------|------------------|----------|---------|
| ABS           | 87.0 ± 7.2      | 61.7 ± 3.1       | -29.0    | <0.001  |
| White acrylic | 62.4 ± 7.4      | 70.3 ± 8.6       | 12.7     | 0.116   |
| Clear acrylic | 82.4 ± 4.9      | 52.9 ± 6.9       | -35.8    | <0.001  |
| Delrin        | 80.9 ± 4.3      | 73.2 ± 3.2       | -9.7     | 0.0048  |
| Nylon         | 89.0 ± 1.5      | 62.7 ± 5.9       | -29.6    | <0.001  |
| PC            | 88.0 ± 3.4      | 66.3 ± 5.5       | -24.7    | <0.001  |
| PET           | 138.1 ± 3.0     | 81.3 ± 3.5       | -41.1    | <0.001  |
| PP            | 86.6 ± 5.4      | 82.7 ± 1.8       | -4.5     | 0.124   |
| Teflon        | 113.9 ± 5.9     | 101.6 ± 3.6      | -10.8    | 0.0015  |
| UHMW          | 90.6 ± 6.0      | 84.0 ± 3.4       | -7.3     | 0.0413  |

**Table 2:** Change in Root Mean Square (Sq) surface roughness (+/- SD) in select plastics after UV exposure.

| Sample        | Untreated Sq (µm) | UV Exposed Sq (µm) | Change (%) | P-Value |
|---------------|-------------------|--------------------|------------|---------|
| ABS           | 1.54 ± 0.26       | 1.81 ± 0.33        | 17.5       | 0.0703  |
| White acrylic | 1.22 ± 0.12       | 1.67 ± 0.92        | 36.9       | 0.1733  |
| Clear acrylic | 0.96 ± 0.21       | 0.89 ± 0.16        | -7.3       | 0.4602  |
| Delrin        | 1.78 ± 0.18       | 2.06 ± 0.15        | 15.7       | 0.0017  |
| Nylon         | 1.59 ± 0.27       | 2.33 ± 1.71        | 46.5       | 0.2146  |
| PC            | 1.08 ± 0.07       | 1.28 ± 0.24        | 18.5       | 0.0276  |
| PET           | 7.77 ± 0.70       | 6.90 ± 0.39        | -11.2      | 0.0045  |
| PP            | 2.02 ± 0.16       | 1.84 ± 0.24        | -8.9       | 0.0751  |
| Teflon        | 4.54 ± 0.27       | 4.87 ± 0.67        | 7.3        | 0.1955  |
| UHMW          | 3.89 ± 0.35       | 4.90 ± 0.95        | 25.9       | 0.0077  |

**Table 3:** Change in color for select plastics after exposure to UV energy.

| Sample        | L*a*b, Δ E Value | ASTM Whiteness, % Change |
|---------------|------------------|--------------------------|
| ABS           | 3.28             | -12.23                   |
| White acrylic | 10.66            | -48.83                   |
| Clear acrylic | 0.12             | -0.49                    |
| Delrin        | 1.54             | -7.10                    |
| Nylon         | 2.67             | -9.45                    |
| PC            | 3.89             | -17.52                   |
| PET           | 1.15             | -5.82                    |
| PP            | 0.12             | -0.51                    |
| Teflon        | 0.66             | -3.37                    |
| UHMW          | 0.74             | -3.04                    |

**Table 4:** Change in material hardness (+/-SD) measured through nanoindentation before and after exposure to UV energy.

| Sample        | Untreated (Mpa) | Treated (Mpa) | Change (Mpa) | P-Value |
|---------------|-----------------|---------------|--------------|---------|
| ABS           | 265.2 ± 4.6     | 362.4 ± 6.9   | 97.2         | <0.001  |
| White acrylic | 391.9 ± 10.0    | 374.9 ± 12.4  | -17.0        | 0.0014  |
| Clear acrylic | 373.6 ± 2.5     | 351.4 ± 1.7   | -22.2        | <0.001  |
| Delrin        | 395.3 ± 9.9     | 381.1 ± 12.8  | -14.2        | 0.0061  |
| Nylon         | 252.4 ± 7.1     | 253.3 ± 8.2   | 0.9          | 0.7737  |
| PC            | 306.1 ± 6.1     | 323.7 ± 4.7   | 17.6         | <0.001  |
| PET           | 251.2 ± 18.5    | 218.1 ± 16.5  | -33.1        | 0.0003  |
| PP            | 223.2 ± 1.71    | 199.6 ± 1.51  | -23.6        | <0.001  |
| Teflon        | 274.0 ± 50.7    | 226.6 ± 15.1  | -17.3        | 0.0057  |
| UHMW          | 204.4 ± 4.6     | 197.3 ± 0.3   | -7.1         | <0.001  |

## Discussion and Conclusions:

The primary implication of the study is that while it is important to apply an adequate level of UV-C energy to achieve efficacy, it is equally important not to apply excess UV-C energy as it can accelerate surface damage and prematurely shorten the useful life of the asset. All characterization methods were able to identify one or more specific degradation features from UV-C exposure covering different aspects of physicochemical properties of the surfaces. However, these methods showed different sensitivity and applicability to identify the onset of surface damage. Different types of surface materials showed different susceptibility and modes to degradation upon UV-C exposure.

Materials such as ultrahigh molecular weight polyethylene consistently showed little damage except when characterized by profilometry/surface roughness, which showed a significant change ( $P < 0.01$ ). Other plastics, such as ABS, consistently showed evidence of increased damage from most test methods, with the exception of optical microscopy, which was not particularly revealing for ABS.

All of these samples showed lesser/minimal damage in at least one characterization method, demonstrating that multiple characterization methods are much more revealing than a single method. The plastics least damaged by UV-C energy were polypropylene and ultrahigh molecular weight polyethylene. The most damaged plastics were white acrylic, ABS, nylon, and polycarbonate, which showed evidence of significant surface damage in multiple characterization methods. These four materials represent the highest risk of damage from excess UV-C exposure, and because these are materials commonly found in the healthcare environment, efforts should be made to limit their exposure to excess UV-C energy, balancing dose with desired efficacy.

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