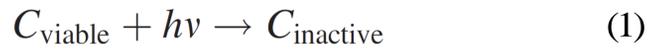


## Applied Fluence

The disinfection process is based in a photoreaction, that is directly proportional to the product of the absorbed photon flux and the time of illumination (Bolton, 2015).



$h\nu$  is the photon energy referred at specific wavelength  $\lambda$

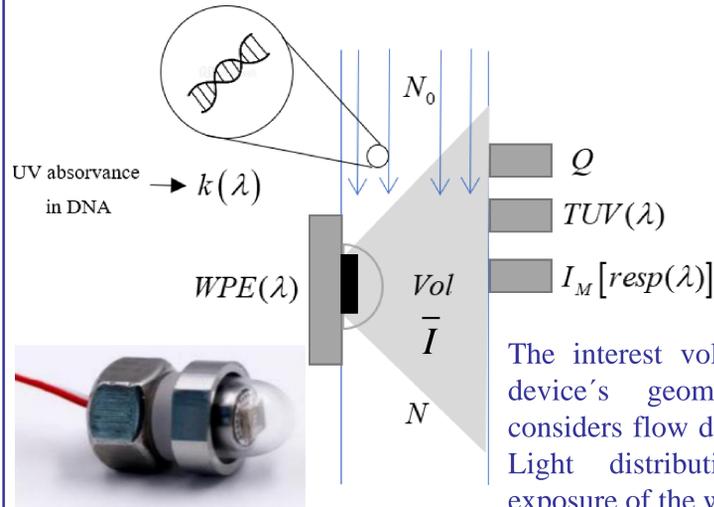
$$d(\text{Fluence}) = dI \times dt \quad (2)$$

$dF$  is a differential fluence applied on a differential volume of interest, where water flow ( $Q$ ) is irradiated with UV intensity  $dI$  during  $dt$  time.

$$\text{Fluence} = \bar{I} \times t = \bar{I} \times (\text{Vol} / Q) \quad (3)$$

Fluence is the total applied Fluence in the interest volume irradiated,  $\bar{I}$  is the nominal UV intensity, this is a representative value applied on the water flow  $Q$ .

## Schematic process description using UV LEDs



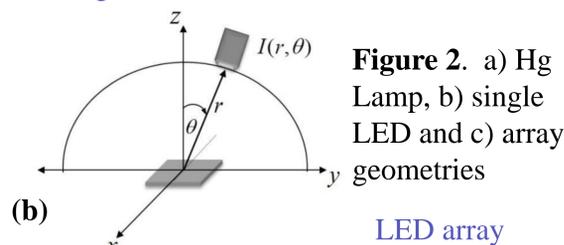
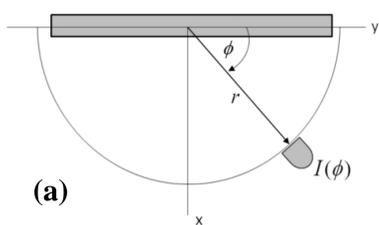
**Figure 1.** Key parameters for fluence determination in water disinfection process.  $WPE$  is a UV LED property,  $I_M$  represent the instant intensity measured, in the same way  $TUV$  and  $Q$  are empirical measured values. The values for  $N_0$ ,  $N$  and  $k$  are found after bioassays analysis.

The interest volume irradiated depend of the device's geometry. The device's design considers flow dynamics, and homogeneous UV Light distribution. Additionally the time exposure of the water flow must to be optimized.

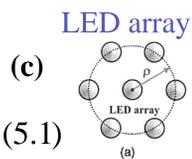
## Intensity distribution of Hg Lamps and UV LEDs

Hg Lamps has Cylindrical Geometry

Single Led is a Lambertian emitter



**Figure 2.** a) Hg Lamp, b) single LED and c) array geometries



Total optical output power.

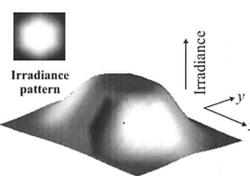
$$P = 2\pi r^2 \int_0^\pi I(\phi) \sin(\phi) d\phi \quad (4.1)$$

$$P = \pi r^2 \int_0^\pi I(\theta) dA(\theta) \quad (5.1)$$

Spatial Intensity distribution

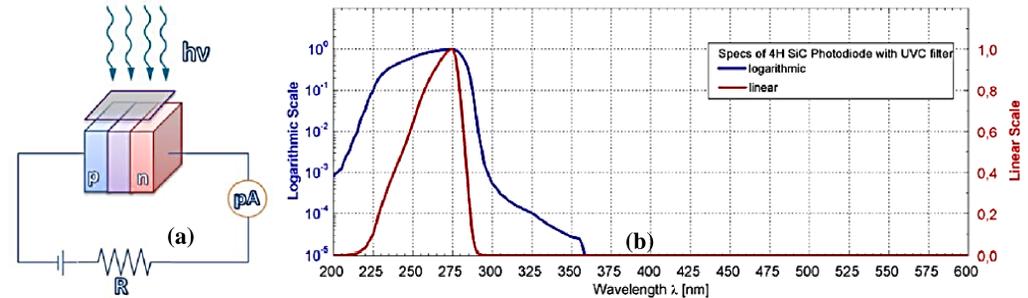
$$I(\vec{r}) = I_0 \frac{R_l}{|\vec{r}|} 10^{-a(|\vec{r}| - R_l)} \quad (4.2)$$

$$I(r, \theta) = \frac{I_0 \cos^m \theta}{r^2} \quad (5.2)$$



## UV Intensity and Transmittance monitoring

Most of the Intensity and Transmittance monitoring devices are commonly calibrated at 253.7 nm.



**Figure 3.** a) Representation of basic semiconductor structure of photodiode and b) Spectral Responsivity of SiC photodiode SGLux model SG01D-C18, source: Data Sheet SG01D-C18, Max-Planck-Str. 3, Berlin.

## Inactivation Kinetics and Fluence

First order inactivation dynamics.

$$\int_{N_0}^N \frac{dN}{N} = k(\lambda) \bar{I} \int_0^t dt \quad (6.1)$$

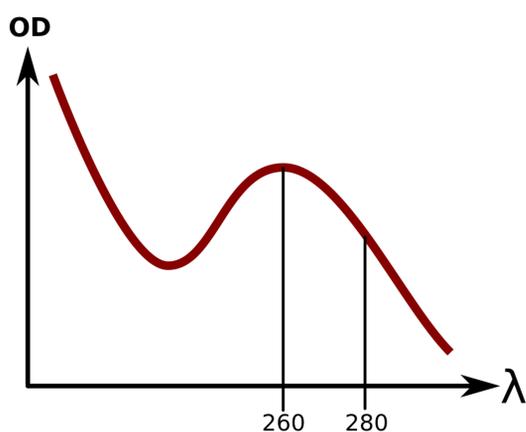
Chick's Law

$$N = N_0 10^{-k(\lambda) \bar{I} t} \quad (6.2)$$

Kinetic constant of inactivation of specific microorganism can be related with the fluence (Rattanukul, 2018).

$$N = N_0 10^{-k(\lambda) \text{Fluence}} \quad (7)$$

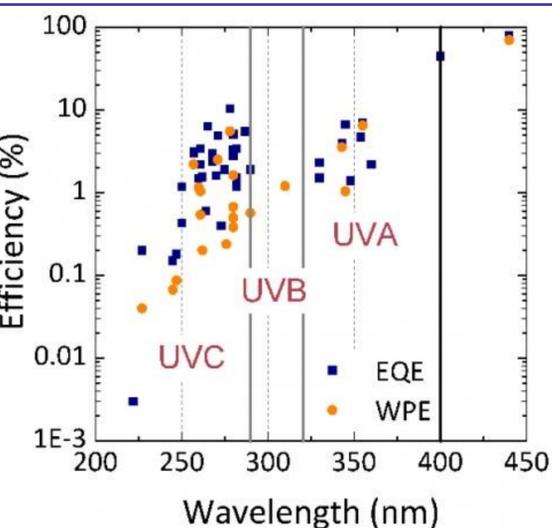
## Wavelength dependence of DNA absorption



**Figure 4.** DNA absorbs 1.8 times as much UV at 260 nm

The absorption value refers to a specific wavelength ( $\lambda$ ) related to the ultraviolet transmittance (UVT) by the Lambert-Beer Law. Prior to the appearance of deep ultraviolet light emitting diodes (UV-C LEDs), the majority of UV disinfection devices are calibrated for a  $\lambda$  of 253.7 nm, characteristic for the mercury gas spectrum.

## Wall Plug Efficiency of UV LED



The wall plug efficiency (WPE) is defined as the ratio of electrical power consumption  $P_{LED}$  and optical output power of the UV-C LED device denoted by  $P_{LIGHT}$ . Kneissl related the  $WPE$  with external quantum efficiency (EQE) and the rate between optical and electrical energy as shown in the next equation (Kneissl, 2019).

$$WPE = \frac{P_{LIGHT}}{P_{LED}} = \eta_{EQE} \frac{h\nu}{eV} \quad (8)$$

**Figure 5.**  $WPE$  and external quantum efficiency (EQE) related with  $\lambda$ .

## Results and Conclusions

**Table 1**

|         | Wavelength nm | WPE % | k cm <sup>2</sup> /mJ | E <sub>3</sub> kWh/m <sup>2</sup> |
|---------|---------------|-------|-----------------------|-----------------------------------|
| Hg Lamp | 253,7         | 33    | 8,11                  | 0,009                             |
| LED     | 265           | 0,6   | 8,05                  | 0,41                              |
| LED     | 280           | 1,9   | 5,61                  | 0,17                              |

Taken from: Rattanukul (2018)

WPE at 280 nm is three times larger than at 265 nm. The kinetic inactivation constant  $k$  is only 30% less than the one at 265 nm resulting in half the energy consumption compared to the use of an LED at 265 nm. Furthermore the LED at 285 nm has a larger lifetime.

$$\text{Fluence} = I [TUV(\lambda), WPE(\lambda)] \times (\text{Vol} / Q) = k(\lambda)^{-1} \log(N / N_0) \quad (9)$$

All parameters must be referred to the same wavelength to determine an optimal Fluence value.

## Acknowledgment

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