



Electrical Manufacturers' Role in Cyber Supply Chain Risk Management

NIST Cybersecurity Risk Management Conference

Agenda

- Introduction and Overview of NEMA
- NEMA's Supply Chain Best Practices
- NEMA's Cyber Hygiene Document
- Summary & Key Takeaways

Who is NEMA?



Mission

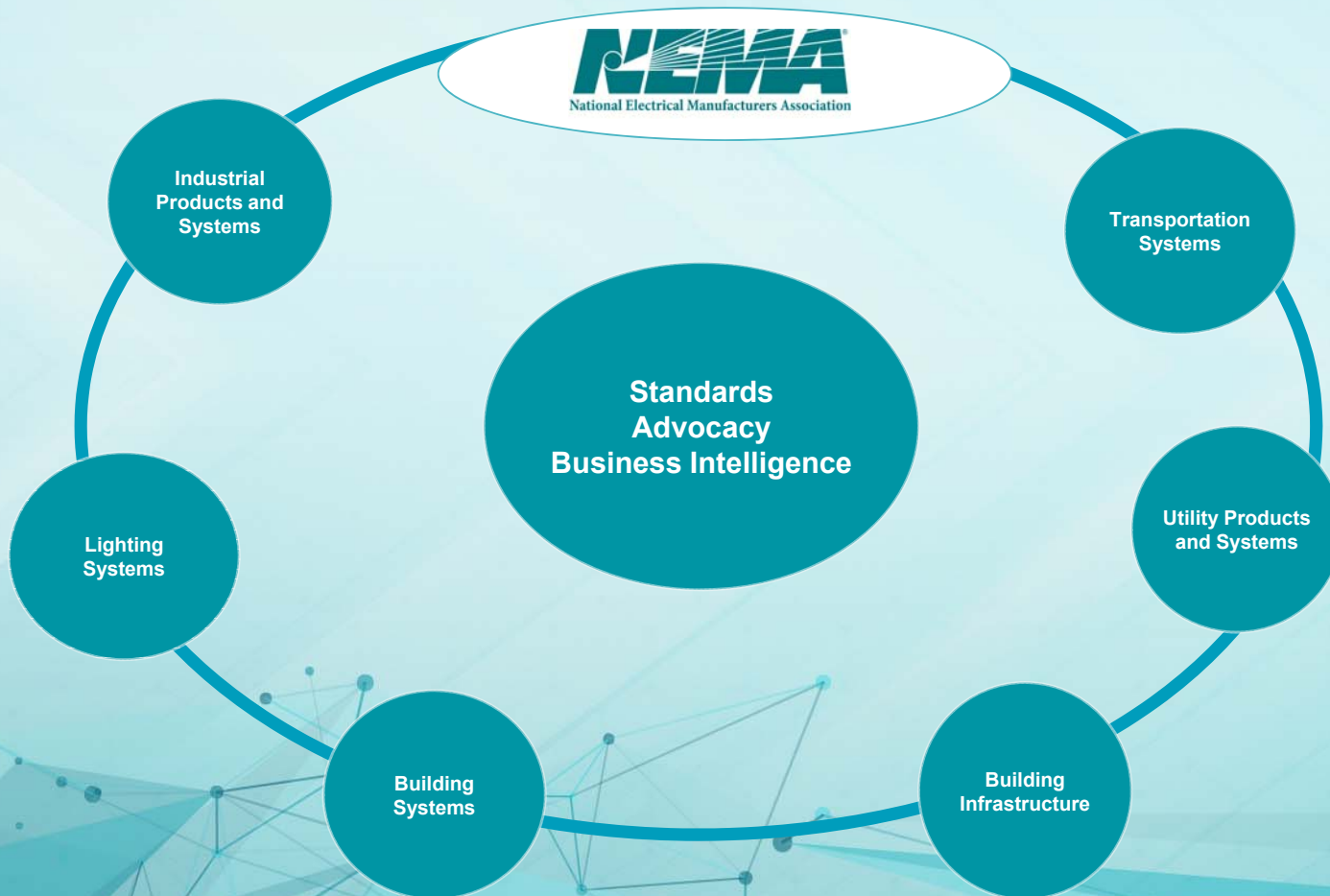
Help Member Companies....

- Expand market opportunities
- Mitigate barriers and costs
- Enhance business performance

By...

- Developing Standards and promoting code adoption and use
- Advocating for Members and their products
- Providing exclusive industry data, customized research and economic forecasts
- Educating Members on evolving technologies, industry trends and legislative/regulatory conditions

The NEMA Ecosystem



NEMA's Supply Chain Best Practices

Purpose

- Identify a set of industry best practices and guidelines for manufacturers to implement during product development
- Minimize possibility that bugs, malware, viruses, other exploits that can be used to negatively impact product operation
- Not intended to be all-inclusive
 - Makes references to other documents for more information

Document Layout

- Introduction, Scope, Definitions
- Best Practices- Four Product Life Cycle Phases
 - Description of Product Life Cycle Phase
 - Identification of Threats and Analysis of Their Implications
 - Reference Documents
 - Manufacturers Recommendation

Manufacturing and Assembly

- Detect and eliminate anomalies in the embedded components
 - Evaluate component versions-malware analysis
 - Where technically feasible-code signing
 - Documented design and purchasing process

Tamper Proofing

- Configuration of manufactured device can't be altered from the production line to the operating environment
 - Tamper resistant coatings or seals
 - O/S with minimal kernel features and reduced application sets
 - Disabling unsecure communications (i.e. FTP, TFTP, and Telnet)
 - Secure-by-default protocols

Security Development Life Cycle

- Manufactured device complies with security requirements of the operating environment.
 - Documented configuration management process
 - Consider 3rd party quality assurance audits
 - Company risk management system
 - Incident or event management plan
 - Tight communication channels- both upstream and downstream

Revocation and Decommissioning

- Processes to prevent obsolete/discontinued devices from being used to penetrate active networks
 - Purging/sanitization techniques
 - Physical destruction/disposition
 - Consider penetration testing

Alignment with Portions of Siemens Charter of Trust

- Responsibility throughout the digital supply chain
 - Identity and access management
 - Encryption
 - Continuous protection

<https://www.siemens.com/content/dam/webassetpool/mam/tag-siemens-com/smdb/corporate-core/topic-areas/digitalization/cybersecurity/shi-13378-cot-dok-narrative-online-2018-02-13-sbi-en.pdf>

NEMA's Cyber Hygiene Document



NEMA's Cyber Hygiene Best Practices Document

- Identify a set of industry best practices and guidelines to increase cybersecurity sophistication
- For electrical equipment and medical imaging manufacturers in their manufacturing facility and engineering processes
 - Not intended to specify product features
- Not intended to be all-inclusive
 - Makes references to other documents for more information

Fundamental Principles

- Segmenting Networks
- Understanding Data Types & Flows
- Hardening Devices
- Monitoring Devices and Systems
- User Management
- Hardening Devices
- Updating Devices
- Providing a Recovery Plan or Escalation Process

Summary and Key Takeaways

Summary and Key Takeaways

- NEMA Members understand their important role
 - Cyber supply chain risk management
 - Cyber hygiene within their manufacturing facilities
- Standards and best practices should be industry-developed
 - Government collaboration-enhance security and drive innovation
- NEMA and its Members will continue to be a resource
 - Future work project addressing cyber hygiene from the end-user/application perspective



Document Links:

<https://www.nema.org/Standards/Pages/Supply-Chain-Best-Practices.aspx>

<https://www.nema.org/Standards/Pages/Cyber-Hygiene-Best-Practices.aspx>

Questions?

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