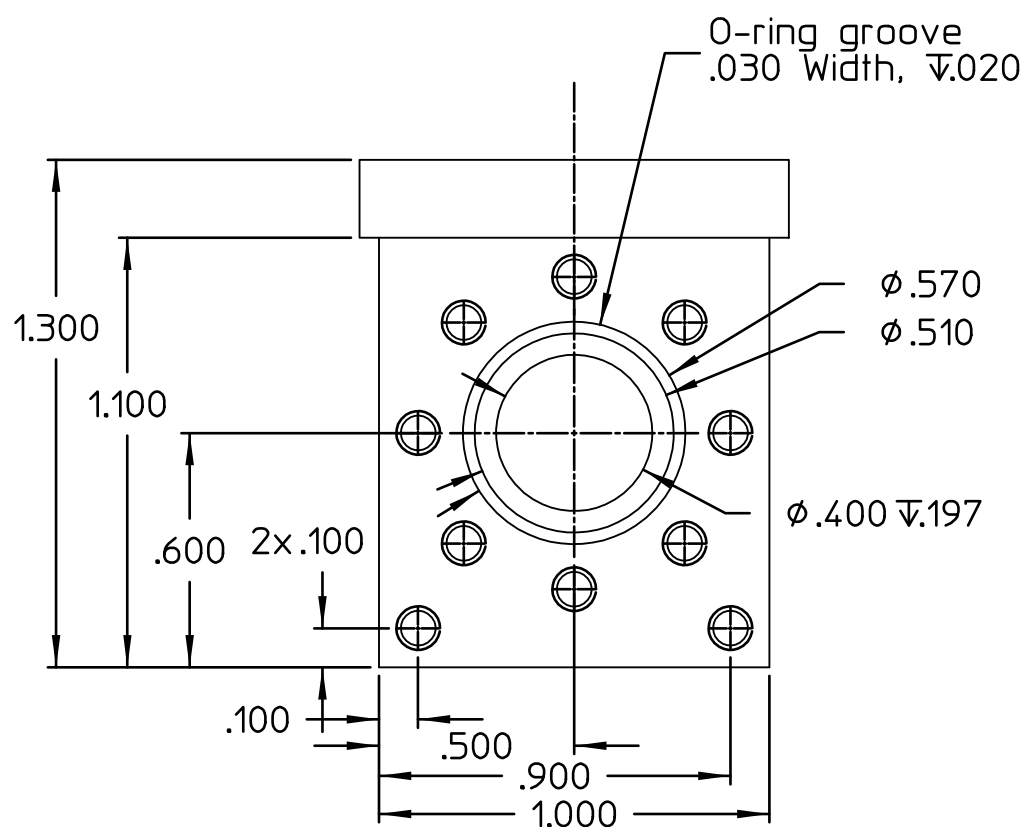
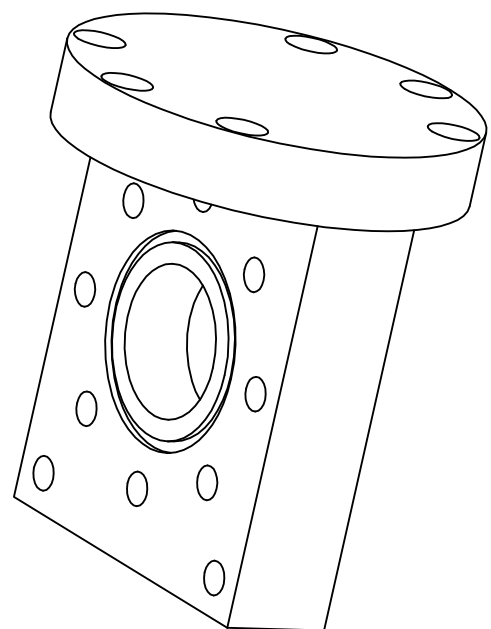
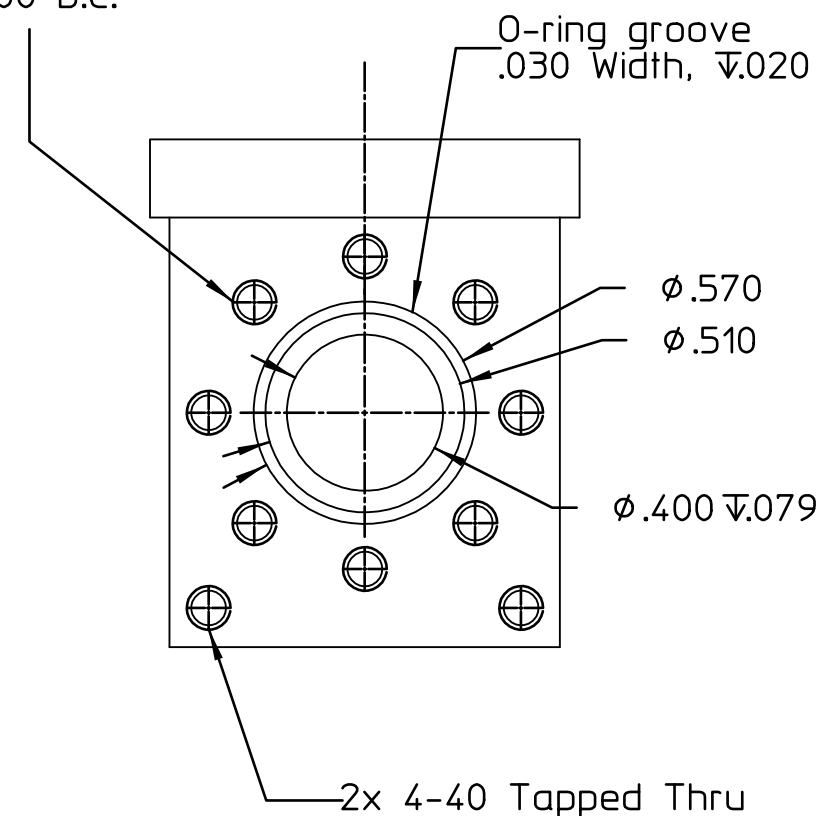
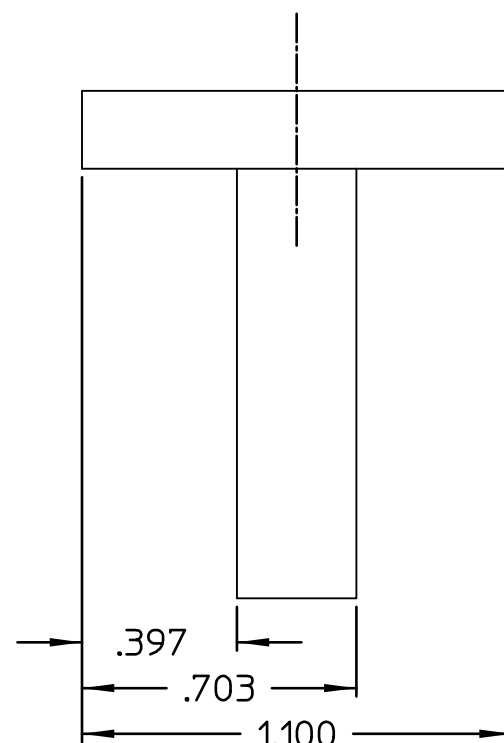


6x  $\phi$ .136 Thru,  
as shown on an 8 hole,  
 $\phi$ .945 B.C.

REVISIONS				
No.	ZONE	ECN	CHANGE	DATE
2	B1/2		CORRECTED O-RING GROOVE WIDTH	8/21/12



8x 4-40 tapped thru,  
equally spaced  
on a  $\phi$ .800 B.C.



NOTES:  
1. Break all sharp edges .005 - .015

MATERIAL SPECIFICATION		APPROVALS	
MATERIAL ALUMINUM, 6061-T6	ENGR	DATE	
FORM	ENGR MNGR	DATE	
MODEL DATA		DRAWING DATA	
MODEL NAME Samp_Holder_Body	STATE work	DATE 8/21/12 1:07 PM	
CREATOR evan	VERSION 2	SHEETS	
DATE 4/5/07 11:02 AM	DRAFTER colin	DATE 8/21/12 1:07 PM	
	LAST UPDATE BY colin	DATE 8/21/12 1:59 PM	

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE :  
DECIMALS FRACTIONS  
.XXX ±.005 ±.015  
.XX ±.01  
ANGLES ±.5

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

ENGINEER  
evan

PHONE #

NIST		CENTER FOR NEUTRON RESEARCH	
National Institute of Standards and Technology Technology Administration, U.S. Department of Commerce		100 BUREAU DRIVE GAITHERSBURG, MD. 20899	
SANS Sample Holder; 5 & 2mm Depths			
SIZE B	DWG No. 014-0614	REV 2	
SCALE 2:1	RELEASE DATE	SHEET 1 of 1	
CALC. WT.	ACT. WT.	DIM. & TOL. PER ANSI Y14.5M-1982	