

## Table of Contents

<b>Section 2.23.</b>	<b>Weights.....</b>	<b>2-85</b>
<b>A.</b>	<b>Application .....</b>	<b>2-85</b>
	A.1. General.....	2-85
	A.2. Exceptions.....	2-85
	A.3. Additional Code Requirements.....	2-85
<b>S.</b>	<b>Specifications.....</b>	<b>2-85</b>
	S.1. Material.....	2-85
	S.2. Design.....	2-85
	S.2.1. Surface.....	2-85
	S.2.2. Ring.....	2-85
	S.3. Adjusting Material.....	2-85
	S.4. Marking Requirements.....	2-85
	S.4.1. General.....	2-85
	S.4.2. Apothecaries' Weights.....	2-85
	S.4.3. Troy Weights.....	2-85
	S.4.4. Metric Weights.....	2-85
	S.4.5. Carat Weights.....	2-85
	S.4.6. Counterpoise Weight.....	2-85
<b>N.</b>	<b>Notes.....</b>	<b>2-86</b>
	N.1. Testing Procedures.....	2-86
<b>T.</b>	<b>Tolerances.....</b>	<b>2-86</b>
	T.1. In Excess and in Deficiency.....	2-86
	T.2. On Avoirdupois Weights.....	2-86
	T.3. On Metric Weights.....	2-88
	T.4. On Carat Weights.....	2-88
	T.5. On Apothecaries and Troy Weights.....	2-88

THIS PAGE INTENTIONALLY LEFT BLANK

## Section 2.23. Weights

### A. Application

- A.1. General.** – This code applies to commercial weights; that is, weights used in connection with commercial weighing devices.
- A.2. Exceptions.** – This code does not apply to test weights or to other “standards” of mass.
- A.3. Additional Code Requirements.** – In addition to the requirements of this code, Weights shall meet the requirements of Section 1.10. General Code.

### S. Specifications

- S.1. Material.** – The material used for weights shall be as follows:
- (a) Weights of 6 g or 100 gr and larger shall be made of a metal, or a metal alloy, not softer than brass.
  - (b) Weights of less than 6 g or 100 gr may be made of aluminum, but shall not be made of iron or of unplated steel, except stainless steel.
- S.2. Design.**
- S.2.1. Surface.** – The surface of a weight shall be smooth and shall not be coated with thick, soft, or brittle material. A weight of more than 2 g or 30 gr or shall not have sharp edges, points, or corners.
- S.2.2. Ring.** – A ring on a weight shall not be split or removable.
- S.3. Adjusting Material.** – Adjusting material shall be securely positioned and shall not project beyond the surface of the weight.
- S.4. Marking Requirements.**
- S.4.1. General.** – A weight shall be marked to show clearly its nominal value, which shall include identification of the unit; however, the nominal value of a weight of 30 gr or 2 g, or less, may be designated by dots, lines, figures, distinctive shape, or other appropriate means.
- S.4.2. Apothecaries’ Weights.** – On apothecaries’ dram, ounce, and pound weights, the letters “ap” shall be used in combination with the nominal value and the appropriate abbreviation of or symbol for the unit.
- S.4.3. Troy Weights.** – On troy ounce and pound weights, the letter “t” shall be used in combination with the nominal value and the appropriate symbol of the unit.
- S.4.4. Metric Weights.** – On metric weights, the symbols “kg,” “g,” and “mg” shall be used in combination with the nominal value of kilograms, grams, and milligrams, respectively.
- S.4.5. Carat Weights.** – On carat weights, the letter “c” shall be used in combination with the nominal value.
- S.4.6. Counterpoise Weight.** – A counterpoise weight shall be marked to show clearly both its nominal value and the value it represents when used on the multiplying-lever scale for which it is intended.

## N. Notes

**N.1. Testing Procedures.** – Commercial weights should be tested on a precision balance using standard weights, the errors of which, when used without correction, do not exceed  $\frac{1}{3}$  of the smallest tolerance to be applied. (Also see Appendix A, Fundamental Considerations, paragraphs 3.2. Tolerance for Standards and 3.3. Accuracy of Standards.)

## T. Tolerances

**T.1. In Excess and In Deficiency.** – The tolerances hereinafter prescribed shall be applied equally to errors in excess and errors in deficiency.

**T.2. On Avoirdupois Weights.** – The maintenance tolerances shall be as shown in Table 1. Maintenance Tolerance for Avoirdupois Weights. Acceptance tolerances shall be one-half the maintenance tolerances.

<b>Table 1. Maintenance Tolerance for Avoirdupois Weights</b>						
<b>Maintenance Tolerance</b>						
<b>Nominal Value</b>	<b>Equal-Arm Weights</b>		<b>Counterpoise Weights</b>			
			<b>For scales with multiples of less than 1000</b>		<b>For scales with multiples of 1000 or over</b>	
<b>oz</b>	<b>grains</b>	<b>mg</b>	<b>grains</b>	<b>mg</b>	<b>grains</b>	<b>mg</b>
1/64	0.1	6				
1/32	0.3	19				
1/16	0.4	26				
1/8	0.5	32				
1/4	1.0	65				
1/2	1.5	97	1.0	65		
1	1.7	110	1.0	65		
2	2.0	130	1.0	65		
3	2.0	130	1.5	97		
4	3.0	190	1.5	97	1.0	65
5	3.5	230	1.5	97	1.0	65
6	3.5	230	1.5	97		
8	4.0	260	2.0	130	1.5	97
10	4.0	260	2.5	160	2.0	130
12	5.0	320	2.5	160	2.0	130
<b>Lb</b>	<b>Grains</b>	<b>mg</b>	<b>grains</b>	<b>mg</b>	<b>grains</b>	<b>mg</b>
1	5.0	320	3.0	190	2.5	160
2	7.0	450	6.0	390	4.0	260
3	9.0	580	9.0	580	5.0	320
4	11.0	710	11.0	710	6.0	390
5	15.0	970	12.0	780	6.5	420
6	17.0	1190				
7	19.0	1200				
8	21.0	1400	15.0	970	9.0	580
9	23.0	1500				
10	25.0	1600	18.0	1160	10.0	650
15	28.0	1800				
20	30.0	1900				
25	35.0	2300				
30	40.0	2600				
40	45.0	2900				
50	50.0	3200				

**T.3. On Metric Weights.** – The maintenance tolerances shall be as shown in Table 2. Maintenance Tolerances for Metric Weights. Acceptance tolerances shall be one-half the maintenance tolerances.

**T.4. On Carat Weights.** – The maintenance tolerances shall be as shown in Table 2. Maintenance Tolerances for Metric Weights. Acceptance tolerances shall be one-half the maintenance tolerances.

<b>Table 2. Maintenance Tolerances for Metric Weights</b>			
<b>Nominal Value (mg)</b>	<b>Maintenance Tolerance (mg)</b>	<b>Nominal Value (g)</b>	<b>Maintenance Tolerance (mg)</b>
5 or less	0.1	1	4
10	0.3	2	6
20	0.4	3	8
30	0.6	5	10
50	0.8	10	15
100	1.0	20	20
200	1.5	30	30
300	2.0	50	40
500	3.0	100	70
		200	100
		300	150
		500	175
<b>Nominal Value (kg)</b>	<b>Maintenance Tolerance (mg)</b>	<b>Nominal Value (carats)</b>	<b>Maintenance Tolerance (mg)</b>
1	250	0.25*	0.6
2	400	0.5**	1.0
3	500	1.0	1.5
5	800	2.0	2.0
10	1000	3.0	3.0
20	1500	5.0	4.0
		10.0	6.0
		20.0	10.0
		30.0	12.0
		50.0	15.0
		100.0	25.0
		*25 points or less	
		**50 points	

**T.5. On Apothecaries and Troy Weights.** – The maintenance tolerances shall be as shown in Table 3. Maintenance Tolerances for Apothecaries' and Troy Weights. Acceptance tolerances shall be one-half the maintenance tolerances.

<b>Table 3. Maintenance Tolerances for Apothecaries' and Troy Weights</b>					
<b>Nominal Value</b>	<b>Maintenance Tolerance</b>		<b>Nominal Value</b>	<b>Maintenance Tolerance</b>	
<b>grains</b>	<b>grains</b>	<b>mg</b>	<b>oz</b>	<b>grains</b>	<b>mg</b>
1	0.01	0.6	1	0.4	25.0
2	0.02	1.3	2	0.6	40.0
3	0.03	2.0	3	1.0	65.0
5	0.03	2.0	4	1.5	100.0
10	0.04	2.5	5	1.6	105.0
20	0.06	4.0			
<b>scruples</b>	<b>grains</b>	<b>mg</b>	<b>oz</b>	<b>grains</b>	<b>mg</b>
1	0.06	4.0	6	1.8	115.0
2	0.10	6.5	7	1.9	125.0
			8	2.0	130.0
			9	2.1	135.0
			10	2.2	145.0
<b>dr</b>	<b>grains</b>	<b>mg</b>	<b>oz</b>	<b>grains</b>	<b>mg</b>
0.5	0.07	4.5	11	2.4	155.0
1.0	0.10	6.5	12	2.5	160.0
2.0	0.20	13.0	20	2.9	190.0
3.0	0.30	20.0	30	3.7	240.0
4.0	0.40	25.0	50	5.4	350.0
5.0	0.50	30.0			
6.0	0.60	40.0			
<b>dwt</b>	<b>grains</b>	<b>mg</b>	<b>oz</b>	<b>grains</b>	<b>mg</b>
1	0.06	4.0	100	7.7	500.0
2	0.10	6.5	200	12.3	800.0
3	0.15	10.0	300	15.4	1 000.0
4	0.20	13.0	500	23.1	1 500.0
5	0.30	20.0	1 000	38.6	2 500.0
10	0.40	25.0			

THIS PAGE INTENTIONALLY LEFT BLANK