



Model-Based Enterprise Transition Initiative (MBET-I)

Stockpile Services / PRIDE initiative for MBE Implementation

Ryan Kuhns, MBET-I Project Manager



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MBE NSE Heatmap

NSE Authorized Model-Based Definition Use									
PA DA	KCNSC	LANL (PA)	Pantex	SNL-PA	SRS	Y-12			
LANL									
LLNL									
SNL									
			Model authorized as part defining definition (assembly)						
			Model authorized as part defining definition (part)						
			Model authorized as product definition support (SH)						
			Courtesy model released to PA 2D drawing authorized as part defining definition						
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NNSA Perspective on MBE Challenge

- Stockpile Services' Goals, Expected Benefits, Activities
- Challenges Presented by Current System
- MBET-I
 - Scope
 - Partners
 - Essential Teams
 - Milestones, Schedule, and Budget

Risk Management / Challenges to MBET-I

- Cyber / Nuclear Enterprise Assurance (NEA)
- Business Practice Changes / Momentum
- Technical
- Programmatic
- Other challenges / questions discussed throughout



The current drawing-based, drawing centric system for product definition and realization:

- Increases potential for human error through the translation of product definition between model-based and drawing-based formats
- Increases work load as product definition is repeated in model-based and drawing-based formats both at the DA and at the PA.
- Limits the transfer and potential of useful data through a prejudice against model-based definition in NNSA's business and quality processes
- Perpetuates a culture that stymies the development of advanced technologies and processes which may be necessary for future mission execution



Goal: Enable business processes and policies to support digital engineering models as product definition for design, manufacturing and product acceptance

Expected Benefits:

- Accelerated product realization
- Increased collaboration across NNSA's National Security Enterprise (NSE)
- Better quality product
- Proactive policy and technology solutions to Nuclear Enterprise Assurance (NEA) issues associated with digitalization of design/production processes
- Leveraging new options for design, production, and qualification enabled by model-based enterprise (MBE)

Activities:

- Modify and codify business practices
- Establish pilot projects among key NNSA Design Agency (DA) / Production Agency (PA) pairs
- Leverage key partnerships to further MBE implementation



- Modify and codify business practices
 - Notional DPBPS targets
 - Modify current Weapon Quality Policy (NAP-24A)
- Establish studies and pilot projects among key NSE partners
 - Products to inform MBET-I scope execution
 - key to "proving in" MBE and acquiring cultural and organizational buy-in.
 - take advantage of opportunities outside War Reserve (WR) product definition
 - Tooling design and fabrication
 - Joint Test Assembly (JTA) builds
- Strategic Investments in technology
 - Tech funding reserved for projects of exceptional strategic importance
 - MBE-related acquisition funding from M&Os & NNSA orgs will continue



- Leverage key partnerships to further MBE implementation
 - Stockpile Services' Product Realization Integrated Digital Enterprise (PRIDE)
 - NNSA Office of Technology Maturation
 - NNSA Nuclear Weapon Surety and Quality Office
 - NNSA Office of Systems Engineering and Integration
 - Weapon Quality Programs at the Field Offices
 - Managing and Operating (M&O) Partners
 - Department of Defense (DoD)
 - National Aeronautics and Space Administration (NASA)
 - Department of Energy (DOE) Office of Chief Information Officer (OCIO)









Headquarters MBE Transition Team

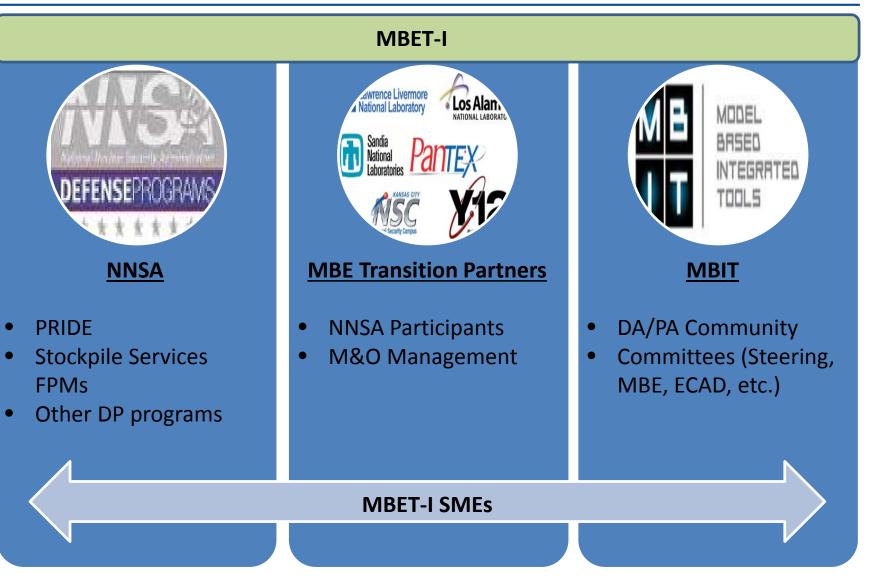
 HQ lead and product realization subject matter experts (SMEs) from NNSA M&Os.

MBE Transition Coordination Committee

- Guide the project and coordinate the achievement of objectives at sites
- Includes NNSA HQ direction / product realization managers from each DA and PA (to include PA representatives from SNL and LANL) / other relevant NNSA programs
- Model Based Integrated Technologies (MBIT) Community
 - Provide detailed technical and policy support to MBE Transition Team and Coordination Committee



Notional Levels of Interoperability



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Milestones:

- FY18 (Funding Year 0)
 - Call for papers NSE pilots and studies (for FY19)
 - Select pilots and studies for FY19
 - Develop relationships with key NNSA partners

FY19 (Funding Year 1)

- Start MBE pilots / studies
- Initiate DA/PA "pairing" studies; Beginning MBE gap analysis at policy and procedure level
- Call for papers NSE pilots and studies (for FY20)
- Select pilots and studies for FY20
- Begin DPBPS / NAP24A revision processes



- FY20 (Funding Year 2)
 - Produce MBE gap analysis at policy and procedure level
 - Produce detailed MBE implementation plan
 - Call for Paper- NSE Pilots and Studies (for FY21)
 - Select pilots and studies for FY21
 - Second round of MBE pilots / studies
 - Begin additional DPBPS revisions (if needed)
- FY21 (Funding Year 3)
 - Negotiating DPBPS / NAP24A Site Impact Analysis (SIA)
 - Third round of pilots / studies
- FY22 (Funding Year 4)
 - Achieve DPBPS revisions
 - Achieve NAP24A revisions
- FY23 (Funding Year 5)
 - NNSA accepts product using model as product definition



FY19 Pilot / Studies

- Main Selection Criteria
 - Alignment with MBET-I Goals
 - Return on Investment (Valuation)
 - NSE Pairings
 - Success Criteria
 - Viability
 - Visibility and Reporting
 - Project Plan
 - TRL/MRL (optional)
 - Operational Capabilities (optional)

Pilot / Proposal Name				
Proposing Site(s)				
Cost (\$k)				
Category	Score	Weight	Category Total	Notes
Alignment		1	0	[Explanatory notes go here]
ROI/Valuation		1	0	
NSE Pairings		1	0	
Success Criteria		1	0	
Viability		1	0	
Visibility and Reporting		1	0	
Project Plan		1	0	
O: TRL / MRL		1	0	
O: Operational Capabilities		1	0	
Pilot / Proposal Total Score			0	



• Cyber

- built into the technical and organizational aspects of MBE implementation
- features as a key subject of MBET-I's collaboration with NSE stakeholders
- NSE model certification can serve as a solution to issues associated with digitalization of design/production processes

Business practice change and momentum

- Obstacles: complexity of policy, NSE politics, and a resistant culture
- Need management commitment at the M&Os to make personnel available and to support change initiatives



Technical

- need to be addressed to ensure that models can equal and exceed drawing based formats in the NSE system
- Availability of resources and connections to secure enterprise operation will be the main factors in how prevalent this risk is to MBET-I goals

Programmatic

- Linking MBE transition initiative work to W80-4 or W78 Replacement Program can tie success of MBE to specific programs
- At the same time, MBE efforts need to show their value to programs in order to be taken seriously as future of NSE's design, production, and qualification activities
- JTA / tooling applications should constitute a portion of MBE related focus in order to mitigate programmatic risks to MBE successes



Questions / Comments / Suggestions? Email: ryan.kuhns@nnsa.doe.gov