T - A C S / R o b o C r a n e Suspended Cargo Acquisition and Stabilization



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Presentation Overview

Emerging cargo handling operational capabilities Current problems with T-ACS boom cranes What is a T-ACS/RoboCrane? The T-ACS/RoboCrane Solution T-ACS/RoboCrane concept I T-ACS/RoboCrane concept II Summary

Video Overview

(Not included in this presentation. Contact NIST for video info.)

Model of conventional T-ACS boom crane

Model of T-ACS/RoboCrane concept I





Emerging Cargo Handling Operational Requirements

This research was conducted during ongoing work to develop Mobile Offshore Base cargo transfer cranes sponsored by DARPA/ONR

Mobile Offshore Base and T-ACS

- Reduce load acquisition, transfer, placement times during normal operations
- Improve in-transfer load stability
- Provide continuous operations in night and adverse weather (to sea state 4)
- Enhance safety, especially in confined areas under reduced visibility

<u>Current/Previous efforts</u>

Rider Block Tagline System (RBTS) on T-ACS cranes

Heave compensators on boom cranes

Anti-sway spacing device on portside cranes





T-ACS (Tactical Auxiliary Crane Ships)



T-ACS photo's and drawing courtesy US Navy and/or August Design, Inc.





Tactical Auxiliary Crane Ship (T-ACS) Crane including Rider Block Tagline System (RBTS)







Stowed T-ACS Crane







T-ACS Crane Tagline Beam





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Rider Block Suspended from T-ACS Crane







Current Challenges with T-ACS Boom Cranes

And Other Single Cable Cranes

- Limited control of spreader/cargo sway using Rider Block Tagline System (RBTS)
- RBTS introduces complex load motions that are difficult to dampen so operators often disable the system
- No rotational control of spreader/cargo
- Depth perception and line of sight occlusion hinders performance and safety
- Ground personnel needed with taglines in hazardous area to guide cargo
- Instability of cargo during transfer can become dangerous
- Routine operations require precision boom controls and highly trained operator





What is a T-ACS/RoboCrane?

Cargo Acquisition and Stabilization System

Multi-winch, multi-cable, suspended cargo stabilizer

Augments existing load-bearing winches and cables

- Constrains the suspended spreader/cargo from swinging and spinning
- Allows controlled motion of spreader/cargo for acquisition and placement
- Allows passive and active stabilization of spreader/cargo during transfer

Allows remote teleoperative operations or localized remote control





The T-ACS/RoboCrane Solution

A General Description

<u>Vertically position a modified Rider Block</u>, supported from three lift points forming an 8 ft triangle. This is called the *Rider Platform*.

- <u>Laterally stabilize the Rider Platform</u> with three computer controlled taglines, augmenting the existing tagline system.
- <u>Constrain a suspended Rotator Platform</u> from the Rider Platform using a RoboCrane cable configuration.
- Attach a conventional spreader bar to the rotator.
- <u>Intelligently synchronize the winches</u> using a teleoperative computer control system based on intuitive joystick input.





The T-ACS/RoboCrane Model Concept I

Any modifications allow a return to current T-ACS Crane operational techniques

- Utilizes existing Rider Block with modified lift points (Rider Platform)
- Utilizes existing main hoist routed through Rider Platform to lift load
- Utilizes existing taglines with additional crossbrace tagline/ power tether
- Suspend removable Rotator Platform from Rider Platform via RoboCrane cable configuration

Affix powered, conventional spreader bar to Rotator Platform











T-ACS RoboCrane Concept 1 Model

Concept 1 Configuration











The T-ACS/RoboCrane Model Concept II

Any modifications allow a return to current T-ACS Crane operational techniques

- Utilizes existing main hoist to lift Rider Platform (half of the load)
- Utilizes existing taglines with additional crossbrace tagline/ power tether
- Add another main hoist to lift Rotator Platform (other half of the load)
- Route cables through Rider Platform to Rotator Platform via RoboCrane cable configuration







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T-ACS RoboCrane Concept 2 Model

Concept 2 Configuration









T-ACS/RoboCrane Implementation

Current Modifications Support Future Enhancements

Support for Remote Teleoperation

6 Degree-of-freedom joystick

Operator visual and audio displays for intuitive cargo positioning Automatic powered latch mechanism

Future Semi-Autonomous Cargo Acquisition

Operator chooses target cargo Cargo is equipped with radio beacon or visual queues Control system drives intersecting course with targets Operator performs obstacle avoidance





Graphic of the NIST **T-ACS RoboCrane** Concept 1 with the August Design sensor system, and Intelligent Automation, Inc. feed-forward controlled cargo lift/placement point







T-ACS/RoboCrane Summary

Capabilities

No swinging or spinning of spreader/cargo Motion compensation even in heavy seas Joystick controlled position/orientation of spreader/cargo Supports remote teleoperation of cargo acquisition/placement Low visibility cargo acquisition/placement possible

Mission related benefits

Increased cargo acquisition, transfer and placement rates Around the clock / adverse weather capability Increased mission efficiency Safer operations





Proposed Efforts

Fully investigate initial concepts I and II

- Develop alternative concepts
- Develop additional scale models
- Develop control system
- Articulate scale models
- Design full scale retrofit of best concept to existing T-ACS crane
- Retrofit best concept to existing T-ACS crane





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