

Interoperable Representations: Building Blocks for Manufacturing Intelligence

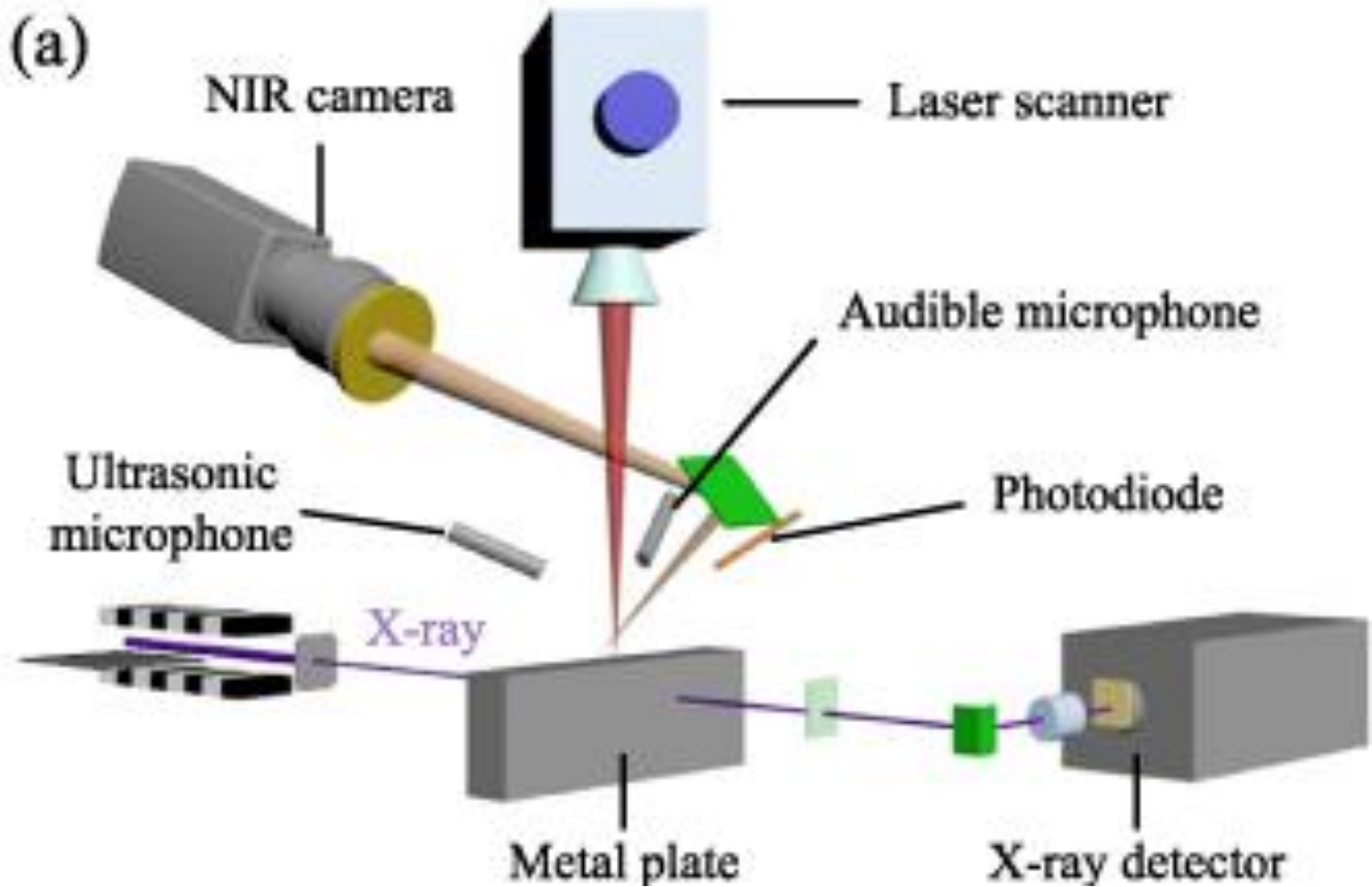


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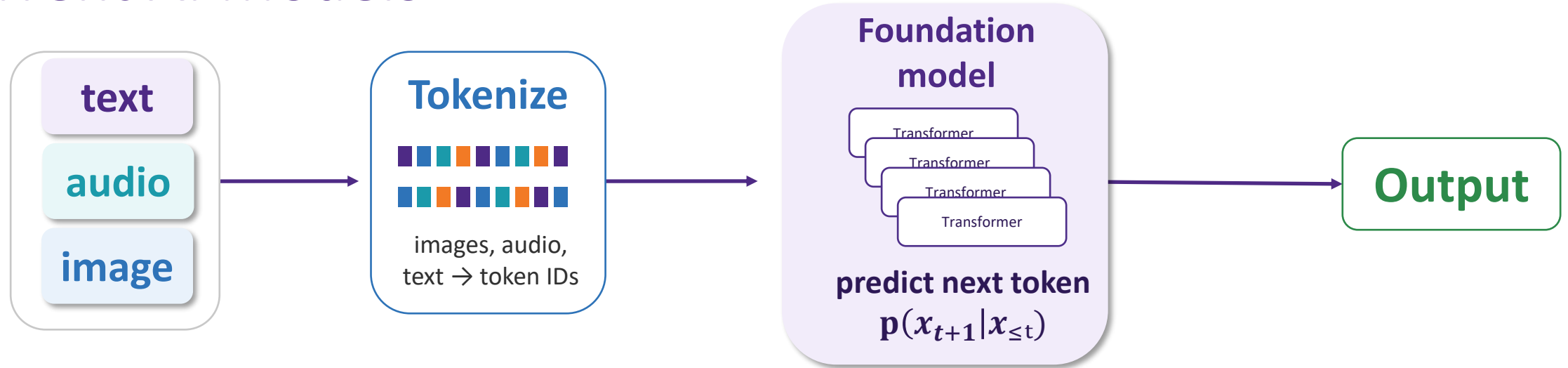
Website: <https://naichenshi.github.io/>

Laser Additive Manufacturing



[1] Ren, Zhongshu, et al. "Sub-millisecond keyhole pore detection in laser powder bed fusion using sound and light sensors and machine learning." *Materials Futures* 3.4 (2024): 045001.

Current AI Models

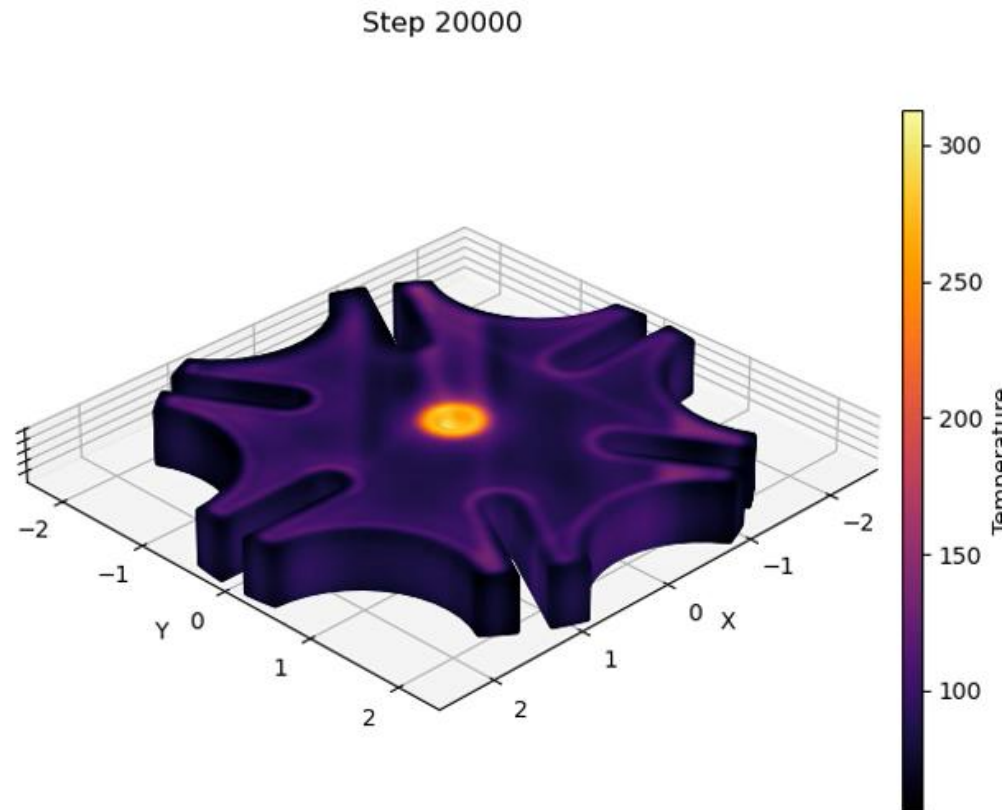


Data challenge

Token-prediction pipelines assume curated and aligned data with **interoperable** tokens, while manufacturing streams are heterogeneous and noisy.

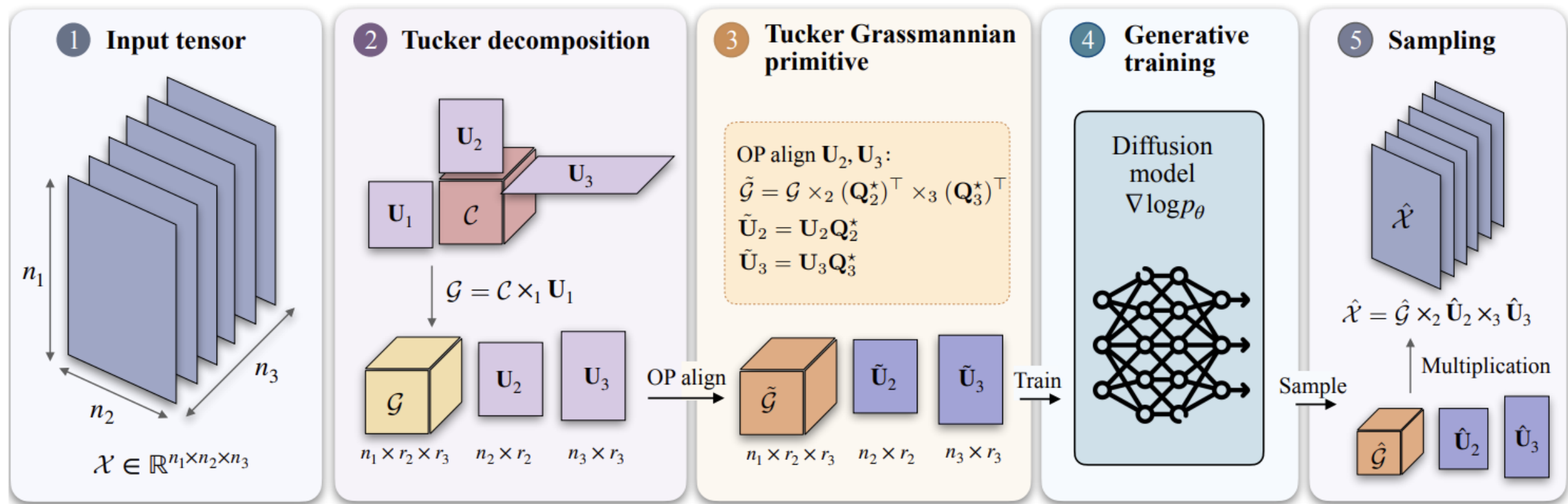
Can we build interoperable representations to bridge manufacturing systems with AI?

Data Volume is Large, Yet Information is Scarse



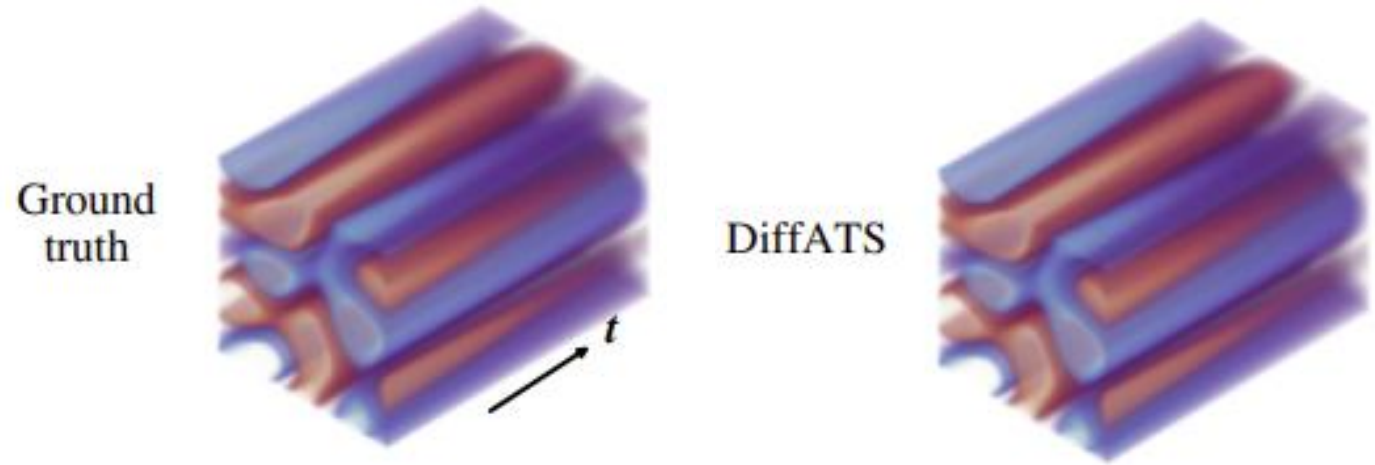
- Scale: ~10 mm
- GPU Memory: ~10 GB
- Time: ~ 1 second

Low-Rank Representations

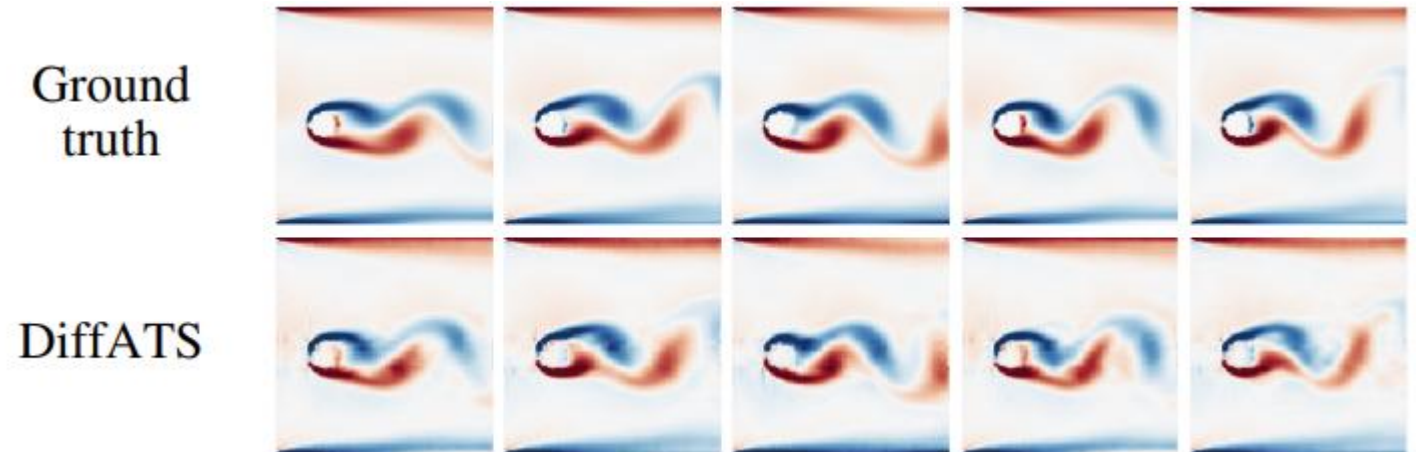


Generative AIs on Low-Rank Representations

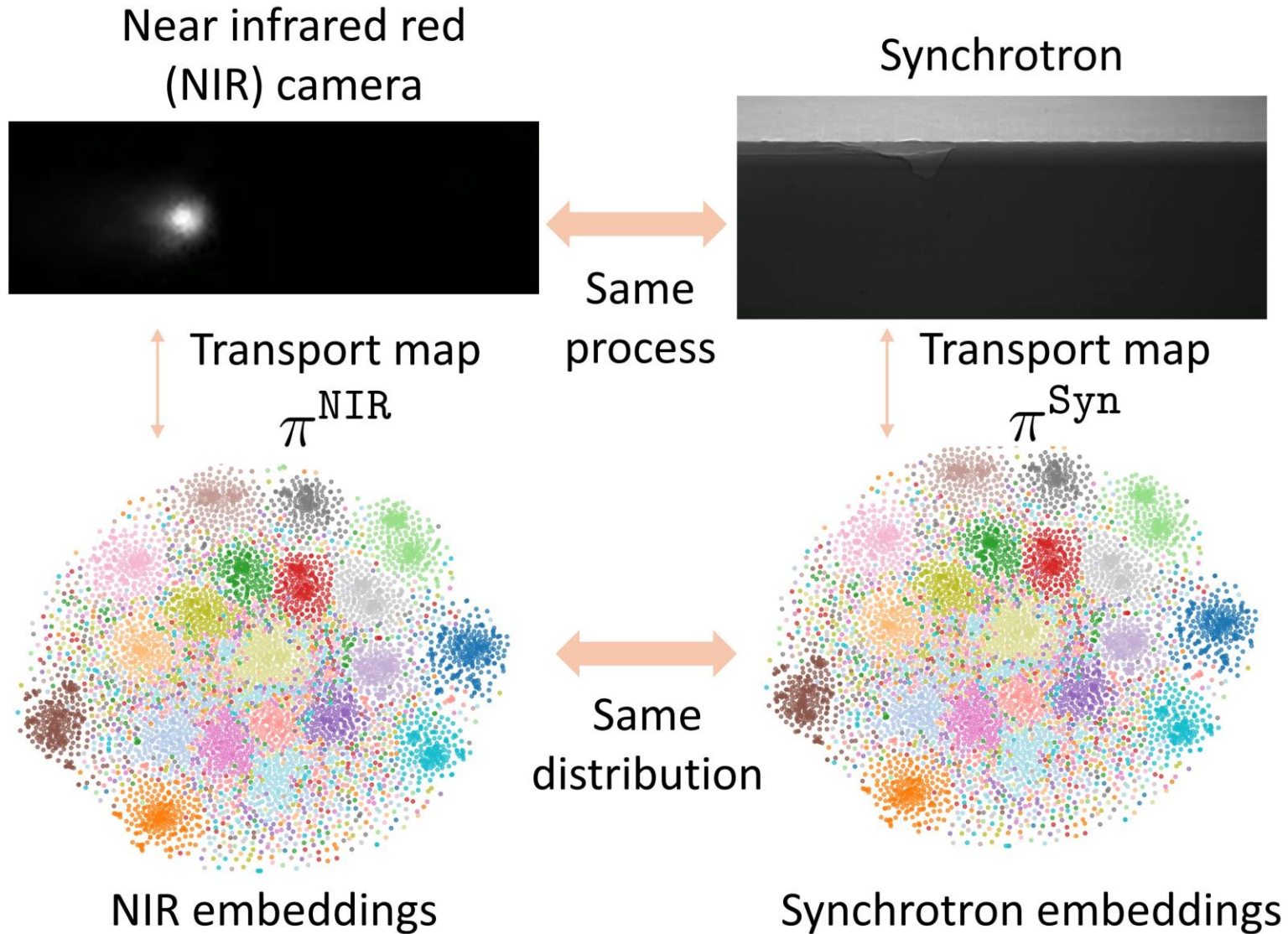
2D Burgers
Equation



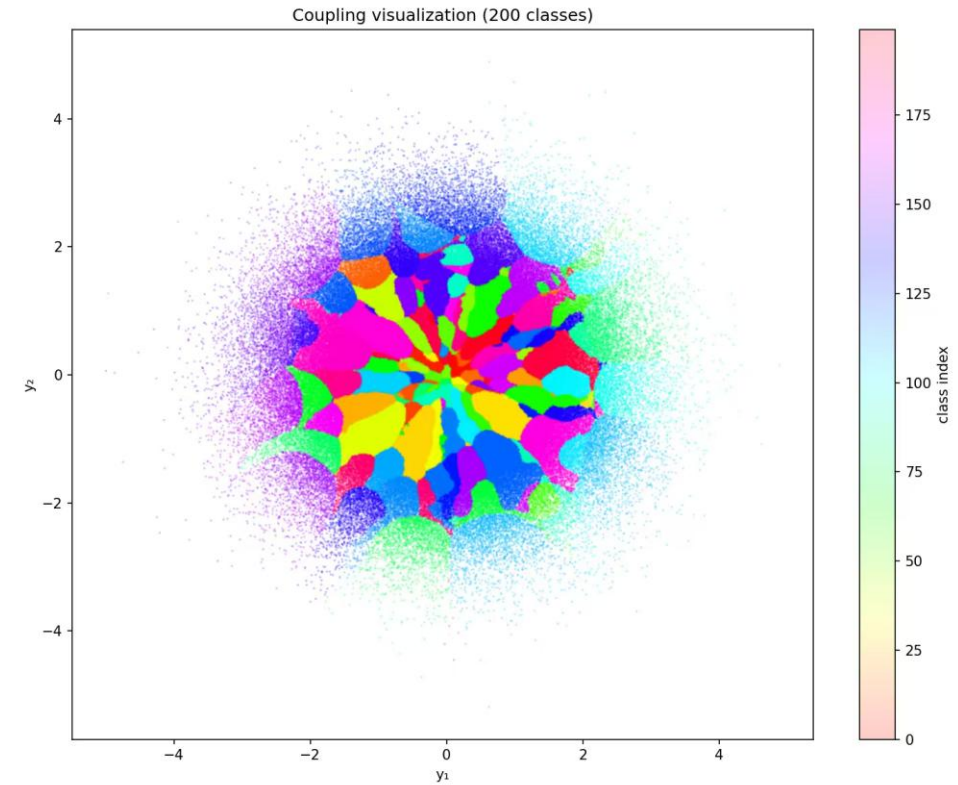
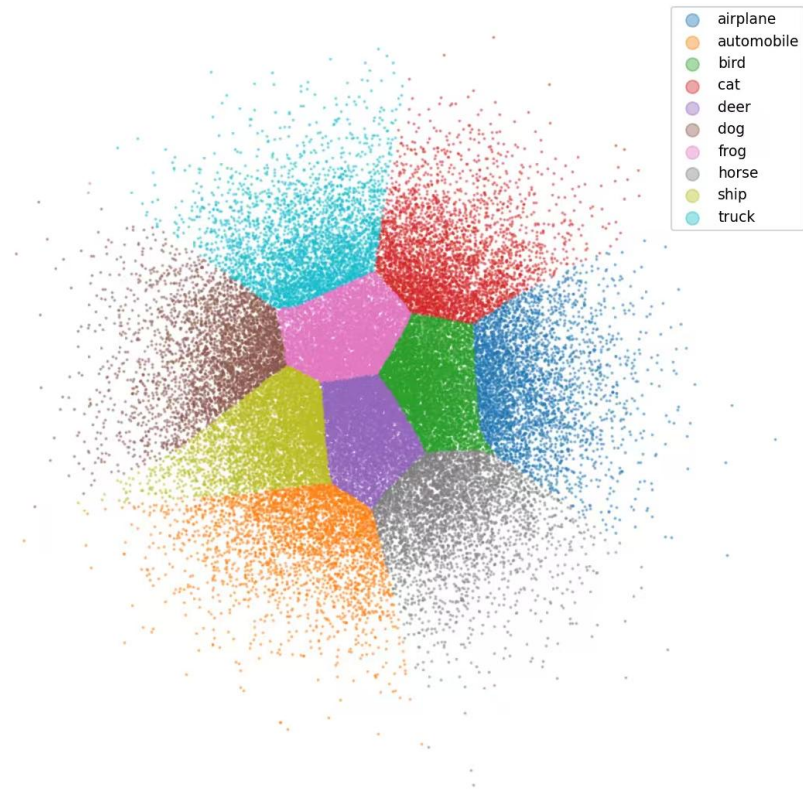
Kármán Vortex
Street



Different Sensors, Same Process, Same Distribution

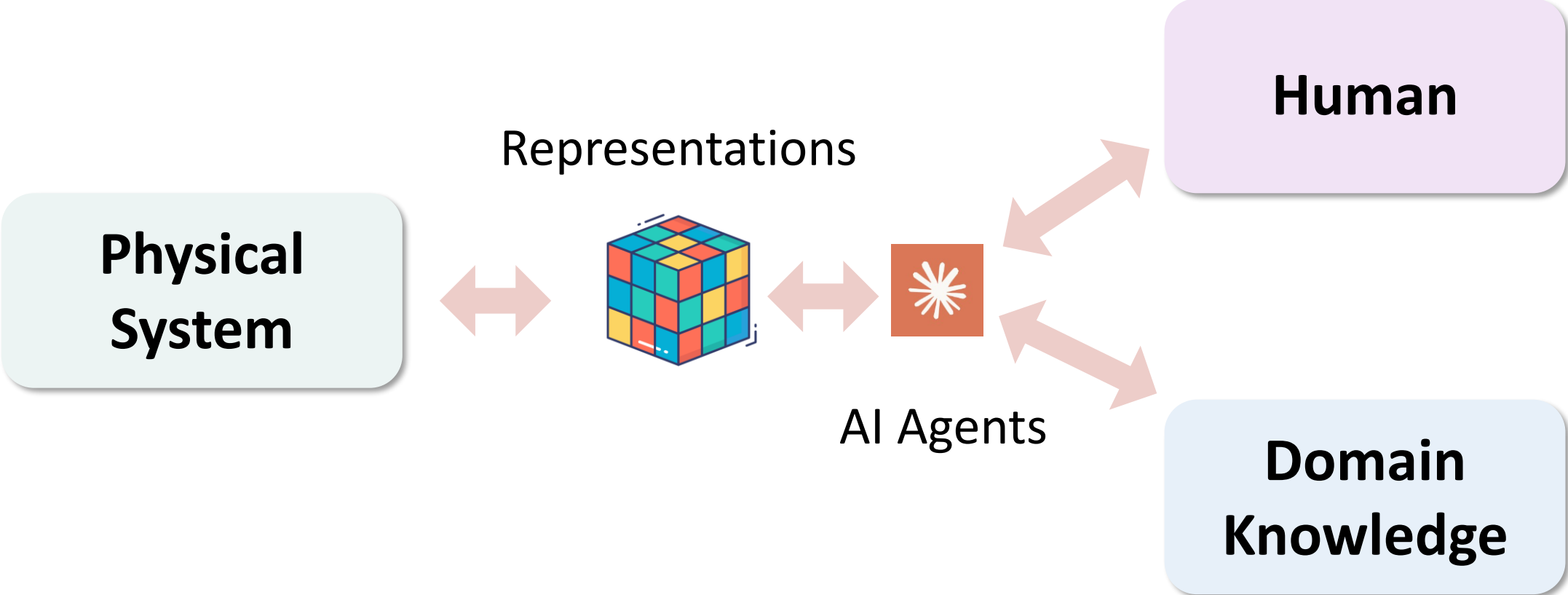


Representation Learning via Optimal Transport



Over 50,000 samples

AI For Monitoring, Reasoning, and Control



Thank You!



**Low-rank
representation**



**Optimal transport
representation**