

Overview and Challenges

S. J. Pennycook Condensed Matter Sciences Division, Oak Ridge National Laboratory







Research funded by DOE BES Division of Materials Sciences

Collaborators:

Electron Microscopy:

ORNL:

- M. F. Chisholm
 - M. Varela

 - Y. Peng
 - A. Borisevich
 - O. L. Krivanek

 - G. Duscher
 - S. Lopatin
 - S. T. Pantelides
 - R. Buczko
 - L. J. Allen S. Findlay M. Oxley



Si SiGe



Semiconductor Interfaces:

Materials Theory:

Imaging Theory:

University of Melbourne:

ORNL/NCSU: Vanderbilt/ORNL:

Challenges for electronic materials

- Gate Dielectrics
 - Thickness: geometric vs. electronic
 - Stoichiometry and crystallinity
- Single atom detection
 - Image
 - Spectroscopy: localized states
- 3D tomography?

STEM \Rightarrow simultaneous imaging and electronic properties

Aberration correction \Rightarrow single atom sensitivity

TEM or STEM?



- STEM invented by Crewe in 1960's
- Incoherent imaging with electrons
- Atomic resolution spectroscopy
- Now standard on commercial TEMs



STEM or TEM?





HAADF (Z-contrast) Resolution = probe size = 0.61λ/α Z-contrast Local



BFSTEM (conventional TEM) Resolution = λ/α

Phase contrast Non-local

Probe Size is Limited by Spherical Aberration

VG Microscope's HB501UX, 100 kV



Aberration correction \Rightarrow smaller brighter probe Critical for single atom sensitivity

Resolution with a perfect Lens



Ideal lens achieves diffraction limit

Resolution with a Real Lens



A real lens has spherical aberration

resolution ~ 50 times worse than the diffraction limit

Correction of Spherical Aberration



Etter Covactivio n

UCoprected 1004

Uncorrected 300kV STEM: 1.3 Å







100 kV microscope now rivals 300 kV performance

Imaging of Single Bi Atoms in Si(110)



300 kV STEM







300 kV STEM

Before correction: 1.3 Å theoretical



1.3 Å achieved in Si $\langle 110 \rangle$



Squeeze the same current into a smaller, brighter probe

After correction:

0.5 Å theoretical

Image limited to 0.84 Å by instabilities



La-stabilized γ-alumina

Before correction



La-stabilized γ-alumina



After correction



La atoms located on Al sites



Quantum aspects of STEM – Schrödinger's cat microscope :

Electron prepared as converging spherical wave

Dynamical scattering through specimen

Propagation to detector

1m 10⁸ m/s 10 ns

Collapse of wave function

Sample recoil

Detector must be included in the observation

Observable and nonobservable in the STEM

How do we get atomic resolution imaging and spectroscopy?



Observable and non-observable in the STEM Exit wavefunction Low Angle Bri

- Electron intensity distribution inside the crystal is not an observable!
- We can weight the electron intensity distribution by the detector function
- The amount of localization in a STEM image depends on the detector used (the "observer" in QM)

Exit wavefunction intensity



Large Angle Bright Field: EELS

Low Angle Bright Field: Phase contrast TEM



High Angle Dark Field: Z-contrast



1s Bloch States

1s

Most localized Bloch states in real space Most extended in reciprocal space Dominate detector integration Most local image



2s state most highly excited Little contribution to image



THE Z-CONTRAST IMAGE IS A DIRECT IMAGE OF 1S BLOCH STATES

Pennycook, Nellist and Rafferty, Microscopy & Microanalysis 6, 343 (2000)



Does the 1s state dominance hold with larger probe angles?

Objective aperture 23 mrad, no aberrations.

Probe size: 0.53 Å



Image, t = 10 Å

As 1s



Image, t = 1000 Å

YES





Bonding at the Si/SiO₂ Interface

Z-contrast image with Pixon™ reconstruction







Interface width 3 - 5 Å

Imaging an *abrupt* interface:



Imaging a *rough* **interface:**





Sharp Si/SiO₂ interface

Line trace summed vertically over 3 pixels



Sharp Si/SiO₂ interface

Line trace summed vertically over 200 pixels

Fit

Derivative FWHM 5.1Å Probe FWHM 1.3 Å *Roughness 0.49 nm*

Beam broadening - thick specimen





Amorphous or nonaligned crystal

P_{eff}² continues to increase with thickness

HA-ADF STEM

- Gate oxide width is independent of thickness
- Interface roughness appears to increase



Gate Oxide Thickness: 20 Å

Muller JEOL 2010F, 200 kV, See Diebold et al, Microscopy and Microanalysis 2003

Localization of Inelastic Scattering

- Classical estimates based on impact parameter
- S. J. Pennycook, Ultramicroscopy, 26 (1988) 239
- Quantum mechanical calculations O'(R) =

$$b^{rms} = \frac{2E_o}{X\Delta E} Log\left(\frac{4E_o}{\Delta E}\right)^{-1/2}$$

s O'(**R**) =
$$\left(\frac{e^2}{\pi \hbar \upsilon}\right)^2 \left| \int \frac{\rho_{\text{no}}}{q^2} (\mathbf{q}) e^{-i\mathbf{K} \cdot \mathbf{R}} d\mathbf{K} \right|^2$$

Based on the dipole approximation:

H. Rose, Optik 45, (1976) 139

- R. H. Ritchie and A. Howie, *Phil Mag A* 58, (1988) 753
- D. Muller and J. Silcox, Ultramicroscopy 59, (1995) 735

Avoiding the dipole approximation:

D. W. Essex, P. D. Nellist and C. T. Whelan, Ultramicroscopy, 80 (1999) 183 B. Rafferty and S. J. Pennycook, *Ultramicroscopy*, **78** (1999) 141 L. A. Allen, S. D. Findlay, M. P. Oxley and C. J. Rossouw, Ultramicroscopy (2002) submitted

Classical view - impact parameter

b

Core electron



Passing swift electron

Where is the observer?

Quantum mechanical view



Dipole Approximation

Object Function for O-K Edge 300 kV, 30 mrad collection angle



SrTiO₃ Ti *L*-shell EELS Probe: $C_s = -0.05$ mm, $\Delta f = -62$ Å, $C_5 = 63$ mm E = 100 keV aperture = 20 mrad

ADF detector 56 – 202 mrad EELS detector semiangle: 20 mrad

Simulated: $C_c = 0.0 \text{ mm}$ Simulated: $C_c = 1.5 \text{ mm}$

Experimental



Zone-axis images t = 200 Å







Full band gap seen 0.5 nm into oxide

O-K Ionization Edge at the Si/SiO₂ IF





Calculated Si-L_{2,3} Edges at Si-SiO₂

SU



Calculated O-K Edges at the Si-SiO₂ IF



Si/SiO₂ Interface with Suboxide





Abrupt Si/SiO₂ Interface





Z-Contrast at Si/Ge/SiO₂ Interfaces





EELS at the Ge/SiO₂ Interfaces





EELS at the Ge/SiO₂ Interface



EELS: Single Atom Detection



EELS: Single Atom Detection



EELS: Single Atom Detection



320 - 26

Aberration-corrected STEM:

- Single atom sensitivity in imaging and spectroscopy
 - Dopants
 - -Sites: interstitial or substitutional
 - Special sites: steps, dislocation cores
- 3D tomography
 - -Tilt series limited resolution
 - -Confocal STEM?



DOE Transmission Electron Aberration-corrected Microscope initiative