

# **OSAC 2021-N-0025 Standard Guide for Printing Method Effects on Facial Comparisons**

*Facial Identification Subcommittee  
Digital/Multimedia Scientific Area Committee  
Organization of Scientific Area Committees (OSAC) for Forensic Science*



# **Draft OSAC Proposed Standard**

## **OSAC 2021-N-0025 Standard Guide for Printing Method Effects on Facial Comparisons**

Prepared by  
Facial Identification Subcommittee  
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1       **Rationale: Guidelines for performing facial comparisons**  
2       **using printed images in forensic environments.**

3  
4       **Standard Guide for Printing Method Effects on Facial**  
5       **Comparisons**

6  
7       This standard is issued under the fixed designation X XXXX; the number immediately following the designation indicates  
8       the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the  
9       year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

10  
11      **1. Scope**

12       1.1 This guideline provides a basic overview of various printing processes as well as their  
13       characteristics and potential impacts on a facial comparison.

14       1.2 The intended audience of this guideline anyone who contributes to a facial image  
15       comparison.

16  
17       1.3 The values stated in Standard International (SI) units are to be regarded as standard. The  
18       values given in parentheses are mathematical conversions to non-SI units that are provided for  
19       information only.

20  
21       1.4 *This standard does not purport to address all of the safety concerns, if any, associated*  
22       *with its use. It is the responsibility of the user of this standard to establish appropriate safety and*  
23       *health practices and determine the applicability of regulatory limitations prior to use.*

24  
25      **2. Referenced Documents**

26       2.1 *ASTM* Standards:

27       2.1.1 E2916 Terminology for Digital and Multimedia Evidence Examination.<sup>1</sup>

28      **3. Terminology**

29       3.1 *Definitions:*

30       3.1.1 Printed Image: A printed image is the production of a digital image on a substrate by  
31       a direct or indirect printing process.

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<sup>1</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

32        3.1.2    Dots per inch (DPI): In printing, DPI refers to the resolution setting of the printer and  
33 resolution capture for printed media. For example, a 1200DPI resolution printer will deposit a  
34 much higher density of ink per inch than a 300DPI printer. Use of DPI as a resolution term when  
35 scanning printed media will enable the use of post-scanning descreen software enhancement to  
36 more accurately reproduce the original artwork or image.

37        3.1.3    Lines per inch (LPI). A term in resolution setting in scanner software used for  
38 scanning original artwork for printing.

39        3.1.4    Pixels per inch (PPI): Measurements of the pixel density of an electronic image  
40 device, such as a computer monitor or camera. For example, a 1200PPI image will produce a  
41 higher quality image than a 300PPI image. Use of PPI as a resolution term is generally used with  
42 digitally capture images (i.e., photography).

43        3.1.5    Samples per inch (SPI): A generic term that can include of DPI, LPI, and PPI. SPI is  
44 the measurement of the resolution, in particular the number of individual samples that are taken  
45 in the space of one linear inch. Scanner software may not allow for the use of SPI during image  
46 capture.

47        3.1.6    Substrate: A substrate in printing terms is a form of media on which a printed image  
48 is produced. A substrate, as referred to in this guideline includes gloss or matte paper, plastic,  
49 sensitized material, or polycarbonate.

#### 50    **4. Summary of Practice**

51        4.1 On occasion, a facial examiner will receive an image presented on a physically printed  
52 document. Printing processes will introduce artifacts or result in the loss of facial details.  
53 Consequently, an attempt to retrieve the original source image should be completed.

54 4.2 If the original source image cannot be retrieved, the facial examiner should have a basic  
55 understanding of common image printing processes. This will assist in identifying the potential  
56 printing effects and associated limitations that may affect the suitability to conduct a  
57 morphological facial image comparison.

## 58 **5. Overview of Printing Processes**

59 5.1 There are six printing processes that are commonly used to produce a printed facial  
60 image. Within this guideline, the printing methodology for each of these processes will be  
61 discussed in simple terms:

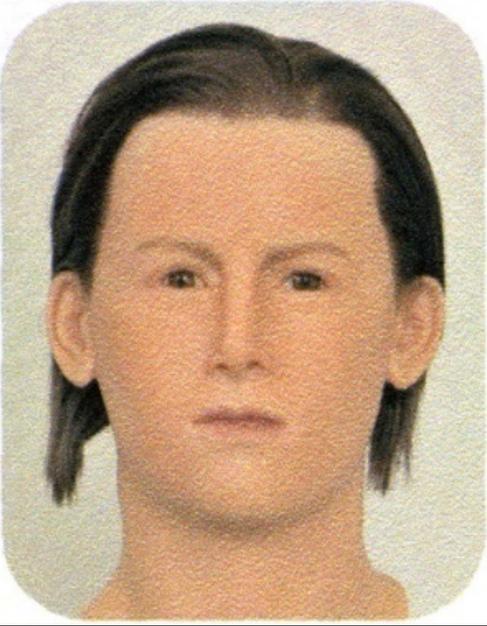
- 62 • Conventional and Digital Photographic
- 63 • Laser Toner
- 64 • Inkjet
- 65 • Thermal Transfer
- 66 • Dye Sublimation
- 67 • Laser Engraving

## 68 **5.2 Potential Effects of a Printed Facial Image**

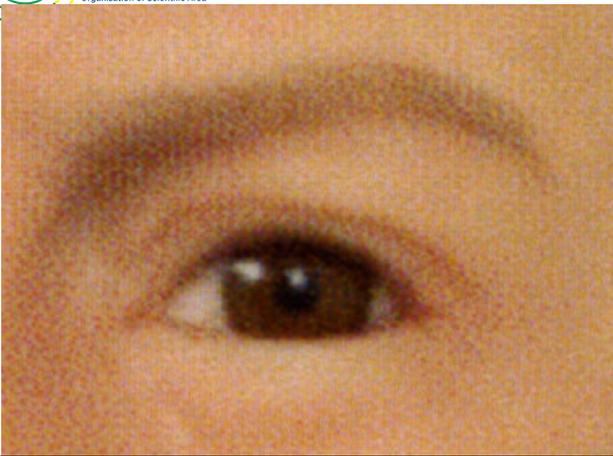
69 5.2.1 The type of printer used to produce a facial image can result in a range of printing  
70 effects for consideration during a Facial Image examination. To demonstrate the differences in  
71 the printed output of the six printing processes, a comparative view of the printing processes  
72 appears below. For each of the six printing processes, the high-resolution image scans (1200

73 DPI) of the eye area from a printed facial image are provided below to demonstrate the  
74 characteristics of each printing process and the potential effects of that process.

75 See **Appendix - Image Resolution in this Guideline** for details on the images shown in this  
76 document.

		
<p align="center"><b>Photographic</b></p>	<p align="center"><b>Laser Toner</b></p>	<p align="center"><b>Dye Sublimation</b></p>
		
<p align="center"><b>Inkjet</b></p>	<p align="center"><b>Thermal Transfer</b></p>	<p align="center"><b>Laser Engraving</b></p>

77 **FIG. 1** (Comparative view of each print process (high resolution image scan at 1200 DPI)

	
<p><b>Photographic</b></p>	<p><b>Laser Toner</b></p>
	
<p><b>Inkjet</b></p>	<p><b>Thermal Transfer</b></p>
	
<p><b>Dye Sublimation</b></p>	<p><b>Laser Engraving</b></p>

78 **FIG. 2 Comparative view of the eye area for each print process (high resolution image scan at 1200**  
 79 **DPI)**

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81        **6. Printing Definitions**

82        **6.1 Conventional and Digital Photographic**

83        6.1.1 Photographic prints are derived from either an image captured onto a light sensitive  
84 film or a digital image.

85        6.1.2 For conventional processes for color film, there are three light sensitive layers. The  
86 layers respond to exposure of Red, Green, and Blue light (RGB) to generate dyes that result in  
87 Cyan, Magenta, and Yellow (CMY) which are superimposed to form the final color in the  
88 finished print.

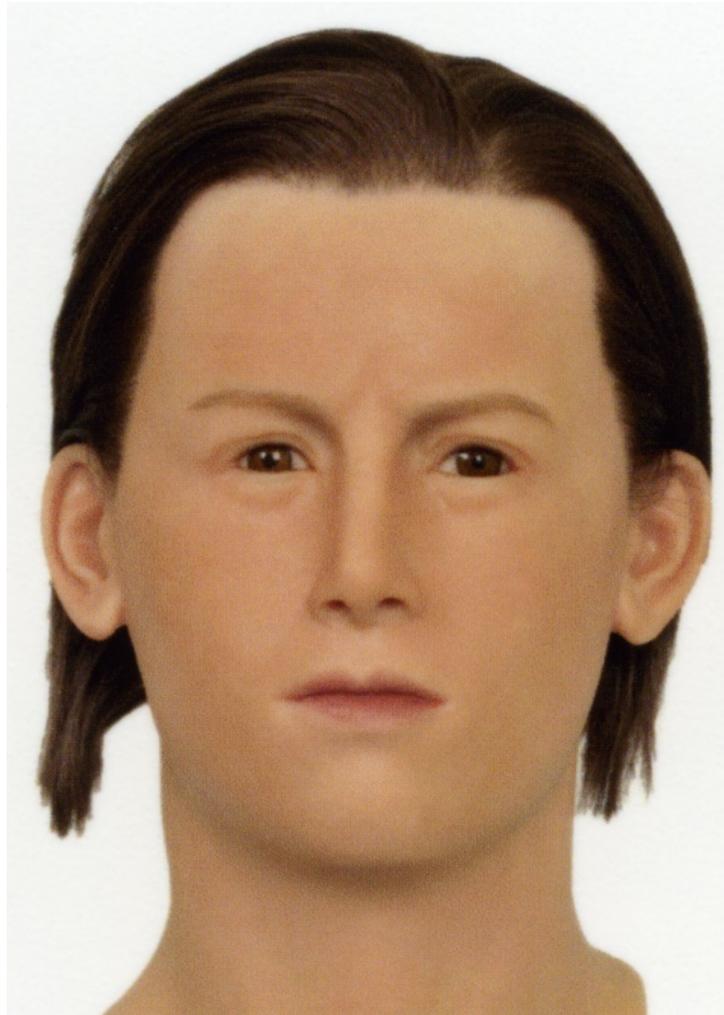
89        6.1.3 Modern photographic prints from a digitally captured image may use an Inkjet printer  
90 (with a photographic substrate) or more commonly Dye Sublimation for printing.

91        6.1.4 The outcome of this process is that the printed image can display the following  
92 characteristics:

93        6.1.4.1 Only K (black) and white (basic substrate color) for monochrome images, or C  
94 (cyan), M (magenta), Y (yellow) if a three-color process has been used. In a three-color process  
95 K (black) may also be present but that is dependent on the combination of film and substrate  
96 used.

97        6.1.4.2 Can be printed on a range of papers from uncoated to resin coated paper and the  
98 appearance of the image may vary depending on whether the substrate has a matte or gloss  
99 finish.

100 6.1.4.3 The colors blend into each other producing continuous tonal images, often with no  
101 clear edge transition.



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**FIG. 3 Example of a Conventional and Digital Photographic print**

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**(Full facial image printed at 300 DPI and scanned at 1200 DPI for this guideline)**

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## **6.2 Laser Toner**

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6.2.1 Laser Toner printers are a type of non-impact printer that receive a digital image for

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printing followed by a laser transfer onto a photosensitive drum. Simultaneously, each color

108 toner is electrostatically charged to transfer onto the substrate and will combine with the  
109 positively charged areas of the drum to form the image. The negatively charged areas of the  
110 drum will repel the toner.

111 6.2.2 To transfer the image from the drum to a substrate, an electrostatic charge is used,  
112 and the plastic particles of the toner are fused using heat to ensure adherence to the substrate  
113 surface.

114 6.2.3 The outcome of this process is that the printed image can display the following  
115 characteristics:

116 6.2.3.1 K (black) and white (basic substrate color) or different color toners i.e. C (cyan), M  
117 (magenta), Y (yellow), K (black).

118 6.2.3.2 Each color can be applied at different angles resulting in a pattern, known as a  
119 “rosette” pattern of dots.

120 6.2.3.3 Excess toner that results in visible toner dots surrounding the image area and also  
121 appearing in non-image areas of the substrate.

122 6.2.3.4 Under magnification, the toner appears to sit ‘on top’ of the substrate (as opposed to  
123 being absorbed into the substrate) and therefore can be scratched off.

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125

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**FIG. 4 Example of a Laser Toner print**

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**(Full facial image printed at 300 DPI and scanned at 1200 DPI for this guideline)**

128        **6.3 Inkjet**

129        6.3.1 Inkjet, which is also known as bubble jet, is a printing process in which ink droplets  
130 are propelled from a small aperture onto the substrate. Inkjet printers use either on-demand (low  
131 pressure) or continuous (high pressure) ink propulsion from apertures to form an image on the  
132 substrate.

133        6.3.2 The ink in this printer is electrostatically charged and propelled onto the substrate in a  
134 controlled formation based on the image dependent signals.

135        6.3.3 The outcome of this process is that the printed image can display the following  
136 characteristics:

137        6.3.3.1 K (black) and white (basic substrate color) or a four-color ink process i.e. C (cyan),  
138 M (magenta), Y (yellow), K (black).

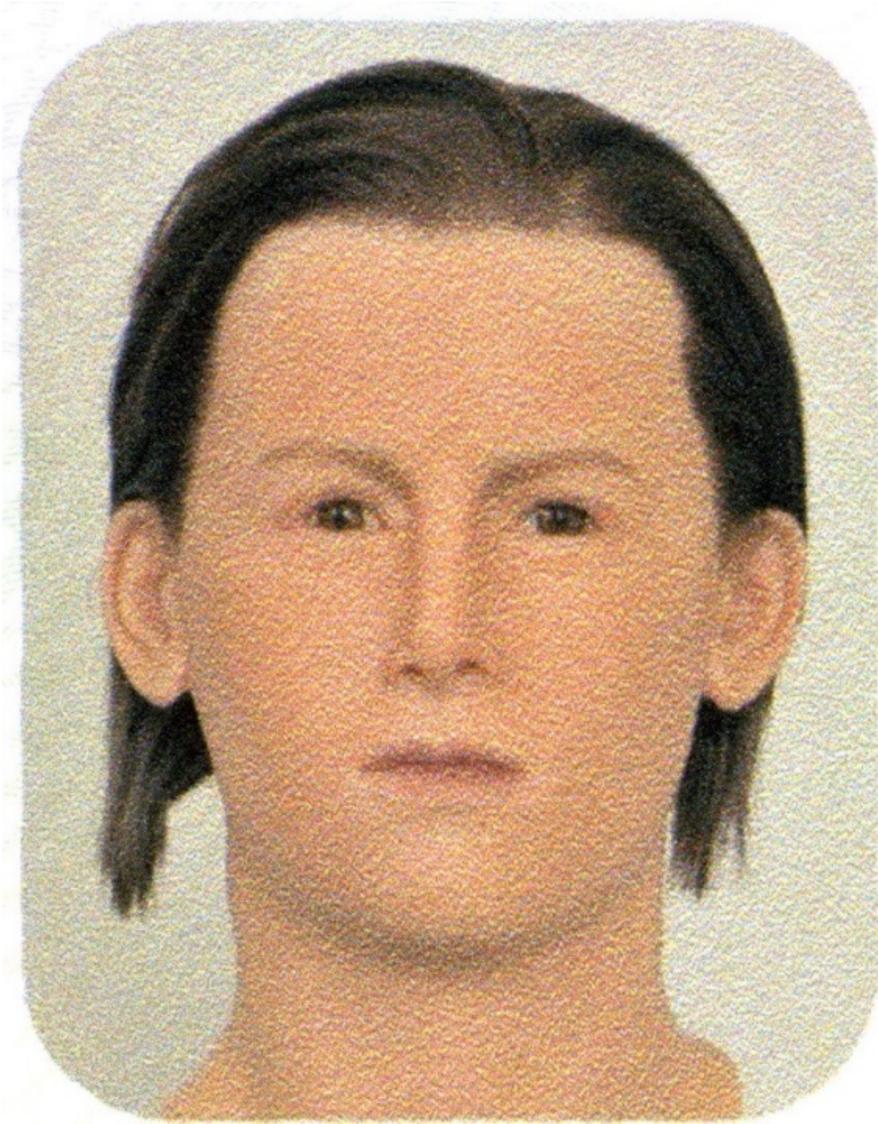
139        6.3.3.2 Individual color droplets of ink are visible.

140        6.3.3.3 Excess ink resulting in dots visible around the printed image area (however they do  
141 not usually appear in non-image areas as in laser toner printing).

142        6.3.3.4 Under magnification, the ink has a flat surface. For paper substrates, the ink bleeds  
143 into the paper fibers.

144        6.3.3.5 Irregularly shaped dots in an irregular pattern (i.e. splash like jagged edges can  
145 sometimes be seen) and will not have a well-defined edge.

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**FIG. 5 Example of an Inkjet print**

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**(Full facial image printed at 150 DPI and scanned at 1200 DPI for this guideline)**

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151        **6.4 Thermal Transfer**

152        6.4.1 Thermal Transfer printers are devices that use a combination of heated elements in a  
153 print head and a thermal reactive ribbon. The ribbon is a polyester base with wax, resin, or a  
154 combination of both wax and resin, and is generally referred to as containing ink.

155        6.4.2 The heating elements within the print head of this device are electronically controlled  
156 to contact the non-ink side of the ribbon, depending on image dependent signals. When and  
157 where required, the elements are heated and they melt the “ink” on the underside of the ribbon  
158 for transfer onto the substrate.

159        6.4.3 The outcome of this process is that the printed image can display the following  
160 characteristics:

161        6.4.3.1 K (black) and white (basic substrate color) or using a four-color process i.e. C (cyan),  
162 M (magenta), Y (yellow), K (black).

163        6.4.3.2 Under magnification, the “ink” has a flat surface. For paper substrates, the “ink” can  
164 bleed into the paper fibers.

165        6.4.3.3 Images have a dot like appearance.

166        6.4.3.4 A stepped effect to the edges of image.

167        6.4.3.5 There may be an overlap of the color frames.

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**FIG. 6 Example of a Thermal Transfer print**

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**(Full facial image printed at 300 DPI and scanned at 1200 DPI for this guideline)**

172        **6.5 Dye Sublimation**

173        6.5.1 Dye Sublimation printers are commonly used for continuous tonal ranges within a  
174 printed image. The term “sublimation” refers to the progression of a solid to a gaseous state  
175 without transitioning through the liquid phase. In this process, the printing color dyes are heated  
176 until they vaporize and reach the gaseous state, where the dye diffuses into the substrate and  
177 solidifies.

178        6.5.2 This type of printing process transfers colored dyes from a plastic ribbon onto  
179 specialized substrates. The main differences to other print processes discussed in this guideline  
180 are that the vaporized color dyes penetrate the surface of the substrate. The penetration into the  
181 substrate results in a gentle continuous gradation of tones at the edge of each pixel, instead of the  
182 obvious color changes seen in other printing processes.

183        6.5.3 The outcome of this process is that the printed image can display the following  
184 characteristics:

185        6.5.3.1 K (black) and white (basic substrate color) or using a four-color process i.e. C (cyan),  
186 M (magenta), Y (yellow), K (black).

187        6.5.3.2 Colors blend into each other producing continuous tonal images.

188        6.5.3.3 Used only on coated paper, plastic, or polycarbonate substrates.

189        6.5.3.4 Glossy appearance to the image.

190        6.5.3.5 Under magnification, the dye has a flat surface.

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**FIG. 7 Example of Dye Sublimation print**

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**(Full facial image printed at 300 DPI and scanned at 1200 DPI for this guideline)**

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196        **6.6 Laser Engraving**

197        6.6.1 Laser Engraving is generally only used with polycarbonate or plastic substrates that  
198        predominately feature in identity documents, such as passports and identity cards. This process  
199        creates unique features and characteristics that are not present in other printing processes.

200        6.6.2 The composition of the polycarbonate or plastic substrate is multi-layered and the  
201        laser engraving enables various depths of carbonization in any of these layers. The depth of the  
202        engraving is dependent on the amount of energy used, and can result in raised print, flat print, or  
203        a combination of both raised and flat print.

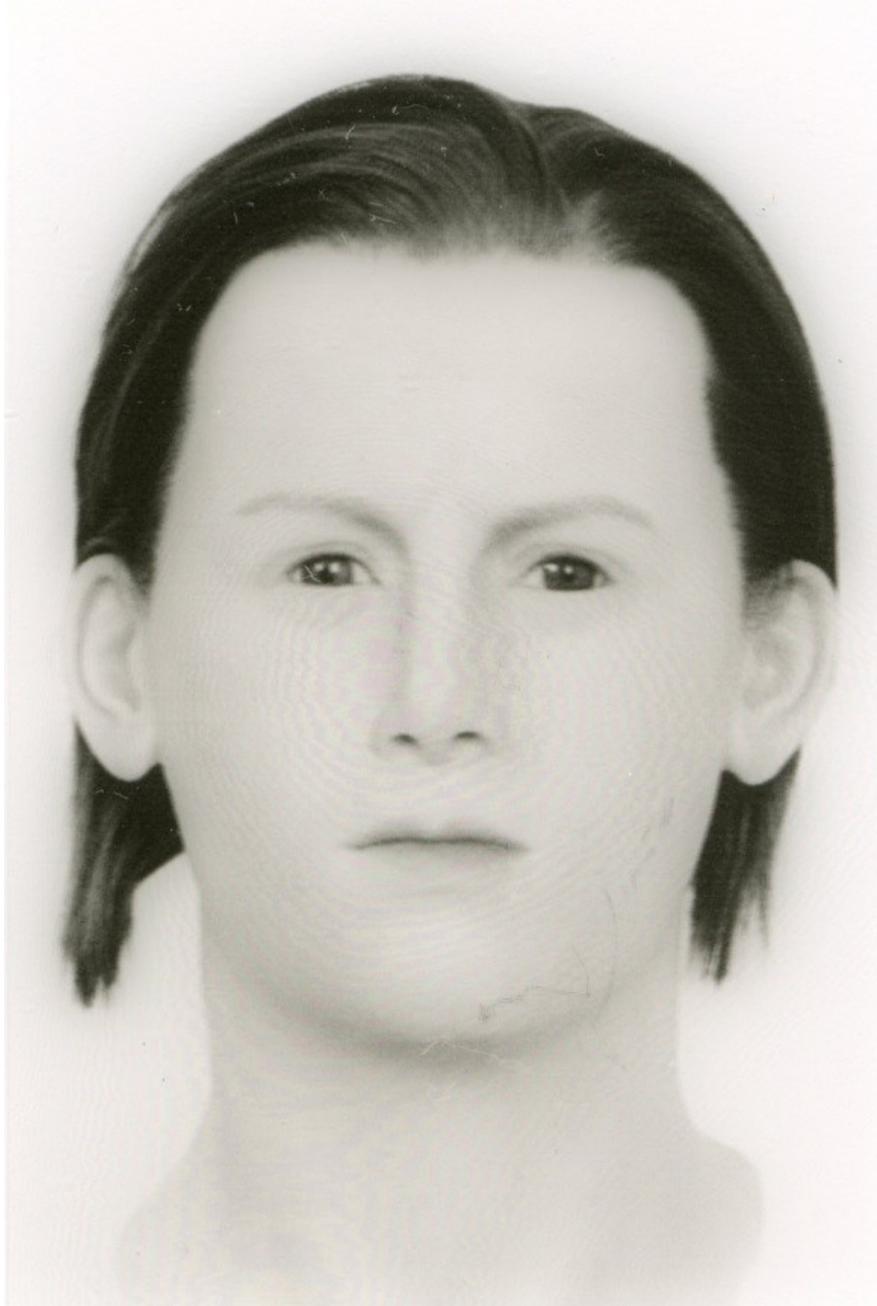
204        6.6.3 The outcome of this process is that the printed image can display the following  
205        characteristics:

206        6.6.3.1 Raised print, flat print, or a combination of both.

207        6.6.3.2 Under magnification, there is a very fine dot like appearance and a grid pattern may  
208        be visible.

209        6.6.3.3 Currently the process is only used to produce monochrome prints and not color  
210        images for identity documents.

211        6.6.3.4 Can produce a moiré (e.g. having a rippled, lustrous finish) affect depending on the  
212        type of substrate.



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**FIG. 8 Example of a Laser Engraved print**

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**(Full facial image printed at 380 DPI and scanned at 1200 DPI for this guideline)**

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217        **7. Recommendations**

218        In the image analysis phase (which is done before the actual comparison is started), it is best  
219        practice for the facial examiner to determine whether the image referred for facial comparison is  
220        a digital live capture image or a capture of a printed facial image. The reference images for the  
221        common printing processes in this document demonstrate that magnification of the printed image  
222        may not assist in a detailed morphological comparison of the facial component features.

223        The determination that the image is from a printed product will assist in identifying potential  
224        limitations that may affect the suitability of the image or the ability of the facial examiner to  
225        conduct a full morphological image comparison. The effects of the printing processes outlined in  
226        this guideline and the resolution of the captured image may limit the facial examiner to a holistic  
227        image comparison.

228        Of the six common printing processes described in this guideline:

- 229        • Conventional and Digital Photographic and Dye Sublimation printing processes are more  
230        likely to provide an image suitable for a detailed facial morphological comparison.
- 231        • The Laser Engraving printing process will be the least likely to provide an image suitable  
232        for a detailed facial morphological comparison.

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## **Appendix**

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### **Image Resolution in this Guideline**

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All images provided within this document are to illustrate the basic concepts of printing processes. To demonstrate each of the printing processes covered in this guideline, the following two types of images contained within the guideline have been scanned at a high-resolution of 1200 DPI:

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- A full facial image.

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- A magnified view of the eye area to illustrate a close-up view of the characteristics and effects of each printing process.

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The original image capture resolution for the full facial image was 300 PPI and has not been changed except for automated image processing during personalization of sample images to demonstrate each of the printing processes.

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The resolution or PPI settings of the facial image for printing can dictate the quality of the image output. Photographic prints are usually at 300 DPI. For identity documents, the print resolution for a facial image can vary from 96 DPI up to 1200 DPI.

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Facial images in identity documents typically have a print size of 35-40mm wide and 45-50mm high. Consequently, these dimensions have been used to produce the printed facial images in this guide.