Procedure for Generating a Zone PID Table

Depending on your needs, you can create your own Zone PID table with ten temperature zones.

NOTE: The controller must be in zone mode. This is accomplished by pressing **Control Setup** and then **Next Setting** until you reach "Control Mode". Use ▲or ▼to select the "zone" option. Press **Save Screen** until you return to the temperature display.

PROCEDURE TO ENTER YOUR OWN TABLE OF PID VALUES:
1) Press **Zone Settings**
You should see the following screen:

```
Loop: 1        ZONE SETTINGS

    Top    P        I        D    MOut %  Range
1   100   0.0      0.0       0    0.00    OFF
2   100   0.0      0.0       0    0.00    OFF
3   100   0.0      0.0       0    0.00    OFF
4   100   0.0      0.0       0    0.00    OFF
5   100   0.0      0.0       0    0.00    OFF
```

2) Press **Enter** or **Next Setting** to advance through the entries

3) Use the keypad to type in the desired values and push **Enter** to move along

4) When you are done, press **Save Screen**