
**CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS****Purpose**

The purpose of this document is to describe the setup, measurement and procedures for calibration of instruments in terms of air kerma using gamma-ray beams from ^{137}Cs and ^{60}Co irradiator sources.

Scope

The measurement service described in this document is listed as NIST service code 46010C. The document starts by describing the physical quantities air kerma and exposure and provides a brief background describing the rationale behind the calibration process. It later describes the calibration systems used and the procedures that are typically followed in performing a calibration, analyzing the data, and reporting the results of the calibration. The appendix includes a copy of a sample of the current calibration reports used for the different types of instruments submitted for calibration.

Definitions and BackgroundDescription of Service

The Dosimetry Group of the NIST Radiation Physics Division receives a variety of instruments for calibration in gamma-ray beams. Calibration coefficients or calibration factors are provided for the radiation detectors sent to NIST for calibration. Calibrations are performed in terms of the physical quantities air kerma and exposure.

The Quantities Air Kerma and Exposure

The quantity kerma characterizes a beam of photons or neutrons in terms of the energy transferred to any material. For the calibration service described in this document, consideration is limited to photon beams in air. Air kerma is the total energy per unit mass transferred from a photon beam to air. Air kerma, K_{air} , is the quotient of dE_{tr} by dm , where dE_{tr} is the sum of the initial kinetic energies of all electrons liberated by photons in a volume element of air and dm is the mass of air in that volume element. Then

$$K_{air} = \frac{dE_{tr}}{dm}$$

The SI unit of air kerma is the gray (Gy), which equals one joule per kilogram; the old unit of air kerma, the rad, equals 0.01 Gy.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	1 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

The quantity exposure characterizes an x-ray or gamma-ray beam in terms of the electric charge liberated through the ionization of air. Exposure is defined as the total charge per unit mass liberated in air by a photon beam and is represented by the equation:

$$X = \frac{dQ}{dm}$$

where dQ is the sum of the electrical charges on all the ions of one sign produced in air when all the electrons liberated by photons in a volume element of air, whose mass is dm , are completely stopped in air. The SI unit of exposure is the coulomb per kilogram (C/kg); the special unit of exposure, the roentgen (R), is equal to exactly 2.58×10^{-4} C/kg. The ionization arising from the absorption of bremsstrahlung emitted by the secondary electrons is not included in dQ . Except for this small difference, significant only at high energies, the exposure as defined above is the ionization equivalent of air kerma. The relationship between air kerma and exposure can be expressed as a simple equation:

$$K = X \cdot 2.58 \cdot 10^{-4} \left(\frac{W}{e} \right) \left(\frac{1}{1-g} \right)$$

where W/e is the mean energy per unit charge expended in air by electrons, and g is the fraction of the initial kinetic energy of secondary electrons dissipated in air through radiative processes. The current value accepted by the NIST for W/e is 33.97 J/C. The currently accepted g values for ^{60}Co and ^{137}Cs beams are 0.32 % and 0.16 %, respectively.

Characterization of the NIST Gamma-Ray Beams in Terms of Air Kerma

As of January 2, 2015 there are a total of seven gamma-ray sources that produce the ^{137}Cs and ^{60}Co gamma-ray beams that are used for calibrating instruments in terms of air kerma and exposure. The air kerma rates and exposure rates in these facilities are realized by using the NIST primary standard instruments, a suite of six graphite-wall, air ionization, Bragg-Gray cavity chambers developed at NIST.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	2 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

The reference air kerma rates that is realized with the primary standard instrument is later decay corrected to provide the value of the air kerma rate at a given distance from the source for any given date and time of the year.

The rates readily available on the console of the data acquisition system used to perform the calibration of instruments.

Generalities of the Calibration of an Instrument in Terms of Air Kerma and Exposure

Instruments that are sent to the NIST are calibrated in terms of air kerma and exposure. The goal of the calibration is to determine either a calibration coefficient or a calibration factor depending on the type of instrument to be calibrated. Determination of these parameters requires the measurement of an ionization current, or the direct measurement of a radiation dose quantity obtained from the display reading of an electrometer. In addition, the temperature and the pressure of the air surrounding the detector must be measured for the case of ionization chambers that are open to the atmosphere.

Calibration Coefficient: The calibration coefficient is defined as the quotient of the air kerma and the charge generated by the radiation in the ionization chamber. This parameter is determined for current-type measuring instruments.

Calibration Factor: The calibration factor is defined as a dimensionless ratio of air kerma (or exposure) and the electrometer reading with a given ionization chamber or detector. This parameter is determined for cable-connected-type instruments consisting of an electrometer and probe combination.

Pressure and Temperature Correction: The average charge used to compute the calibration coefficient is based on measurements with the wall of the ionization chamber at the stated polarity and potential. With the assumption that the chamber is open to the atmosphere, the measurements are normalized to a pressure of one standard atmosphere (101.325 kPa) and a temperature of 295.15 K (22 °C). Use of the chamber at other pressures and temperatures requires normalization of the ion currents to these reference conditions using the normalizing factor F . The normalizing factor F is computed from the following expression:

$$F = (273.15 + T)/(295.15H)$$

where T is the temperature in degrees Celsius, and H is the pressure expressed as a fraction of a standard atmosphere. (1 standard atmosphere = 101.325 kilopascals = 1013.25 millibars = 760 millimeters of mercury).

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	3 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

Equipment

Gamma-Ray Sources

All NIST calibration sources are collimated. The orientation of each of these sources is listed in the table below along with the nominal activities as of January 1, 1999.

Radionuclide	Activity (Bq)	Orientation
^{60}Co	2.7×10^{13}	Vertical
^{60}Co	1.5×10^{14}	Vertical
^{60}Co	1.3×10^{11}	Horizontal
^{60}Co	9.6×10^9	Horizontal
^{137}Cs	3.1×10^{13}	Vertical
^{137}Cs	5.8×10^{12}	Horizontal
^{137}Cs	6.3×10^{11}	Horizontal

Console

In each of the radiation facilities there is a separate control unit for each source. The control unit operates the shutter in front of the radioactive source to either to either expose or shield the radiation source contained in the irradiator unit. These control units are interfaced to a computer containing the data-acquisition software.

Data-Acquisition System

There are two data acquisition systems (DASs) used in these services. One is a mobile measurement console referred to as the portable system. The home location of the portable system is room B019;

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	L RK	4 of 22	Procedure04v500

**CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS**

however, it can be transported to other locations and used in all the gamma-ray facilities to perform calibration of instruments.

The portable system consists of all instrumentation required for measurement and standardization of ionization currents. This data acquisition system is a Visual Basic interfacing system, which can automatically acquire all or some of the calibration data for cable-connected instruments and passive or other types of cable-connected instruments, such as those with their own readout. The mobile console contains a Keithley Model 616 electrometer, a Setra Model 350A digital barometer and a Digitec Model 5810 digital thermometer. Each cable connected instrument has an analog output signal. The feedback elements for the electrometer selector switch in the "Volts" position are capacitors mounted in a capacitor-selector chassis. The equations for computing temperature are dependent on the thermistor used and, for measurements in control room B019, the signals are taken from YSI readouts mounted in the source-control consoles. The equation used for computing atmospheric pressure from the Setra device, and the data for converting the analog signals from the thermistor probes to air temperatures and from the pressure transducer to atmospheric pressure are stored in the computer program for each calibration range.

A second data-acquisition system, permanently located in room B035, is used to perform calibration of instruments in this facility.. This system consists of a computer containing the appropriate boards that interface alternatively a Hart Scientific or a Keithley temperature readout, a Setra pressure transducer and two Keithley 617 electrometers used to collect the charge. The software is developed in LabVIEW and is used to perform calibrations of ion chambers in terms of air-kerma rate and absorbed-dose-to-water.

Temperature probes

In each of the calibration facilities, a temperature probe is located near the chamber. All of the temperature probes are interfaced to the DAS computer that records the value of the temperature during the data acquisition.

Pressure Transducer

A pressure transducer, located in the control room at approximately the same height above sea level as the height of the ionization chambers positioned for calibration, is interfaced to the DAS-computer and is used to measure the atmospheric pressure during irradiation time.

The temperature probes, pressure transducers and electrometers constitute essential equipment used for the calibration service. The temperature probes are calibrated against a reference standard thermometer. The pressure transducers are calibrated against a reference standard barometer. The electrometers are

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	L RK	5 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING GAMMA-RAY BEAMS

calibrated against reference class air capacitors. The calibrations of the reference standards are provided by the NIST Measurement Services Division. A NIST check chamber is used to decide if the calibration of the equipment used for calibration needs to be checked against reference standards calibrated by the Process Measurements Division. Further discussions on the use of the NIST check chamber are provided in the sections ahead.

Reference Scale

In each room is a metallic scale that is used to measure the distance between the source and the detector.

Other

Other equipment used during a typical calibration include a telescope, a movable cart and a chamber stand for positioning the chamber at a fixed distance from the source. Also, a laser is used for positioning the detectors along the beam-center-line.

Procedure

Communication with the Customer

The recommended procedure for requesting a NIST calibration service is outlined in the NIST Calibration Services Users Guide. In practice, however, customers request calibration services in a variety of ways. Typically, a new or first-time customer will establish contact with the Dosimetry Group by telephone, letter, e-mail or fax requesting information regarding techniques offered, charges, backlog time, turnaround time, and shipping/mailing information. At this stage, there is generally an opportunity to discuss with the prospective customer appropriate qualities of radiation for the type of service being requested and methods of shipment to reduce the risk of damage. The customer is informed that a purchase order must be received at NIST before an official calibration is performed. The purchase order can be sent with the instrument to be calibrated or can be sent separately by fax, mail or e-mail. In addition to an authorization for payment, the purchase order should include a detailed description of the calibration request, including beam quality codes, instrument model and serial numbers, and the name and telephone number of a technical contact. If an incomplete purchase order is received, every effort is made to get a detailed description of the service requested.

Initiation of Paperwork and Inspection of Instruments sent to NIST for Calibration

If the purchase order and the instruments are sent to NIST on the date agreed upon between the customer and the NIST contact, every effort is made to start the calibration process as soon as possible. This

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	6 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

process consists of two stages: the handling of the paperwork, and the handling of the instruments and their calibration.

Regarding the paperwork, after a purchase order is received, a customer test folder is generated. A copy of the purchase order, the final copy of the calibration report, the calibration raw data and summary sheets, and any documents of correspondence with the customer or the Measurement Services Division (MSD) Calibration Services Office are maintained in the customer's calibration report folder filed by the unique Dosimetry Group (DG) number. After copying the purchase order for the customer folder, the original purchase order, along with a request for a test folder, is sent to the MSD. A test folder will then be sent by MSD and will contain the original purchase order and appropriate forms. The test folder's unique number is used as one of the identifiers on the calibration report.

Regarding the handling of the instruments, instruments arriving for calibration are unpacked and inspected for damage. Special attention is given to the condition and type of connector. If an adapter is sent with the chamber, this should be noted on the inventory list along with the description of the chamber. Shipping damage is reported to the NIST shipping department. When an instrument arrives in a state of disrepair that is obvious by visual inspection, the customer is notified, and a decision is made whether to return the instrument to the customer, or if the repair is minor, have NIST personnel perform the repair.

Only ionization chambers known to be stable and reproducible are accepted for calibration in this program. Institutions submitting ionization chambers for calibration are strongly urged to perform stability checks involving redundant measurements in highly reproducible radiation fields before sending their instruments to NIST, and to repeat those checks after NIST calibration, and again at suitable intervals. Instruments submitted for calibration, and material submitted for irradiation, must be shipped in reusable containers.

Detector Setup

The instruments to be calibrated using gamma-ray beams are calibrated by using a previously determined value of the air-kerma rate obtained by the decay of the initial value to the date and time of the calibration being made. The value of the air-kerma rate for a given distance from the source at a given date and time is displayed by the data-acquisition program.

For all customer calibrations, a NIST reference-class transfer ionization chamber is calibrated for quality assurance. Generally the NIST chamber selected is similar in design or collection volume to the customer chamber being calibrated and has a previous calibration history in the reference radiation qualities which were selected by the customer.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	7 of 22	Procedure04v500

**CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS**

The following environmental conditions should exist when performing calibrations. The temperature of the room should be stable during one single measurement, ideally around 22 °C. If the temperature is not stable during a single measurement, calibrations should be postponed. Also, the temperature should not exceed 25 °C and should not be lower than 19 °C. If the temperature falls out of this range, the calibration should be postponed until the temperature is back within the working range. Preferred humidity conditions are between 20 % and 50 %, but calibrations can still be performed if humidity levels fall out of this range. It is preferable to calibrate instruments on days that the pressure is around 101.3 kPa (760 mm Hg), but calibrations can still be performed if the atmospheric pressure deviates from this value. Calibrations should be postponed, however, if the pressure is not stable during a single measurement.

The procedure followed in all the gamma ranges for positioning the ion chambers and detectors is basically the same in all rooms. There are some minor differences regarding the positioning of detectors in the vertical orientation that mainly have to do with the order of the steps followed (steps 1 through 5). The procedure described below assumes a setup being made in any of the four horizontal calibration ranges.

1. Previous to setting up an instrument for calibration, a choice must be made for the appropriate source-to-detector distance taking into account the appropriate exposure rate and beam size for that particular detector. The beam size is compared to the largest dimension of the active volume. The general practice is to use a beam size that is only a few centimeters larger than the active volume size so as to minimize irradiation of inappropriate volumes in the probe stem. The beam size at a give distance from the source is shown by the data acquisition software for any distance from the source.
2. In all the gamma-ray facilities, a metallic scale is used to set the source-to-detector-distance. The source-to-detector distance is set by sighting the telemicroscope on the appropriate scale distance.
3. Set the detector in the holder and connect all cables.
4. The probe to be calibrated is adjusted to the beam center-line using the laser beam associated with each source.
5. The probe is then centered in the telemicroscope scale-reticle. An exception to this technique is when the probe is larger than 10 cm. The technique for set-up then involves measuring the probe in the direction of the beam using metric calipers and determining the radius. The probe is then placed in the beam, aligned as above, and adjusted so that the front or back of it is tangent to the telemicroscope cross hairs.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	8 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

6. In the case of ionization-type detectors, apply the appropriate collection potential requested by the customer. The collecting voltage is verified at the chamber. This insures that the voltage connection has been made. It is also important to minimize the exposure of all connections to the radiation beam.
7. The chamber is now ready to be calibrated. Follow the source setup procedure and then exit the room.

Source Setup for horizontal ranges

1. Sign in using the logbook for operating the source. This logbook is located in room B019 for operating the relevant sources. Log-in the information requested in the logbook: date, operator name, time, shutter elapsed time, room, use, etc.
2. After filling in the logbook, get the key for unlocking the source's mechanical safe-lock and unlock the source. **ATTENTION:** It is extremely important to unlock before operating the source. Failure to do so can damage the source.
3. Turn on main power to console.
4. Once the chamber has been aligned for calibration following the procedure described in the subsection entitled "Detector Setup," enter the room to make sure it is vacant of people. Exit the room and close the door.
5. A check of the safety-interlock system and other visible indicators must be performed. The interlock system is checked by opening the source and later opening the door to the room containing the sources. The source must close immediately upon opening the door. This is verified only once at the start of the day.
6. The source is opened by first pressing the "Reset" Interlock button, then initializing the timer by pressing the "Initialize" button, and finally pressing the "Open" button. In the open position, radiation is present in the room. By pressing the "Close" button, the source closes and there is no radiation present in the room.
7. When opening the source for the first time on the day of measurement, also verify that the buzzer sounds, indicating the detection of radiation in the room.
8. After all safety checks outlined above have been performed, close the door to the room once more and reset the interlocks as explained above. At this point it is possible to start performing calibrations.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	9 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

9. Upon completion of the work, shut down the power to the console. Remove the key from the source and place it in the drawer in room B019.
10. Sign out in the logbook. Turn all lasers off. Turn off all voltages applied to ionization chambers.

Calibration of Instruments/Data Collection

1. Start the data-acquisition program. The name of the program is “Calibrator.”
2. On the first page, complete all information regarding the ion chamber to be calibrated. The steps described here apply to both the NIST chamber used for check purposes and to the customer ion chamber and/or radiation detector. Information entered includes items such as: customer name, calibration date, chamber make, model and serial number, voltage applied to chamber, calibration distance, reference used for alignment, number of scans, scan time, etc.
3. Once the information is entered, data collection can start. The system is automated for current-type instruments. Typically, the scan times vary between 1 minute and 2 minutes, depending on the instrument being calibrated. The number of scans taken once the system has reached a stable regime must be no fewer than 5. Typically, between 5 and 10 scans are taken after a stable regime is reached; detectors typically take anywhere between 30 minutes to 3 hours to stabilize from the time the voltage is applied. Some ion chambers require a period of pre-irradiation (typically between 30 minutes and 60 minutes).
4. Background measurements are taken prior to calibration of the instrument and after irradiation. If the background is a significant fraction of the expected exposure reading, this may be a sign of dirty insulators that, in most cases, can be fixed by cleaning the connector using canned dry gas. Since the gas is cold (due to expansion), some time must be allowed for the chamber to equilibrate with room temperature. If the cleaning procedure is not successful and the calibration system has been verified to be working correctly, then the chamber is not calibrated and the customer is informed.
5. After data collection, a data sheet with the results is printed out. The data sheet contains the calibration coefficient or calibration factor obtained for that particular instrument.
6. The current calibration results are compared with previous results to verify the quality of the calibration.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	10 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

Quality Control

A minimum of 5 total measurements should be made for each calibration point. The standard deviation within these 5 or more measurements should not be greater than 0.10 % for reference-class chambers. If it is greater, additional time or pre-irradiation may be required to help the chamber settle.

Two methods are used to verify a calibration. The first is to calibrate a NIST chamber that has a calibration history and is similar to the customer's chamber described previously. The second check is an examination of previous calibrations of the customer's instrument at the same beam quality. If the discrepancy is significant, greater than 1.0 %, but dependent on the chamber type, an investigation is warranted. When there are several previous calibrations of the customer's instrument at any one beam quality, one can estimate the reproducibility and decide whether the current value is acceptable.

For all NIST reference-class chambers, a record is maintained of all calibrations, and the previous calibrations are compared with the current calibration to detect any trend or measurement discrepancy. The calibration history for many NIST reference chambers is maintained in binders and/or is accessible electronically from the computer located in room B019. ***Any discrepancy arising with a NIST check chamber greater than 0.5 % gives rise to a thorough investigation of the calibration procedure.*** Alignment, temperature indications, distance, etc., are to be checked again. If the discrepancy cannot be resolved, the complete calibration process is repeated.

Documentation/Calibration Reports/Storage

After the instrument has been calibrated the calibration report is generated. Currently, the reports are generated in the most recent version of Microsoft Word. Templates are available to simplify this procedure and to ensure consistency in the reporting format. A sample report can be found in the Appendix of this report.

The final copy of the calibration report is reviewed and initialed by the preparer and an additional reviewer, and then given to the Group Leader for review. After the Group Leader approves and initials the report, it is sent to the Division Office for final approval. Upon return, two copies are made. The original is mailed to the customer, one copy is filed in *the customer DG folder*, and one copy is added to the *test folder*.

After all requested calibration work is completed, the fees are computed and a NIST form 64 is generated using the NIST Calibration Support System (CSS). Copies are filed in the *test folder* and the *customer DG folder*, and the original is sent to the Administrative Officer for the Radiation Physics Division. The *test folder* is then signed and returned to the calibration program. The *customer DG folder* is filed in room C212.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	11 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

Shipping request forms are prepared after the Division Chief signs off on a calibration report and returns it to the Group office. The instrument is packed either in its original container or in a more suitable one if necessary.

Assessment of Uncertainties

The method of uncertainty assessment follows the NIST policy of expressing uncertainty, as outlined in the NIST Technical Note 1297. Conventional statistical estimates are given as standard deviations of the mean, and are designated as “Type A”, which can be considered to be objective estimates. All other uncertainty estimates, which are designated “Type B”, are subjective estimates, based on extensive experience. The “Type B” uncertainties are estimated so as to correspond to approximately one standard deviation. The Type A and Type B estimates are combined according to the usual rule for combining standard deviations, by taking the square root of the sum of the squares (the quadratic sum). The quadratic sum of the two types of uncertainty is then considered to be the combined standard uncertainty, which is in turn multiplied by the coverage factor of two ($k=2$) to give an expanded uncertainty. The uncertainty is considered to have the approximate significance of a 95 % confidence limit. The appendix lists the details of the assessment of uncertainty in the air-kerma rates determined for the different gamma-ray beams. Also listed in the appendix are the details of the assessment of uncertainty in the calibration of a typical ionization chamber.

Safety

The main safety consideration is radiation protection. As described below, every effort is made to avoid any possibility of radiation exposure, even though it would be highly unlikely that serious exposures could occur accidentally. Another safety consideration is exposure to high voltage, such as exists on ionization chambers and standard chambers during calibration. All radiation areas in the building are marked with striped tape and dosimeters must be worn by all personnel in these areas. Radiation safety training and assessment services are provided by the NIST Gaithersburg Radiation Safety Division.

Radiation Safety

All doors permitting access to the gamma-ray calibration ranges have interlocks as required by the Nuclear Regulatory Commission. The vertical-beam rooms have a time-delay device inside the room that must be actuated before leaving the radiation area. Automatic shielding doors protect occupants in the control area from the sources. In addition to the above safety features, a radiation detector with indicator lights and an audible signal is in each gamma calibration range. A second radiation detector located in the vertical-beam area, between the shielding door of the vertical beams and the outer door,

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	12 of 22	Procedure04v500

**CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS**

alarms whenever the interlock is broken during an irradiation. At each entrance to a gamma-ray calibration range, a set of two red lights indicates a "beam on" condition.

High-Voltage Safety

The only danger that exists from high voltage comes from voltage that must be applied to the ionization chambers. To prevent dangerous electric shock, almost all power supplies contain current-limiting resistors in the high-voltage circuit. Common sense is dictated when working around ionization chambers that have exposed high-voltage electrodes. Appropriate warning signs are posted.

International Comparisons

International comparisons have been made with other National Metrology Institutes around the world. During these international comparisons a reference class chamber is calibrated at both facilities and the value of the calibration coefficients obtained at both institutions is compared. The reference section lists comparisons made in the last few years using the same ^{137}Cs and ^{60}Co gamma-ray beams that are used for the calibration service described in this procedure.

Filing and Retention

The Radiation Physics Division (RPD) Quality Manager shall maintain the original and all past versions of this RPD Procedure.

References

1. Seltzer S. M., Bergstrom P., "Changes in the US Primary Standards for the Air Kerma from Gamma-Ray Beams," in press.
2. Lamperti P.J., O'Brien M, "Calibration of X-ray and Gamma-ray Measuring Instruments," NIST Special Publication 250-58, (2001).
3. Loftus, T. P. and Weaver, J. T., Standardization of ^{60}Co and ^{137}Cs gamma-ray beams in terms of exposure, J. Res. Nat. Bur. Stand. (U.S.), 78A, 465-476 (1974).
4. NIST Calibration Services Users Guide 1998.
5. NIST Technical Note 1297 Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurements.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	13 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

6. P.J. Allisy-Roberts and M. Boutillon, "Comparison of the standards of air kerma of the NIST and the BIPM for ^{60}Co gamma rays," Rapport BIPM 96/9 (1996).
7. A. Leitner, J. Witzani, M. Boutillon, P. Allisy-Roberts, F. Delaunay, E. Leroy, P. Lamperti, C. Strachotinsky and I. Csete, " International comparisons of air kerma standards in ^{137}Cs gamma radiation," Metrologia 34, pp. 169-175 (1997).
8. R. F. Laitano, P.J. Lamperti and M. P. Toni, "Comparison of the NIST and ENEA Air Kerma Standards," Journal of Research of the NIST, Volume 103, Number 4, July-August 1998.
9. M. O'Brien, R. Minniti and Stanslaus Alwyn Masinza, Comparison between the NIST and the KEBS for the determination of air kerma calibration coefficients for narrow x-ray spectra and ^{137}Cs gamma ray beams," Journal of Research of the NIST, Volume 115, Number 1, January-February 2010.
10. I. Csete, A. G. Leiton, V. Sochor, A. Lapenas, J.-E Grindborg, I. Jokelainen, H. Bjerke, J. Dobrovodsky, A. Megzifene, H. J. Costas, R. Ivanov, B. Vekic, J. , Kokocinski, J. Cardoso, L.Buermann, W. Tiefenboeck, G. Stucki, E. van Dijk, M. P. Toni, R. Minniti, J. P. McCaffrey, C. N. M. Silva, I. Kharitonov, D Webb, M. Saravi, F. Delaunay, "Comparison of air kerma and absorbed dose to water measurements of ^{60}Co radiation beams for radiotherapy, Report on EUROMET project no. 813, identifiers in the BIPM key comparison database (KCDB) are EUROMET.RI(I)-K1 and EUROMET.RI(I)-K4," Metrologia Vol. 47, Tech Suppl. 06012, April 2010.
11. C. Kessler, P.J. Allisy-Roberts, R. Minniti, "Comparisons of the radiation protection standards for air kerma of the NIST and the BIPM for ^{60}Co and ^{137}Cs gamma radiation", Metrologia 51 (2014) Tech. Suppl. 0613. doi: 10.1088/0026-1394/51/1A/06013.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	14 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

Appendices

- A. Example Uncertainty Analysis
- B. Sample Calibration Reports

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	15 of 22	Procedure04v500

**CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS**

Appendix A: Example Uncertainty Analysis

Uncertainty analysis for the primary-standard measurement of air kerma rate, $\overline{\dot{K}}$, in the vertical beam facility (^{60}Co beams). \dot{K}_1 and \dot{K}_{10} represent the air kerma rate measured with each one of the primary standard chambers with nominal volumes of 1 cm^3 and 10 cm^3 , respectively. Values shown are for the relative standard uncertainties in %.

Uncertainty component	\dot{K}_1		\dot{K}_{10}	
	Type A	Type B	Type A	Type B
charge	0.10	0.10	0.06	0.10
time		0.05		0.05
volume	0.10	0.10	0.16	0.10
air density correction (temperature and pressure)		0.03		0.03
distance (axial)		0.02		0.02
k_{sat} , loss of ionization due to recombination	0.01	0.05	0.05	0.10
stem scatter		0.05		0.05
axial nonuniformity		0.02		0.05
radial nonuniformity		0.01		0.01
density of dry air at $T = 0\text{ }^\circ\text{C}$ and $P = 101.325\text{ kPa}$		0.02		0.02
humidity correction		0.06		0.06
k_{wall} , wall correction		0.17		0.17
ratio of mean photon mass energy-absorption coefficients, air/graphite		0.04		0.04
product of W_{air}/e and ratio of mean electron mass electronic stopping powers, graphite/air		0.11		0.11
$(1 - \bar{g})$, radiative-loss correction		0.03		0.03
quadratic sums	0.14	0.28	0.18	0.29
relative combined standard uncertainties of \dot{K}_1 and \dot{K}_{10}	0.31		0.34	
relative combined standard uncertainty of $\overline{\dot{K}}$	0.31			
relative expanded ($k = 2$) uncertainty of $\overline{\dot{K}}$	0.62			

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	16 of 22	Procedure04v500

**CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS**

Uncertainty analysis for the calibration of a reference-class ionization chamber in terms of air kerma. Values are for the relative standard uncertainties in %.

Uncertainty component	Type A	Type B
charge	0.10	0.10
time		0.05
air density correction (temperature and pressure)		0.03
distance		0.02
k'_{sat} , loss of ionization due to recombination	0.01	0.05
probe orientation		0.01
humidity		0.06
^{60}Co decay ¹		0.01
quadratic sum	0.10	0.14
relative combined standard uncertainty of the chamber current I		0.17
relative combined standard uncertainty of \overline{K}		0.31
relative combined standard uncertainty of the calibration coefficient N_K		0.36
relative expanded ($k = 2$) uncertainty of the calibration coefficient, N_K		0.71 (\rightarrow 0.8)

¹The air-kerma rate, determined by the primary-standard instruments, of the ^{60}Co source is decay corrected to the time of the calibration measurement. For this correction, NIST uses a half life of 1925.3 days.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	17 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS

Appendix B: Sample Calibration Report

National Institute of Standards and Technology

REPORT OF AIR KERMA CALIBRATION

FOR

Calibration Services
100 Calibration Road
Gaithersburg, MD 20899

Radiation Detection Chamber Standard Imaging Model A6, SN 123

Calibrations performed by Ronaldo Minniti

Report reviewed by [name of fellow scientist]

Report approved by Michael G. Mitch, Leader
Dosimetry Group

For the Director
National Institute of Standards and Technology
by

Lisa R. Karam, Chief
Radiation Physics Division
Physical Measurement Laboratory

Information on technical aspects of this report may be obtained from Ronaldo Minniti, National Institute of Standards and Technology, 100 Bureau Drive Stop 8460, Gaithersburg, MD 20899, (301)975-5586, ronnie.minniti@nist.gov. The results provided herein were obtained under the authority granted by Title 15 United States Code Section 3710a. As such, they are considered confidential and privileged information, and to the extent permitted by law, NIST will protect them from disclosure for a period of five years, pursuant to Title 15 USC 3710a(c)(7)(A) and (7)(B).

Report format revised: July 1, 2013



DG: 00000-15
SP250 CALIBRATION SERVICE 46010C. TFN: 00000-15
JANUARY 2, 2015
PAGE 1 OF 5

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	18 of 22	Procedure04v500

**CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS**

National Institute of Standards and Technology

REPORT OF AIR KERMA CALIBRATION

FOR

Calibration Services
100 Calibration Road
Gaithersburg, MD 20899

Radiation Detection Chamber Standard Imaging Model A6, SN 123

Chamber orientation: The cavity was positioned in the center of the beam with the stem of the chamber perpendicular to the beam direction

Chamber collection potential: A potential difference of 1000 volts was applied to the chamber (negative charge collected)

Chamber rotation: The reference mark faced the source of radiation

Environmental conditions: The chamber is assumed to be open to the atmosphere

Average background current: 0.01 % of the collector current

Field size: 40 cm beam radius

Calibration date: January 2, 2015

Current ratio at full to half collection potential: 1.000 for air kerma rates of 6.99×10^{-10} Gy/s. A detailed study of the ion recombination was not performed and no correction was applied to the calibration coefficient(s). If the chamber is used to measure an air kerma rate significantly different from that used for the calibration, it may be necessary to correct for recombination loss.

Beam Code	Half Value Layer (mm Cu)	Equilibrium Shell Added	Calibration Coefficient (Gy/C) 295.15 K (22 °C) and 101.325 kPa (1 Atm)	Air Kerma Rate (Gy/s)	Calibration Distance (cm)
¹³⁷ Cs	10.8	NO	8.948×10^1	6.99×10^{-10}	300

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING GAMMA-RAY BEAMS

Explanation of Terms Used in the Calibration Procedures and Tables

Air Kerma: The air-kerma rate at NIST is realized at the calibration position by a free-air ionization chamber for x radiation and by graphite cavity ionization chambers for ^{60}Co and ^{137}Cs gamma radiation, and is expressed in units of grays per second (Gy/s). The gamma-ray air kerma rates are corrected to the date of calibration (from previously measured values) by decay corrections based on half-lives of 5.27 years for ^{60}Co and 30.0 years for ^{137}Cs . For a free-air ionization chamber with measuring volume V , the air kerma rate is determined by the relation:

$$\dot{K} = \frac{I}{\rho_{\text{air}} V} \frac{W_{\text{air}}}{e} \frac{1}{1 - g_{\text{air}}} \prod_i k_i$$

where

$I / (\rho_{\text{air}} V)$ is the ionization current, measured by the standard, divided by the mass of air in the measuring volume

W_{air} is the mean energy expended by an electron of charge e to produce an ion pair in dry air, the value used at NIST is $W_{\text{air}}/e = 33.97 \text{ J/C}$

g_{air} is the fraction of the initial kinetic energy of secondary electrons dissipated in air through radiative processes, the values used at NIST are 0.0032 for ^{60}Co , 0.0016 for ^{137}Cs and 0.0 (negligible) for x rays with energies less than 300 keV, and

$\prod k_i$ is the product of the correction factors to be applied to the standard.

Air kerma in grays (Gy) is related to exposure, X , in roentgens (R) by the equation:

$$X = \frac{K}{2.58E-4} \frac{1 - g_{\text{air}}}{W_{\text{air}}/e}$$

To obtain exposure in roentgens, divide air kerma in grays by 8.79×10^{-3} for ^{60}Co gamma rays, 8.78×10^{-3} for ^{137}Cs gamma rays, and 8.76×10^{-3} for x rays with energies less than 300 keV.

Beam Code: The beam code identifies important beam parameters and describes the quality of the radiation field. NIST offers four types of reference beam qualities for x-rays, as well as the ISO reference radiation qualities. NIST beam codes are referred to as L, M, H, and S beams, which stand for light, moderate, heavy, and special filtration, respectively. For gamma radiation, the beam code identifies the radionuclide.

Calibration Distance: The calibration distance is that between the radiation source and the detector center or the reference line. For thin-window chambers with no reference line, the window surface is the plane of reference. The beam size at the stated distance is appropriate for the chamber dimensions.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	20 of 22	Procedure04v500

CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING GAMMA-RAY BEAMS

Calibration Coefficient: The calibration coefficients given in this report are quotients of the air kerma and the charge generated by the radiation in the ionization chamber. The average charge used to compute the calibration coefficient is based on measurements with the wall of the ionization chamber at the stated polarity and potential. For chambers that are assumed to be open to the atmosphere, the measurements are normalized to a pressure of one standard atmosphere (101.325 kPa) and a temperature of 295.15 K (22 °C) using the normalizing factor F described in the section below (this does not apply to chambers that are sealed to the atmosphere).

Normalizing Factor, F : The normalizing factor, F , is computed from the following expression: $F = (273.15 + T)/(295.15H)$, where T is the temperature in degrees Celsius and H is the pressure expressed as a fraction of a standard atmosphere. (1 standard atmosphere = 101.325 kilopascals = 1013.25 millibars = 760 millimeters of mercury).

Effective Energy: The effective energy for gamma radiation is the mean photon energy emitted by the radionuclide. The effective energies for ^{137}Cs and ^{60}Co gamma beams are 662 keV and 1250 keV, respectively.

Equilibrium Shell: Material added to the nominal wall thickness of the chamber to ensure electronic equilibrium.

Half-Value Layer: The half-value layers (HVL) have been calculated for the copper HVLs of ^{60}Co and ^{137}Cs .

Humidity: No correction is made for the effect of water vapor on the instrument being calibrated. It is assumed that both the calibration and the use of that instrument take place in air with a relative humidity between 10 % and 70 %, where the humidity correction is nearly constant.

Uncertainty: The expanded, combined uncertainty of the air kerma calibration described in this report is 1.0 %. The expanded, combined uncertainty is formed by taking two times the square root of the sum of the squares of the standard deviations of the mean for component uncertainties obtained from replicate determinations, and assumed approximations of standard deviations for all other uncertainty components; it is considered to have the approximate significance of a 95 % confidence limit. Examples of uncertainty analyses are given in the references below.

[1] P. J. Lamperti and M. O'Brien, "Calibration of X-Ray and Gamma-Ray Measuring Instruments," NIST Special Publication 250-58 (2001).

[2] R. Minniti and S. Seltzer, "Calibration of a ^{137}Cs Gamma-Ray Beam Irradiator using Large Size Chambers," Applied Radiation Isotopes, 65 (2007) 401-406.

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	21 of 22	Procedure04v500

**CALIBRATION OF RADIATION DETECTORS IN TERMS OF AIR-KERMA USING
GAMMA-RAY BEAMS****Change in Terminology**

The Dosimetry Group of the NIST Radiation Physics Division has made a change in its terminology in calibration and special test reports pertaining to photon and electron dosimetry. This change in terminology is in effect as of 1 May 2002. The proposed changes are based on recommendations in ISO 31-0 (1992) that have been followed for some years now by a number of other international organizations: a quantity with dimensions should be termed a “coefficient,” and a quantity that is dimensionless should be termed a “factor.”

In this revised terminology, the calibration quantity is defined as the conventional true value of the quantity the instrument is intended to measure, divided by the instrument's reading; this calibration ratio is termed a *coefficient* if it has dimensions or a *factor* if it is dimensionless.

Thus: (a) For our x-ray and gamma-ray calibrations of ionization chambers, for which the calibration ratio has dimensions of gray (or roentgen) per coulomb, the reported quantity is a *calibration coefficient*, rather than the old calibration factor.

(b) For calibrations of instruments that read directly in absorbed dose, kerma or exposure, or their rates, for which the calibration ratio is dimensionless, the reported quantity is a *calibration factor*, rather than the old correction factor.

(c) Other similar calibrations, such as for well-chambers used in brachytherapy dosimetry, will also incorporate these changes.

This change should provide improved clarity in our calibration reports, removing any possible confusion between a reported calibration correction factor (using the old terminology) and those correction factors (*e.g.*, for pressure, temperature, saturation) used in the calibration procedures.

The change in terminology is intended to be benign. *The meaning of the reported calibration quantity has not changed.* The correspondence with the older terminology is outlined above to establish the equivalence of the new terms for those concerned with satisfying, to the letter, documentary standards and protocols.

Michael G. Mitch
Leader, Dosimetry Group

Version	Date	Author	Approval	Pages	Filename
5.00	7/31/2015	RM	LRK	22 of 22	Procedure04v500
