

Investigating the Impact of Reciprocity on High-Irradiance Weathering Tests

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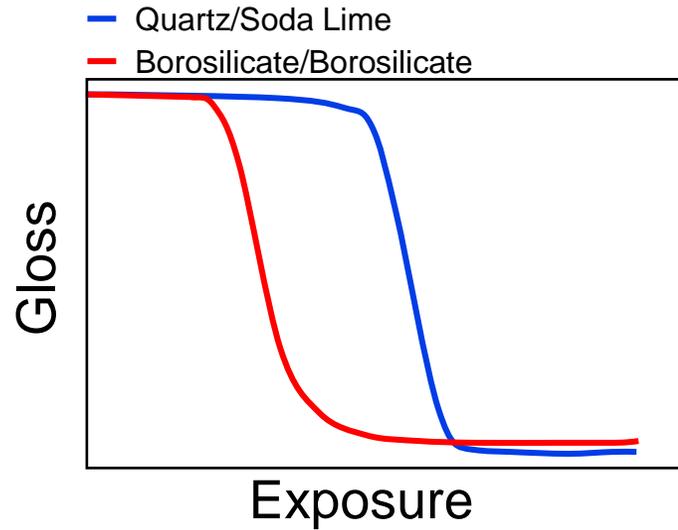
Hyun-Jin Koo, FITI Testing & Research Institute

3rd Atlas/NIST Workshop on PV Materials Durability

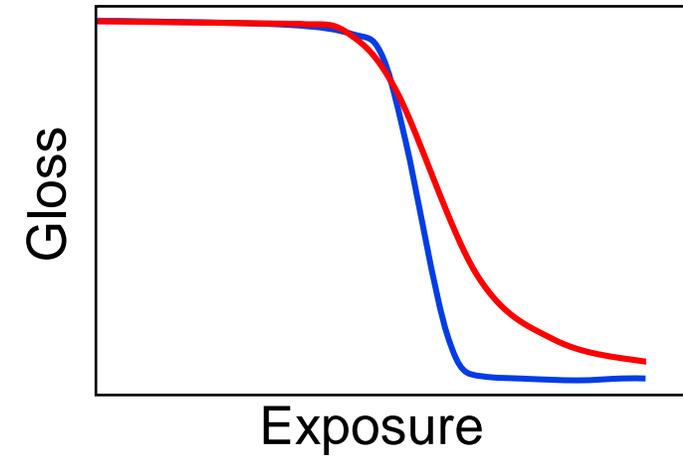
December 8-9, 2015

Effect of Light Source - Filtered Xenon Arc

White Polycarbonate (gloss)



apply 2x
→
shift factor



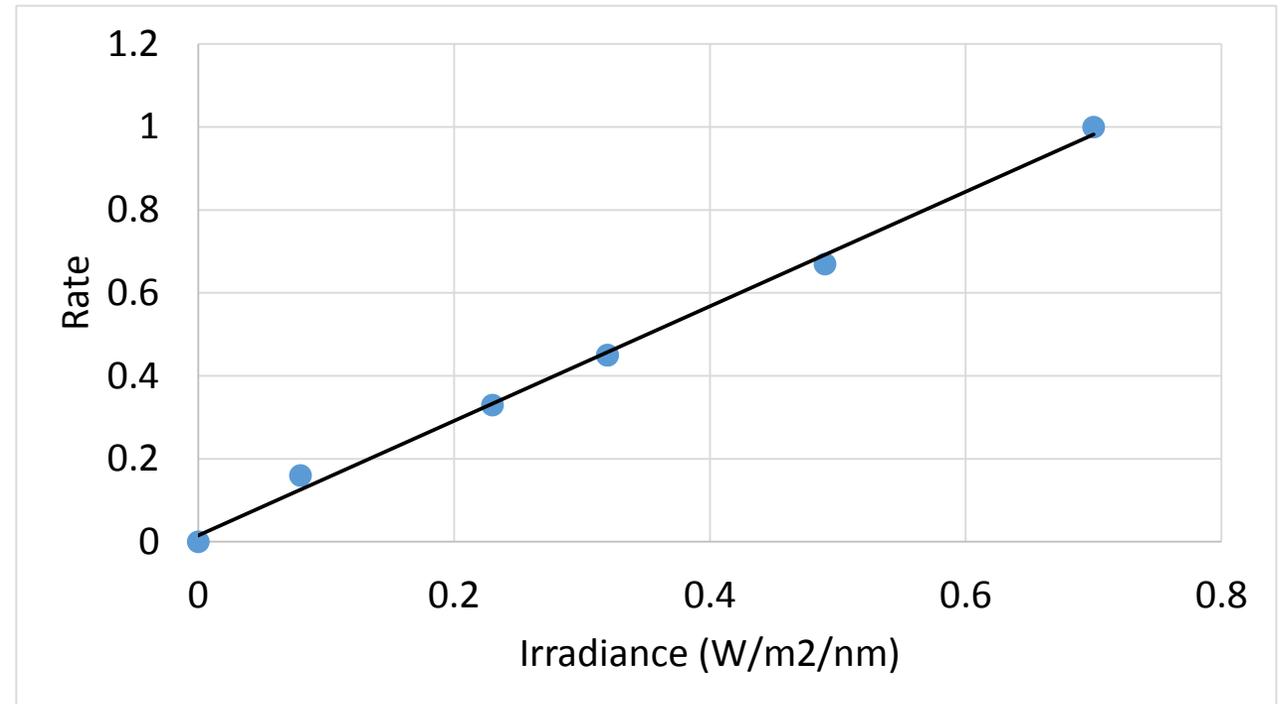
Degradation rate changes

Degradation mechanism changes

Effect of Irradiance - Linear

- Near-perfect overlay of shifted degradation curves
- Linear increase in rate of yellowing with irradiance
- Law of Reciprocity obeyed

White Polycarbonate
(yellowing index)



$I = 0.75 \text{ W/m}^2/\text{nm}$ (340)

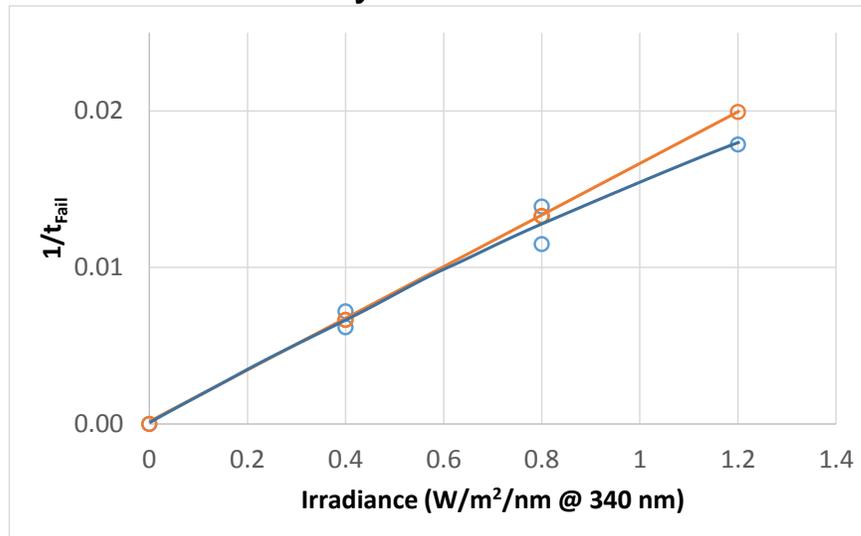
J. E. Pickett *et al.*, Polymer Degradation and Stability 93 (2008) 1597–1606

Law of Reciprocity

- $I \times t = \text{constant}$
- Equivalent degradation for equal doses of radiation
- Implications:
 - Degradation rate increases linearly with irradiance
 - Intermittent exposures give the same results as continuous exposures
- Schwarzschild's Law: $I \times t^p = \text{constant}$
- Application to weathering exposure: $I^q \times t = \text{constant}$
 - $q = 1$: Reciprocity obeyed
 - $q < 1$: [Reciprocity failure](#)

Effect of Irradiance – Non-Linear

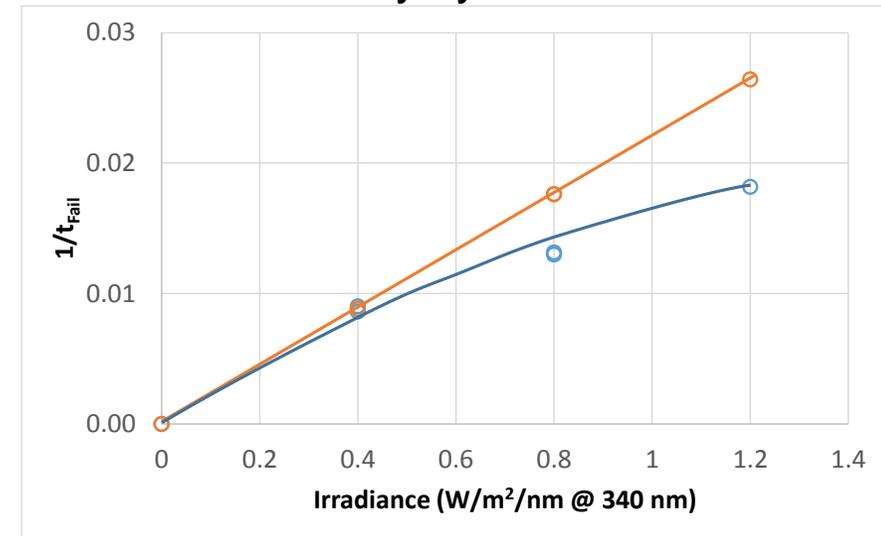
Polycarbonate



○ Observed
○ Expected

$$1/t_{\text{Fail}} \sim x^{0.91}$$

Polystyrene



$$1/t_{\text{Fail}} \sim x^{0.63}$$

$$1/t_{\text{Fail}} \sim x^{0.65}$$

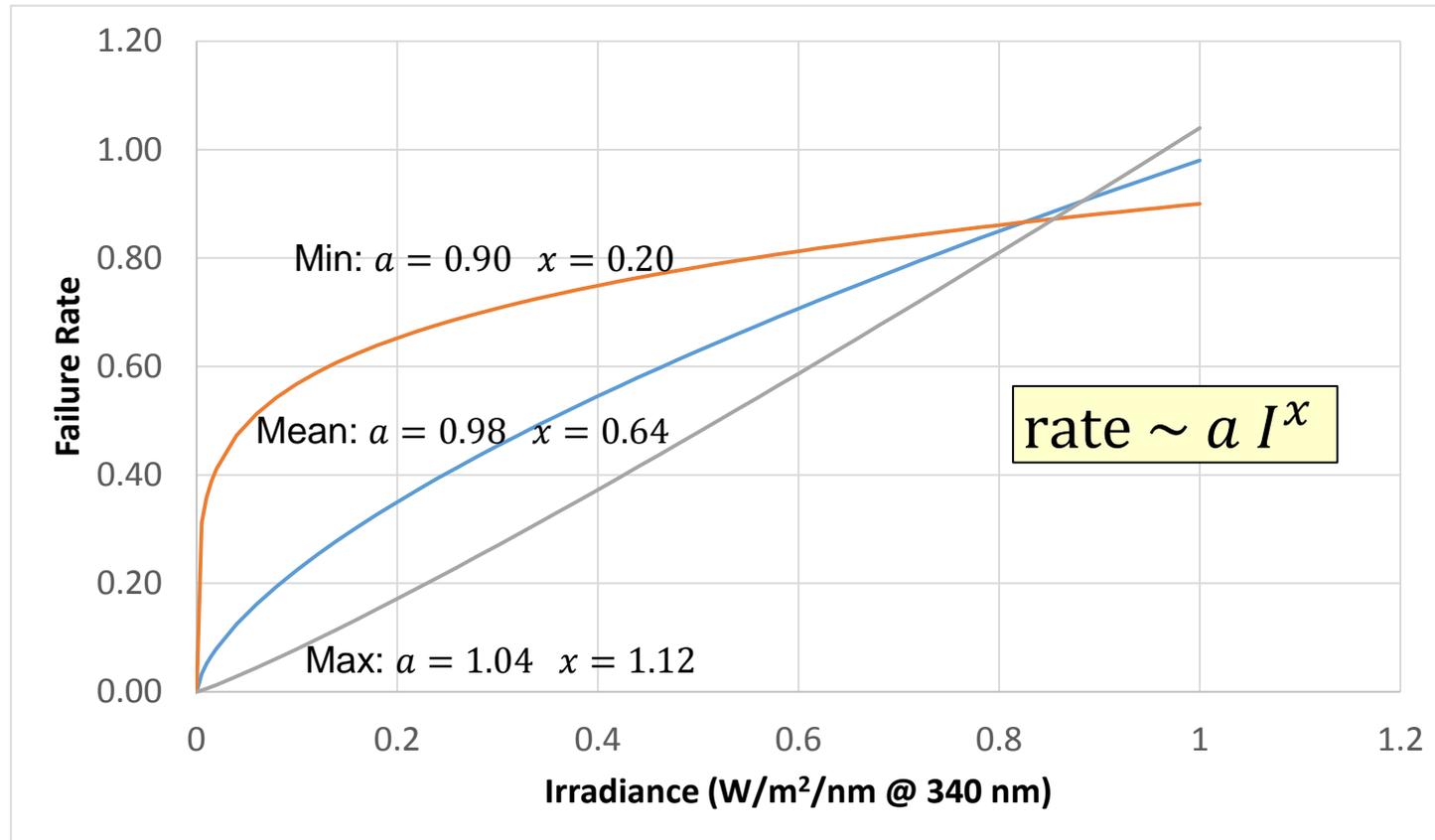
[accelerated outdoor]

K. P. Scott and H. K. Hardcastle III, in *Service Life Prediction of Polymeric Materials: Global Perspectives*, J. W. Martin *et al.* (Eds.), Springer, New York, pp. 83-91 (2009).

H. K. Hardcastle III, in *Service Life Prediction: Challenging the Status Quo*, J. W. Martin *et al.* (Eds.), Federation of Societies for Coatings Technology, Blue Bell, PA, pp. 217-226 (2005).

Effect of Irradiance – Survey of Materials

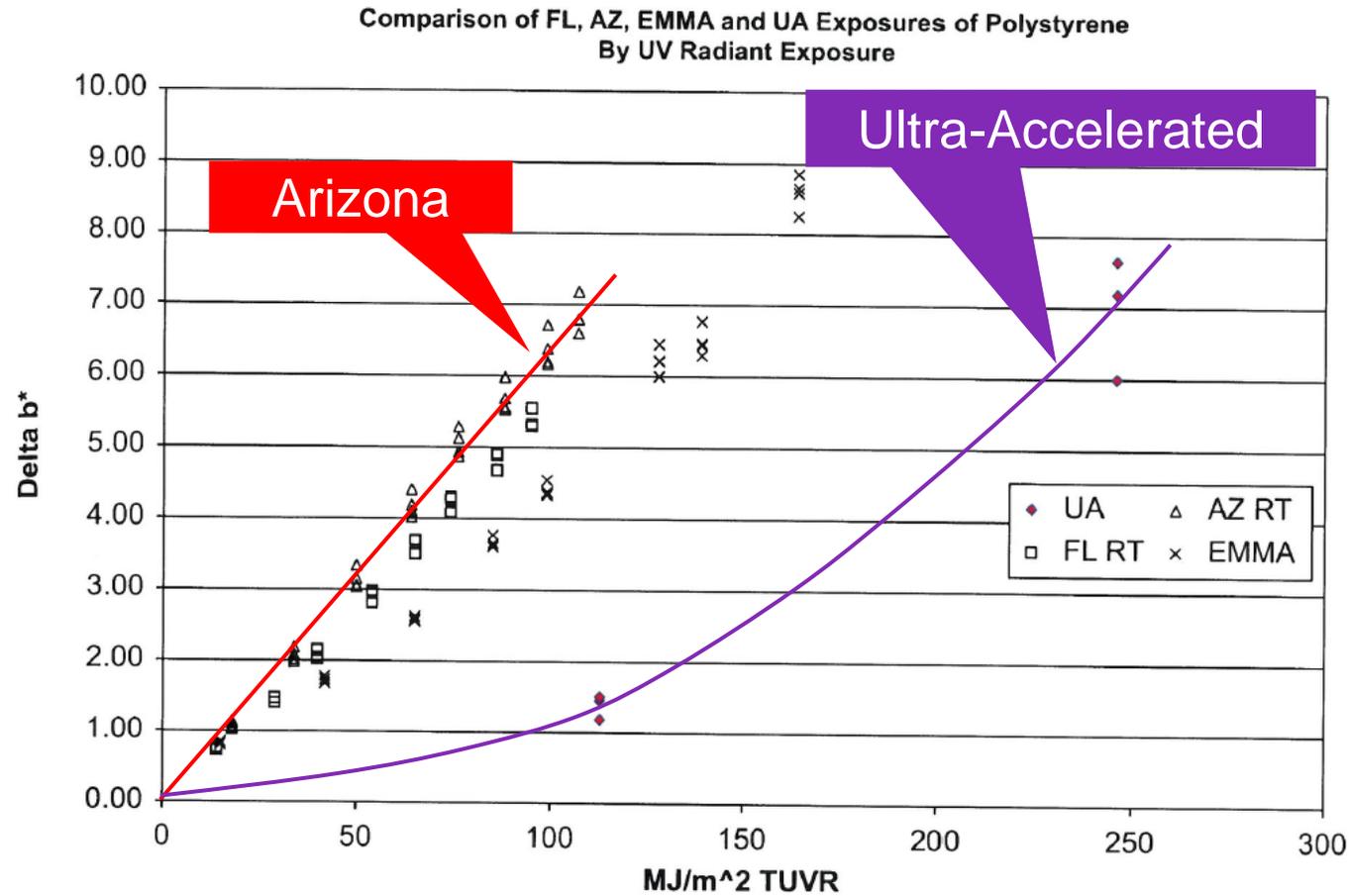
Minimum, Mean, and Maximum for 50 Weathered Materials



| x | # Materials |
|-------|-------------|
| = 1 | 3 |
| < 0.5 | 14 |
| < 0.3 | 3 |

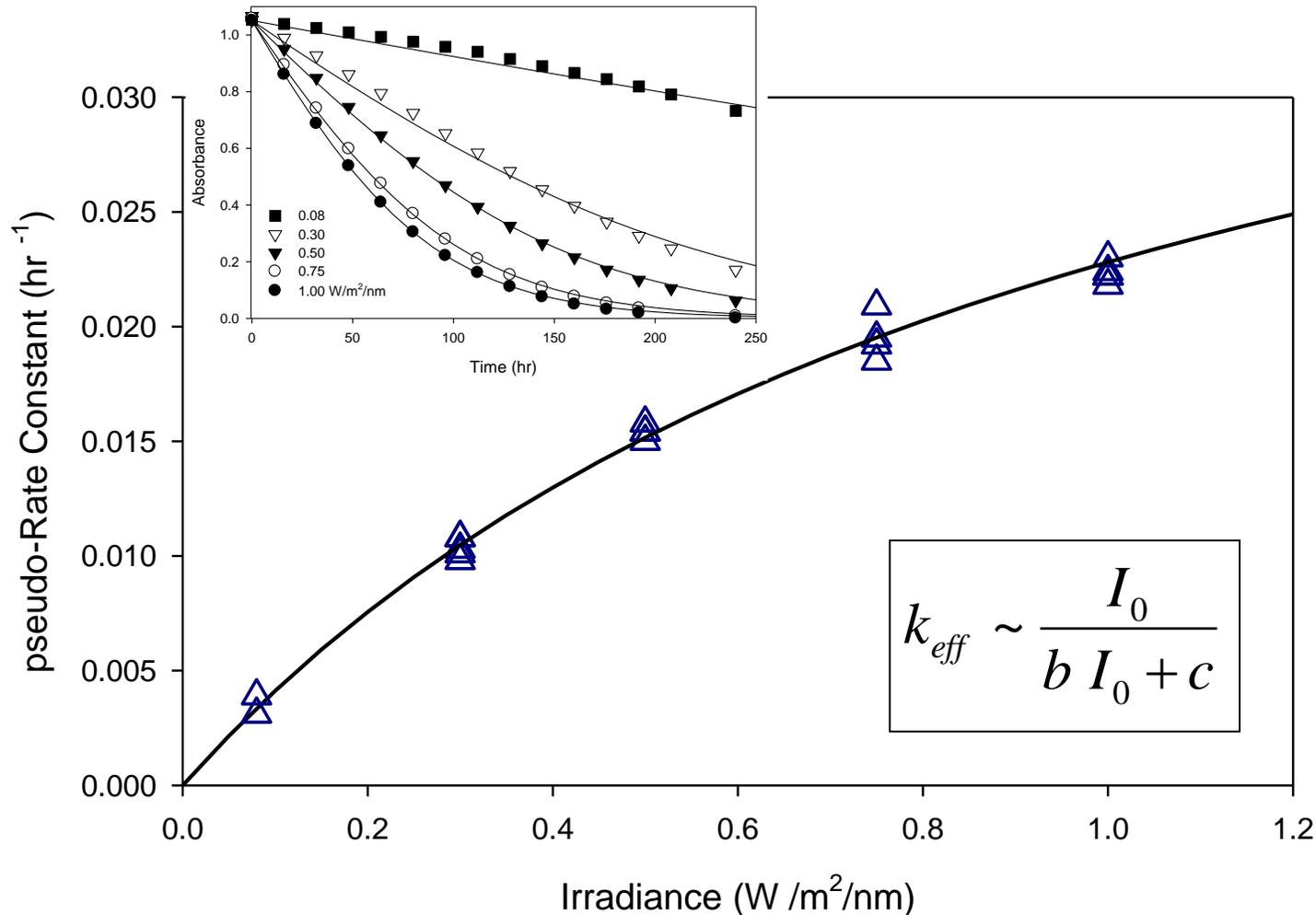
R. M. Fischer and W. D. Ketola, in Service Life Prediction: Challenging the Status Quo,
 J. W. Martin *et al.* (Eds.), Federation of Societies for Coatings Technology, Blue Bell, PA, pp. 79-92 (2005).

Effect of Irradiance – Very High Acceleration



H. K. Hardcastle III, in Service Life Prediction of Exterior Plastics: Vision for the Future, C. C. White *et al.* (Eds.), Springer, New York, pp. 165-184 (2015).

Accounting for Reciprocity Failure: Model Study

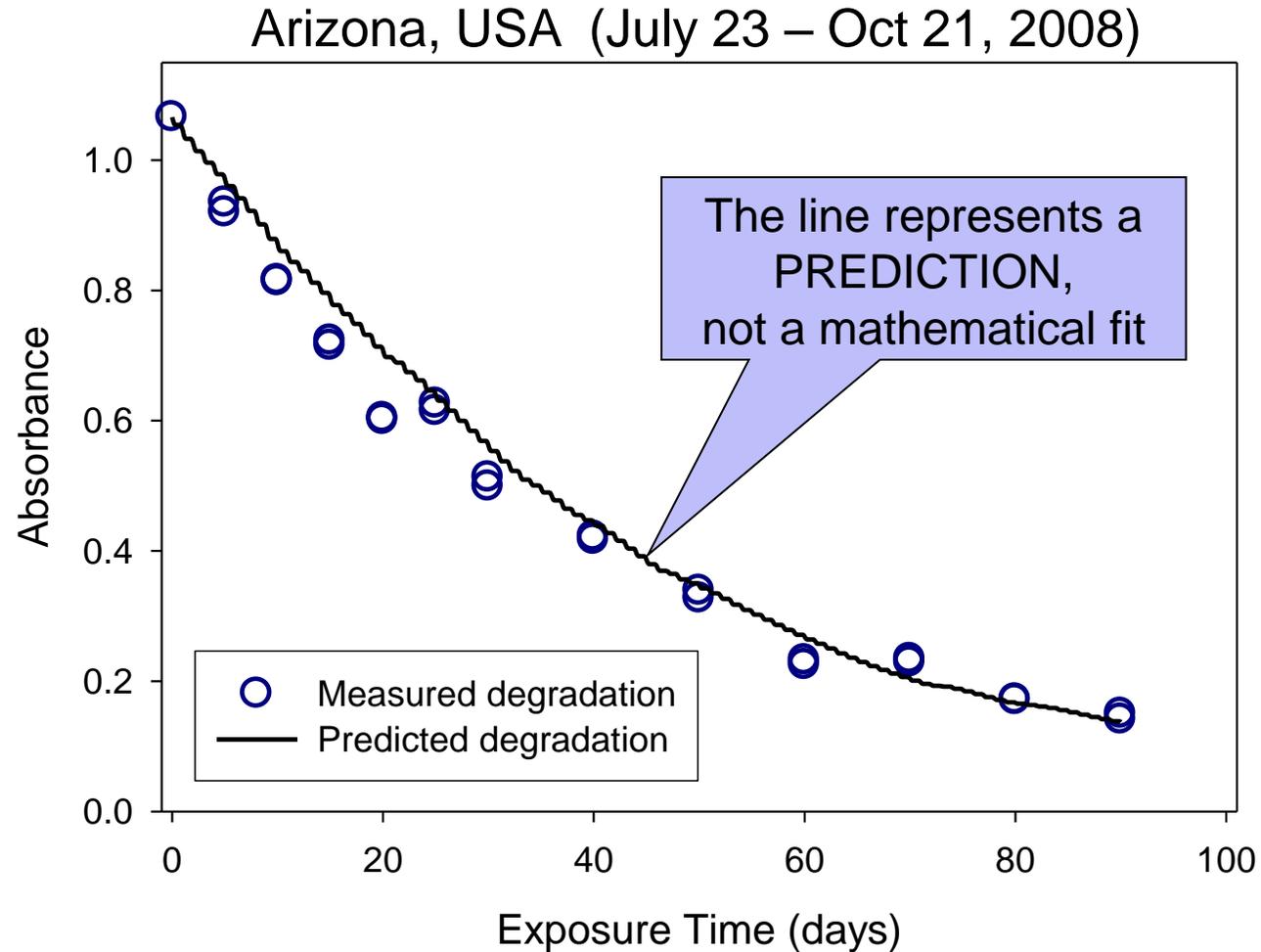


Fluorescent dye in vinyl film

- Transparent color enabled quantitative study
- Fades under exposure to visible radiation
- Measured response: absorbance of visible radiation
- Model for irradiance dependence consistent with photophysics of degradation

K. M. White *et al.*, in *Service Life Prediction of Polymeric Materials: Global Perspectives*, J. W. Martin *et al.* (Eds.), Springer, New York, pp. 71-82 (2009).

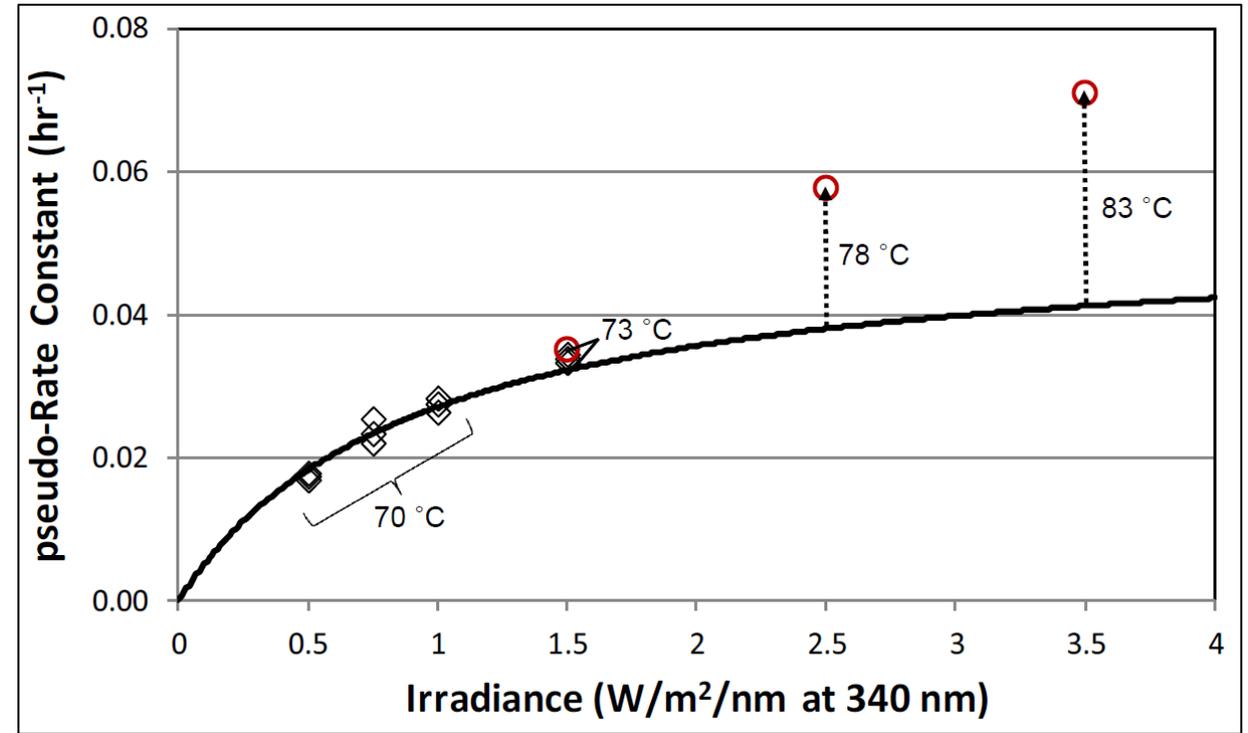
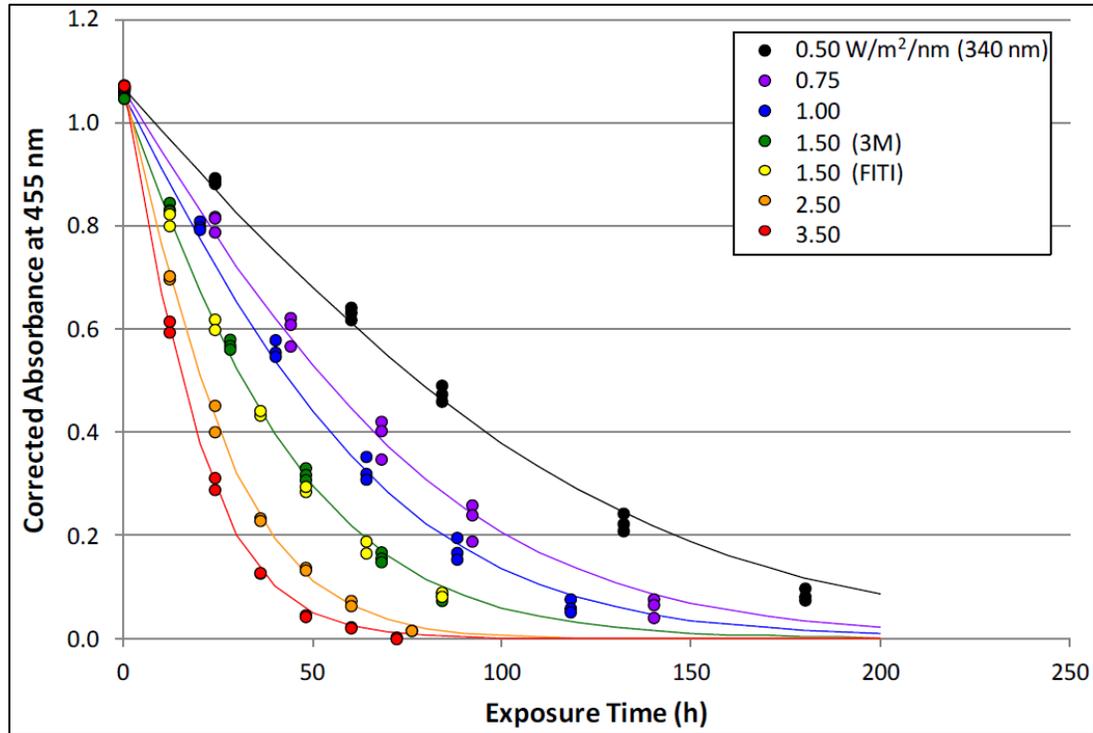
Accounting for Reciprocity Failure: Service-Life Prediction



K. M. White *et al.*, in *Service Life Prediction of Exterior Plastics: Vision for the Future*,
C. C. White *et al.* (Eds.), Springer, New York, pp. 21-40 (2015).

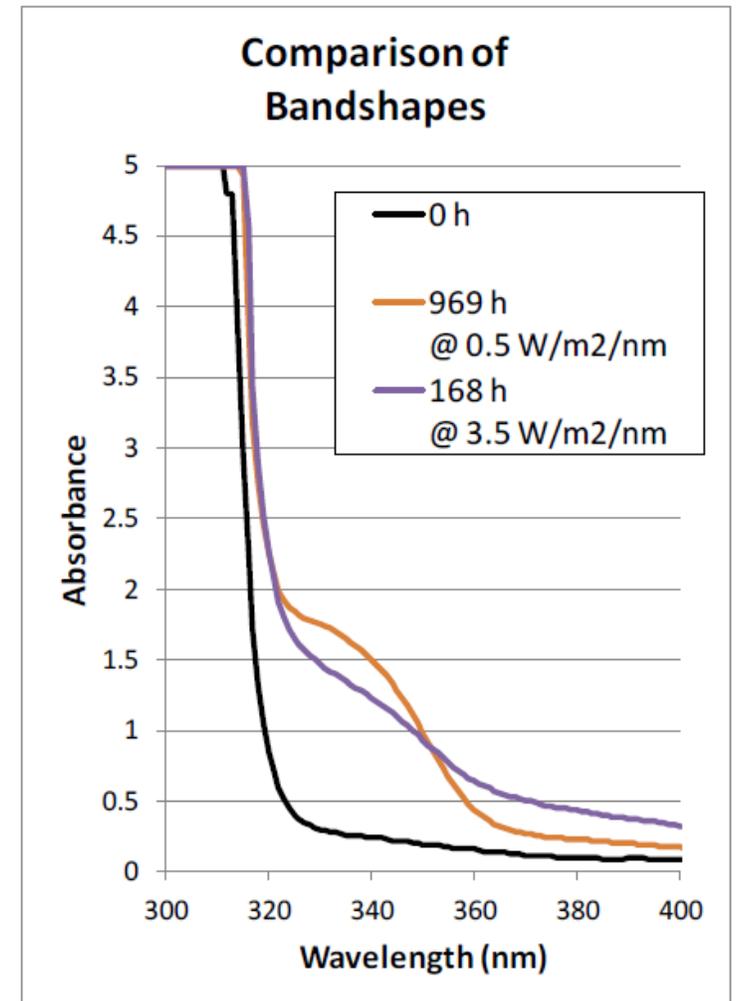
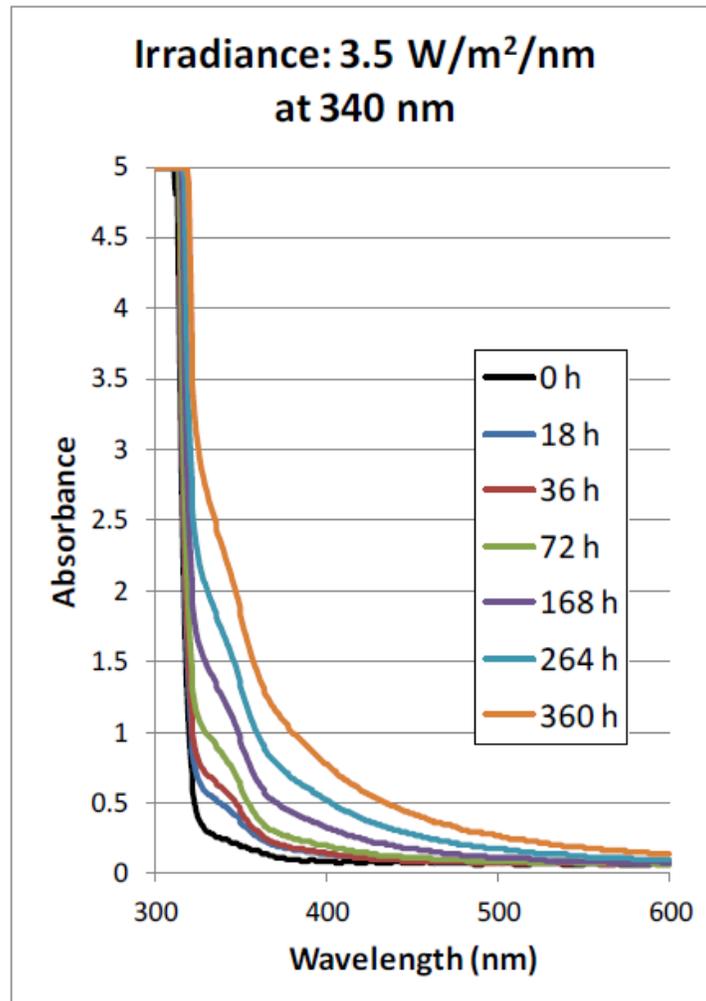
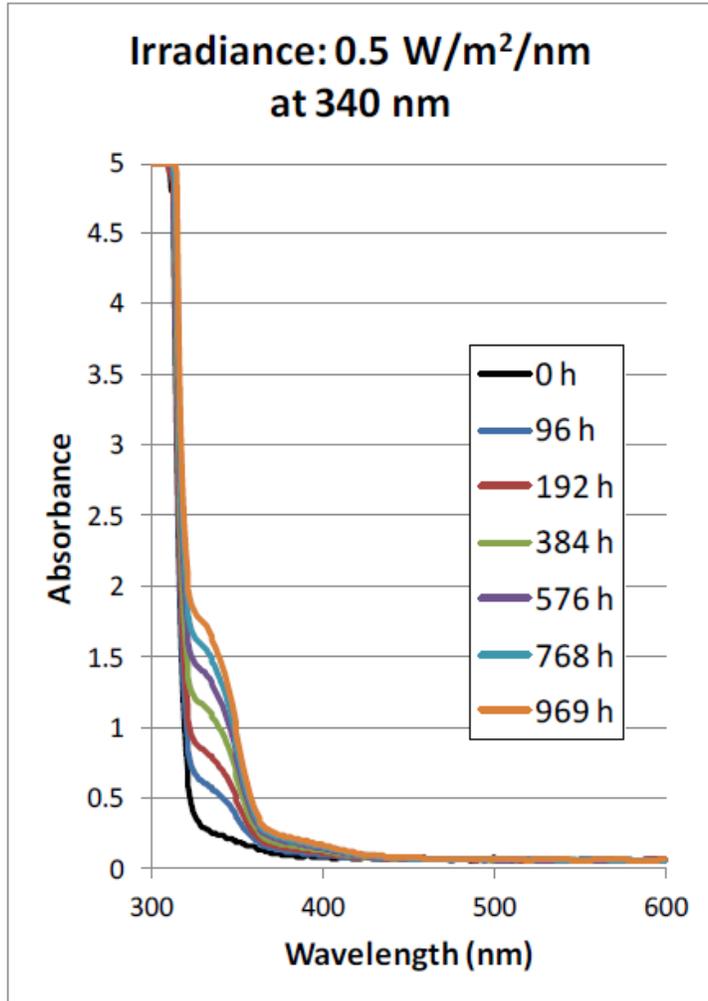
Extrapolation to High Irradiance

- Temperature Effects



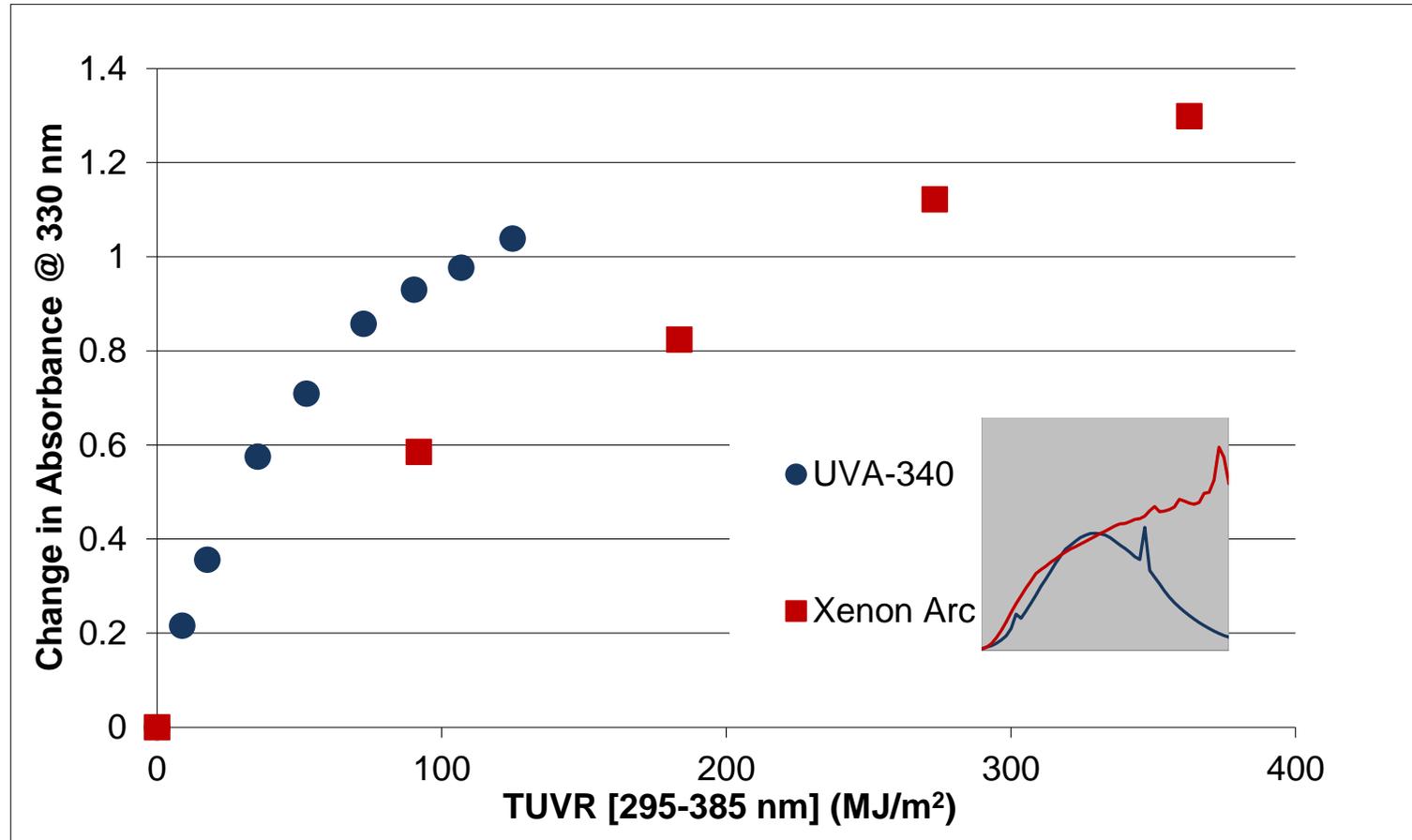
Effect of Irradiance on Degradation Pathway

- PET Film



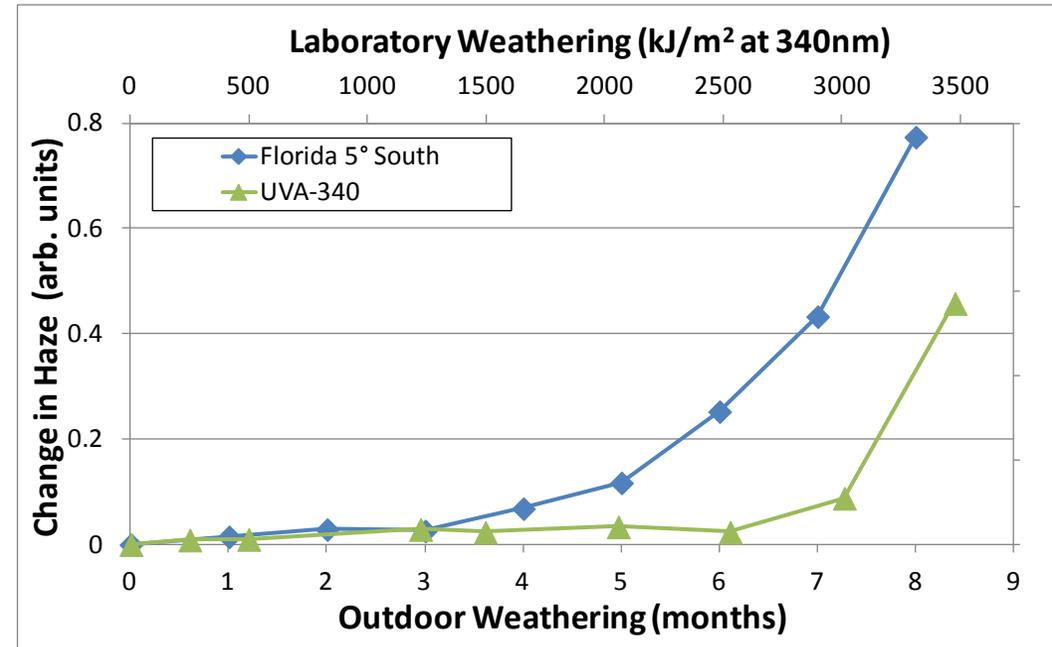
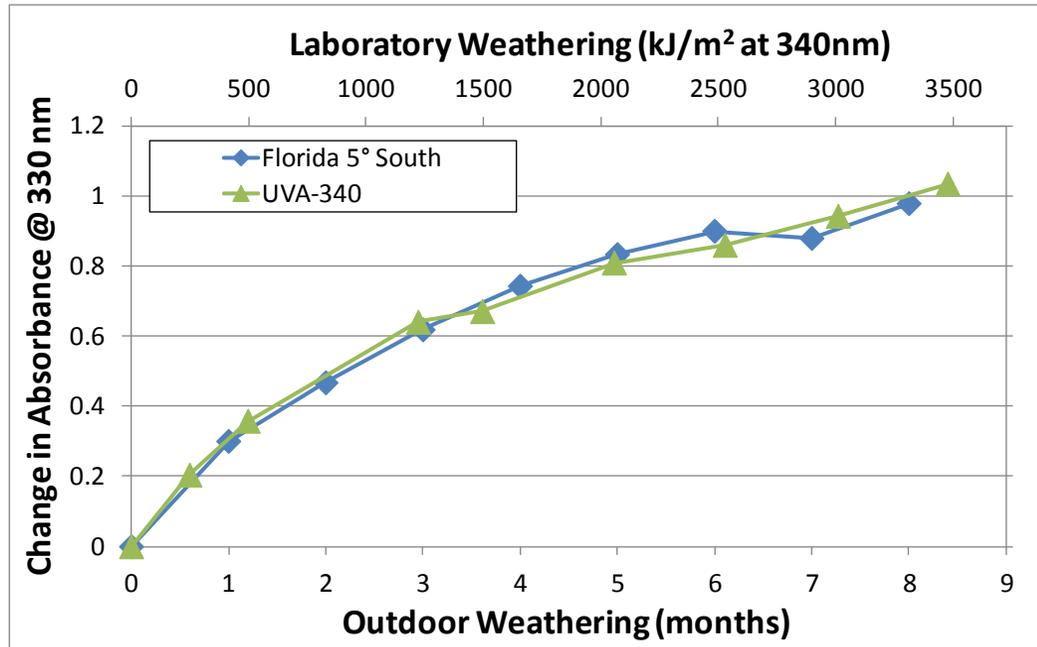
Effect of Spectral Distribution on Degradation

- PET Film



Multiple Modes of Degradation

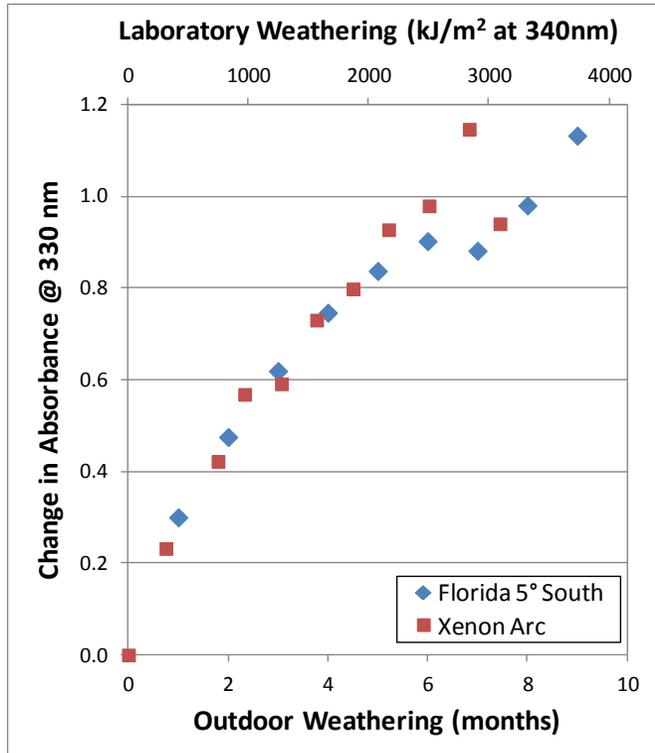
- PET Film



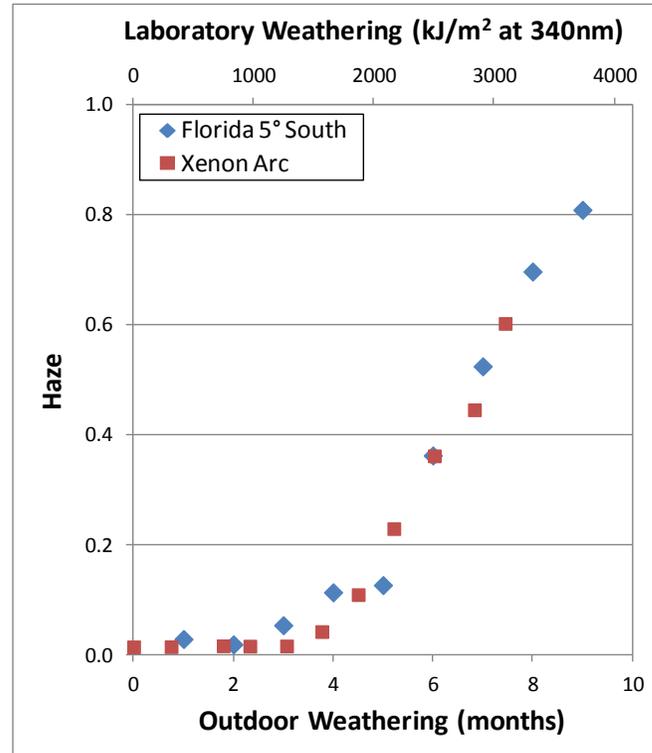
Synchronizing the Degradation

- PET Film

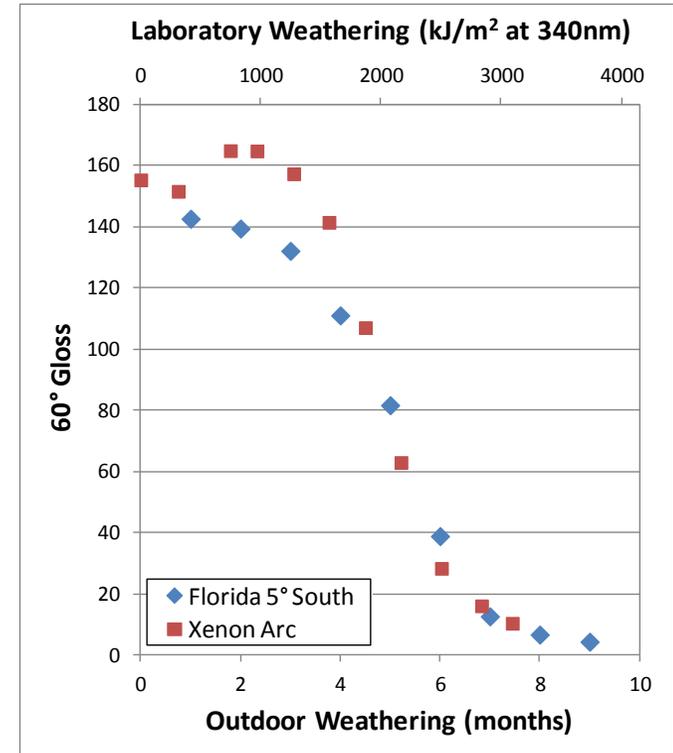
Yellowing



Haze



Gloss



Summary

- Reciprocity failure
 - Observed for numerous films and material properties
 - Onset may occur near irradiance level of peak sunlight
 - High-irradiance exposure can promote degradation modes that are not consistent or synchronous with real-world weathering
 - Lifetimes based on high-irradiance exposures may be overestimated
 - Service-life prediction can be achieved only when appropriately accounting for non-linearity in irradiance and temperature dependence
- Spectral distribution of light source
 - Observed to affect both degradation rates and degradation pathways
 - Impact is highly dependent on material under test
 - Service-life comparisons necessitate accounting for wavelength range of irradiance