From Microchips to Nanochips how we got here ... and ... where do we go from here

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VLSI RESEARCH INC Where the Chip Making Industry Clicks to Find its Weather



A Social Networking Site for Technical Professionals

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 - Raise your visibility
 Broadcast your ability
 - Post your papers, learn, attract an honorarium

My Goal is to Help You See Today's World from a Bigger Perspective



So, sit back, relax, uncross your legs/arms, and open your minds



The storage and processing of information is an innate human need .

- This ability is how humans evolved to become the dominant species on the planet.
 - Other species learn & teach
 - But no known examples of ones that store information in libraries.
- It's how Europe & China came to dominate their worlds – Jared Diamond

The storage and processing of information is an innate human need.

- Never an abatement in the demand for more.
 - 30000 BC: Chauvet cave drawings
 - 9000 BC: Sumerian clay tokens
 - 3000 BC: Tokens replaced with tablets
 - 2000 BC: Egyptians develop papyrus paper
 - 105 AD: Ts'ai Lun invents wood based paper
 - 1436 AD: Johann Gutenberg invents printing press
 - 1456 AD: Gutenberg bible published
 - 1876 AD: Melville Dewey publishes classification system
 - 1936 AD: Alan Turing describes the "Turing Machine"
 - 1947 AD: Transistor Invented
 - 1958 AD: IC Invented 1964 AD: IBM 360 Debuted
 - 1971 AD: Microprocessor invented.
 - 1976 AD: Apple founded to commercialize personal computing
 - 2001 AD: Apple introduces iPod

Lithography Applied to Semiconductor Manufacturing

Principles of Manufacturing for Storage Devices



Five Decades of Critical Dimension Shrinks

(in nanometers)



Moore's Law: How we got here

Year	CD (nm)	Lithography Technology
1957	254,000	Camel's Hair Brush
1958	127,000	Silk Screen Printer
1959	76,200	Contact Printer – Emulsion plates
1964	16,000	Contact Printer – Chrome plates
1972	8000	Proximity Aligner
1974	5000	Projection Aligner
1982	2000	g-line Stepper
1990	800	i-line Stepper
1997	250	248nm Scanner
2003	90	193nm Scanner
2008	45	193nm Immersion Scanner

• We've gone from 10 cents to 25 Million Dollars and Moore's Law is still alive.

Lithography is the miracle of modern times

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32 Millennia of Critical Dimension Shrinks (in nanometers) 1436 AD: Johann Gutenberg 1.E+08 invents printing press Chauvet cave drawings 1456 AD: Gutenberg bible **Critical Dimension (nm)** 1.E+07 Sumerian clay tokens published 1.E+06 Tokens replaced with tablets: 3000 BC 1.E+05 Egyptians develop Papyrus paper: 2000 BC 1.E+04 Modern IC era 1.E+03 Ts'ai Lun invents wood based paper: 105 AD 1.E+02 1.E+01 Today 30000 0006-8000 -7000 6000 1000 0 1000 5000 4000 3000 2000 A.D. B.C Year Copyright © 2007 by VLSI Research Inc. All rights reserved.

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30,000 YEARS IS PRETTY INCOMPREHENSIBLE.



SO, WHAT WOULD IT LOOK LIKE IF WE COMPRESSED IT INTO A SINGLE DAY?



The History of Shrinks on a 24 Hour Time Scale

2000 BC: Egyptians develop papyrus paper

9000 BC: Sumerian clay tokens





24 Hours of CD Shrinks 1436 AD: Johann Gutenberg invents the printing press



1958 AD: The IC is invented





24 Hours of CD Shrinks

1970 AD: 1st 10 Micron ICs



1988: 1 Micron Barrier broken



2001 AD: The industry reaches nanoscale dimensions



130nm reaches production a mere 16 seconds before midnight!

People make it all Possible

- Ideas only come from people, which is the result of the viral effects of...
 - Community
 - Collaboration
 - Conferences
 - Consortia
 - Universities



Principles of Manufacturing for Storage Devices





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What We Think We Know

- Will Likely be
 - on Silicon
 - Some form of Spintronics
 - Carbon nanotubes will play a role
- The biggest unknown is how to manufacture in volume <u>without</u> lithography.
 - EUV is most likely the end of the road.

Nantero's NanoRAM



Today's Technology Applied to Tomorrow's Ideas



Kilby's IC evolved to this:



Stacked Die Looping Photos





Tomorrow's Technology Applied to Tomorrow's Ideas



Noyce applied emerging lithography which would take us from here . . .



to here . . . and beyond . . .

Self Assembly: Tomorrow's Technology

• DNA

• ALD



Source: Messiah College ©



But how do we take what we know and create a patterning technology?





Source: The Chip History Center

So there's the vision



All I can say is you, your children, your great grandchildren, etc. *have a lot of work ahead of you.*





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