

Barriers to Implementing MBD and MBE

Welcome!

Barriers to Implementing MBD and MBE

- MBD and MBE are hot topics
- Many implementations have been undertaken
 - Some may succeed
 - Some have failed
 - Some were abandoned
 - Most have underperformed
- To succeed, we must understand what MBD and MBE are, the benefits they offer, and the reasons to use them



Why MBD and MBE?

- The purpose of MBD is to support MBE
- The purpose of MBE is to
 - Increase productivity
 - Increase quality
 - increase throughput
 - Increase profit
 - Increase benefit to society
 - Through automation
It's all about automation



What Do MBD and MBE Look Like?

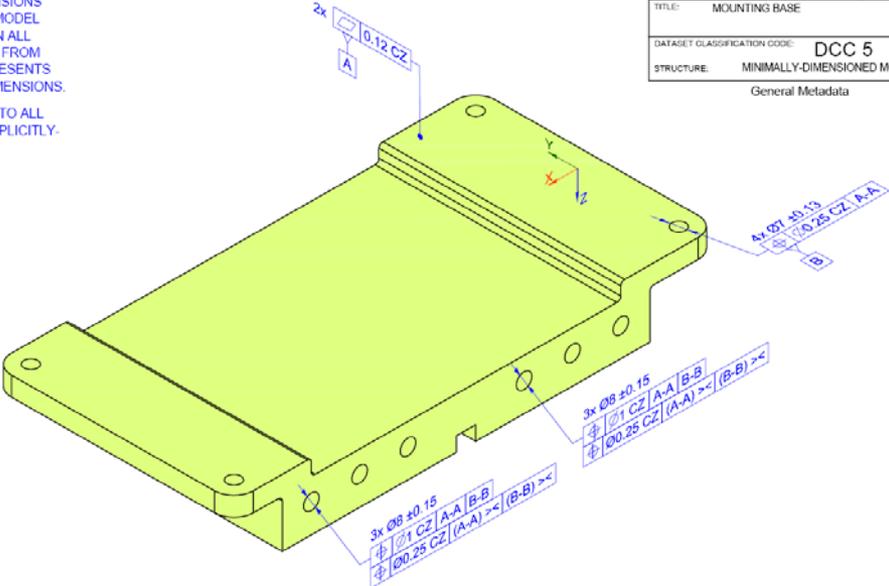
Dataset...?



TDP360 LLC

NOTES (UNLESS OTHERWISE SPECIFIED):

1. MATERIAL: AL 6061-T6
2. APPLICABLE STANDARDS: ISO 16792
3. MODEL TDP-001-001M-ISO-DCC5, REV. A, IS MASTER.
4. EXPLICITLY-DEFINED DIMENSIONS TAKE PRECEDENCE OVER MODEL DIMENSIONAL DATA. OBTAIN ALL OTHER DIMENSIONAL DATA FROM MODEL. MODEL DATA REPRESENTS THEORETICALLY-EXACT DIMENSIONS.
5. $\boxed{1.5} \boxed{A-A} \boxed{B-B}$ APPLIES TO ALL SURFACES WITHOUT AN EXPLICITLY-SPECIFIED TOLERANCE.
6. UNITS: MILLIMETERS



ISO Data Set

VIEW A

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1 of 5

TDP-001-001M-ISO-DCC5

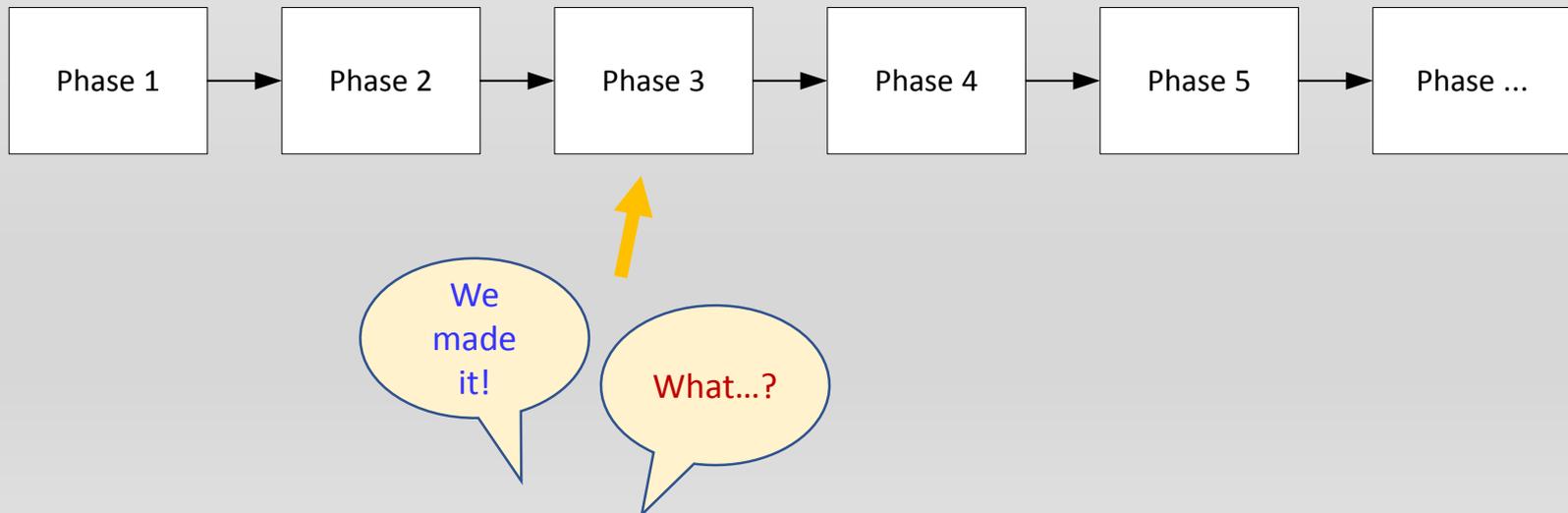
| | |
|---|------------|
| TDP360 LLC | |
| 21370 SW Langer Farms Pkwy, Suite 142 - 140, Sherwood, OR 97140 | |
| APPROVALS: | DATE: |
| DRAWN: BR FISCHER | 04JULY2018 |
| CHECKED: BR FISCHER | 04JULY2018 |
| ENGINEER: BR FISCHER | 04JULY2018 |
| MODEL NO: TDP-001-001M-ISO-DCC5 | CAD - |
| PART NO: TDP-001-001 | REV: A |
| TITLE: MOUNTING BASE | |
| DATASET CLASSIFICATION CODE: DCC 5 | |
| STRUCTURE: MINIMALLY-DIMENSIONED MODEL | |
| General Metadata | |

The Path Forward

- Future state
 - Data only
 - Finely-tuned, highly-automated processes
 - Bidirectional data flow & feedback
 - Very high productivity
 - People only do high-value-adding tasks
 - No persistent presentation
 - Represented data only presented temporarily
 - Anything less is incremental and falls short
 - Automation, Optimization, Productivity

The Path Forward

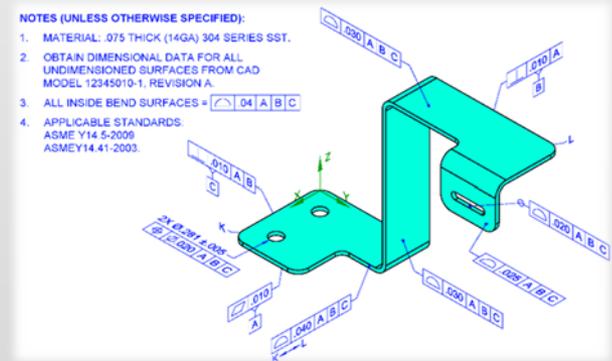
- Stepwise and incremental transition from drawing- to model-based is appealing and makes sense,
- But, small steps are often mistaken for the goal and hinder progress
- Without the correct overall view, incremental steps are potential barriers



The Path Forward

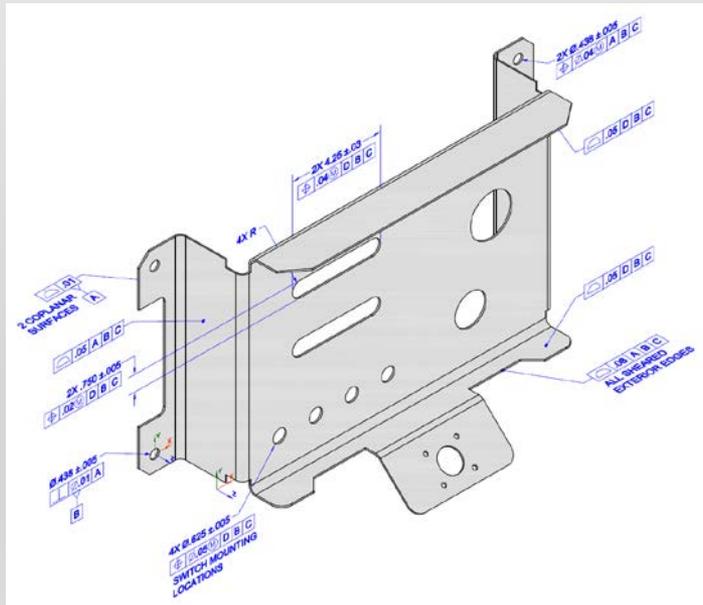
- Recognize inefficiencies of presentation-based use cases and eliminate them from workflow ASAP
 - Presentation-based 3D use cases are incremental steps
 - All presentation-based use is a barrier
- The only use for presentation data
 - To be manually acted upon
 - To recreate data in a disconnected process
- Increased chance of error
- Drives derivative data, duplicate data, discrepancies, etc.

NO!



The Path Forward

- Many people have moved beyond thinking they need a drawing and now trust model geometry,
But few people are willing to trust machine-readable specifications without presentation
- Why?



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 01101111 01110101 01110010 00100000 01101010
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Necessary?

Okay?

Real and Perceived Barriers

- Software limitations
 - Current software optimized or configured for drawing-based workflow
 - Inadequate tools to semantically represent specifications
 - Inadequate tools to convert semantically-modeled specifications into other systems and formats
 - Inadequate tools to reuse semantically-modeled specifications
 - Inadequate tools to define model-based processes
 - Data reuse and interoperability issues
 - These are temporary issues and improving all the time

Real and Perceived Barriers

- Structural issues
 - Supply-chain complexities and rollout
- Regulatory hurdles
 - Work in progress
- Standardization issues
 - Current product definition standards are optimized for 2D drawings
 - Long history behind this
 - Many current 3D product definition standards are more aligned with presentation data – 3D drawings
 - Work is underway to rectify this

Real and Perceived Barriers

- Personnel and management issues
 - Inertia within an organization
 - Resistance to change
 - Preservation of presentation-based methods
 - “I can’t do my job unless I see dimensions”
 - “I can’t do my job differently.”
- Ignoring productivity & quality losses in current methods
- Difficult to see inefficiencies in the way we do things
- Status quo inefficiencies are accepted, taken for granted

Real and Perceived Barriers

- Personnel and management issues (cont.)
 - Entrenched workforce, labor relations, etc.
 - Lack of leadership
 - Departmental MBx champions
 - Mid-level and upper-level management
 - True commitment at the highest level
 - Lack of authority
 - Changemakers must have authority
 - Cross-functional authority
 - To overcome trivial and short-lifespan objections

Real and Perceived Barriers

- Personnel and management issues (cont.)
 - Rewarding management and staff for the wrong metrics
 - Design: e.g. sheets/datasets released per month
 - Design: time spent per drawing/dataset
 - MB metric for design managers and staff is to measure the ability to reuse design data downstream
 - Design should be rewarded for the savings their deliverable enables throughout the product lifecycle
 - Downstream process managers should be rewarded for data reuse and useful feedback sent back upstream
 - Silos must be broken down for MBE to succeed...

Real and Perceived Barriers

- Misconceptions about the goals and benefits of MBx
 - Confusing short-term goals with long-term goals
 - Thinking benefits of interim steps are *the* benefits
- Confusing MBD and MBE
- Misunderstanding what MBD is and its purpose
- Inadequate benefits, savings, and ROI from pilot projects
 - Ties into misconceptions above

Understanding Barrier Timeframes

- How long will barrier last?
- Can we affect the timeframe?
- Mitigation and planning

Planning for MBD and MBD

- Plan path forward by starting at the future state and working backward
- Determine minimum steps to get there
- Work with staff, suppliers, solutions providers, customers to get them to the right place with the right vision
- Set expectations
- Identify barriers and plan for their removal

Discussion



Barriers to Implementing MBD and MBE

Thank You!