RESPONSES ADDRESSING ALL CRITERIA ITEMS

Category 1 Leadership

Improvements and Innovations

Year	Improvement	
2015	Expanded community relations activities by leveraging social media	
2014	Improved succession planning process by expanding to key positions beyond senior leaders	
2013	Redesigned the AF website to enhance transparency	
2012	Implemented 360-degree assessments for all senior leaders	
2011	Created the county director position for better communication and more engagement with staff at the clinics	
2010	Added the value of "respect" to AF's values	

1.1 Senior Leadership

1.1a Vision and Values

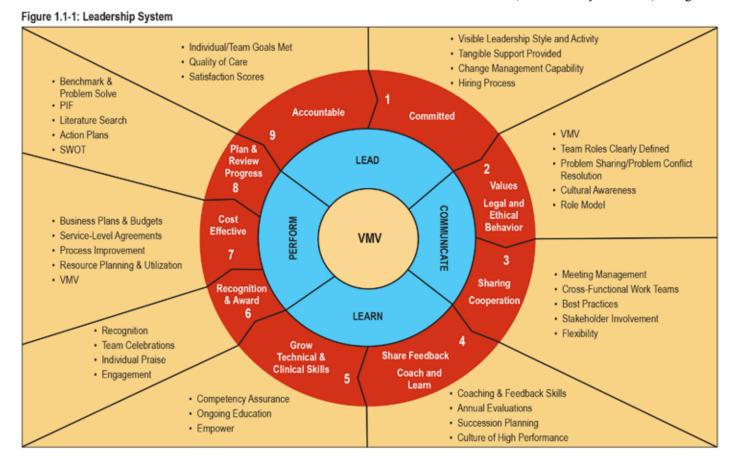
1.1a(1) Ramon Gonzalez and his leadership team review and reaffirm AF's VMV during a leadership meeting in September during the annual Strategic Planning Process (Figure 2.1-1). In 2010, the senior leaders added the value of "respect" to further reflect the culturally competent care that AF provides. The VMV are embedded in the Leadership System (Figure 1.1-1) and deployed to all staff members, patients, partners, suppliers, board members, and the communities served; the Leadership System leverages the communication methods listed in Figure 1.1-2. The VMV are prominently displayed in all locations

(even the mobile vans), on AF's Internet and intranet sites, and on all printed materials provided to patients and their families. All displays of the VMV are in English and Spanish. Each quarter, a senior leader champions one of the values, develops a plan for demonstrating that value in everything the organization does, and discusses the value at the quarterly all-staff meetings. The VMV serve as the foundation for the orientation of new staff members, volunteers, and board members and are an integral part of the selection process for staff members, partners, suppliers, and volunteers.

1.1a(2) Senior leaders have created an environment that fosters legal and ethical behavior to reflect all of AF's values. Staff members and the board, as well as partners and volunteers, are required to attend an annual overview of the organization's legal and ethical obligations. Senior leaders present this annual training. In addition, the leadership champion of the value who presents at the quarterly all-staff meeting discusses the relationship between that value and legal and ethical behavior and describes what it means to him or her personally as a way of demonstrating commitment to these behaviors. Ramon Gonzalez conducts the portion of orientation for new staff and volunteers on the VMV and the organization's approaches to ensure legal and ethical behavior.

1.1b Communication

Senior leaders communicate with and engage administrative and clinic staff and volunteers, as well as key customers, through a



variety of communication mechanisms shown in Figure 1.1-2. Through a systematic process, senior leaders are presented with a need or opportunity to share information. They determine the audience, identify the appropriate media, develop the message, deliver it, and then evaluate it for effectiveness. Senior leaders at AF encourage frank, two-way communication throughout the organization (Figure 1.1-2) and ensure their continuous accessibility to staff, partners, and volunteers despite the challenges of serving such a geographically dispersed population. In addition, they are committed to breaking down some of the traditional barriers to effective communication often present in health care organizations. For example, ten years ago, Tony Joachin introduced what was then an innovative training program called Crew Resource Management, an airline industry safety and error reduction program. Two retired pilots trained all staff and volunteers in skills such as the "two-challenge rule": any staff member or volunteer who disagrees with a colleague's decision is expected to state his or her concerns twice in a professional and constructive manner but seek a supervisor if not satisfied. Similar training is provided to all new staff and volunteers. Since that time, the communication processes have been

evaluated and improved to introduce the concept of culturally competent care that focuses on offering the most appropriate method for communication based on the preferences of the member of the workforce or customer (see 3.1a[1], 3.2b[1], and 5.2).

In addition to the more formal programs described in item 5.2a, senior leaders use informal ways to reward and recognize staff and volunteers to reinforce high performance and a patient, other customer, and health care focus. For example, senior leaders spontaneously thank staff members and volunteers for demonstrating the values of the organization. Senior leaders feature staff members and volunteers as AF STARs (Superior Teamwork Achieves Results) for "going the extra mile," and they may receive a small token of appreciation that is linked to the organization's mission. For example, a senior leader may recognize someone who has made a contribution to improved health care services or outcomes with a thank you note and a pedometer. A volunteer who reads to children who are waiting during their parents' appointments may be recognized by a senior leader with a certificate, along with a gift card to a local bookstore.

Figure 1.1-2: Communication Methods

Method	1- or 2-way?	Frequency	Participants	Primary Focus
Staff Orientation	2	As Needed	S, V	Present VMV; discuss ethics and diversity (culturally competent care).
Intranet	1	Daily	S, V	Access online Staff and Volunteer Handbook, lessons learned, urgent issues.
Internet (website)	1	Daily	All	Access hours by location, services provided, scheduling of appointments, health care topics, links to other relevant sites, and the Annual Report.
Social Media	2	Daily	All	Receive comments from staff and key customers. Provide responses. Communicate upcoming events and community outreach.
Huddles	2	Daily	S, V	Share time-sensitive information and best practices, address ethical concerns, and identify improvement opportunities. Communicate key decisions. Discuss one of the organization's values.
Senior Leader Rounding	2	Daily	S, V, PF, P, C	Listen and learn. Recognize behaviors consistent with the values of the organization.
Staff Meetings (at each site)	2	Weekly	S, V	Communicate operations for all sites and vans. Communicate key decisions.
County Director Meetings	2	Weekly	S	Work with site managers to do a progress scan.
Communication Boards	1	Weekly	S, V, PF, C	Recognize staff and volunteers; note opportunities. VMV posted.
Champion Messaging	1.	Monthly	All	Share progress on strategic initiatives.
Board Meetings	2	Monthly	B, C	Provide oversight of the organization; discuss any issue raised by a member of the community.
Newsletters	1	Monthly	All	Recognize staff and volunteers; share results of Leadership System and board assessments.
All-Staff Meetings	2	Quarterly	S, V	Share progress to plan, discuss values, recognize staff and volunteers, introduce new staff and volunteers, solicit any concerns, and share results of Leadership System and board assessments. Senior leader champions one of the organization's values. Communicate key decisions and the need for any organizational change.
Clinic Visits	2	Quarterly	S, V, PF	Senior leaders rotate across the clinics to conduct face-to-face discussions.
Contract Reviews	2	Annually	PA	Solicit feedback on process improvement opportunities.
Strategic Planning Sessions	2	Annually	S, V, B, P, C	Gather inputs from all stakeholders, conduct a risk assessment, and prioritize needs. Reaffirm the VMV.
Town Hall Meetings (by county)	2	Annually*	All	Listen and learn; celebrate the diversity of the staff, volunteers, and the community; discuss emerging issues in the "big picture" of CHCs.

S = Staff, V = Volunteers, PF = Patients and Their Families, B = Board Members, P = Partners, PA = Payors, C = Community

^{*}Held during National Health Center Week

Figure 1.1-3: Actions to Create a Successful Organization

Area of Focus	Senior Leaders' Actions
Achievement of Mission	Continued commitment to the performance excellence journey through the use of the Baldrige Excellence Framework and addressing OFIs presented in feedback received after applying for the Baldrige Award
Organizational Agility	Maintaining the ability to rapidly respond to changes in the environment (2.2b, 4.1a[4])
Organizational Learning	Benchmarking, and identifying and implementing best practices (4.2b[2])
Learning for the Workforce	Investing in the Learning and Development System (5.2b[1]) and serving as role models as "life-long learners"
Innovation and Intelligent Risk Taking	Use of the Innovation Management System (6.1d)
Workforce Culture that Fosters Customer Engagement	Continuous emphasis on the VMV (1.1a[1]) and deployment of Customer Service Excellence
Succession Planning and Development of Future Organizational Leaders	Personally identifying high-potential members of the workforce for future leadership positions; offering them developmental assignments; serving as mentors (1.2c[2]); and conducting annual board reviews (Figure 1.2-1)
Culture of Patient Safety	Creating a Just Culture (1.2b[1]) and (5.2b[1])

1.1c. Mission and Organizational Performance

1.1c(1) The actions of the senior leaders to build an organization that is successful now and in the future are shown in Figure 1.1-3. Many of these actions are aligned with the use of the FOCUS framework (Figure 2.1-2).

1.1c(2) Senior leaders create and reinforce a focus on action to accomplish the organization's mission through the reviews listed in Figure 4.1-2 that enable them to identify needed actions. Daily Huddles provide real-time reinforcement of the actions needed for the organization to attain its vision. The pervasive use of the PIF model (Figure P.2-5) ensures improvement of the organization's performance. Innovation and intelligent risk taking are supported through the Innovation Management System described in 6.1d. Senior leaders set expectations for organizational performance broadly through the vision and mission and more specifically each year with the deployment of the strategic objectives. These vehicles include input from patients and families, partners, staff, volunteers, payors, and the

community, providing a balance across all of the organization's stakeholders. Senior leaders demonstrate personal accountability for the organization's actions by their own individual development plans (IDPs; 5.2a[4]), with oversight by the board in setting compensation.

1.2 Governance and Societal Responsibilities

1.2a Organizational Governance

1.2a(1) AF ensures responsible governance through the Board of Director's Quality, Ethics, Community, Partner Relations, Development, and Audit Committees and other approaches shown in Figure 1.2-1.

In 2003, the senior leaders and the board adopted formal principles of governance. The entire board and SLT completed a four-hour facilitated course on these principles, and new board members receive this training when they join. In addition, two representatives from the board attend the National Association of CHCs (NACHC) meeting, where presentations are made on

Figure 1.2-1: Approaches to Ensure Responsible Governance

Area of Focus	Approaches
Accountability for Senior Leaders' Actions	The board reviews the CEO's performance annually. The CEO reviews the senior leaders' performance annually.
Accountability for Strategic Plans	The CEO reports on the accomplishment of the Strategic Plan annually and presents progress reports quarterly.
Fiscal Accountability	The SLT prepares monthly financial reports and presents them to the board quarterly. The board reviews and approves capital expenditures.
Transparency in Operations	Notices of board meetings, their agendas, and approved minutes are posted to the Internet site for review by any stakeholder. Board members annually disclose conflicts of interest and sign the Code of Ethical Conduct. In addition, although nonprofit organizations are exempt from the regulations of the Sarbanes-Oxley Act, all board members and senior leaders receive training related to its accountability standards, which are incorporated into AF's governance system. Transparency is also one of AF's values.
Selection of Governance Board Members and Disclosure Policies for Them	In compliance with by-laws and federal program regulations, at least 15% of the voting members of the board are recipients of AF services. Other board members are selected for their expertise or ability to represent another stakeholder group. Disclosure policies are outlined in the bylaws and posted to the Internet site.
Independence and Effectiveness of Internal and External Audits	AF has a small internal audit function that reports to the Audit Committee, and audit information is reviewed by the board. This function concentrates on operational practices. AF also employs an accounting firm that specializes in nonprofit organizations to conduct extensive financial audits on an annual basis. Results of these audits are presented to the entire board and published in the Annual Report.
Protection of Stakeholder Interests	Representation from AF's diverse stakeholder groups ensures consideration of and protection of stakeholder interests.
Succession Planning for Senior Leaders	At least annually, the board reviews the succession plan for the CEO and other senior leaders (1.1e[1] and 5.2b[3]).

topics related to effective boards for nonprofit organizations. These representatives share their learnings at the next board meeting. In a cycle of evaluation and improvement in 2015, AF joined BoardWisdom, a national organization focused on strengthening the leadership of nonprofit boards. Through this membership, the board continues to research innovative best practices for nonprofit boards and has implemented several of these practices related to recruiting and mentoring new board members and engaging board members in advocacy for AF.

1.2a(2) The performance of all senior leaders is evaluated at individual levels, as well as at the Leadership System level. The board evaluates the performance of the CEO, and the CEO evaluates the performance of his direct reports (the senior leaders). Each senior leader also receives feedback through an annual 360-degree review process. Feedback for the Leadership System as a whole is derived from the Staff Satisfaction Survey, Community Climate Survey, and Baldrige-based assessments (state or national), all of which are conducted annually. Leadership System opportunities that are identified serve as inputs to the Strategic Planning Process and resulting action plans. Individual feedback and corresponding actions are built into each senior leader's IDP. Progress against these plans is reviewed with the board on a quarterly basis.

The board conducts an annual assessment of its performance using the well-respected Stewart-Hagen model. Results of this assessment are reviewed in the annual "refresher" training conducted with the board and the SLT. Using the PIF model, action plans are developed and worked on throughout the year to improve the board's effectiveness. Assessment results for the Leadership System and the board, along with the action plans, are shared in the quarterly all-staff meeting and published in the monthly community newsletter, which further promotes transparency, one of AF's values.

1.2b Legal and Ethical Behavior

1.2b(1) Key compliance processes, measures, and goals are shown in Figure 1.2-2, and key processes, measures, and goals for addressing risks associated with health care services and other organizational operations are shown in Figure 1.2-3. AF anticipates public concerns with its health care services and operations in multiple ways. One way is during the Strategic Planning Process each May when the community needs assessment is conducted. Another way that AF anticipates public concerns is through the feedback provided by employees and volunteers who are representative of the communities served. The organization also monitors social media and feedback to the Internet site that might identify emerging public concerns. AF addresses any concerns or adverse impacts by identifying potential problems early, determining how to detect them when they occur, and eliminating the risk. A subteam involved in the Strategic Planning Process uses a failure modes and effects analysis (FMEA) to formally document these issues and track them through resolution. For example, needle-sticks are a risk for staff, patients, and their families; especially with the high rate of diabetes among some patients, there was concern about the risk of needle-sticks for family members. A caring staff member worked with a medical supply house to receive an in-kind donation of small, safe, needle-disposal units for patients to use at home. In addition, in the early years of using the FMEA, a risk was identified for patients' personal safety at the clinics. Increased lighting was installed, and a volunteer "escort" system was developed. Another preventive effort is the rigorous background screening conducted for each staff member and volunteer. In addition to the systematic use of FMEA to identify and eliminate potential risks, senior leaders reinforce a "just" culture so that staff and volunteers are encouraged to identify problems or potential problems in the organization and its operations.

Figure 1.2-2: Legal, Regulatory, Accreditation, and Ethical Behavior Requirements

Requirements	Key Processes	Measures	Goals	Results
Corporate Compliance and Ethics	Training in good board governance	Trust in governance	Benchmark	7.4-2
Fiduciary Responsibility	Internal and external audits External audits	Audit results	No irregularities	AOS
Accreditation	TJC survey HRSA	Survey results	No recommendations for improvement	AOS
HIPAA	Training	% Compliance % Staff and volunteers trained	100% compliance 100% trained	7.4-3 7.4-4
Licensure	Licensing for health professionals	Staff licensure	100%	7.4-5
	Licenses for pharmacies	Pharmacies licensure	100%	7.4-5
	Licenses for motor vehicle drivers	Van drivers licensure	100%	7.4-5
	Licenses for outpatient medical facilities and behavioral health facilities	Facilities licensure	100%	7.4-5
Environmental Protection Agency (EPA)	Proper disposal of medical waste	% Staff and volunteers trained % Recycled waste	100% 45%	7.4-6 AOS
Safety	Safety inspections	# OSHA recordables	0	AOS
	Job-specific training for staff and volunteers	% Staff and volunteers trained	100%	AOS
Americans with Disabilities Act (ADA)	Access to facilities and services	Compliance audit results	100% compliance	AOS

Figure 1.2-3: Key Processes, Measures, and Goals Addressing Risks Associated with Health Care Services and Organizational Operations

Risks	Key Processes	Measures	Goals	Results
Patient safety	Medical records management	Accuracy	100%	7.1-28
	Hand washing	Observations	100%	AOS
Environmental impact of waste	Waste management and recycling	% Recycled waste	45%	AOS
	Compliant with DEA regulations for remove of medical waste	Compliance	100%	AOS

AF also focuses on being a good steward of the environment, with an aggressive recycling program in place and efforts to minimize waste. These processes and others related to patient safety are shown in Figure 1.2-3. (Note: Due to space constraints, some results will be available on site [AOS].)

1.2b(2) Senior leaders emphasize the requirement for ethical behavior beginning at orientation. Based on the nature of the work performed and results of a precourse survey, staff, board members, and volunteers are required to complete online, interactive courses with content targeted toward their needs. For example, office staff receive additional training regarding the Health Insurance Portability and Accountability Act (HIPAA) requirements, patient information confidentiality, and related privacy issues. Upon successful completion of the training (100% correct responses on a postcourse survey), each person signs the Code of Ethical Conduct. Suppliers and partners are required to sign a Commitment to Ethical Conduct as part of their contracts. An online Staff and Volunteer Handbook provides rapid access for staff members or volunteers with a concern about a specific issue, although everyone is encouraged to ask any of the senior leaders for direction or to contact the Ethics Committee. Key processes and measures or indicators for enabling and monitoring ethical behavior are shown in Figure 1.2-4. Senior leaders explicitly contrast the just "no-blame" environment for identifying problems with a "zero-tolerance" policy for breaches of ethical behavior. All partners and suppliers participate in annual training related to ethics, legal obligations, and AF's VMV. The board's Ethics Committee is charged with investigating any potential breaches of conduct.

1.2c Societal Responsibilities

1.2c(1) AF considers societal well-being as a fundamental underpinning of its vision. As such, it is embedded in strategy and manifest in daily operations. AF contributes to societal well-being with its collaborators and partners through a focus on improving community health, reducing disparities, and expanding access to care. Programs for waste minimization and recycling contribute to a better environment. AF also contributes to the economic systems in the communities in which it operates

in several ways. In 2015, AF made a formal commitment to provide a living wage for all employees, with increases tied to local conditions. In addition, AF provides care to those who would otherwise be unable to afford it, and by improving community health, AF is able to keep more people active in the workforce rather than becoming dependent on other sources of aid.

1.2c(2) AF is a nonprofit organization with very challenging resource constraints. Therefore, senior leaders recognize that they cannot commit the financial resources at a level comparable with large corporations. With these limitations, AF defined its key communities as the three counties it serves and related health care organizations at the state and national levels.

AF validates its key communities and determines areas of emphasis for organizational involvement and support as part of the Strategic Planning Process. The Caring Community subteam comprises staff members, volunteers, patients, partners, a board member, and a senior leader. Using a Pugh matrix, team members evaluate and prioritize opportunities within the community against the organization's VMV and identified strategic objectives. In addition, they strive to balance current needs with development for the future. For the past three years, AF has identified the following areas of emphasis: Support for the Body, Support for the Spirit, and Support for the Mind. Each of these areas supports the objective of reducing health disparities by promoting good nutrition, adequate housing, and increased levels of education. Senior leaders demonstrate their support of key communities in two ways. First, they personally serve in key roles on a variety of boards and councils. Second, they provide staff members with three days (paid time) each year to participate in any of the targeted areas for community support, as shown in Figure 1.2-5.

Senior leaders also use the support of key communities as an innovative way to provide developmental opportunities to future leaders. After the Caring Community subteam identifies specific events for the following year, senior leaders approach staff members with the opportunity to lead one of these efforts and commit to serving as their mentors. This effort provides

Figure 1.2-4: Key Processes and Measures for Enabling and Monitoring Ethical Behavior

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Key Processes	Measures	Goals	Results
Code of Ethical Conduct training	% Completion for staff, volunteers, and board members	100%	AOS
Job/task-related ethics training	% Completion	100%	AOS
Signing Commitment to Ethical Conduct in contracts	% Signed by suppliers and partners	100%	AOS
Review of potential breach of ethical conduct	% Reviewed by the board's Ethics Committee	100%	AOS

Figure 1.2-5: Key Community Support Areas

Focus Areas	Supporting Activities
Support for	Conduct food drives for local food banks, focusing on low-fat, high-nutrition donations.
the Body	Serve as crew leaders and members for local affordable housing efforts.
	Sponsor a program to provide fans, "swamp coolers," air conditioning, and help in paying utility bills for the elderly and other at-risk members of the community during the hot summer weather.
	Partner with local parks and recreations for Healthy Body, a weight control and fitness program for boys and girls aged 8-13.
	Provide monthly on-site physician and nursing care at area homeless shelters.
	Serve in leadership positions on the Committee on Rural Health Issues, the State Association of CHCs, committees for Healthy Arizona 2020, the Southwest Business Coalition to Reduce Health Care Costs, and the National Association of CHCs.
Support for	Provide counseling and child care at Casa de Cuidar (House of Caring), which provides shelter and resources to victims of abuse and domestic violence.
the Spirit	Promote stronger families with a six-week evening program for parents and older children (sixth grade and up), with fun activities, discussion, and problem solving (child care provided for younger children).
	Offer clinic space and facilitation for support groups for diabetes self-management, caregiver coping strategies, substance abuse, and gambling addiction.
	Serve in leadership positions on the Latino League.
Support for the Mind	Partner with local parks and recreations on a program that provides 13–15-year-olds with valuable job experience (but no monetary compensation) and community service hours in positions matching their interests and capabilities.
	Provide after-school and summer jobs for teens to expose them to opportunities in health care.
	Sponsor the Expect to Succeed program, pairing staff and volunteers with at-risk middle- and high-school students. Mentor and support them through the completion of their education, and help plan a successful transition to college or into the workforce.
	Serve in leadership positions on the SSU Medical School Advisory Board.

Results for some of these activities are shown in Figure 7.4-9.

opportunities for development in leadership, time management, and communication skills, and it also provides these future leaders with visibility within the organization and the community at large. For example, one of the dentists who had recently joined AF was asked to lead the annual food drive for a local food bank. Although she had never led such an effort,

she quickly mapped out a project plan with a communication strategy, transportation options, and a logistics approach. With the support of her mentor, colleagues, and key partners (Cactus-Com, DDS, and the local community college system), she led the effort that became the most successful food drive in the food bank's history.

Category 2 Strategy

Improvements and Innovations

Year	Improvement
2015	Posted the Strategy Map on the website and in all lobbies
2014	Initiated focus groups with volunteers for more robust input to the People Review in May
2013	Created badge tags for employees to identify the most important FOCUS areas for the year
2012	Included outside strategic planning experts to ensure that the impact of changing health care regulations was well understood
2011	Expanded Partners Committee membership, for the second time
2010	Implemented quarterly all-staff meetings to communicate progress to plan

2.1 Strategy Development

2.1a Strategy Development Process

2.1a(1) Formal strategic planning at AF began in 1996 when Ramon Gonzalez became the CEO. Feedback from a 1997 state award assessment confirmed that a more integrated, systematic, planning process was needed. Several senior leaders enrolled in strategic planning seminars sponsored by the State Association of CHCs. With this learning and the guidance of several partner organizations on how they conducted their own strategic planning processes, AF put in place a systematic planning process in early 1998. Space limitations in this application preclude a detailed description of all the elements of the process, but process participants, inputs, and outputs for the major steps are shown in Figure 2.1-1.

Ramon Gonzalez believes that senior leaders have two important roles in the organization—to "manage the present" and to "shape the future." Therefore, senior leaders actively participate in all aspects of the planning process to ensure that

they are engaged in shaping the future. A cross-location team participates in the Strategic Planning Process to ensure that staff in all services and functions at all locations have an opportunity to provide input on how to best serve patients and their family members. County directors, administrative managers from each of the clinics, and a representative from the Caring Community also participate in all steps of the process, ensuring alignment and agility in implementation. Community members also have an opportunity to offer input or comment on the plan through AF's Internet site, social media sites, and CCKs, as well as during the annual Town Hall Meetings.

All key stakeholder groups (P.1b) have direct involvement, with input to and/or review of the plan, including the following:

- patients and their families (through the Patient-Family Advisory Boards [PFABs] at each clinic), who help AF understand the uninsured, underinsured, and vulnerable populations
- AF's physicians, as well as private-practice physicians and dentists from county medical and dental societies in the service area
- AF staff members
- volunteers

Figure 2.1-1: Major Elements in the Strategic Planning Process

Months	Activities	Inputs	Outputs	Who's Involved
Jan.	Partners Committee meeting	External trends in technology Partner feedback, including information on market shifts and changes in the regulatory environment	Technology assessment Input for SWOT analysis	Partners Committee members The Info Interns (4.2a[1])
March	Board retreat	Current strategic plans and short- and long-term actions Current and projected funding status Audit report and governance review FMEA for potential risks Review of State Association of CHCs' strategic plan	Governance and sustainability assessment Financial capability plan	Board members, senior leadership, and external auditor
April	Partners Committee meeting	Scenario exercise Partner feedback	Proposals to address blind spots Input for SWOT analysis	Partners Committee members
May	• People Review (2.2a[4])	Staff-related results, recruitment issues, training and credentialing requirements Community and volunteer needs and requirements People needs from cross-location teams	HR strategic challenges, Leadership System improvement opportunities, short- and long-term HR plans (e.g., training and succession plans) Community involvement areas	Senior leaders, clinic managers, volunteers Caring Community subteam People Potential Team (5.1a[1]) Service With Spirit Team (3.1a[1]) Healing Partners Team (6.1a[1])
June	Partners Committee meeting	Scenario exercise Partner feedback	Proposals to address blind spots Input for SWOT analysis	Partners Committee members
July	SWOT analysis	Internal/external scans (identified in 2.1a[2]) Initial inputs on needs from PCTs	Key improvement opportunities Key process identification/validation	All stakeholder groups (via Partners Committee, PFABs, and Internet feedback) Data Docs (4.1a[1])
August	Board retreat	All updated planning inputs List of current change initiatives	Draft Strategic Plan around FOCUS objectives	Board members, senior leadership, and local clinic managers
Sept.	Partners Committee meeting Various other stakeholder reviews VMV review VMV validation	External trends in technology; draft Strategic Plan Partner feedback Draft Strategic Plan Draft Strategic Plan VMV and Strategic Plan	Technology assessment, revisions to plan Input for SWOT analysis Revisions to plan Pugh matrix Possible revisions to VMV Final validation of plan against VMV	Partners Committee members The Info Interns All stakeholder groups through the Partners Committee, PFABs, and CMs Board members and senior leaders Board members and all senior leaders
Oct.	Development of budget	Strategic Plan and resource requirements Finalized SWOT analysis	Annual operating budgets and resource allocation, 5-year capital and funding plans, local action plans Reprioritization, if applicable, of change initiatives	Senior leaders and local clinic managers
Nov.	Communication of plan internally and externally	Strategic Plan details and objectives	Communications plan and content	Senior leaders All staff and volunteers All external stakeholders
Dec.	Aligned personal objectives Evaluation of the planning process	Strategic objectives and local action plans PIF model/AAR	Personal goals for coming year Improvement plan for next cycle	All staff members All process participants

- representatives from health care and education partners, including the deans of the local community colleges and representatives from the SSU School of Medicine, the State Association of CHCs, and the five community hospitals in the service area
- business partners, including CactusCom; HR Leaders, Inc.; and DDS, through representation on the Partners Committee (see below)
- community representatives, such as state and local health care leadership and officials from each county commissioner's office and county health department, who give input on market shifts and the regulatory environment
- representatives from local church and civic groups assist
 with community outreach. In addition, since most members
 of the Board of Directors represent the communities served,
 their participation reinforces and validates patient and
 community input obtained through other sources

Additional input for AF's planning process comes from several state- and federal-level initiatives, especially the State Association of CHCs. For example, George Hughes has been active on the Committee for Rural Health Issues, which has developed a comprehensive plan on preventive health issues and for improving health care accessibility and availability in rural areas of the state. The pertinent findings of this group have been incorporated into AF's Strategic Plan.

AF's planning process has two time horizons: a one-year view that has a practical focus on short-term projects, people issues, and resource management ("manage the present") and a three-year time line to address longer-term changes, such as service-area demographics, funding, and technological advances ("shape the future"). The State Association of CHCs develops a statewide strategic plan that identifies the resources needed to meet the health care needs of the unserved and underserved populations in the state over the next three years. AF's long-range horizon matches that time frame, ensuring alignment with the state's objectives and directions for health care delivery. In 2014 during the after action review (AAR), AF recognized the need to change from a five-year, long-term planning horizon to a three-year, long-term planning horizon to address the rapid changes taking place in health care.

Since AF lacks resources and internal expertise in many areas, external partnerships are critical to its success. This approach was formalized in 1998 by establishing the Partners Committee, which meets four times a year to provide input and guidance to AF's planning process. Based on Baldrige application feedback in 1999, the Partners Committee membership was expanded from key business partners to include all external stakeholders, such as payors, volunteers, and representatives from the PFABs, the State Association of CHCs, and local church and civic groups.

The Strategic Planning Process addresses the potential need for transformational change through scenario-planning exercises (2.1a[3]), which cause AF to rethink the status quo. This, in turn, reinforces the need for organizational agility. The wide range and large number of participants throughout the process promote operational flexibility, as the participants gain a deeper

understanding of the multiple parts of AF's complex system. At the board retreat in August, the participants review the list of current change initiatives along with their status, resource requirements, and expected outcomes. Based on review of the work done in September, during the budget process in October, senior leaders evaluate the change initiatives against the strategic objectives developed in the five FOCUS areas. If necessary, change initiatives may be reprioritized to maximize the use of limited resources.

The Strategic Planning Process incorporates a review and improvement cycle using the PIF model (Figure P.2-5). All planning participants, including external stakeholders, are asked to provide input on the plan's content and the planning process, either during a November meeting called for this purpose or through an Internet-based survey. A formal AAR is conducted in December after the plan is deployed. AF also captures ideas for improvement through attendance at the Saguaro State Award and Baldrige Quest for Excellence® conferences. All improvement ideas are reviewed by a subset of the senior leaders and board members, and improvements are implemented in the next cycle. A list of improvements to the strategy development and implementation processes is shown at the beginning of this category.

2.1a(2) The Strategic Planning Process stimulates and incorporates innovation in multiple ways. Again, the wide range and large number of participants provide multiple perspectives to generate lively discussion that frequently results in out-of-the-box thinking. The strengths, weaknesses, opportunities, and threats (SWOT) analysis also pushes AF to think beyond current capabilities to address an opportunity or to counter a threat. Scenario-planning exercises that incorporate a "worst-case" scenario will often demonstrate that AF cannot be successful with only continuous improvement. In that case, a focus on innovative solutions that will provide the breakthrough improvement needed may include leading-edge options from the technology assessment.

Strategic opportunities are also identified as part of the SWOT analysis. Strategic opportunities are assessed for being intelligent risks by first evaluating them against the VMV. Alignment with those is the first test. Then the potential benefit of pursuing the strategic opportunity against the possible costs, including the risk of being unsuccessful, is determined. AF's key strategic opportunity currently is developing a partnership with La Sangre de Vida (The Blood of Life) dialysis service. AF's patient population includes an increased prevalence of diabetes and hypertension, which results in a higher incidence rate of chronic kidney disease (CKD). These patients often require dialysis in the later stages of CKD. By partnering with La Sangre de Vida, AF provides a more comprehensive approach to the medical home model.

2.1a(3) Extensive data and information are gathered as inputs for the Strategic Planning Process. Sources of these inputs are the Partners Committee meetings, board retreats, and regular meetings with staff, volunteers, and other partners and stakeholders. These inputs include those shown in Figure 2.1-1.

In addition, AF's strategic challenges and strategic advantages are key elements of the SWOT analysis. These are evaluated in light of the following:

- AF's competitive position in health care outcomes
- performance versus key benchmarks, performance related to key operational and clinical measures, support process performance, and workforce performance and requirements
- critical to quality (CTQ) flow-down analysis of patient satisfaction and complaint results to determine how well AF is meeting patient and market needs compared to its competitors

Potential changes in regulatory requirements are identified by senior leaders and the Partners Committee. Participation in the State Association of CHCs also ensures that AF is kept abreast of changing health care regulations. AF also stays abreast of

- results of benchmarking initiatives, including collaborative participation;
- business continuity and emergency preparedness using FMEA to identify and address potential risks (6.1b); and
- community involvement opportunities.

The Partners Committee provides an external view to help AF identify and address blind spots in three ways. First, external partners actively participate in many steps in the planning process, such as providing feedback on AF's five areas of strategic FOCUS. Second, partners identify and bring innovative concepts and technologies from outside health care, such as the implementation of CCKs (3.1a[1]). Third, the Partners Committee is the venue for two scenario-planning exercises each year to help the organization build agility in addressing possible changing circumstances. For example, the first scenario, "Perfect Storm," conducted in 1999, dealt with a potential funding crisis due to a national recession coupled with federal funding reductions. Learning from the exercise resulted in the establishment of the AF Foundation, which supports improved health care availability in western Arizona—and helped AF weather an actual reduction in funding a few years later. Starting in 2001, the scenario sessions were expanded to take place at two Partners Committee meetings per year and have addressed effective succession planning and shifting demographic and health care needs for an aging population.

AF ensures its ability to execute the Strategic Plan with a systematic approach involving the four factors that affect resource availability: people ("Do we have the right people with the right skills in the right places?"); money ("Can we fund each and all of these initiatives?"); time ("Do we have adequate time to execute these initiatives properly?"); and information ("Do we have all the information we need to achieve these objectives?"). Each of these questions must be answered in the affirmative before the budget is set and the plan approved.

2.1a(4) AF's work systems are ambulatory care services, auxiliary patient services (lab, x-ray, and pharmacy), and community health services (screening, etc.). Work system decisions are made that facilitate the accomplishment of the strategic objectives as part of the SPP. AF intentionally reviews the key processes during the SPP with the objective of determining if those processes can be best accomplished with internal

resources or whether external suppliers and partners should be used. That decision is based on whether the process leverages one of AF's core competencies, or if it capitalizes on a core competency of an external party. Senior leaders also consider whether an external party can provide the service (execute the process) more efficiently and more cost-effectively. The need for future core competencies and work systems is discussed as part of the SWOT analysis, which includes an assessment of changing community health needs.

2.1b Strategic Objectives

2.1b(1) AF's short- and long-term strategic objectives are outlined in Figure 2.1-2 along with its most important goals. The currently planned change in health care services, customers and markets, suppliers and partners, and operations is the development of a partnership with La Sangre de Vida.

2.1b(2) As shown in Figure 2.1-2, the FOCUS framework ensures that strategic objectives achieve appropriate balance among varying and potentially competing organizational needs. The figure also shows how strategic objectives address strategic challenges and leverage core competencies and strategic advantages. Both short- and longer-term planning horizons are reflected in the related action plans. Broad participation during the Strategic Planning Process ensures that the needs of all key stakeholders are considered so that objectives balance across those needs.

2.2 Strategy Implementation

2.2a Action Plan Development and Deployment

2.2a(1) Key short- and long-term action plans are shown in Figure 2.1-2. AF develops action plans at four levels: (1) organization-wide (including plans for support processes such as IT and HR), (2) county, (3) point of care, and (4) individual staff members. After the overall Strategic Plan is validated and annual budgets are developed, the SLT and local clinic managers develop specific action plans for deployment to their work units. Senior leaders translate the strategic objectives into action plans through a process of breaking down objectives into measurable and clearly identified goals. Each strategic objective is owned by a senior leader who identifies milestones, resources, and a timetable for accomplishment of the related action plans. Occasionally, board subcommittees also may task other individuals to manage specific action plans. Volunteers also participate in action plan development at the first three levels. Resource allocation for the overall plan occurs as described in 2.1a(3). A similar process is used at each action plan level, including the individual level, to ensure that adequate resources are available across all locations and used most effectively. Once resource availability is validated using the Pugh matrix, the annual plans at the organizational, county, and point-of-care levels are subdivided into 90-day action plans.

2.2a(2) Plan implementation and deployment begins with the involvement of all senior leaders in the Strategic Planning Process. The mechanisms described in 4.1b and Figure 4.1-2 ensure close monitoring of progress at each level and quick intervention if any initiative is lagging. Once these 90-day action plans are developed, senior leaders outline a formal plan to communicate the objectives to all staff members and other

Figure 2.1-2: Strategic Objectives and Most Important Goals

Strategic Objectives CC, SA, SC (P.1a[2], P.2-3)	ST	Key Action Plans ST = Short Term 1 year, LT = Long Term >1 year, WF = Workforce	Goals	Measurements	Projections vs. Competition	Time- tables	Results
Financial Performance	ST: Imp	Improve collection rates.	83%	Overall collection rates	+	YE 2017	7.5-3
Increase net income by decreasing overall cost-to-serve through reductions in administrative and indirect patient cost. SA1, SC1	ΞΞ	Improve return on assets in clinical units.	16.7	RVUs per net asset value	=	YE 2018	7.5-4
Organizational Learning Take advantage of available internal and external resources to fill workforce gaps.	WF: Pro to e opp	Provide current staff with the time and resources to expand their skills. Provide online learning opportunities/paid time off for study.	Benchmark	Staff proficiency rates	+	Ongoing	7.3-21
SA2, SC2	WF: Act	Actively recruit and train volunteers, especially retired health professionals in the region, with targeted skills.	Yr/Yr improvement	Volunteer proficiency rates	+	Ongoing	7.3-21
	WF: Pro	Promote enrollment in development programs in health care professions.	Yr/Yr improvement	Staff and volunteer enrollment rates	+	Ongoing	7.3-20
Clinical Excellence (1) Increase the overall ratio of patient visits to staff. (2) Develop internal and external resources to address unmet health care needs in the service area to increase	LT: Inci	Increase PCT productivity.	Yr/Yr improvement	Office visit cycle time Immunization rates Screening rates Mammograms	+	Ongoing	7.1-27 7.1-9, 7.1-10, 7.1-19, 7.1-20 7.1-3-7.1-8, 7.1-12, 7.1-14 7.1-6
the number of new patients served. SA3, SC3 CC1, CC2, CC3	ST: Ped and and ST: Fen and ST: For ST: Ped ST: C) ST: Mail (1) (2) ST: Oth (2) (3) (3) (3)	Pediatrics: Increase immunization rates for children and adolescents. Females: (1) Increase screening rates for domestic abuse, depression, cervical cancer, and colon cancer. (2) Increase mammography services. Males: (1) Increase screening rates for depression. (2) Increase screening rates for colon cancer. Other: (1) Increase screening/support in clinical preventive areas (e.g., smoking cessation, obesity). (2) Increase immunization rates (e.g., for influenza). (3) Increase diabetic screening.			+	Ongoing	See above.
Utilization Expand partnerships and collaborative arrangements with state and local organizations and health care providers to increase the number of new patients served. SA4, SC4	LT: Incr part hea uns org	Increase the number of new patients served through partnering with local community groups, public health departments to identify underserved and unserved populations. Partner with local faith-based organizations to promote health screening services.	TBD	Number of new patients served per month (new measure)	+	Ongoing	TBD
5	ST: Incr	Increase access.	Yr/Yr improvement	Future capacity Third next available appointment	+	YE 2017	7.1-25 7.1-26
	ST: Red	Reduce the wait times for appointments.	Yr/Yr improvement	Wait times (minutes)	+	YE 2017	7.1-27
Satisfaction (1) Improve satisfaction levels on staff survey "employer	WF: Add	Address lower-scoring issues identified in the most recent Staff Satisfaction Survey.	Oates Top Decile	Staff satisfaction scores	+	YE 2017	7.3-13 through 7.3-14
of choice" dimensions. (2) Improve satisfaction levels on volunteer survey. (3) Improve external stakeholders' satisfaction. SA5, SC5 CC3	ST: Add	Address lower-scoring issues identified in the most recent patient, community, and partner satisfaction surveys.	Oates Top Decile	Satisfaction scores	+	YE 2017	7.2-1 through 7.2-11, 7.3-14, 7.3-16, 7.3-17
CC = Core Competencies; Projections = + better than the projections of comparisons,	projections c	of comparisons, = at parity, - worse than projections of comparisons	ons of comparise	suc			

stakeholders, including partners, collaborators, and suppliers. After the county directors and local managers complete this communication, each individual staff member is responsible for developing annual personal improvement objectives (incorporated into the IDP) and an initial 90-day action plan to support implementation (5.1a[1]). Achievement of these action plans and personal objectives links to the performance review process for all staff members (5.2a[4]).

AF ensures that key outcomes of action plans can be sustained through regular monitoring of associated key performance indicators (KPIs) through the reviews shown in Figure 4.1-2.

2.2a(3) Because of the integration of the budgeting process with the Strategic Planning Process, AF ensures that financial resources are available to support the achievement of action plans while meeting current obligations. In addition, the fourpart approach to identifying all necessary resources (described in 2.1a[3]) ensures that resources other than financial are also considered and allocated. The use of 90-day action plans and regular review of them help mitigate any risks associated with the plans. If a plan is not making sufficient progress, the cause is determined and either additional resources will be allocated temporarily or the plan may be put on hold.

2.2a(4) Key workforce plans are shown in Figure 2.1-2. Human resource (HR) plans are developed as an integral part of the Strategic Planning Process, in particular during the May meeting or "People Review." All senior leaders and local managers participate in an annual "People Review" that considers all relevant staff issues at AF, including recruitment and retention, factors related to culturally competent services, satisfaction/dissatisfaction indicators, training and credentialing needs, and the use of volunteers. The outcomes of this meeting include identification of current HR challenges (e.g., recruitment, training, and succession planning needs) and drafts of short- and long-range workforce plans. These are later updated and used as input in developing the overall Strategic Plan and then translated into action plans. An example of a HR plan related to AF's strategic objective to increase staff satisfaction is included in Figure 2.1-2. In addition, inputs to the Strategic Planning Process include the assessments or workforce capability and capacity described in 5.1a(1).

2.2a(5) Key performance measures used to track the achievement and effectiveness of action plans are shown in Figure 2.1-2, with results presented throughout category 7. These measures align with AF's overall Performance Measurement System (4.1) and the key measures for health care and support processes

(category 6). Organizational alignment begins with the involvement of the county directors, local clinic managers, and the clinical teams in the Strategic Planning Process and continues through 90-day action plan development, finally resulting in aligned personal objectives for all staff members, which are part of the Performance Review Process. Board members and other external stakeholders, such as DDS, participate in validating the Strategic Plan and develop their own objectives based on it. This helps ensure that the needs of all stakeholders have been addressed.

2.2a(6) Projections for AF's short- and long-term performance are provided in Figure 2.1-2. These projections take into account, as available, the performance of local competitors and state and national comparisons. Projections are based on statistical forecasts of AF's performance. Targets for clinical results incorporate the Healthy People 2020 national and state objectives, providing AF with targets to confirm that it is achieving its vision to help make the people of western Arizona the healthiest in the state. Thus, the Strategic Plan is intended first to close local gaps between projected performance and Healthy People 2020 targets and then to exceed the state's longterm targets. Senior leaders identify any gaps in performance against competitors or comparable organizations as part of the Strategic Planning Process. The first step in addressing the gaps is to understand if there are any significant differences between the patient populations of the comparison and AF, such as age-skewed demographics or prevalence of disease condition. The next step is to try to normalize the data to define the true gap. If a gap still exists, action plans are developed to close the gap (2.2a[1]).

2.2b Action Plan Modification

The need to modify action plans may be identified as a result of regular review meetings (4.1b) at either the service entity or the organizational level. For example, the semiannual reviews by process owners (6.2a) may uncover a need to modify action plans to improve process performance. If so, a manager is assigned as the single point of responsibility and is charged with developing revisions to the plan. These proposed revisions are reviewed as soon as possible, either through one-on-one discussions, through e-mail exchanges, or at the next scheduled management review meeting, and they are implemented following approval by the local managers or the SLT. If necessary, priorities may be reset and resources reallocated using the process previously described. Progress against the modified plan continues to be reviewed through the regular management review meetings.

Category 3 Customers

Improvements and Innovations

Year	Improvement
2016	Partnership with La Sangre de Vida dialysis labs "Kid-friendly" CCKs deployed
2015	Monthly Senior Social Hours implemented School health promotion program revised and deployed
2014	Staff feedback questions added to all-staff meetings Service Experience Survey made electronic Complaint severity index introduced
2013	Service With Spirit Team (SWST) implemented Benchmarking customer learning approaches
2012	Use of portable CCKs expanded system-wide Partners survey implemented

13.1 Voice of the Customer

3.1a Listening to Patients and Other Customers

3.1a(1) AF uses three key listening and learning methods to determine key patient, family, and other stakeholder requirements (Figure 3.1-1). For patients and families, these methods include satisfaction surveys (3.1b), complaint data (3.2b[2]), and information gathered through staff and volunteer interactions. Each clinic has an eight-member PFAB that meets quarterly with AF staff to give feedback on AF's current services and plans, and its own evolving needs. As a cycle of evaluation and improvement in 2014, each all-staff meeting includes discussion of one question developed by AF senior leaders or the board to obtain feedback on a current issue. All feedback, both quantitative and qualitative, is organized using a standard reporting template and immediately captured in AF's Knowledge Management System (4.2a[1]) for review by senior leaders. Several innovations have been identified as a result of PFAB input; innovations include expansion of mobile services to include a dental lab and partnership with La Sangre de Vida dialysis labs (a current strategic opportunity) to provide seamless service for patients. PFAB members often join design and improvement teams to ensure that patient and family perspectives are incorporated at the front end.

To listen and learn from patients, their families, and from the community at large, AF pioneered the use of innovative, portable CCKs. The kiosks, with attractive graphics and userfriendly touch screen design, are deployed in all facility waiting areas and rotated across the three-county area in shopping malls, recreation centers, and other community locations, often in conjunction with an AF-sponsored health screening event. Thanks to a grant from a local foundation, AF has increased the number of kiosks, improved the user interface, and expanded the content. Users enter an anonymous demographic and health profile, which is entered into a database that provides insights into regional health care needs, users' perceptions of their health status, their preferences, and an assessment of their own needs. This information is aggregated for use in strategic planning (2.1a[3]). Users can evaluate clinical and support services they have received, make side-by-side comparisons,

and rank proposed service prototypes. The kiosk is not just a listening post; it also provides access to health information, including health risk appraisals and web links that are selected based on independent rankings of the websites' quality and their relevance for AF's patient population. CCKs also provide information on locations for the mobile units for the next two weeks; insurance program eligibility; food, housing, and transportation assistance; and participation in clinical trials (an effort to expand access and reduce health disparities in treatment). Volunteers trained in the use and content of the CCKs are available in community locations to assist first-time users and also provide demonstrations in waiting rooms for both children and adults. In a cycle of evaluation and improvement in 2015, AF implemented a monthly evening Senior Social Hour targeted at seniors. Second Time Around features an Elders Council member who partners with a content expert to co-teach basic computer use and other topics requested by seniors. Recently in another cycle of evaluation and improvement, AF added a series of "kid-friendly" modules in the CCKs, focusing on exercise and healthy eating.

Patients enrolling for care at AF complete individual profiles, or personal health profiles (PHPs), that include their self-designated race/ethnicity and primary spoken and written language, as well as their preferred medical providers and the name by which patients wish to be called. AF provides assistance in completing these profiles, as needed. To ensure the organization provides culturally competent care, the PHPs are integrated with AF's clinical data system so that clinicians are aware of each patient's preferences (6.1b[1]). Essential individual patient requirements and preferences also are reviewed in Daily Huddles.

To determine and respond to partners' requirements, needs, and expectations, AF's senior leaders meet quarterly with the Partners Committee. At each session, the group discusses current and future needs and trends, as well as opportunities for innovation and greater collaboration. In addition, an annual telephone survey of partners (see Figure 7.2-9) serves as a valuable listening and learning tool, and senior leaders have extensive individual interactions with partner organizations. To determine and address payors' requirements, needs, and expectations, a senior leader serves as the assigned champion for each major payor. Typically, the leader and the payor's representative meet quarterly. Biannually, PCT representatives and other AF staff meet with payors under the auspices of the State Association of CHCs to plan collaborative initiatives and standardize materials, procedures, and requirements across CHCs.

Implemented in 2013, the SWST is a cross-location team led by Teresa Aguilar, with representation from PCTs and functional groups. It is responsible for reviewing and analyzing all market data and customer-related results, identifying cross-organizational improvement priorities, and providing feedback on improving approaches to customer listening/learning and satisfaction. With support from sophisticated analytics tools, each month, team members aggregate, segment, and analyze

these data using time series and conjoint analyses to determine key drivers and trends in satisfaction, loyalty, and positive referral for specific patient, family, and customer groups, and issues a comprehensive report to senior leaders and all managers. The SWST uses CTQ flow down to embed customer requirements into service design and delivery processes (6.1a), translating each requirement into discrete elements of services needed. In addition, the team uses these customer requirements to help PCTs evaluate and develop new service design concepts, using a selection criteria matrix. Using patient survey data and these approaches, the SWST determined that "treated with dignity and respect" (i.e., patient-centered) and "personal relationships" are important predictors of patient loyalty and of satisfaction with quality of care for patients and families in all demographic groups (see Figure 7.2-6).

SWST members also conduct an annual systematic evaluation of the methods and tools used for customer listening and learning to keep them current and relevant to AF's needs. For example, as a result of benchmarking with external organizations and periodic review of the literature, the SWST recommended that AF pilot a national, newly validated, brief questionnaire to capture perceptions of self-management skills among chronically ill patients. Subsequently adopted and deployed across all PCTs caring for patients with chronic disease, this tool gives providers helpful information for use in tailoring care plans to individual patient needs, as well as a national comparative database segmented by race/ethnicity, primary language, and highest level of education attained. This approach has now been adopted by other CHCs in the state.

3.1a(2) The CCKs provide a primary method for listening to potential patients and customers. Additional approaches for reaching potential customers are listed in Figure 3.1-1.

3.1b Determination of Patient and Other Customer Satisfaction and Engagement

3.1b(1) AF has systematically measured patient satisfaction and dissatisfaction for nearly two decades. As it began its Baldrige journey in 1997, AF recognized the need for

Figure 3.1-1: Customer Listening and Learning Approaches

				Current	Patients					ther Tree				
		Segments Main Services					ther Typ of Patien		Othe	r Custo	mers			
Listening Methods and Relationship Stages	Primary Care	Pediatrics	Women	Geriatrics	Medical	Dental	Screening	Pharmacy	Former Patients	Potential Patients	Patients of Competitors	Patients' Families	Community	Partners/ Payors
Packer Survey* (1,2,3)	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE					
Service Experience Survey* (1,2,3)	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE			SDE		
Community Climate Survey* (1,2,3)									SD	SD	SD	SD	SDE	
Partners Survey* (3)														SDE
Complaint Management and Service Recovery Process (1,2,3)	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE			SDE	SDE	
Requests to Change Provider (2,3)	D	D	D	D	D	D	D							
CCKs (1,2)	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	
PHPs (1,2,3)	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE						
Chronic Disease Self-Management Knowledge and Skills Questionnaire (1,2)	Е		Е	Е	Е		Е		Е	Е	Е		Е	
Suggestion Forms (1,2,3)	Е	Е	Е	Е	Е	Е	Е	Е					Е	
Board of Directors Meetings (2,3)													SDE	
PFABs (2,3)	Е	E	E	Е	Е	Е						Е		
Partners Committee (2,3)														Е
Senior Leader Champion (2,3)														Е
State-wide Conference of CHCs and Payors (2,3)														Е
Website (1,2,3)	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	
Social Media (1,2,3)	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	
Patients' Personal Letters (2,3)	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE	SDE			SDE		
Post-Treatment Calls (2,3)	SDE	SDE	SDE		SDE	SDE	SDE	SDE				SDE		
Health Fairs and Screenings (1,2,3)	SDE	SDE	SDE	SDE	SDE				SDE	SDE	SDE		SDE	

^{* -} Provides Comparative Information; S = Satisfaction, D = Dissatisfaction, E = Engagement

benchmarks and peer comparisons. Through the Benchmarking Consortium, Ramon Gonzalez led the State Association of CHCs to craft a group purchase arrangement that enables all CHCs to use the Packer Patient Satisfaction Survey, which has wide acceptance in the health care industry. The vendor mails satisfaction surveys to a random sample of AF patients within two weeks of their service experience. These data are used to identify unique strengths, improve publicity efforts and patient recruitment, pinpoint gaps for system improvement efforts, and plan for changes in markets and services. In addition, AF segments its patient satisfaction data by county and PCT to promote internal benchmarking. By identifying top performers, AF promotes knowledge transfer, often facilitated by staff rotations across sites. Packer makes quantitative satisfaction survey results and transcribed open-ended comments available online within 24 hours of receiving completed surveys from patients. AF also receives a monthly analysis that shows the frequency of particular problems reported and their priority as drivers of loyalty, and it tracks performance over a rolling 36-month period. These problem and priority reports are reviewed by the SWST and senior leaders, and enable AF to target the highestleverage improvement opportunities, as well as to see the impact of improvement efforts.

AF measures patient satisfaction at the point and time of service through an innovative Service Experience Survey (See Figures 7.2-2 through 7.2-5). Typically, patients (except those too ill or injured) use a tablet to complete a three-question survey at the start of each service experience. It asks patients about their goals for the visit, and it helps the patient and provider link immediate needs with the patient's overall plan for care (6.1b[2]). At the end of the visit, patients use the tablet to evaluate the degree to which their goals were met and rate the experience for access, convenience, timeliness, communication, and respect. The speed and ease of using the survey tool have resulted in a 93% usage rate. Questions correlate with those on Packer's longer, mailed survey. Medical and dental assistants use scripted messages to manage the data collection, capturing it on tablets for immediate integration into the patient database on the intranet. The survey can be tailored with customized questions for a sample of patients or a defined period to enable AF to track progress on specific improvement initiatives in one or more PCTs.

Gathering real-time satisfaction data through the Service Experience Survey enables staff to take immediate action to address patient or family concerns and restore or strengthen the relationship using the Complaint Management and Service Recovery Process (Figure 3.2-3). This process helps PCTs track their progress and get immediate feedback on how they compare with others. PCTs have implemented numerous improvements through use of this feedback, including establishing more effective ways to work with Spanish-speaking patients and their families, improving handwashing compliance, and developing and deploying many new training modules across all sites.

AF measures community satisfaction with the Community Climate Survey (see Figure 7.2-8), which is administered annually through collaboration with the State Association of CHCs and SSU's School of Business. Conducted by telephone

and home visits, this survey asks family health decision makers in all counties served by CHCs to compare their most recent health care experience against their expectations, identify their own and their community's unmet needs, prioritize a list of enabling services, and rate and rank providers in their county for outpatient and inpatient care. Using CCKs, AF uses a short version of the same questionnaire to assess the community's pulse in its own service area. Like all satisfaction data and information, these responses are captured in an online database, shared on the intranet, and used by the SWST and senior leaders to improve services. The database permits analysis by county, condition, quality and service characteristics, and demographics. AF compares its results on identical questions with the annual performance of other CHCs.

Since 2003, Partners Committee members annually nominate individuals in their organizations to participate in a 20-minute partner perception telephone interview, conducted by Partners Committee members from other organizations (see Figure 7.2-9). The interview includes a ten-item survey, followed by a series of open-ended questions to explore responses. Committee members use the results to explore ways to clarify and strengthen the partnership within their own organizations, and AF leaders use them as an input to strategic planning—in particular, as input on partner support for new initiatives and greater participation.

Packer continually evaluates and updates its tools and methods. The State Association of CHCs and SSU annually perform a similar function for the Community Climate Survey. In addition, each year, the SWST systematically evaluates AF's tools, methods, and overall approach.

AF determines dissatisfaction from complaints, low scores, and verbatim comments on the Packer Survey and other voice-of-the-customer (VOC) methods.

3.1b(2) The Packer Patient Satisfaction Survey enables AF to compare its performance against that of health care provider organizations nationally and to CHC peers on six dimensions: perception of safety and quality, access, cost effectiveness, equitable, and reputation (see Figure 7.2-6). Packer's research has shown that the survey questions in each of these dimensions focus on what is most important to patients and families about the experience of care. In addition, the state CHCs added two customized questions—for personal relationships and patient-centered—that enable them to track and compare performance on cultural competence. The Community Climate Survey also permits comparison against CHC peers. Volunteers serve as an informal source of information for leaders and staff about patients' satisfaction with AF versus other providers.

3.2 Customer Engagement

3.2a Service Offerings and Patient and Other Customer Support

3.2a(1) Annually during the Strategic Planning Process, senior leaders identify, review, and update the organization's key customer groups and market segments based on the VMV and a comprehensive look at current and projected community needs. The SWST prepares an analysis using information from federal

and state agencies such as the BPHC and the State Association of CHCs, U.S. Census Bureau demographic data (Figure P.1-2), data on the U.S. population's health status and disparities from the CDC, the Behavioral Risk Factor Surveillance System (BRFSS), the BPHC Uniform Data System, Healthy People 2020 data, state and local health department data, and a review of local health care safety net services and utilization, as well as a proactive, systematic literature scan. The team compares the demographics, health status, and service utilization of AF's current enrollees against similar information for the counties that AF serves, the state, and CHCs statewide. By subtracting its own enrollment, AF identifies the needs of potential customers served by others and gauges unmet needs.

3.2a(2) AF offers nineteen access mechanisms for patients, families, and stakeholders to seek information, obtain appointments and services, and make complaints or suggestions for improvement (Figure 3.2-1). These include mail, telephone, online access (Internet-based on a personal computer or through a CCK), social media, and printed materials. For patients enrolled at AF, password-protected online access enables them to make appointments, obtain lab test results, and send/receive messages with their primary care provider. A biannual survey

conducted by the State Association of CHCs shows that online access for patients in AF's service area increased from 53% in 2003 to 78% in 2015, through computers in their homes, at the home of a friend, at work or school, or in a public library. To ensure that AF accommodates those patients without online access, AF telephones have after-hours voicemail for routine messages, with a return call guaranteed on the next business day and links to the on-call provider for urgent questions or concerns. All phone systems, online communication, and printed materials provide an option of English or Spanish messaging. Most staff (73%) are bilingual, which facilitates interaction with non-English-speaking patients. For patients with limited reading skills, educational materials are produced as picture-based pamphlets and books, videos, and audiotapes. AF obtains some materials from professional organizations (e.g., from the AAFP and ACOG) and produces other materials with support from AF volunteers. Posters, pamphlets, and storyboards in the clinics provide health tips and information about providers and services. Other enabling services—transportation, for example are widely advertised in AF facilities, CCKs, and community postings and can be scheduled by telephone or online.

Figure 3.2-1: Customer Support Approaches

	Patients						- Other Types			Other			
	Segments			Main Services					of Patients				omers
Support and Communication Mechanisms	Primary Care	Pediatrics	Women	Geriatrics	Medical	Dental	Screening	Pharmacy	Former Patients	Potential Patients	Patients of Competitors	Patients' Families	Community
Website	Х	Х	х	Х	х	х	Х	х	Х	Х	х	х	Х
Social media	Х	Х	Х	Х	х	Х	Х	Х	Х	Х	х	Х	Х
Personal letters	Х	Х	х	Х	х	Х	Х	х	Х	Х	х	Х	Х
Telephone	Х	Х	Х	Х	х	Х	Х	Х	Х	Х	х	Х	Х
Voice mail	Х	Х	х	Х	х	Х	Х	Х	Х	Х	х	Х	Х
On-call provider	х	Х	х	Х	х	х		Х				х	
ССК	х	х	х	х	х	х	х	х	х	х	х	х	х
Face-to-face	х	х	х	х	х	х	х	х	х	х	х	х	х
Print materials	Х	Х	х	Х	х	Х	х	Х	Х	Х	х	х	Х
Interpreter	х	х	х	х	х	х	х	х				х	Х
Insurance eligibility/enrollment	х	Х	х	Х	х	х	х						
Transportation	Х	Х	х	Х	х	х	Х					Х	
Child care	х	х	х		х	х							
Leaders' open-door policy	Х	Х	Х	Х	х	Х	Х	Х	Х	Х	х	Х	Х
Post-treatment calls	х	х	х	х	х	х	х					х	
Health fairs and screenings	х	х	х	х	х	х	х	х	х	х	х	х	Х
Complaint Management and Service Recovery Process	х	х	х	х	х	х	х	х				х	
Suggestion forms	х	Х	х	х	х	х	х	х	Х	Х	х	х	Х
PFABs	х	х	х	х	х	х		х	х			х	

At the close of every patient interaction, staff members ask what else they can do for the patient and how they can work together to make the next interaction even better. This information then is captured in the patient's PHP to facilitate future visits. Senior leaders are equally receptive; they have an open-door policy for all key stakeholders, and responses to telephone and e-mail inquiries are guaranteed within 24 hours.

The SWST uses data and information from AF's customer listening posts to determine key contact requirements for each mode of access, and it involves customers, as appropriate, in designing and piloting new access mechanisms. For example, members of the Board of Directors and PFABs piloted the prototype CCKs and have been involved in all subsequent updates. Requirements are incorporated into the design of processes and equipment, and they are deployed to all staff and volunteers through orientation, training, and communication channels.

3.2a(3) As part of the Strategic Planning Process, senior leaders use the SWST's analyses (3.2a[1]) to identify current and potential new market segments. These analyses include a comprehensive review of current and projected community health care needs across AF's service area based on population growth and current health trends. Patient demographic and preference data also are aggregated at site, county, and organization levels. Consideration for entering new market segments is based on a match with the VMV. Starting with the launch of AF's first mobile medical services van in 1988, senior leaders have used these analyses to identify and target unmet needs, establishing two school-based clinics for underserved children and adolescents in 1995, adding a dental van in 2000, partnering with local transportation providers in 2010, and continually expanding access to medical and dental services by van and CCKs throughout the service area. More recently, this analysis led to the identification of a strategic opportunity to partner with a dialysis provider. Similarly, because of state rates of diabetes, heart disease, inadequate physical activity among adults (50%), and daily diets with less than five fruits and vegetables (77%). senior leaders allocated resources for the school-based clinics to revise the health promotion program to focus on developing healthy exercise and diet habits and to expand the program to include teachers and staff. A more recent example of the use of this analysis is AF's expansion of services to seniors. The demographic analysis indicated that the population in AF's service area was increasingly aging, due in part to the in-migration of retirees. In 2013, AF hired several new geriatric specialists to serve this growing market segment.

3.2b Patient and Other Customer Relationships

3.2b(1) At AF, relationships are a core value, translated into action through the PCT model and AF's enabling services (Figure 3.2-2). During the enrollment process, AF assesses patient eligibility for various forms of assistance and helps patients complete required forms. Enrollment also includes orientation to AF services and staff. New patients use profiles of AF providers (listing, for example, professional background/medical specialties, interests, and languages spoken fluently) to select a primary provider and PCTs for ongoing care. In addition, PHPs enable the PCT to address each patient's needs and preferences in a personalized fashion, demonstrate respect,

Figure 3.2-2: Relationship Building Methods

Acquire New Patients and Other Customers	Website Social media Health fairs, classes, and screenings CCKs Insurance eligibility/enrollment
Retain Patients and Other Customers	Complaint Management and Service Recovery Process Internet/Patient Portal Post-discharge calls Social media Transportation services Child care
Increase Engagement	Participation on PFABs Complaint Management and Service Recovery Process CCKs PHPs Face-to-face interaction Leaders' open-door policy Post-treatment follow-up calls
Enhance the Brand	TV and radio public service announcements Website CCKs and social media

enhance communication, and provide culturally competent care. Caregivers systematically review individual profiles in preparation for each encounter and come to know and interact with their patients as individuals, enabling them to tailor care planning and treatment, education, and follow up to the unique needs of that patient and his or her family. AF builds and sustains these relationships through an array of enabling services, including insurance enrollment, transportation to AF facilities (arranged through local partners), child care during appointments, after-hours telephone access to an on-call provider, and on-site pharmacy services.

Opportunities for active involvement in the AF care experience—through participation in PFABs, on design and improvement teams, and as volunteers—also build and sustain relationships. At two facilities, PFAB input resulted in the addition of Native American healing gardens and the display of Native American artwork and crafts in clinics. PFAB members also serve as "mystery shoppers," exploring ways to reduce noise, improve cultural awareness and confidentiality of patient information, and upgrade signage in clinics. Recognizing the important role played by elders in AF's key communities. PFABs recommended formation of an Elders Council in each county to assist AF leaders and staff with understanding elders' needs and to build relationships. These councils provide input for the design of programs for seniors, review cultural competence training materials, and engage in special projects sponsored by AF. For example, recipes contributed by the Yuma Elders Council were adapted with heart-healthy substitutions by nutritionists at a partner hospital. After taste-testing by the elders, the recipes were posted on CCKs and AF's website.

AF builds relationships with the community, which includes potential patients, through high-visibility activities aligned with specific interests, needs, and preferences of groups. Examples include physical activity and nutrition school programs to combat both adult and childhood obesity; an annual health

fair highlighting self-assessment, prevention, and screening; public service announcements on local TV and radio stations; public recognition of volunteers; a health center peer-to-peer adolescent ambassador program; and expanded presence of CCKs throughout the community. Volunteers carry out public awareness campaigns prior to each event and, for some activities, at key times (e.g., when students return to school, when migrant workers arrive, and during the season for recreational visitors). AF teaches community members to use the PIF and related OASIS improvement tools (Figure 6.1-4). La Paz Elders Council members learned to assess their risk of falling and then developed effective ways to disseminate their tips to other elders in the community.

AF senior leaders participate on the boards of several key partner organizations. George Hughes and Rosa Figueroa serve on two hospital boards, and Tony Joachin serves on the community college board for Mohave County. Through these relationships, AF leaders participate in hospital and community college planning and are proactive in identifying and shaping opportunities for collaboration, with mutually beneficial results. For example, AF collaborated with the community hospitals on establishing a secure phone/fax link that enables AF's partner hospital discharge planners to set up follow-up visits at AF before patients (current or new) leave the Emergency Department or hospital, a practice now used in each county. AF builds relationships with its education partners by delivering training and other learning opportunities that effectively build needed knowledge and skills, including those not readily acquired elsewhere, such as delivery of culturally competent care.

For every patient referred for consultation or special procedures, AF uses a secure survey and suggestion form to systematically gather physician or agency feedback. This listening and learning tool provides useful feedback to enhance AF's relationship with these partners. For example, based on suggestions from several partners, AF worked with all partners to standardize and simplify referral forms and the template to document services and findings.

The SWST annually reviews AF's approaches to building relationships with key customers. The team examines practices across PCTs, considers ideas and lessons learned from AF teams that participate in state and national learning collaboratives, and compares AF practices with others by benchmarking service organizations inside and outside health care. Annually, the team carries out a proactive scan and summary of fresh approaches to serve as an input to strategic planning. This approach has

produced several relationship-building strategies, including the STAR recognition program, Mothers Aiding Mothers, Promotores/Promotoras Program, and CCKs.

3.2b(2) AF uses a systematic Complaint Management and Service Recovery Process (Figure 3.2-3). A team of students from SSU's Graduate School of Business completed an action learning project to create this process, based on practices of Baldrige service-sector award recipients and AF's hospitality partner, Winding River Casinos. Starting at orientation, all staff are trained in using the process to resolve complaints from patients, their families, and other stakeholders immediately—to the extent possible. If a complaint cannot be resolved immediately, a clinic leader is notified; he or she contacts the patient or stakeholder within 24 hours to resolve the complaint. A second team of SSU School of Business students later developed additional complaint coding and electronic analytical tools. In 2014, after benchmarking a major defense contractor, AF changed its emphasis to capture all complaints, no matter how trivial, as well as all compliments. Complaints now are ranked by clearly defined type and severity—either 1, 5 or 10—and those with the highest severity are immediately forwarded to Ramon Gonzalez. Repeat complaints are automatically escalated to a higher severity. All complaints are recorded on a short electronic template by the staff person who first hears the complaint and are aggregated by the clinic management team at the relevant site and across all AF facilities. Results are used locally for rapid cycle improvements, as well as rolled up to the AF system for input into the Strategic Planning Process. These results are segmented by severity, site and service type, and stakeholder and cultural group; reviewed monthly by the SWST and executive team; and communicated electronically to staff monthly, along with corrective actions being taken and requests for prevention tips. The top tips are published in the AF newsletter.

Figure 3.2-3: Complaint Management and Service Recovery Process

Step	Actions
L	Listen carefully. Don't interrupt. Get the details
Е	Empathize. Feel their pain and tell them you understand.
A	Apologize, even if you feel you have no part in the problem.
R	Resolve. Decide what to do and tell that to the customer.
N	NOW!! Do not delay. Take immediate action.

Category 4 Measurement, Analysis, and Knowledge Management

Improvements and Innovations

Year	Improvement
2016	"Big data" model developed
2015	IT Steering Committee implemented
2014	Knowledge Management Process (KMP) deployed to stakeholders
2013	KMP implemented
2012	Enterprise Portal deployed Enterprise-wide architecture deployed
2011	Cycle time measures added

into multiple relevant segments, such as age, ethnicity, gender, location, clinical condition, staff category, and PCT team.

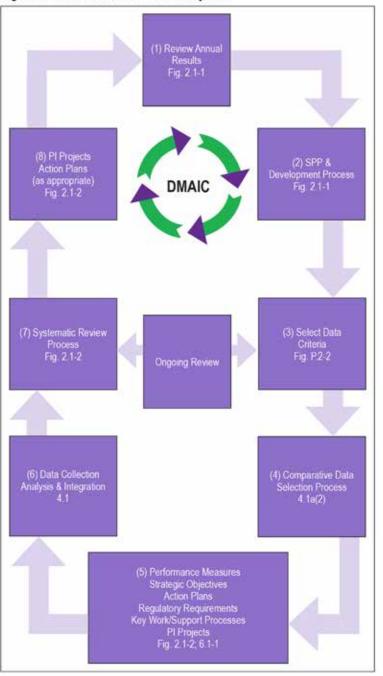
4.1a(2) Figure P.2-2 shows the multiple sources of comparative data available to AF, including the highly relevant peer comparisons from the state CHC Benchmarking Consortium. In keeping with its VMV, AF selects the best available comparison from any source to challenge itself to the highest known standard of excellence. These values are included on the FOCUS scorecard (Figure 2.1-2). On a quarterly basis, the senior leaders and the leadership teams at each clinic use the comparative data to

14.1 Measurement, Analysis, and Improvement of Organizational Performance 4.1a Performance Measurement

4.1a(1) A key element of AF's measurement, analysis, and improvement of organizational performance is its automated FOCUS scorecard, which uses a commercially available balanced scorecard software application customized to reflect the key measures needed by AF to track daily operations and overall organizational performance. As part of the Strategic Planning Process, a cross-location team (affectionately referred to as the "Data Docs")—representing all the PCTs and functional groups—reviews the performance data from the prior vear against AF's VMV and strategic objectives. Roger Sinclair leads the team, which evaluates each measure for its ability to provide timely information, and he helps the team identify any measures required or recommended by a state or national organization; measures include handwashing and other safety measures required by TJC. The cross-functional makeup of the Data Docs ensures that the data collected for the functional groups align with the health care services delivered by the PCTs, and the team's broad representation also results in innovative approaches to measurement. For example, in 2011, some measures associated with Lean were added to track cycle time in several clinical processes, and takt time calculations helped to smooth out appointment scheduling.

The SLT reviews and approves all key organizational performance indicators that will be part of AF's FOCUS scorecard. Each PCT team may add a few customized measures to track performance against the specific services it provides or to reflect the special needs of its patient groups. However, all PCT teams track measures that roll up into system measures, such as performance for congestive heart failure, immunization rates, and preventive health care measures. Figure 2.1-2 lists some of the key organizational performance measures found on the FOCUS scorecard; the default for key measures is monthly, while in-process measures are monitored at least daily. Although not presented in this application due to space limitations, most measures are drilled down

Figure 4.1-1: Performance Measurement System



identify gaps in performance and define targets for improvement (see 4.1c[2]). If specific actions for improving the performance are not known, a team will be chartered to identify them using the PIF model. For example, PCTs compared their results for breast cancer screening rates, and high-performing teams shared their approaches to scheduling, patient follow-up, and staff motivation with lower-performing teams to support operational decision making and improve performance organization-wide.

4.1a(3) Senior leaders set the expectation for the use of the voice of the customer (VOC; 3.1a[1]) and market data and information (4.1a[1]), beginning with the Strategic Planning Process (April, May, and July; Figure 2.1-2). VOC data are effectively used by PCTs using the PIF model to improve work processes and to build a more patient-focused culture. Aggregated complaints (3.2b[2]) are reviewed by senior leaders to identify systemic issues across locations and health care service offerings. AF's increased use of social media (1.1b) provides another avenue to communicate with patients and other customers real-time. In addition, the marketing director evaluates trends of topics related to AF found on various social media sites (including those not controlled by AF) for improvement opportunities or enhanced marketing.

4.1a(4) The health care industry is dynamic, and AF's measures and data collection methods must quickly adapt to new trends. For example, with the implementation of the EHR in 2002, data-gathering techniques were rapidly converted to eliminate the need for manual collection of much of the clinical data for the measurement system. In addition, data are integrated into the scorecard automatically, providing a real-time read-out for the workforce, thus improving efficiency and facilitating identification of unfavorable trends or errors. AF works with the State Association of CHCs to re-evaluate measures each year to ensure that operational definitions are updated, and senior leaders stay current with emerging trends through their participation in various associations and health care forums.

Since the Data Docs include both clinical and administrative staff, they can evaluate performance across the breadth of FOCUS measures and recommend changes in multiple dimensions. For example, after reviewing data on infectious diseases, a doctor in La Paz recommended adding a measure for tuberculosis testing for new patients as well as for those who travel frequently to visit families back in Mexico.

4.1b Performance Analysis and Review

Using the FOCUS scorecard posted on the intranet for progress against plan and performance against relevant comparisons, senior leaders review organizational performance monthly. They use a variety of analytical methods to ensure that conclusions are valid. Some of these are listed in Figure 4.1-2, along with some of the reviews they support. Data are presented using statistical process control (SPC), with typical rules applied to indicate when action needs to be taken. Analysis methods include statistical tools such as analysis of variance (ANOVA) and regression analysis. If organizational performance is changing in a statistically significant manner, teams use the PIF model to address the issue. County directors work with managers at each clinic at least monthly to perform a progress scan of the FOCUS scorecard to detect adverse trends before they become major problems. The objectives for various measures, as well as improvement targets, are clearly indicated on the scorecard so that each clinic's managers can quickly assess progress toward goals. In addition, some measures (e.g., diabetes indicators) are plotted on control charts to provide an early indication of adverse trends and to ensure that appropriate intervention is taken. Since PCTs are trained in the interpretation of these charts, they do not overreact to an abrupt but statistically insignificant change. Measures from each PCT are rolled up at the clinic level and aggregated by county and for AF as a whole to assess organizational performance. The FOCUS balanced scorecard software provides the capability to drill down into an aggregated measure simply by clicking on a data point.

Figure 4.1-2: Scheduled Reviews Ensure Strategic Goals are Achieved and Daily Operations Monitored

	Daily	Weekly	Monthly	Quarterly	Annual and Biannual
Approaches	What (who)	What (who)	What (who)	What (who)	What (who)
FOCUS Performance Data	Daily unit operations assessment (D, F) Volumes and throughput (C, E) Staffing (D, C) Revenues (C, E) Evidence-based care process (F, D)	Evidence-based care results (F, D, C, E) Financial projections (C, E) Patient experience (D, C, E) Performance metrics (D, C) Staffing (E)	Weekly data plus: • Financial results (C, E, D) • Turnover (C, E, D) • Composite quality metrics (C, E, D)	Monthly data <i>plus</i> : • Charity care (E, B) • Safety and risk metrics (C, E, D) • Patient experience (F, D, C, E, B)	Monthly data plus: • Environmental scan (E) • Market share comparison (C, E) • Employee engagement (F, D, C, E, B) • Physician engagement (C, E, B, D)
Analysis	Variances Trending	Variances Trending Benchmarks	Comparison to budget, prior periods, and benchmarks Trending Action plan evaluation	Comparison to budget, prior periods, and benchmarks Trending Action plan evaluation	Gap analysis
Decisions Made/Use	Operational business development Service recovery Safety/regulatory	Process improvement actions Action planning (e.g., staffing)	Resource allocation Modified action plans Recognition	Modified action plans Evaluation of growth strategies Recognition	Strategic Planning Process Modified action plans Recognition

F = Frontline staff, D = Directors, C = Clinic Leadership, E = SLT, B = Board

Senior leaders also use these reviews to rapidly respond to changing organizational needs and challenges in AF's operating environment through the early detection of significant trends. For example, when the organization detected an increasing incidence of diabetes leading to CKD, it determined the need to add a dialysis partner to its work systems.

The Board of Directors reviews AF's performance and its progress against the strategic objectives and action plans on a quarterly basis. Minutes of these reviews are posted on the Internet and intranet to promote transparency.

4.1c Performance Improvement

4.1c(1) Senior leaders use performance review findings and key comparative and competitive data to project future performance based on an extrapolation of historic trends—unless they can identify an anticipated action or change in circumstances that will result in a discontinuous change. Any differences in these projections and those originally projected (see Figure 2.1-2) are identified, discussed, and reconciled. Any results at an optimal minimum or maximum performance are reviewed by the data owner to ensure that the performance is maintained.

4.1c(2) Opportunities for breakthrough improvement or strategic advantage are identified and transferred through a comprehensive set of mechanisms, as described in 4.2a(1). These opportunities are then formally evaluated, validated, aligned with the strategic plan, and operationally prioritized by the senior leaders. The applicable group then assigns responsibility for newly deployed initiatives to an identified process owner (or project team). The goals are cascaded down to the appropriate level of the organization, and goal performance is monitored through AF's Performance Measurement System.

AF deploys potential opportunities for innovation and/or improvement to suppliers, collaborators, and partners when they are involved in the processes under consideration or when their core competencies can be leveraged to increase the likelihood of success.

4.2 Information and Knowledge Management

4.2a Data and Information

4.2a(1) AF verifies and ensures the quality of organizational data and information using the approaches shown in Figure 4.2-1, through a robust infrastructure maintained by DDS. With AF working in collaboration with data owners, requirements have been established and fully deployed to the appropriate functions. All data entered into the IT system go through a series of management reviews and/or rigorous checks to verify them for accuracy. Data are collected and transferred among various systems, employing industry standard interfaces to improve transfer reliability and accuracy. The EHR provides timely, secure, accurate data and information to staff through an Internet connection (6.2b). Established procedures and guidelines are reviewed to protect information and ensure its integrity.

In addition, the members of the Medical Records Process Team are trained, like all support service staff, on the most effective way to enter and file data. They then perform quality checks on the data they have entered, and each day they review a sample

Figure 4.2-1: Data and Information Properties

Properties	Management Approaches
Accuracy/Validity	Data audits/reviews Financial reconciliation Software/hardware/operating system updates Standardization of codes Integration among electronic systems Standardized data entry and reporting templates
Integrity	Systems audits by DDS and Quality Resources Systems integration Automation and error-detection/avoidance Virus intrusion software
Reliability	Database backup systems System and network redundancies Environmentally controlled facilities Disaster recovery planning/downtime processes Generator back-up/uninterrupted power supplies Downtime recovery plans and processes Workstation replacement every three years
Currency	Scheduled software/hardware updates Annual assessment of network infrastructure Meetings with hardware/software vendors Real-time data transfer Monthly data review/reporting

of other team members' work. These reviews are tracked, and any identified errors are corrected by the responsible staff member. Further, a cross-location team (known as the "Info Interns") reviews information system needs at least annually with DDS and requests upgrades, as needed, in computer hardware and software.

4.2a(2) AF makes data and information available to all stakeholders through a wide range of electronic, written, and in-person methods, depending on the type of information, intended use, and the user's preferred method of receipt (Figure 4.2-2). For AF's workforce, much information is available electronically through the EHR, providing timely, easy access from anywhere. Other tools like the intranet site provide readily available information.

General IT needs are identified during the annual Strategic Planning Process, in which a rolling three-year IT strategy is developed that aligns with the overall strategic plan. Daily needs for data and information systems are identified by PCTs and functional departments. End-users participate in system selection, design, and pilot testing of new systems and applications to ensure effectiveness and user-friendliness. DDS conducts an annual hardware inventory and defined review/refresh cycle to ensure that hardware and software are reliable and meet all rigorous security requirements while retaining a user-friendly structure. In 2012, AF replaced several nonintegrated systems with a single enterprise-wide architecture. Feedback from staff also is reviewed monthly by DDS for continued improvement, and "super-users" are designated to assist staff with real-time education and support.

Patients can print electronic health information for education and continued-care instructions. In addition to direct communication with their health care providers, patients can obtain

Figure 4.2-2: Data and Information Availability

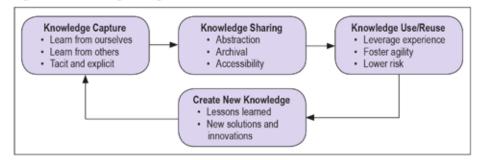
Users	Access and Information Type
Patients	Direct mailings Rounding Internet Patient Portal for personal health information, statements/payments, medical record, appointment scheduling Email Phone Radio/TV
Community	Internet Physicians and services Wellness management classes Addiction, chronic disease management Exercise, diet, and nutritional information Medical self-help Community partnerships Community classes
Staff and Volunteers	Intranet Daily Huddles Communications boards Email, newsletters, signage Satisfaction surveys EHR Meetings Policies and procedures
Partners/ Vendors/ Collaborators	Meetings Contracts and agreements Project teams KMP databases KIC

needed information through the AF website and its Patient Portal, which allows them to request appointments online, send and receive messages from their caregivers, receive preventive care reminders, request prescription renewals, and find healthy community activities. Patients and community members also have access to various forums such as classes and community events, and they can obtain additional information through AF's partners.

4.2b Organizational Knowledge

4.2b(1) Like many organizations, AF is facing a transition as many of its more experienced employees are retiring and a younger, less-experienced cohort is taking their place. In 2011, AF began a formal "knowledge transfer" process, focusing at first on tacit (i.e., uncodified) knowledge. In 2013, this was expanded to the fully deployed KMP, which allows AF

Figure 4.2-3: Knowledge Management Process



to systematically collect, transfer, and use its organizational knowledge throughout the organization (Figure 4.2-3). In 2014, AF extended use of the process to include knowledge from key suppliers, partners, and collaborators and, through virtual private network (VPN) connections, allow them access to some content.

To ensure the effective availability and transfer of explicit knowledge, all employees have access to all IT systems and tools, within the bounds of patient privacy and confidentiality. All data and information are available online (explicit knowledge), as well as through interactions such as face-to-face meetings (tacit knowledge). Data sharing via electronic collaboration is supported with a range of services including email systems, shared servers, and a variety of electronic tools. All desktop computers provide Internet access in a user-friendly environment.

Since AF won the Baldrige Award in 2009, it has had many opportunities both to share its knowledge and approaches with others, as well as to learn from them. All of these best practices, along with those from across the company, are documented in a database with easy access via a web page. AF provides numerous opportunities for tacit knowledge sharing, including innovative "storytelling" sessions, where employees or guest speakers talk about topics of interest to the staff. One of AF's most effective approaches for knowledge management is Communities of Practice (CoPs), a blended approach that combines tacit and explicit methods to allow peer groups to interact and support each other in areas of common work and interests. Another blended approach is the use of the Knowledge and Innovation Center (KIC) at SSU, which is used by AF staff, as well as by suppliers, partners, and collaborators, to share knowledge while pursuing innovative projects.

The KMP provides a structure to blend and correlate data to build new knowledge for managing "big data" collection, analysis, and use in daily operations, as well as in strategic planning and identifying opportunities for innovation. In 2016, the AF Foundation funded a grant for graduate students at SSU to develop statistical models to extract data from AF's internal databases and integrate them with external data and information from the State Association of CHCs and regional health care partners. This effort is now being used to capitalize and build upon AF's core competency (CC) 2 to improve understanding of emerging community health issues.

AF transfers relevant knowledge to and from stakeholders through both explicit and tacit approaches. In 2012, AF deployed the new Enterprise Portal to enhance the user-friendliness of the intranet. Many of the tools and technologies housed there are extended to AF's customers, suppliers, and partners via the internet. Performance reviews with suppliers, who often attend, aid in transferring information. AF's various approaches for managing organizational knowledge are summarized in Figure 4.2-4.

Figure 4.2-4: Knowledge Management Approaches

Figure 4.2-4:	Knowledge Management Approaches
Collect and transfer workforce knowledge	Tacit Approaches: Rounding Training/cross-training/required annual education Storytelling sessions Orientation Department and leadership meetings Huddles Explicit Approaches: Satisfaction surveys Policies and procedures Best practices database Benchmarking database Improvement project library database Shared data directories SharePoint e-rooms Communication boards Intranet Newsletters and bulletin boards EHR Blended Approaches: CoPs Performance reviews KIC
Blend and correlate data	Strategic planning SWOT analysis Board of Directors reports Gainsharing Dashboard (Figure 7.3-9) Clinic performance comparisons National benchmarking comparisons
Transfer knowledge to/from stakeholders	Patient/Family Knowledge: Internet/Patient Portal Satisfaction surveys Rounding Complaint Management and Service Recovery Process Community Knowledge: Publicly published data Health fairs Educational seminars Supplier/Partner/Collaborator Knowledge: Contracts, reviews, and performance evaluations Email/phone updates Vendor orientation
Share and implement best practices	Storytelling sessions Leadership meetings Recognition approaches Daily Huddles CoPs Best practices database Benchmarking database
Transfer knowledge for use in innovation and strategic planning	Board of Directors reports and meetings KMP Best practices database Benchmarking database CoPs Market research KIC

The KMP allows AF to assemble and transfer relevant knowledge for innovation and strategic planning. AF captures, shares, and reuses lessons learned and other knowledge that are stored in multiple databases. This information is reviewed by senior leaders during the Strategic Planning Process (Figure 2.1-1) to ensure that planning incorporates this organizational knowledge.

4.2b(2) Best practices are identified through FOCUS scorecard reviews, as well as through additional CoPs (4.2b[1]). Best practices are also identified through discussions at staff department meetings, medical staff department meetings, and quarterly leadership meetings, as well as via other written internal communication tools. Additionally, there is an annual Quality Summit to specifically highlight best practices in the areas of quality, patient safety, patient satisfaction, and financial stewardship. At the conference, poster presentations as well as verbal presentations highlight best practices from staff, physicians, and leadership from across the organization. For example, at the recent conference in March, representatives from the Pharmacy Department gave a presentation on reducing adverse drug events. One specific aspect was improving insulin management by preventing hypoglycemia. By sharing best practices, AF now has multiple clinics following those practices and the remainder in the implementation phase. It is an expectation that when someone attends an external educational event, the person will document the best practices discovered through the knowledge transfer methods shown in Figure 4.2-4.

4.2b(3) Supported by the KMP, AF systematically embeds learning into all aspects of operations. The organization continuously explores how to leverage technology to enhance organizational learning by developing and deploying electronic knowledge sharing tools. Key learnings and best practices are shared among all clinics (4.1c[2]). Organizational learning is embedded in the PIF (Figure P.2-5) through data collection, analysis, process improvement, and cycles of learning and best-practice sharing. Learning is deployed through multiple communication tools (Figure 4.2-4). In patient care areas, huddles foster sharing of job-embedded knowledge. Knowledge also is deployed through the Learning and Development System (5.2b[1]).

Category 5 Workforce

Improvements and Innovations

Year	Improvement
2016	Formal clinic change management plan implemented "Fair living wage" implemented
2015	Recruitment bonus for employee referrals Active shooter procedure fully deployed Workplace health, safety, and security targets revised
2014	Team competency requirements enhanced Skills competencies integrated with HR database Healthy Living program introduced
2013	Workforce capacity projections include state data Mid-year performance interview introduced
2012	Work to Learn scholarship program expanded to include veterans Community educator and volunteers included in PCTs Workforce engagement drivers revised and validated Promotional checklist implemented

5.1 Workforce Environment

5.1a Workforce Capability and Capacity

5.1a(1) Short- and long-term workforce capability and capacity needs are addressed during the People Review each May as part of the Strategic Planning Process. HR Director Tony Joachin provides input to the Strategic Planning Process on workforce capability and gaps related to strategic objectives, challenges, and anticipated changes in the environment, enabling the organization to address needed skills as part of long-term workforce planning that includes volunteers. Beginning in 2013, plans for capacity growth considered projections based on trends in patient census and acuity for both AF as well as the state. The strategic objectives provide direction to HR as to the organization's capability and capacity needs. These needs, in turn, are translated into short-term action plans for HR and other functions as appropriate.

AF uses a comprehensive approach to identify the characteristics and skills needed by potential staff. As a step in the process for designing jobs, HR staff members work with hiring managers to identify and embed in job descriptions required characteristics and skills in four competency areas: (1) clinical or technical, (2) team, (3) cultural, and (4) customer service. For each competency area, AF has established behavioral characteristics. Clinical or technical competencies are typically defined by licensing or certification requirements or professional standards. Team competencies include characteristics of high-performing PCTs, as documented by researchers at Talkeetna Medical School (an enhancement added in 2014), and characteristics desired by colleagues, as determined by the Oates Group and others. Cultural competencies include language proficiency, empathy, and other skills, as determined by the SSU School of Public Health's Rural Health Office and the state health education center. Service competencies include characteristics associated with attaining high patient satisfaction, such as empathy and listening. Prior to posting and recruiting, HR reviews new job descriptions with members of

the People Potential Team (PPT), a cross-location team with clinical and administrative staff representation that serves in an advisory capacity to Tony Joachin.

The current approach began in 2002, when AF adopted the PCT model and recognized the need to revise clinical job descriptions to incorporate new competencies. HR staff, working with the PPT, reviewed all job descriptions to bring existing jobs into alignment. Subsequent benchmarking by the PPT led to several improvements over the years, including integration of the process with the HR database in 2014 to help manage career progression plans. All new job classifications go through this approach before recruitment efforts begin. Competencies in all four areas now are part of the Performance Planning and Feedback Process, and are embedded in promotional requirements.

5.1a(2) The task of finding and retaining qualified staff for AF includes creating a workforce as diverse as the communities it serves. AF first recruits locally and regionally to reflect the community, including Hispanic and Native American populations, and also because local or regional applicants typically are more likely to be retained. If AF is unsuccessful in this approach, it then recruits nationally. All open positions are posted internally on the intranet to provide career advancement opportunities for current staff members and to tap into their informal professional networks. AF provides a recruitment bonus of \$500 to staff members who recommend a new hire. This approach has been very successful, with more than 20 new employees recruited through staff members since it was implemented three years ago. AF also is proud of the fact that there are a number of family members employed at AF, including several multigenerational families, a strong indicator of employee engagement. AF reaches out to potential employees through local papers and specific communities statewide (e.g., the Hispanic American medical community), as well as through the "Career Opportunities" link on the Internet page. HR also notifies career counselors of AF openings for staff and volunteers at service-area high schools and community colleges, as well as notifies key contacts in Talkeetna and SSU health care professional programs.

AF is working today on recruiting the workforce of tomorrow. For the past 14 years, it has run the Work to Learn scholarship program, funded by the AF Foundation and operated in collaboration with community college partners. Work to Learn provides a select group of entry-level employees with foundation scholarships at the time of hire, allowing them to pursue a two-year degree with certification in a clinical skill. Graduates agree to remain employed at AF after certification for a period based on the time spent in training. AF has expanded the program over the years to include other job roles, and in 2012, a special emphasis on recruiting and retaining veterans was included as part of the program. Teen volunteer positions, school-based clinics and related education programs, and organization-wide observance of national Take Your Child to Work Day are additional methods AF uses to introduce children and youth to health care as a potential career. Community educators and volunteers also recruit young people from the community

to be trained as health care workers in cooperation with the State Health Education Center as part of the effort to increase the supply of health care workers in this rural area. To recruit physicians, dentists, pharmacists, and midlevel providers, AF collaborates with education partners and the National Health Service Corps (NHSC), which provides loan forgiveness and scholarships. Clinicians in the AF Ambassador Corps participate in career days and classroom visits at state universities and local community colleges to inform students about careers at AF, including opportunities such as rural health preceptorships in medicine, dentistry, and nursing, and a postgraduate program for family medicine and dental school residents.

Recruitment of volunteers occurs through both formal and informal methods. The "Get Involved" link on the AF Internet site includes instructions on how to apply as a volunteer, as do the CCKs, and staff members distribute "Get Involved" pamphlets when they participate in community service events. But the primary source of volunteers is through word-of-mouth recommendations from staff or current volunteers.

As part of the hiring process, a panel of staff members and volunteers representing the community conducts scripted, behavioral-based interviews that address the characteristics and skills identified for each position. Volunteers also go through a matching process that begins with a self-assessment of the applicant's skills and interests and includes a group interview.

The first year of employment is critical for developing staff loyalty, and retention at one year is a key performance indicator (see Figure 7.3-2). AF focuses on this critical period—especially the first 90 days—in several ways. New staff members are known as "rising stars." A special symbol on their name tags, similar to the STAR award pin (5.2a[4]), helps with identification so others can welcome them and offer assistance—a practice adapted from a 2008 Baldrige Award recipient. New staff members, as well as newly recruited volunteers, also have a "job buddy," typically someone in the same job role, who welcomes them and contacts them weekly during the first 90 days. Staff recruited from outside the service area are welcomed by community guides, volunteers who assist new staff members in learning about and getting settled in the community. To further acclimate new hires, Ramon Gonzalez invites them to a luncheon held each quarter.

5.1a(3) AF fortunately has never had a workforce reduction. In the past, AF has eliminated some roles, mostly due to automation. When this has occurred, AF has absorbed all of the employees involved through retraining and subsequent reassignments, without reduction in salary or benefits. A contingency plan was put in place in 2016 in the event that AF would need to close one or more clinics either temporarily or permanently. The plan includes consideration for reassigning or outplacing the affected staff and reassigning volunteers. AF addresses growth through the capacity and capability planning approaches described in 5.1a(1).

The PCT model has been in use for so long at AF that it is fully integrated into the culture and way of working. This model also helps ensure continuity in the case of departing employees, since team members fill in as needed and can easily assimilate

new colleagues into the team. Changes in work systems usually relate to integrating new partners into AF's operations. For example, as AF implements a new partnership with a dialysis provider, it has chartered a cross-organizational team to develop workflow procedures and information links to facilitate seamless operation from the patient's perspective.

5.1a(4) AF capitalizes on its three CCs by establishing interdisciplinary and cross-organizational committees and teams, the PCT model, and a fully integrated volunteer workforce—all of which facilitate the exchange of ideas for planning, designing, managing, and delivering care and making improvements. In 2002, AF pioneered the reorganization of jobs, roles, and responsibilities in health care, establishing PCTs as the service delivery model organization-wide. The PCT model organizes care around patient needs and promotes active, ongoing partnerships between patients and providers, enabling the model to be particularly effective for managing chronic disease and promoting health literacy and self-management skills (CC1 and CC2). A typical family medicine PCT includes a family medicine physician, a physician assistant, a medical assistant, an administrative support staff member, a community educator, and one or more volunteers. The introduction of a community educator and volunteers in 2012 was an innovative refinement to the PCT model. Some staff members, such as the community educator, may participate in more than one PCT. AF now has 23 PCTs, each led by a physician or dentist. To continually improve their services and the outcomes their patients achieve, PCTs develop practice profiles and monitor process performance.

PCTs rely on both "high tech" and "high touch" to accomplish their work, using the process management approach described in 6.1b. They use a variety of tools and technology to gather and use information, including touch pads (implemented in 2015 through a grant from the Melodyann Foundation) with access to patients' PHPs (3.1a[1]), the EHR, and the clinical database. They also rely on close collaboration among team members, who share responsibility for team goals aligned with the FOCUS areas of the Strategic Plan. Daily Huddles help teams anticipate patient and staff needs at the start of the day and review follow-up needs from the previous day. Biweekly, each PCT reviews progress on its scorecard as a team, initiating or monitoring actions to improve, and PCTs meet monthly with their county directors to review progress, priorities, best practices, and lessons learned in the context of the larger organization. Mechanisms to facilitate communication and cooperation among the entire workforce include the AF intranet, with real-time collaborative tools; scorecards with common performance metrics; and online CoPs focused on specific disciplines and projects related to key clinical conditions (see CC2). All of these help employees exceed performance expectations.

Unlike clinical staff members, administrative staff members—those in finance, HR, performance excellence, and development—are organized into small functional groups that provide the enabling infrastructure and services to support clinical operations and drive strategic initiatives. Each PCT has an assigned liaison for each administrative area to promote rapid support and ongoing communication across clinics and counties, and to facilitate the transfer of best practices. These

functional groups collaborate annually in assessing the satisfaction of PCTs with AF support services and use the information to improve.

Volunteers (called promotores or promotoras) are a major component of AF's workforce. Volunteers help integrate clinical expertise with cultural competence (see CC1) and provide insight into access barriers and cultural norms that undermine healthy behaviors. They conduct community education in partnership with clinicians, provide transportation to clinics and screening events, provide child care in waiting rooms, help enroll families in benefits programs, and acclimate new staff members and volunteers. As educators, volunteers are particularly effective with peers. Teen volunteers in the high school-based clinic promote approaches to avoid teen pregnancies, as well as awareness of early prenatal care; former gang members promote nonviolent conflict resolution; and volunteers with chronic disease serve as role models in self-care management sessions led by a physician (see CC2). Through their community networking (see CC3), volunteers help AF reach out to potential patients without an established source of care (e.g., migrant workers, homeless people), and they also promote AF's commitment to developing community health care resources.

5.1b Workforce Climate

5.1b(1) Workplace health, safety, and security targets are shown in Figure 5.1-1. In 2015, the targets were revised to include the entire workforce, including volunteers.

In 2014, recognizing the need to promote healthy lifestyles not just with the patient population but also with the workforce, AF instituted the Healthy Living program. This approach was benchmarked from Pomegranate Health, also a state quality award recipient. Employees who choose to participate in the program receive a membership discount to local health clubs, as well as a reduction in their medical insurance premiums. The program has a strong prevention focus and provides incentives for members to participate in programs that reduce health risks (e.g., smoking cessation, weight loss, cholesterol reduction, and exercise). Enrollment has increased significantly since the program was initiated (Figure 7.3-10).

New Staff and Volunteer Orientation and a mandatory annual refresher course provide education and training on safety basics: safe working procedures, infection control, prevention and reporting of injuries, and ergonomics. Additional safety education and training are available in specific areas. Defensive driving training is required for staff and volunteers providing transportation. Personal security training is required for most

Figure 5.1-1: Workplace Health, Safety, and Security Targets

Measure	Current Target	Results
Lost-Time Injuries	<1 per 100	Figure 7.1-31
Total Temporary Disability Days	<14 per 100	Figure 7.1-31
Sharps Injuries	<1 per 100	Figure 7.1-31
Annual TB Test Compliance	100%	Figure 7.1-31
Security Incidents	<5 per facility	Figure 7.1-31
Van/Auto Insurance Claims	<3 per 100,000 miles	Figure 7.1-31

staff and volunteers. Each clinic has a security officer during hours of operation, and all facilities are equipped with alarm systems at the front desk that enable staff to notify police immediately in the event of a threat to patients or staff. In cooperation with local law enforcement agencies, an active shooter procedure was implemented in 2015, with training deployed to staff at all clinics and vans. All clinics and mobile vans are fully ADA compliant.

5.1b(2) AF strives to model the practices needed to create a healthy community. A key component is access to affordable health care, which most staff rate as an important benefit or compensation factor. AF partners with the State Association of CHCs to provide a flexible family benefit package with self-insured medical, dental, and vision programs to all staff working 30 hours or more per week. AF also provides a 403(b) retirement plan for staff members and matches 50% of every dollar they contribute, up to 5% of their salaries. AF provides multiple benefits to encourage staff development (Figure 5.1-2). Volunteers also qualify for education support through grants. In

Figure 5.1-2: Workforce Benefits and Policies

Area	Benefit Program
Health and Wellness	Low-cost medical, vision, and dental coverage Flexible spending accounts Long-term care and disability insurance Annual health screenings Healthy Living program (employees receive reduced health insurance premium rates) Flu and hepatitis vaccinations Preventive ergonomics program Injury, illness, and infection prevention education Discounted fitness center memberships
Financial	403(b) retirement plan with 50% matching Gainsharing Financial counseling Counseling for retirement planning Financial fund for medical emergencies Optional accidental death and dismemberment insurance for family members Complimentary notary services Scholarships for children of employees "Fair living wage" policy
Work-Life Balance	Child care center for infants 6 weeks to 3 years Flexible job-share work arrangements Flex time Discretionary days off Optional legal planning Employee Assistance Program Extended leave for new parents
Professional Development	Tuition assistance up to \$1,000 annually RN-to-BSN completion bonus of \$2,000 Paid attendance at professional conferences Educational leave program Access to professional journals Internet online learning programs Paid professional association membership Computer loan/purchase program
Discounts	Recreational passes Wireless calling plans Pharmacy and prescriptions Meal tickets for volunteers Family member fitness club discounts

recent surveys, it was determined that while some staff chose not to pursue further education themselves, they were very interested in obtaining educational support for their children. As a result, several scholarships have been established for staff members' children who attend community and state colleges to pursue training in health care professions. Licensed and credentialed staff are offered support for seminars, presentations, and specialty certifications and are strongly encouraged to maintain their involvement in state and regional professional associations. Vacation, flex time, and job sharing enable staff to allocate time to family needs and personal pursuits. In addition to traditional paid holidays, staff enjoy three discretionary days, giving them time off each year for personally meaningful observances. In 2016, AF committed to providing a "fair living wage" to all staff and began adjusting current salary levels for the lowest-paid employees.

5.2 Workforce Engagement

5.2a Workforce Engagement and Performance

5.2a(1) Examples of AF's methods to build a culture of organization-wide, open communication; high performance; employee engagement; and empowerment are shown in Figure 5.2-1.

AF demonstrates its commitment to developing individual staff members and the workforce as a whole, and to adding to the health care resources of its communities through collaborations for health care training with area schools, including SSU, community colleges, and the State Health Education Center. Work to Learn scholarships are available through the AF Foundation to encourage staff and volunteers to pursue professional training programs (e.g., programs for master of nursing [MSN] and RN degrees, and programs for dental assistants, pharmacy technicians, and radiology technicians). AF also has secured other sources of educational funding, and provides flexible hours, job-sharing, and tuition assistance programs to support professional development (5.2b[3]).

Two initiatives have had a powerful impact on motivating staff to reach their full potential—implementing the PCT model and providing opportunities for professional development (5.2b).

Figure 5.2-1: Key Culture-Building Approaches

Method	Purpose	Frequency
Daily Huddles	C, H, E	Daily
PCTs, committees, work groups	C, H, E	Varying
Online learning modules	H, E	As required
Email and social media	C, E	Ongoing
Workshops	H, E	As scheduled
Town Hall Meetings	C, E	Quarterly
Collaborative tools	С, Н, Е	Ongoing
CoPs	C, H, E	Ongoing
Staff rotations	C, H	As scheduled
Liaisons	C, H, E	Ongoing

C = communication/collaboration, H = high performance, E = engagement and empowerment The PCT model emphasizes team performance and the contribution each team member makes to common goals. Organizing staff into PCTs breaks down hierarchical relationships and encourages collaboration, development, and mentoring. PCTs promote cross-specialty communication through Daily Huddles and biweekly scorecard reviews. Electronic tools such as the intranet, social media postings, and email promote cross-organizational communication through the posting of scorecards and improvement stories. Collaborative work tools are used by informal groups such as CoPs, in which PCTs with expertise in managing one or more chronic conditions help others improve (4.2a[1]). Regular, planned staff rotations facilitate knowledge transfer across PCTs.

5.2a(2) In 1999, seeking more effective ways to attract and retain staff, senior leaders attended a national conference focused on how to become the employer of choice in a given market, based on research by the Oates Group. They learned that an organization that attains high performance on specific, identified dimensions of employee satisfaction improves its employee recruitment and retention. The dimensions identified by the Oates Group as representative of an "employer of choice" were reviewed and approved by staff and volunteers, and these dimensions form the basis for AF's annual Oates Staff Satisfaction Survey. The dimensions are reviewed as part of the annual Strategic Planning Process. In 2012, using this process and updated research from Oates, AF reviewed and validated the new engagement drivers with the workforce, and determined that there were slight differences between those for millennials compared to others (Figure P.1-6). These dimensions have been the basis for the survey since 2013.

5.2a(3) AF conducts an annual Oates Staff Satisfaction Survey, an online 23-item survey that addresses the defined employer of choice dimensions (Figure P.1-6). The survey results are segmented by location and employees' roles, tenure, and work status (full-, part-time). A shorter version is used for volunteers (virtually identical, but without questions on compensation) and is administered either online or by phone in English and Spanish, since many volunteers do not have computer access. At their quarterly meetings, Tony Joachin and the PPT review results related to staff well-being and satisfaction from across the organization. To help prioritize needed improvements, the overall and segmented staff well-being and satisfaction results are reviewed against AF's turnover, absenteeism, grievances, safety, and productivity, and patient satisfaction is compared with published state rates. Results at the PCT, functional group, and clinic/mobile van levels are reviewed and compared to identify team and site priorities for improvement. In addition, a senior administrator at each clinic conducts monthly breakfast meetings with 10 to 12 staff and volunteers to get interim feedback on issues and proposed actions. Tony Joachin presents these analyses and recommendations to the SLT. Results and action plans are also shared with staff and volunteers on the intranet, in the newsletter, and at quarterly meetings; they serve as important input to the Strategic Planning Process.

5.2a(4) The Strategic Planning Process results in the development of strategic objectives, goals, and targets that are organized into scorecards using the FOCUS framework (4.1a[1]), and

AF's Staff Performance Planning and Feedback Process is linked to strategic planning. Staff members meet twice yearly with their supervisors (PCT members meet with the PCT leader). One meeting is to review progress on goals for the prior year and set priorities for the next, including the staff member's IDP. The personal goals and IDP align with and derive from the strategic plan and relevant action plans and include a focus on patients and service to other customers, both internal and external. A midyear session (added in 2013) enables staff members and their supervisors to review progress to date, remove barriers, make adjustments, and focus on career development. In addition, community educators meet biannually with their assigned volunteers to exchange feedback on the volunteers' current activities and to develop future plans.

STAR is AF's principal recognition program. Any staff member or volunteer may recognize another—as an individual or as a team—for exceptional performance in clinical or technical quality, patient or community service or satisfaction, productivity, or cost savings. STAR nominations must include a brief description of the recipient's accomplishment and its relationship to AF's VMV. Recognition includes a letter of appreciation from AF's leadership, a food gift for the recipient's work group, and a small STAR pin. From among the STARs named at each facility each month, leaders select a SUPERSTAR whose picture is posted in the facility. STAR stories are told on bulletin boards, through emails and newsletters to the community, and at quarterly AF Town Hall Meetings held in each county. STAR complements the informal recognition methods used by AF's senior leaders (1.1b). Senior leaders use STAR to personally cite employees who contribute to innovation and take intelligent risks to improve operational performance and patient focus. AF also has a formal gainsharing plan, with payouts tied to achievement of FOCUS goals defined annually during strategic planning. Gainsharing started in 2004 as an incentive program based on achievement of financial targets, and a payout has occurred in each year since (see Figure 7.3-9). The program was redesigned in 2009 to align it with the FOCUS framework and extend benefits to the entire staff. Additional recognition approaches used throughout AF are listed in Figure 5.2-2.

5.2b Workforce and Leader Development

5.2b(1) Staff and volunteer education and training (Figure 5.2-3) are critical to carrying out the mission of AF and achieving its action plans. AF has a workforce development plan (2.2a[4]) that is reviewed and updated annually during the Strategic Planning Process to ensure that staff members have the knowledge and skills required to achieve organizational, team, and individual action plan goals. Inputs include staff performance evaluations, education and training results, and Oates Staff Satisfaction Survey data, as well as organizational needs related to strategic objectives, regulatory and technical requirements, anticipated changes in the work environment, and new opportunities through partnerships. The analyses enable the PPT to capture consistent data about staff members', supervisors', and volunteers' perceptions of education and training needs

Figure 5.2-2: Recognition and Reward Approaches

Approach	Administrative Staff	Nurses	Physicians	Volunteers	Frequency
STAR	☑	Ø	Ø	☑	Ongoing
SUPERSTAR	☑	Ø	Ø	Ø	Monthly
Gainsharing	Ø	Ø	Ø		Annual
Service Awards	Ø	Ø	Ø	Ø	Annual
Leadership Award	☑	Ø	Ø	Ø	Monthly
Living Our Values Award	☑	Ø	Ø	Ø	Monthly
Volunteer Luncheon				Ø	Annual
Nurses' Week		Ø			Annual
Patient Kudos Award	Ø	Ø	Ø	Ø	Ongoing
Thank You Notes	☑	Ø	Ø	☑	Ongoing

and preferred delivery approaches; aggregate the data readily; and analyze responses by location, job title, and other relevant factors. These analyses are used to make quarterly adjustments and serve as inputs to annual updates of the education and training plan.

The education and training plan is developed by Tony Joachin in collaboration with the PPT and approved by senior leaders. Each quarter, the PPT aggregates and analyzes staff input on education and training from post-training participant feedback, post-training knowledge and skills test results, the annual Staff Satisfaction Survey, and results of a semiannual survey of staff and supervisors. Community educators use the same survey with volunteers. The PPT reviews and takes action on requests for additional training, as well as unanticipated opportunities, such as workshops available through partners.

As part of their IDPs, all staff members and some specialized volunteers identify education and training that will help them fulfill job requirements, meet FOCUS targets, and pursue personal development goals. For example, all staff take courses on use of the PIF for performance improvement; PCTs pursue customer service training to improve the focus on patients; and volunteers identified by the community educator are trained in raising community awareness about childbirth and prenatal care, as well as how to arrange for government insurance programs, clinic access, and transportation. Some education and training needs remain fairly constant from year to year, such as health and safety requirements for TJC accreditation or continuing medical education credits for clinicians. Other needs change in response to new organizational needs, priorities, and emerging technology.

Monthly Grand Rounds are used to address the particular education/training needs of clinicians and to promote evidence-based and ethical health care. Sponsorship by the SSU Schools of Medicine and Dentistry enables clinicians to receive continuing education credits, and AF encourages attendance by making Grand Rounds available by videoconference at three sites and inviting clinicians from partner hospitals. AF also makes available through the intranet a variety of online programs that enable clinicians to stay up to date on clinical and research

Figure 5.2-3: Learning and Development Approaches

Focus Area	Sample Approaches	Audience
CCs, strategic challenges, and action plans	New staff and volunteer orientation (VMV) Action plan writing Team training	A, V A A, V
Performance improvement and innovation	PIF model PIF tools (Lean, Six Sigma) Benchmarking basics Process management Analytics Various clinical topics Continuing medical education Nursing Leadership Program Simulation Lab	A, V A A A C C C C
Ethics and ethical business practices	Monthly Grand Rounds Business ethics Medical ethics Just Culture HIPAA/information security Equal Employment and Opportunity Commission (EEOC) Patient safety	C A C A, V A, V A
Customer focus	Patient safety Service skills (complaint resolution, service expectations, managing "difficult" customers) Cultural awareness and competency Managing patient logistics Packer survey results	A, V A, V A, V C, V L
Leadership development	Advanced PIF tools (Lean, Six Sigma) Data analysis Mentoring Leading teams and projects Advanced degree programs National conference attendance Just Culture Simulation Lab	L, C L L L, A L A C, L

Audience: A = All staff, C = Clinical staff, V = Volunteers, L = Leaders/ Leadership candidates

literature, often in conjunction with pre- and post-tests, to get continuing education credits. These programs include information about the use of clinical guidelines, as well as data collection methods and tools, and they serve as an important mechanism to educate new PCT members. All have a community education component suitable for volunteers.

New Staff and Volunteer Orientation begins the workforce's understanding of AF's core competencies, strategic challenges, and action plans by introducing all staff and volunteers to AF's VMV, the history and traditions of the community and cultural competencies, HIPAA and other ethics/compliance responsibilities, safety basics, and PIF. Specific training is required for some roles, such as additional safety training for clinical staff (e.g., medication management, infection control) and defensive driving for volunteers responsible for transportation. AF continues to offer New Staff and Volunteer Orientation as a live group session, reflecting strong feedback from attendees who cited the

importance of hearing firsthand from senior leaders about AF's VMV and culture, key communities, and responsibilities.

Because so many volunteers provide child care in waiting areas, offer patient and family transportation, and assist in community education and outreach, all are required to participate in education and training related to child and family development—an online series with a companion study guide on AF's key communities and services. The volunteer coordinator and community educators plan when and where to offer training and track its completion through the intranet. Some interactive group learning occurs through AF's partnerships with SSU and local community colleges, CactusCom, and Winding River Casinos. In addition, some clinical education and training that is focused on knowledge transfer is offered through distance learning arrangements that permit interaction online or by videoconference.

To provide the time necessary to transfer knowledge from departing employees, AF requires two- to four-weeks' notice for voluntary termination. Also, as part of performance planning and feedback, supervisors evaluate the likelihood of an employee departing in the next six months and make plans accordingly. As soon as an imminent departure is known, supervisors meet with the departing employee to ensure that critical knowledge for the job has been documented and to develop a plan for both explicit and tacit knowledge transfer. They also identify which remaining staff members know the most about the job's responsibilities and assignments and therefore can most effectively facilitate the transition to a replacement employee. In addition, AF encourages departing employees to remain during the transition period to provide one-on-one orientation and training to the new employee.

To reinforce their new knowledge and skills, in addition to the job buddy (5.1a[2]), newly trained staff and volunteers are supported with mentoring by peers or managers. In addition, in the "train-the-trainer" approach, a qualified instructor guides the staff member or volunteer through the first one or two sessions to ensure demonstrated proficiency. For clinical or technical training, newly trained staff members often are paired with a highly proficient staff member so they can learn from the "best of the best." Online tests immediately after training and/or at 30, 60, or 90 days, as appropriate, also reinforce the use of new knowledge and skills on the job, and AF tracks completion and results. AF uses this approach to reinforce training on HIPAA requirements and TJC National Patient Safety Goals related to handwashing and "read-back" of orders over the phone.

5.2b(2) Staff education and training effectiveness is measured on an individual and aggregate basis using Kirkpatrick methods (all four levels were implemented in 2016), including pre- and post-tests and demonstrated proficiency. Results are compared with goals set during the development of the education and training plan the preceding year. The PPT segments results by location, job type, and other factors, as appropriate, and also examines organizational results specifically related to training, such as safety and compliance audits and patient satisfaction. Based on this analysis, Tony Joachin and the PPT identify priorities for improvement. Through his participation on the Education and Training Committee of the State Association

of CHCs, he compares AF's education and training plan with those of similar organizations, influences the education/training priorities at the state level, and incorporates these learnings into the May People Review during strategic planning.

5.2b(3) Career progression for staff is managed as part of the Staff Performance Planning and Feedback Process (5.2a[4]), and it receives particular emphasis at the May People Review meeting. To support that discussion, in 2012, AF developed a promotional checklist for every job description that outlines requirements for a higher-level assignment. This supports staff members in their decisions about leveraging education and training opportunities, tuition reimbursement, flexible work arrangements, AF Foundation scholarships, programs such as Work to Learn, and courses offered through the State Association of CHCs and the State Health Education Center. Actions identified for career progression are incorporated into staff members' IDPs. Volunteers also have development paths, created with their community educator, designed to increase their skills and impact on the community. A typical progression for a volunteer might be to move from providing transportation to patients or assisting with clinic operations as a PCT member to providing health education and facilitating community forums, and possibly to board membership.

The Board of Directors and CEO share overall responsibility for succession plans, which are developed or revised annually as part of the strategic planning cycle. Plans for board members are driven by the term of appointment. AF maintains a pool of potential board members, with a transition time ranging from immediate to within two years. Sources for board members include patients, volunteers, community leaders, and members of key partner organizations. Succession plans exist for all senior leaders, all PCT leaders, and key PCT members. For senior leaders, the board requires a minimum of two replacement candidates, with at least one ready to transition within 12 months. Although IDPs are tailored for each individual, most include short assignments to operational areas in which the candidate has no experience and provide an opportunity for him or her to partner with a senior leader in a mentorship, as well as participate in the annual Strategic Planning Process. Leading community involvement efforts is another way to develop potential (1.2c[2]). A similar development plan is used to develop and ensure replacements for key volunteer leaders, such as the coordinator of grant proposals.

Category 6 Operations

Improvements and Innovations

Year	Improvement
2016	Enhanced the Patient Portal
2015	New server room Cybersecurity process implemented
2014	Expanded use of Lean tools for process improvement and cycle time reduction
2013	Formalized the Innovation Management System
2012	Enterprise-wide system consolidation

16.1 Work Processes

6.1a Service and Process Design

6.1a(1) AF determines key health care service and work process requirements through the Strategic Planning Process, which includes a community needs assessment and scan of changing regulatory requirements. Information from the VOC (Figure 3.1-1); research on best practices; and close collaboration with partners, collaborators, and suppliers/vendors also help AF determine key requirements. In addition, AF has determined its key health care process requirements based on a common set of requirements defined by the Institute of Medicine (IOM) in *Crossing the Quality Chasm* (2001) as the six aims: safe, effective, efficient, timely, patient-centered, and equitable. These requirements, or CTQs, are highly interdependent, and all must be addressed to deliver value to the patient and other key stakeholders. For example, an overdue screening mammogram that reveals an advanced tumor is not only untimely but also

less effective for the patient—and less efficient for the payor. If the patient fails to have the mammogram on time because of a language barrier, the care is fundamentally inequitable.

Evidence-based medicine promotes safe, effective, efficient, and timely care. The medical director leads the Healing Partners Team (HPT), an interdisciplinary, cross-organization team with PCT representation that keeps abreast of emerging evidence-based clinical practices and their implications for key health care process requirements. The team reviews data and information from the State Association of CHCs, professional association literature, national learning collaboratives, and benchmarking in its quarterly meetings. It makes formal recommendations to senior leaders as part of strategic planning.

To promote patient-centered care, AF uses data and information from its key customer listening posts (Figure 3.1-1) related to the key process requirements of patients and families (see also 4.1a[3] on use of customer data). Inclusion of patients and family members on design teams and review of proposed designs by PFABs (3.2a[2]) are other methods for capturing patient and family input. AF also uses its listening posts to capture community, partner, and payor input, and it collects input from suppliers through regularly scheduled meetings.

Designing equitable care is critical for AF. In determining key process requirements, AF incorporates the Culturally and Linguistically Appropriate Services Standards from the U.S. Department of Health and Human Services Office of Minority Health. These outline 14 requirements (some mandatory for federally funded PCMHs) to promote equal access and reduce

health disparities, including the provision of translation services and educational materials in the patient's language and ongoing staff education and training in the provision of culturally competent care.

6.1a(2) Key work processes and their requirements are shown in Figure 6.1-1. Access processes include scheduling appointments and managing inquiries. Enrollment processes include creating the PHP establishing eligibility and applying for benefits,

Figure 6.1-1: Key Health Care Processes, Focus Areas, and Measures

Key Processes	Key Focus Areas	Measures	Results	
Access		Future capacity	7.1-25	
		Third next available appointment	7.1-26	
		Office visit cycle time	7.1-27	
Assessment, Planning, and	Adult Screening, Prevention, and Treatment			
Delivery of Care	Lifestyle Risk Factors	% with BMI >30	7.1-1, 7.1-2	
		% screened for smoking	7.1-3	
	Behavioral Health	% screened for depression	7.1-4	
		% screened for domestic violence	7.1-5	
	Cancer	% screened for breast cancer	7.1-6	
		% screened for cervical cancer	7.1-7	
		% screened for colon cancer	7.1-8	
	Communicable Diseases	% of high-risk patients immunized for influenza	7.1-9	
		% of high-risk patients immunized for pneumococcus	7.1-10	
		% with completed TB treatment	7.1-11	
	Chronic Disease			
	Diabetes	% with HbA1c screening	7.1-12	
		% with dilated eye exam	AOS	
		% with microalbumin screening	AOS	
	Asthma	% with appropriate anti-inflammatory medications	7.1-13	
		% with current severity assessment	7.1-13	
		Average number of symptom-free days in past 2 weeks	7.1-13	
	Heart Disease	% of hypertensives with blood pressure in control	7.1-14	
		% of hypertensives with cholesterol screening	7.1-14	
		% with LDL cholesterol <130	7.1-14	
		% with beta blocker 6 months after heart attack	AOS	
	Maternal, Infant, and Child Healt	h		
	Pregnancy and Childbirth	Number of low birth-weight babies per 100 births	7.1-15	
		Number with prenatal care in first trimester per 100 births	7.1-16	
	Pediatric Care—Well Child	% with comprehensive H and P (ages 3-6)	7.1-17	
		% with comprehensive H and P (ages 12-21)	7.1-18	
		% with appropriate immunizations (ages 3-6)	7.1-19	
		% with appropriate immunizations (ages 12-21)	7.1-20	
	Pediatric Care—Acute	% with appropriate treatment for upper respiratory infection (URI)	7.1-21	
		% tested for pharyngitis	7.1-22	
	Dental Services			
		% of adults with dental exam in past year	7.1-23	
		% of 8 year olds with sealant present	7.1-24	
Information, Education, and Support		% with documented self-management goals	AOS	

selecting a primary care provider matched to patient and family preferences, and arranging for the transfer of medical records. Assessment, planning, and delivery of care processes include evaluating the patient (e.g., comprehensive history and physical examination [H and P]) and formulating a plan of care based on evidence-based guidelines and patient preferences. Information, education, and support processes include setting personal health goals, monitoring self-management goals and results, and building knowledge and skills. All of these processes include follow-up procedures, such as reporting test results, managing referrals, coordinating community resources, and assessing and responding to failures to keep appointments.

6.1a(3) AF uses a PDCA model (Figure 6.1-2) to design its key health care processes to meet key requirements. (As a cycle of learning and improvement, AF found "adjust" was more understandable and actionable than "act" for employees.) A design team, which includes patients and, as appropriate, other customers and stakeholders, views the process and desired outcome from the patient's perspective and identifies critical inputs for designing new processes and improving existing processes. To translate that information into process requirements, the team collects and analyzes data related to patient safety; regulatory, accreditation, and payor requirements; and new technology, and it incorporates organizational knowledge and the need for agility into the design of key processes. The team also incorporates critical efficiency and effectiveness factors into the design to help achieve desired health care outcomes, reduced cycle time, high productivity, and operational cost control. The process implementation includes documenting and sharing the process in the Staff and Volunteer Handbook and providing training for appropriate staff. The design team also continuously monitors the processes to ensure that the expected performance is being achieved.

6.1b Process Management and Improvement

6.1b(1) AF ensures that the day-to-day operation of work processes meets key process requirements through the Performance Measurement System (Figure 4.1-1) and the ongoing monitoring of key organizational and departmental metrics via the FOCUS scorecard. The performance measures, including in-process (or more appropriate for health care, *predictive* measures) and outcome measures, are shown in Figure 6.1-1. AF views measures related to screening and prevention to be predictive of clinical outcomes. These measures directly relate to the quality of outcomes and the performance of AF's health care services provided to its patient population.

PCTs use both in-process and outcome measures (Figure 6.1-1) developed during the PDCA cycle to assess, control, and improve health care processes. In-process measures enable PCTs to recognize performance gaps earlier and make adjustments more quickly. For example, access to an appointment when wanted, a key driver of patient satisfaction, is measured by tracking patients' satisfaction with their ability to get an appointment (an outcome measure that is reported quarterly) and by appointment lead time (an in-process measure that is tracked and addressed weekly).

Frequent monitoring of both in-process and outcome measures during day-to-day operations enables AF to ensure that health care processes are meeting requirements (including patient safety, regulatory, accreditation, and payor requirements). PCTs measure key health care process performance at both patient and population levels, and they assess and manage individual patient care based on the patient's PHP (e.g., by tracking completion of interventions indicated by guidelines for preventive care). When appropriate, feedback from patients, other customers, and stakeholders is incorporated in the performance review. PCTs

Figure 6.1-2: PDCA Model for Process Design

Plan	1.	View the process and outcome from the patient's perspective. All health care processes are tied to patients and their families. The patient's "voice" is translated into a needs statement.
	2.	Translate patient needs into actionable, measurable requirements that will be used to ensure that the process meets expectations for safety, effectiveness, efficiency, timeliness, patient-centeredness, and equity. These CTQs are the basis for the process flow. Identify any other relevant requirements that must be met (e.g., related to regulations, partners, or suppliers). CTQs are flowed down throughout the process design to ensure that the translated voice of the patient (i.e., VOC) is reflected in process steps and metrics.
	3.	Research the proposed process. External benchmarks and best practices are sought (e.g., from the State Association of CHCs, national learning collaboratives, Baldrige Award recipients), and information is entered in the Knowledge Management System. An FMEA also is completed to identify areas of risk and mitigate them with changes and/or process controls prior to developing the design.
	4.	Flowchart the proposed process. The process is flowcharted to meet requirements and take advantage of best practices, technology, and other innovations. All steps are reviewed to determine whether technology can be used for efficiency. Identify any related support processes that must be created or modified.
	5.	Establish metrics for performance against CTQs (Figure 4.1-1). Metrics generally will include both in-process and outcome measures.
Do	6.	Pilot the process through several cycles.
Check	7.	Evaluate process performance throughout the pilot and formally at the end of the pilot period, getting feedback from patients and their families.
Adjust	8.	Adjust and improve the process as necessary.
	9.	Implement the process and include it in the online Staff and Volunteer Handbook. Determine if the measures should be added to the FOCUS scorecard.
	10.	Monitor the process. An ongoing review is conducted by PCTs, clinics, and other delivery mechanisms. Results of the overall review are reported, including ongoing feedback from patients.

aggregate and analyze their performance for their population, looking for trends that point to improvement opportunities or show the impact of changes they are testing. The PCT FOCUS scorecard is the principal framework supporting this review, although the EHR enables the PCT to aggregate and analyze virtually all of its patient-related data to evaluate its own performance and compare it with that of other PCTs.

6.1b(2) Through the PHP, AF is able to address each patient's expectations and preferences and to help patients participate in making decisions about their health care. In collaboration with the primary care provider, every enrolled patient formulates a PHP that incorporates evidence-based recommendations for care (e.g., prenatal care in the first trimester) and individual preferences (e.g., family member or lay healer participation in childbirth). Traditional healing practices and herbal remedies are typical components with cultural origins. In formulating the PHP, the patient and provider discuss health needs, establish realistic priorities and goals with measurable targets, and tailor the plan to patient and family values and expectations. For example, although the aim for optimal diabetes control is HbA1c less than 7.0, the PHP for a diabetes patient dangerously out of control may specify a less aggressive short-term target and include a weight-reduction program with meal plans and recipes geared to the family budget and access to healthy food only during work hours. The PHP is integrated into the EHR and is available to patients in print, through the CCKs, or by AF web-based access. A systematic review of the PHP at each service experience leads to real-time adjustments made by the patient and provider as required. The information system automatically generates provider prompts and patient reminders when specific interventions are due (e.g., each fall, patients 65 and older are reminded when and where to get an influenza vaccine).

Volunteers play an important part in identifying and responding to patient expectations. AF recruits "health coaches" from its volunteer network and trains them to work with patients and provide group support during patient visits. The Mothers Aiding Mothers (MAM) program links mothers and grandmothers with pregnant teenagers and teenage mothers. The MAM health coach will work with a young mother to ensure that she goes to appointments and to answer questions about newborn care. In addition to the MAM program, health coaches are available to help patients who want to quit smoking, families with an asthmatic child, and diabetics.

6.1b(3) Support processes are defined as those necessary to support the delivery of direct care to patients. Key support processes are determined through the Strategic Planning Process as part of the SWOT analysis and during the design of key health care processes. When new services are introduced, a key step in the design process (6.1a[3]) is the identification of support processes needed to ensure that the service can be delivered as designed to meet patients' and other stakeholders' requirements. AF's key support processes, related requirements, and associated measures are identified in Figure 6.1-3 (due to application space limitations, results are AOS). Many support processes are centralized to optimize resources, although some, such as transportation and custodial services, must be delivered on-site.

Process owners (usually the functional managers who have responsibility for a process) manage overall process performance and ensure that they meet key organizational support requirements.

6.1b(4) To improve health care processes, AF uses the integrated improvement methodology described in P.2c, which includes use of the Baldrige framework, PCTs, the OASIS Improvement Model (Figure 6.1-4), and the PDCA approach. The OASIS Improvement Model outlines the steps of the improvement process. In the first step, to identify opportunities for improvement, AF uses a variety of inputs, including the results of systematic health care process measurement and data analysis, as well as information from Daily Huddles and patient

Figure 6.1-3: Key Business and Support Processes

Processes	Requirements	Outcome Metrics	Figures/ Items
Pharmacy Services	Medications dispensed accurately Medications dispensed quickly	Medication accuracy rates Turnaround time	AOS AOS
Laboratory Services	Accurate and timely results Low cost	Laboratory errors Return on assets	AOS AOS
Human Resources	Timely hiring Effective hiring and onboarding	Hiring cycle time Turnover rates	7.3-5 7.3-1, 7.3-2
Medical Record Management	Accurate and timely records	Medical records accuracy rate Caregiver satisfaction	7.1-28 AOS
Information Technology Management (through DDS)	Always available Accessible where and when needed	Unplanned system downtime Internal customer satisfaction	7.1-29 AOS
Financial Resources Management	Timely budget development Accurate and timely invoicing and collection Accurate and timely accounts payable Accurate and timely payroll	Cash on hand Return on assets Account Accuracy Account Accuracy	AOS 7.5-4 AOS AOS

*Space limitation (results AOS)

Figure 6.1-4: OASIS Improvement Model

	Steps	Examples of Tools and Resources
0	Opportunity identification	Gap analysis, brainstorming, benchmarking, audit and assessment reports, feedback from listening and learning methods
A	Assess or analyze	Process mapping, root cause analysis, FMEA, quality functional development, statistical analyses
S	Set targets and time lines	Gantt charts, action plans
1	Improve	Design of Experiments (DOE), process re-engineering, poka-yoke, 5S
s	Share and sustain	Knowledge management, online collaborative tools, control charts, AARs

walk-throughs. In addition, at least quarterly, the HPT selects a key patient group for focus (e.g., hypertensives, asthmatics, or Spanish-speaking seniors), and an HPT member accompanies a patient through the process of care, evaluating AF's key health care processes in real time "through the patient's eyes" by tracking wait times, observing staff-patient interactions, and exploring the care experience with the patient and family members. Results are shared with the appropriate PCT and reviewed in aggregate to uncover patterns across PCTs that represent opportunities for improvement.

Once a PCT identifies an opportunity for improvement, it performs root cause and other analyses, sets targets and time lines, and implements the improvement using the PDCA model (Figure 6.1-2). Pilot results and learning are used to refine the change prior to full deployment. To communicate and share improvements organization-wide, AF posts improvement results and learnings on the intranet. In addition, PCTs perform proactive internal benchmarking, and improvements are shared at quarterly all-staff meetings. The HPT systematically reviews posted improvements to identify opportunities for organizationwide change and helps design their deployment. Firsthand observation at the pilot site and staff rotations also help deploy changes to other PCTs. Although many improvements come from inside, AF also learns and improves by benchmarking against recipients of the Baldrige and Saguaro State Awards for Performance Excellence, by participating in state and national learning collaboratives with other CHCs, and through the HPT's continual and proactive scanning of health industry literature to identify new requirements and ways to meet them.

Through this process, AF has implemented numerous improvements that have led to better performance, reduced variability, and improved health care, as well as kept AF's services current. For example, in 2009, walk-throughs helped identify the inefficiency of providing chronic disease information and education to patients individually and led to the group appointment option for patients with hypertension, diabetes, and chronic respiratory disease. Available today at every site, this option enables staff to deliver education and follow-up interventions in a more efficient group setting, while providing patients with interaction and group support. In 2010, one PCT at a Daily Huddle mentioned having difficulty serving the large number of children who

needed vision and hearing screenings before school started. Today, by renting additional equipment in August, staff at five sites can meet the increased demand for school physicals with no decrease in access or efficiency.

6.1c Supply Chain Management

AF has three types of suppliers: strategic partners, vendor partners, and suppliers. Strategic partners are integral to operations, and the services they provide are critical to AF's mission and strategy. They participate with AF in planning and are expected to assume all responsibility for the services they provide. DDS is a strategic partner with responsibility for the Information Technology Management Process. Vendor partners are organizations that have proven themselves over time. They are treated as partners and are aligned with the values of AF, but the services they provide are not mission-critical. Shiny Clean; HR Leaders, Inc.; and Gil's Garage are vendor partners with long-term contracts. Several support processes are executed entirely by strategic and vendor partners so that AF staff can focus on the delivery of care. Other goods and services are contracted for shorter terms and based on best overall value from suppliers. AF also participates in the State Association of CHCs' purchasing consortium, MedProducts, Inc. The consortium offers competitive pricing on medications, medical supplies, and laboratory services through its combined purchasing power.

6.1d Innovation Management

When AF determines that incremental change is not sufficient to meet targets or achieve benchmark performance, or AF decides to pursue a strategic opportunity that is determined to be an intelligent risk, the organization implements its Innovation Management Process (Figure 6.1-5).

Figure 6.1-5: Innovation Management Process

Inspection	1.	Identify unnecessary process variability or opportunity for strategic advantage.
Governance	2.	Align the opportunity/threat with strategy, assess the potential risk/reward of addressing it, evaluate organizational change readiness, and then operationally prioritize it.
Implementation	3.	Identify necessary resources to address the opportunity/threat.
	4.	Build the team with internal and external stakeholders.
	5.	Perform a needs assessment to more clearly define the problem.
	6.	Rapidly drive improvement (via DMAIC/PDCA) and identify potential countermeasure(s).
	7.	Evaluate potential countermeasures for effectiveness/ return on investment (ROI), design pilot intervention (leveraging intelligent risk), and confirm its effectiveness (validating with data) to ensure improvement effectiveness. Potentially establish new evidence-based practice.
	8.	Develop system-wide deployment based on successful pilot (and reward/recognize successful deployment).
	9.	Hardwire the new process (and reward/recognize successful compliance with the new process) and continue to monitor performance.

These newly adopted innovations or improved processes are constantly monitored over time for performance against requirements or to detect changing customer needs. When determined to be no longer viable or capable of effectively meeting customer or organizational requirements, these innovations or processes are discontinued, and the cycle to establish a more capable process or innovation is once again initiated. As needed, the pursuit of current strategic opportunities is abandoned in favor of those providing greater ROI or those that might better address a strategic challenge.

6.2 Operational Effectiveness

6.2a Process Efficiency and Effectiveness

AF incorporates cycle time, productivity, and other efficiency and effectiveness factors as part of the work process design described in 6.1a(2). PCTs use multiple strategies to prevent errors and reduce rework, including standardization, automation, and the use of PDCA and small tests of change. Where evidence-based guidelines exist or best practices are widely accepted, the HPT develops organization-wide care guidelines, which ensure that patients receive necessary interventions—but only those required for the best outcomes. PCTs also standardize roles and responsibilities, distributing responsibilities so that all team members perform to their full potential, while preventing gaps and redundancy. Medical assistants ensure that patients get all appropriate screening tests in a timely fashion by reviewing the PHP for each scheduled patient. IT supports error prevention and waste reduction. For example, electronic transmission of prescriptions to AF's on-site pharmacies eliminates the potential errors associated with handwritten prescriptions, the most common medication management issue in ambulatory care. It also increases the number of patients who receive medication education from AF's own pharmacists, addressing a second common problem: patients' misunderstanding of how to use prescribed medication. The EHR provides electronic reminders and alerts (e.g., when an HbA1c test is due or a lab value is dangerous), promoting timely action by providers. Technology helps manage individual patient's care and also supports analysis of trends for the population served by the PCT. In addition, frequent communication through Daily Huddles helps teams avoid errors and rework and spot recurring issues that may be opportunities for improvement.

As part of its "no-blame" environment, AF has an anonymous reporting mechanism linked to a system that tracks corrective actions and aggregates and analyzes data for organizational learning. The system tracks both errors that resulted in injury and those that did not (i.e., near misses). For convenience, staff can report errors through several methods: electronically (via the intranet), on paper, or by voice message on the error reporting hotline. AF's focus is on learning from errors so that similar situations can be prevented in the future. Root cause analyses are conducted of all errors that led to patient, staff, or volunteer harm, and related FMEAs are updated. AF proactively conducts an FMEA to prevent errors in high-risk processes. For example, critical test results require timely, reliable communication to avoid serious adverse outcomes for patients. In 2010, AF adopted the following best practices: communicate the result directly to the responsible provider, who can take action; require acknowledgment of the receipt of critical test results; have a back-up system with clear delineation of when to escalate; use central call systems to coordinate call schedules; agree on which tests are categorized as "critical"; and use the same policy across settings. Other approaches to prevent errors and rework include a focus on TJC patient safety goals (e.g., emphasizing handwashing to decrease patient and staff infections) or, in some processes, Lean techniques such as the 5S or poka-yoke.

As a member of the purchasing consortium, AF works with MedProducts, Inc., to establish clear quality, delivery, and cost requirements. This keeps overall costs down and places the burden of inspection on suppliers. The cost of audits and inspections also is minimized by training staff to perform work as documented in the procedures in the online Staff and Volunteer Handbook. Checking for accuracy is an embedded step in the work of every staff member in a business or support process. In addition, teams perform their own quality checks. For example, the Medical Records Management Process is critical for providing correct and safe care to patients. Errors made in medical records could have significant negative effects on patients, caregivers, and AF's costs. The "no-blame" environment makes this possible, as staff members are recognized for identifying errors that could create significant downstream problems. Any systemic issues are addressed by assigning a project team to investigate, determine, and implement an effective solution. Since making routine reviews part of the daily tasks in 2003, AF has decreased errors and rework (results AOS).

AF minimizes costs associated with audits by maintaining an audit-ready state at all times. For example, when AF earned TJC accreditation, no special preparation was needed because maintaining an audit-ready state was incorporated into the organization's routine practices. This audit-ready state is maintained by consistently following the procedures documented in the online *Staff and Volunteer Handbook*. Process owners periodically audit the processes for which they are responsible, and the Internal Audit Team may conduct unannounced audits in any area.

Support processes in particular are targeted for cost reductions each year so more resources can be applied to direct patient care. Employees are more than willing to participate in these efforts, since part of the savings is passed on to them through AF's gainsharing program (5.2a[4]).

Fundraising, particularly from large grants and major gifts, is an integral part of the resource strategy. The Development Department is involved in strategic planning and charged each year with raising more funds from such sources as public and private grants, major gifts, and fundraisers. The department stays abreast of the missions of federal, state, and local sources, as well as private foundations, to seek funding for specific purposes. It leverages its resources by focusing on high-dollar, high-impact grants and gifts. For example, AF received a grant from the foundation of a leading computer chip manufacturer for more than \$1 million to fund satellite installation, home installation of a number of computers for disease management, and videoconferencing. The mobile vans were funded in part by a federal grant matched by a private foundation, and AF collaborated with a regional hospital on a grant to train volunteers

and provide stipends for them to go to homes and community centers to teach families with young children about healthy living, effective parenting, and environmental issues. This grant was funded by a large private foundation with a global mission to enhance childhood health.

6.2b Management of Information Systems

6.2b(1) To ensure reliability and security, AF and DDS standardize and integrate hardware, software, and clinical devices across the organization. DDS conducts an annual hardware inventory and maintains a defined review/refresh cycle to ensure that hardware and software are reliable and meet all rigorous security requirements while retaining a user-friendly structure. The consolidation in 2012 to a single, integrated enterprise-wide system architecture has greatly improved system reliability (see Figure 7.1-29). AF's various approaches for ensuring reliability in its hardware and software systems are summarized in Figure 6.2-1.

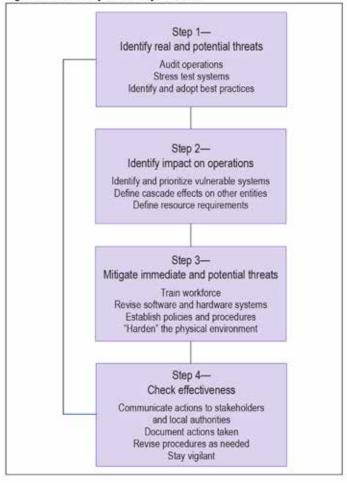
The Emergency Operations Plan (EOP; 6.2c[2]) ensures that hardware and software systems, data, and information continue to be secure and available during an emergency. A defined procedure for downtime periods has been fully deployed. New downtime software was installed on local workstations in 2015; the software provides pertinent patient information to clinicians. Continuous availability of data is ensured through on-site generators securing critical systems and processes. The new server room, installed in 2015, includes a chemical fire suppression system, redundant air conditioning units, and water shields over hardware. Backups are stored in a secure off-site location in Phoenix, and a full system restore can be achieved in under four hours.

6.2b(2) Recognizing the growing threat of security breaches, in 2015, a team from AF and DDS benchmarked several defense contractors, including a Baldrige Award recipient, to learn their approaches. The information from these meetings helped AF identify and prioritize systems in need of the highest levels of security—and how to protect them. The result is the Cybersecurity Process (Figure 6.2-2). One key learning was that security breaches come from two sources: (1) external, either mischievous (amateur hackers) or malicious (professional data theft); and (2) internal, either curious (HIPAA or personnel file "peeping") or careless (lax password management) in nature. Therefore, AF's process addresses both sources.

Figure 6.2-1: Approaches to Ensure Hardware/Software Reliability

Hardware	Software
Redundant backup servers	Routine auto-updates
Mainframe database backup systems	Automatic backups
Environmentally controlled facilities	Monthly scheduled downtime
Disaster recovery planning/ downtime processes	DDS help desk (24/7 availability)
Generator back-up/uninterrupted power supplies	Pilot testing before installations
Three-year replacement cycle	Standardized software suite

Figure 6.2-2: AF's Cybersecurity Process



To protect from cybersecurity attacks, AF has a risk-based enterprise security program and a defense-in-depth strategy that includes a layered approach of encryption and authentication. External consultants are used in assessing vulnerabilities and monitoring the environment through periodic audits, in providing guidance on reducing risk, and as a resource to improve security awareness.

All workforce members, including volunteers, who have system access must annually review security and confidentiality policies, using training modules that follow HIPAA guidelines. Forced password changes occur every 90 days, with lock-out occurring if the user has not changed the password or taken the required training. Additional methods used to protect data and information security are shown in Figure 6.2-3. IT facilities are monitored by security cameras and include badge entry for secure personnel.

Steps 2 and 3 in the Cybersecurity Process define AF's approach to detect, address, and recover from security breaches. AF produces daily security reports to track unauthorized access or attempts to access electronic records. DDS takes immediate corrective action. In the event of a privacy breach—a potential termination offense—Jay Nguyen conducts an investigation and develops a corrective action plan. A privacy hotline is available for anonymous reporting of breaches. AF also shares learning from its process and experience with local law enforcement

authorities, as well as with suppliers, the State Association of CHCs, and health care partners so they can apply these practices to protect their own systems.

While AF's current cybersecurity efforts have been deemed adequate in assessments done by an external security expert, AF recognized the need for continual improvement in this rapidly moving environment. To further enhance AF's cybersecurity, in late 2016, using the framework of Presidential Policy Directive/PPD-41, AF and DDS began to develop an even greater comprehensive strategy that addresses cyber threats and asset responses, threat awareness, and management/mitigation of incidents. In May 2017, AF will partner with the National Institute of Standards and Technology (NIST) to perform a pilot assessment on its Cybersecurity Process, using the Baldrige framework.

6.2c Safety and Emergency Preparedness

6.2c(1) Providing a safe operating environment is systematically addressed as part of the EOP (6.2c[2]). Each clinic has a Safety Committee and a safety officer, with a designated safety champion in each PCT. Responsibilities rotate annually, giving many staff members a chance to lead the safety effort. Safety and infection control rounds are conducted biweekly, and results are communicated to the PCTs and clinic managers, who are responsible for corrective action. The Safety Committee at each site (and the mobile vans) meet monthly to review the results of safety rounds, as well as investigations of accidents and near misses. Lost-time accidents and security incidents are reported to the PCT leader, Tony Joachin, and Ramon Gonzalez within 24 hours of their occurrence. The appropriate Safety Committee is responsible for identifying and addressing the root cause, and a corrective action plan is put in place. Senior leaders review all incidents and action plans monthly. There are no significant differences in the safety and security environments across all of the clinics; however, the mobile vans have the additional consideration of traffic safety. Workplace safety targets are shown in Figure 5.1-1.

Each facility has a safety plan that is supported by required education and training and carried out in cooperation with the facility safety officer. The plan includes periodic announced and unannounced drills to test staff knowledge in action (e.g., in case of fire, a violent patient or family member, an active shooter, child abduction, or power failure), as well as tests of organization-wide competency in areas required by HIPAA. Results are reviewed by the AF Safety Committee, composed of all the clinic safety officers, and action is taken to address unacceptable performance, often at a work group or site level. All

Figure 6.2-3: Approaches for Ensuring Data and Information Security and Confidentiality

Security	Multistep log-in granted by position Encryption of all electronic data Network firewalls Identity theft protection Automatic log-off Remote access data removal from lost devices 10-digit password protection and mobile requirements Mandatory 90-day password changes Mobile device requirements policy Computer location asset tags New systems reviewed for security risks
Confidentiality	Patient and employee record access reports Access rights addressed during orientation Annual HIPAA privacy compliance training Auto-computer access/removal for noncompliance with annual privacy training requirement

direct patient care staff members are certified in basic cardiac life support and trained to operate the defibrillator present in every clinic.

6.2c(2) As defined in the EOP, the entire AF organization and all clinics and mobile vans have emergency preparedness plans that are updated annually. The approach is proactive, considering vulnerabilities and mitigation planning that is specific and unique to each location. Continuity and recovery plans are documented in the EOP manual, including emergency and fall-back procedures, resumption procedures, and test schedules. Every six months, the counties' emergency response agencies practice responding to various disaster scenarios, such as a biological weapons attack, wildfires, and chemical spills. AF participates in these drills—the only clinic-based organization to do so.

The generators are tested monthly and during emergency preparedness exercises. Redundant systems are in place and support all critical functions, including the EHR, imaging, and patient registration. To ensure additional redundancy and protection, AF has a second data center located in Phoenix that can serve as the primary data center if needed. Data and equipment are protected by a fire suppression system. The wide area network and phone lines have backup systems, and all critical locations have backup generators. An emergency communications procedure is in place should telephone or paging systems become inoperable. Suppliers' and partners' contact information is included in the emergency communications plan.