

## Foreword

Handbook 44 was first published in 1949, having been preceded by similar handbooks of various designations and in several forms, beginning in 1918.

Handbook 44 is published in its entirety each year following the Annual Meeting of the National Conference on Weights and Measures (NCWM). The Committee on Specifications and Tolerances of the NCWM developed the 2012 Edition with the assistance of the Weights and Measures Division (WMD) of the National Institute of Standards and Technology (NIST). This handbook includes amendments endorsed by the 96<sup>th</sup> National Conference on Weights and Measures during its Annual Meeting in 2011.

NIST has a statutory responsibility for “cooperation with the states in securing uniformity of weights and measures laws and methods of inspection.” In partial fulfillment of this responsibility, NIST is pleased to publish these recommendations of the NCWM.

This handbook conforms to the concept of primary use of SI (metric) measurements recommended in the Omnibus Trade and Competitiveness Act of 1988 by citing SI units before inch-pound units where both units appear together and placing separate sections containing requirements in SI units before corresponding sections containing requirements in inch-pound units. In some cases, however, trade practice is currently restricted to the use of inch-pound units; therefore, some requirements in this handbook will continue to specify only inch-pound units until the NCWM achieves a broad consensus on the permitted SI units.

In accord with NIST policy, the meter/liter spellings are used in this document. However, the metre/litre spellings are acceptable, and are preferred by the NCWM.

It should be noted that a space has been inserted instead of commas in all numerical values greater than 9999 in this document, following a growing practice, originating in tabular work, to use spaces to separate large numbers into groups of three digits. This avoids conflict with the practice in many countries to use the comma as a decimal marker.

**Committee on Specifications and Tolerances  
of the 96<sup>th</sup> Conference**

Steve Giguere, Maine  
Douglas Deiman, Alaska  
Kenneth Ramsburg, Maryland  
Paul Moyer, Nebraska  
Brett Gurney, Utah

Ted Kingsbury, Measurement Canada, Technical Advisor  
Tina Butcher and Rick Harshman, NIST, Technical Advisors

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