

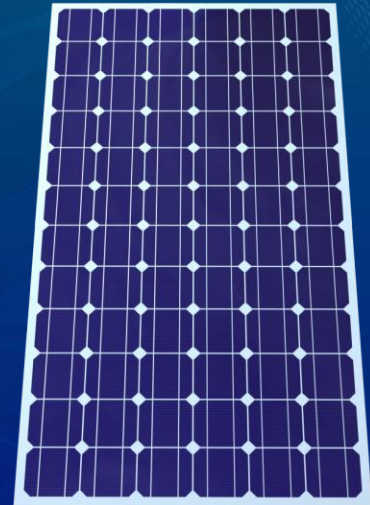


# Photovoltaics: Safety & Efficiency Codes, Standards and Labelling, (Non)Regulation, and Certification Efforts

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# Outline

- Solar Photovoltaic (Industry) Highlights
- Questions for You
- Solar PV Industry Priorities
  - Safety first
  - A hierarchy of standards and codes efforts
  - Product Testing and Labelling
- Government Regulations Besides Codes: Financial Incentives
- Certification Efforts



# Solar PV Industry Highlights (1 of 3)

- Most solar modules are made using silicon crystalline cells
- The majority of solar cell/modules are manufactured in China
- Over the last 10 years, many companies have entered and left the solar module manufacturing market
- Manufacturers (typically) warranty their solar modules (10 – 30 yrs) and inverters (5 – 15 yrs)
- New and improved modules and inverters are continually introduced; usually a specific product model/line on market for 2 to 4 years



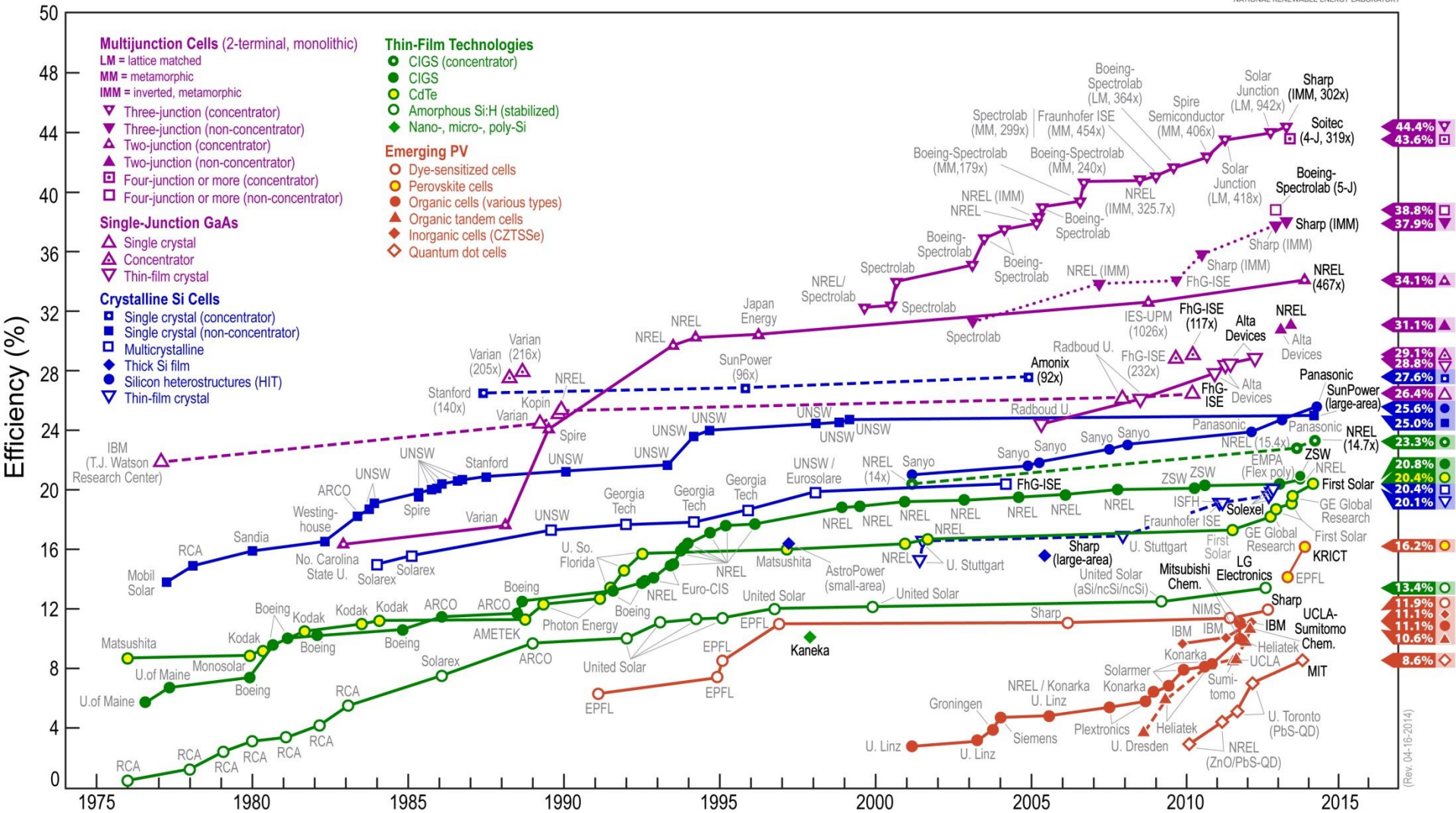


# Solar PV Industry Highlights (2 of 3)

- The performance of solar photovoltaic modules are affected by:
  - Solar irradiance level
  - Angle of Incidence
  - PV cell operating temperatures
  - Solar spectrum
- Must minimize shading of the modules – a relatively small amount of shading can have a huge impact on reducing power production
- Sun-to-DC power conversion efficiencies for single-junction solar modules as high as 20%; higher for multi-junction, bi-facial, and concentrating
- NREL maintains world-record cell listing by type



# Best Research-Cell Efficiencies



(Rev. 04-16-2014)



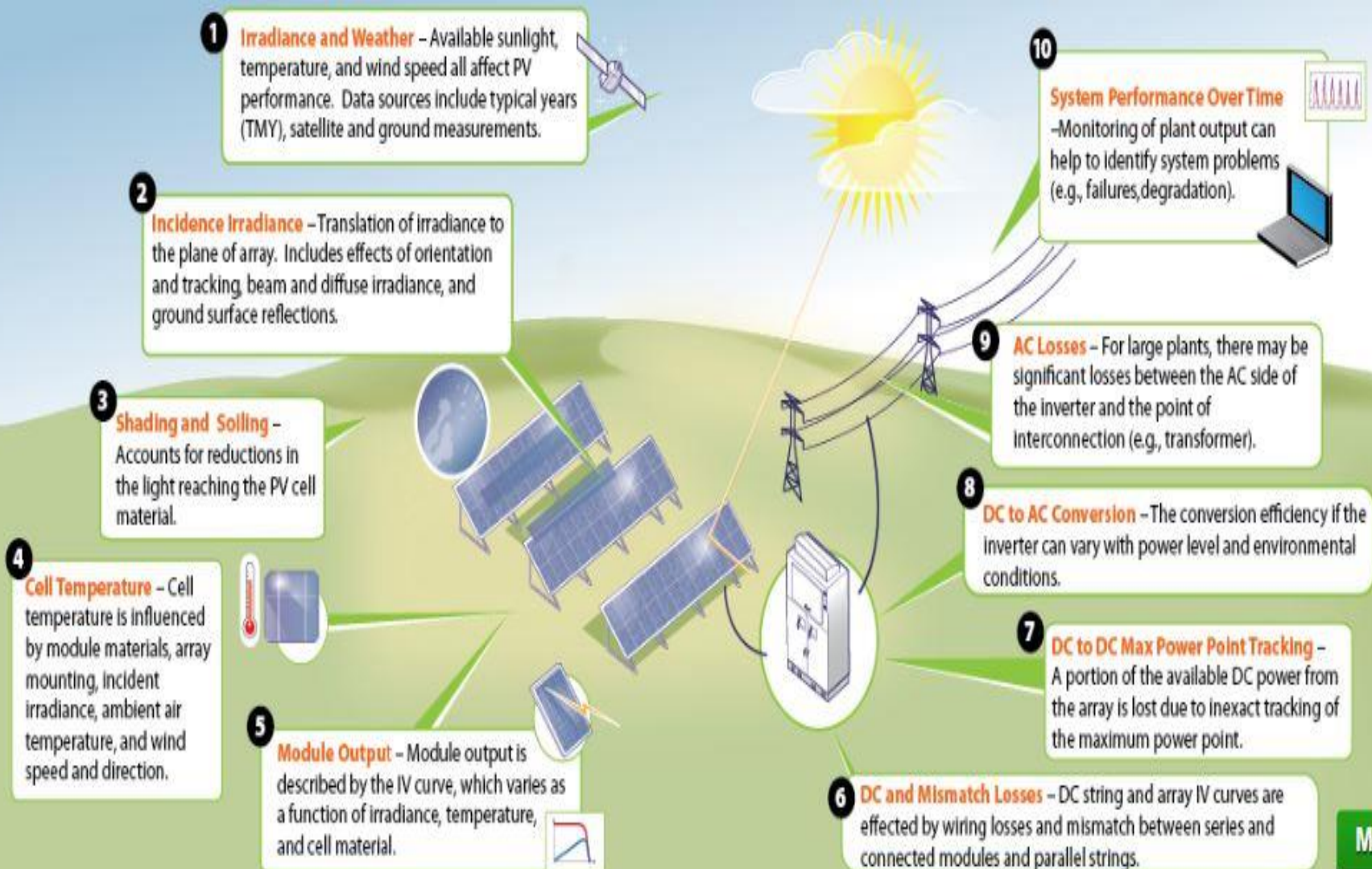


# Solar PV Industry Highlights (3 of 3)

- Many companies and on-line tools exist to help with:
  - Evaluating the local solar resource
  - Modelling and designing a solar PV system
  - Evaluating the feasibility of a solar PV system
  - Providing 3<sup>rd</sup> party testing of modules
  - Conducting an on-site evaluation of an installed system
  - Troubleshooting an installed system and helping with processing a warranty claim
- In most countries (still), the continued growth in solar PV installation is fueled by favorable government-created financial incentives



# Example: PV Modeling Guidance



Modeling Steps





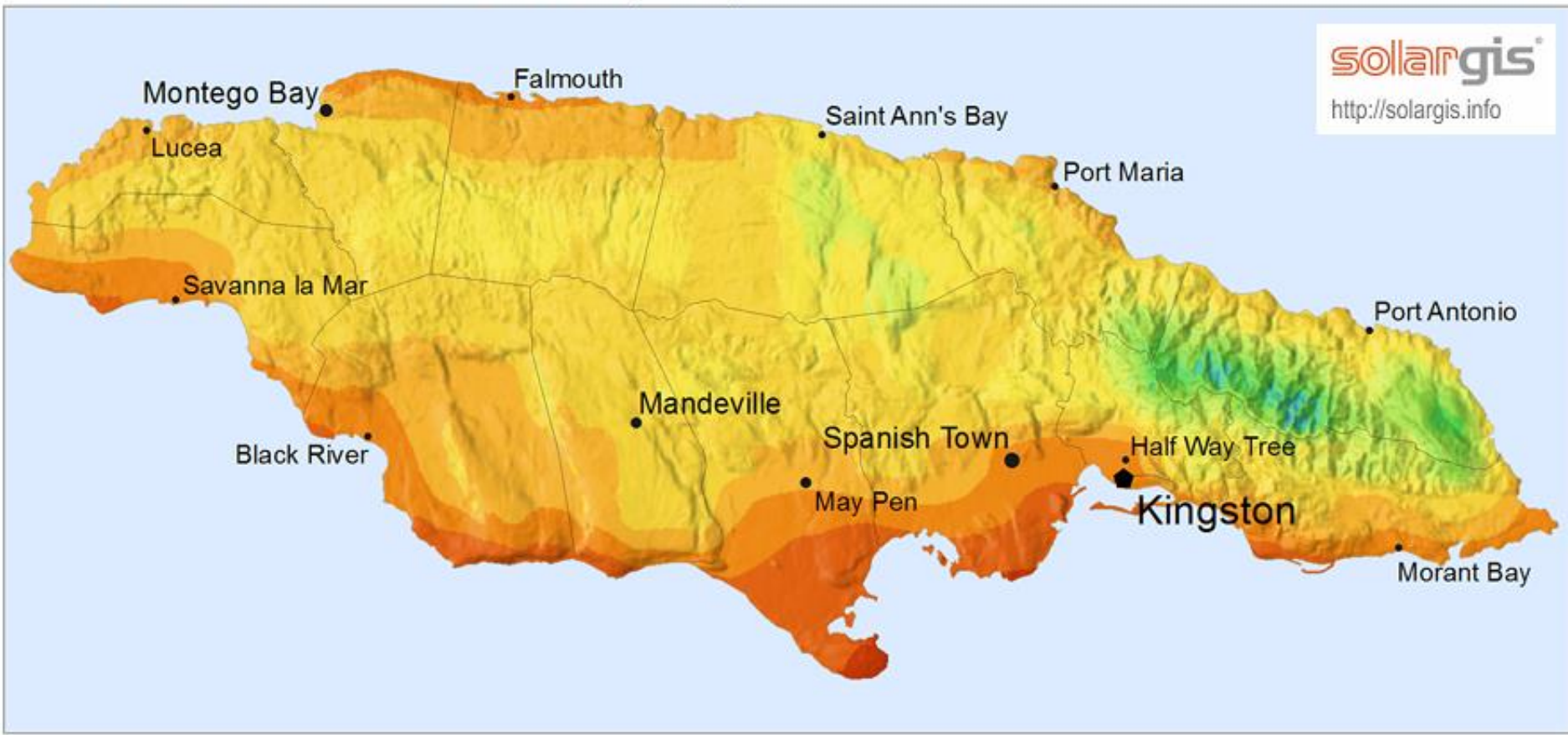
# Example: Solar Resource Mapping

Global Horizontal Irradiation (GHI)

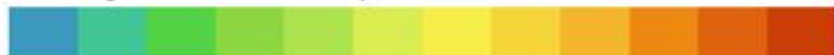
Jamaica

**solarGIS**

<http://solargis.info>



Average annual sum, period 1999-2013



< 1400 1550 1700 1850 2000 2150 > kWh/m<sup>2</sup>

GHI Solar Map © 2014 GeoModel Solar



# Questions for You

- Will your country offer financial incentives to promote the installation of solar energy?
  - First cost of an installed system is (still) substantial.
- Will the solar arrays be connected to a central electrical grid?
- If yes, will your electric utilities offer favorable energy storage options for the solar energy?
  - Yes: electric utilities serve as the storage for excess solar energy
  - No: solar energy owner has to provide energy storage
- Will your country offer financial incentives to promote the manufacturing of solar energy modules and/or inverters?



# Solar PV Industry Priorities

## 1. Electrical, Mechanical & Fire SAFETY

- All components (modules, inverters, combiner boxes)
- Installed systems
- Consider only new components / new installed systems

Primary  
Focus

## 2. Solar Module Model Pass-Fail Qualification

## 3. Single-Point, New Module Electrical Rating

Secondary  
Focus

4. Module/System Performance over time

5. Multiple-Point Electrical Rating for New Modules

6. Audit/Confirmation Testing and Inspection

Least focus  
up until  
recently





# Electrical, Mechanical & Fire Safety (1 of 3)

- In the USA, the **National Electric Code (NEC)** contains sections that specifically cover solar-energy and distributed power generation systems
  - Provides specifications on equipment, installation methods, and design protocols
  - Extensive, detailed document on safe electrical practices
  - Revised/updated every 3 years through a rigorous review process.
- The International Residential Code (IRC) and the International Energy Conservation Code (IECC) reference related standards that apply if installing, respectively, a residential or commercial PV system
- The International Fire Code (IFC) establishes solar provisions relating to fire access and fire safety.



# Electrical, Mechanical & Fire Safety (2 of 3)

- Primary source of PV safety standards in the USA:
  - Underwriters Laboratory (UL)
  - Institute of Electrical Engineering and Electronics (IEEE)
- PV modules and inverters models are independently tested and labelled for safety performance: UL, Intertek, TUV
- Secondary source of PV standards in the USA: ASTM International
- Both IEC and ASTM Intl publish numerous PV standards; many are very similar and so redundant.





# Electrical, Mechanical & Fire Safety (3 of 3)

- New Resource from the International Electrotechnical Commission (IEC): **International Solar Energy Provisions (ISEP)**
- The ISEP is:
  - a collection of recommendations from various building and electrical codes on both solar thermal and PV
  - all safety related
  - just being published



# Solar Module Model Pass-Fail Qualification (1 of 2)

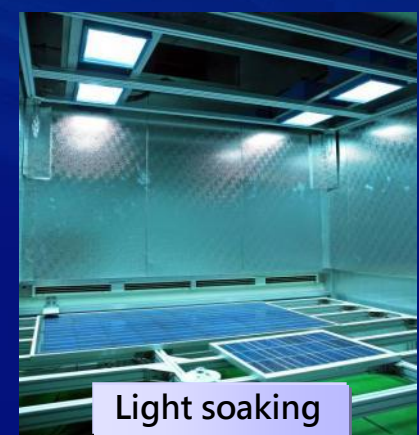
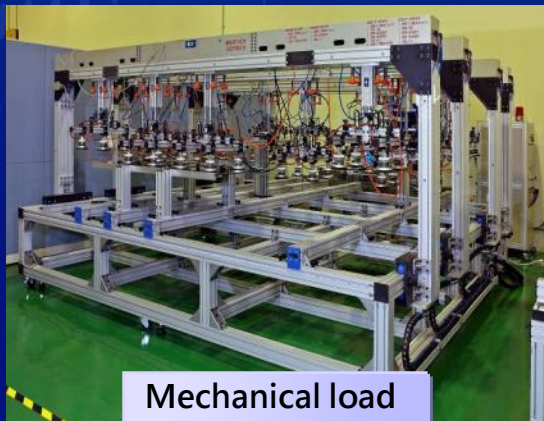
- A series of pass-fail torture tests designed to identify near term failures in the new model of PV module
- The specific series of test are specified in standards of the IEC
  - IEC Standard 61215 (modules with silicon crystalline cells)
  - IEC Standard 61646 (modules with thin-film cells)
- These two IEC standards reference several other related IEC standards





# Solar Module Model Pass-Fail Qualification (2 of 2)

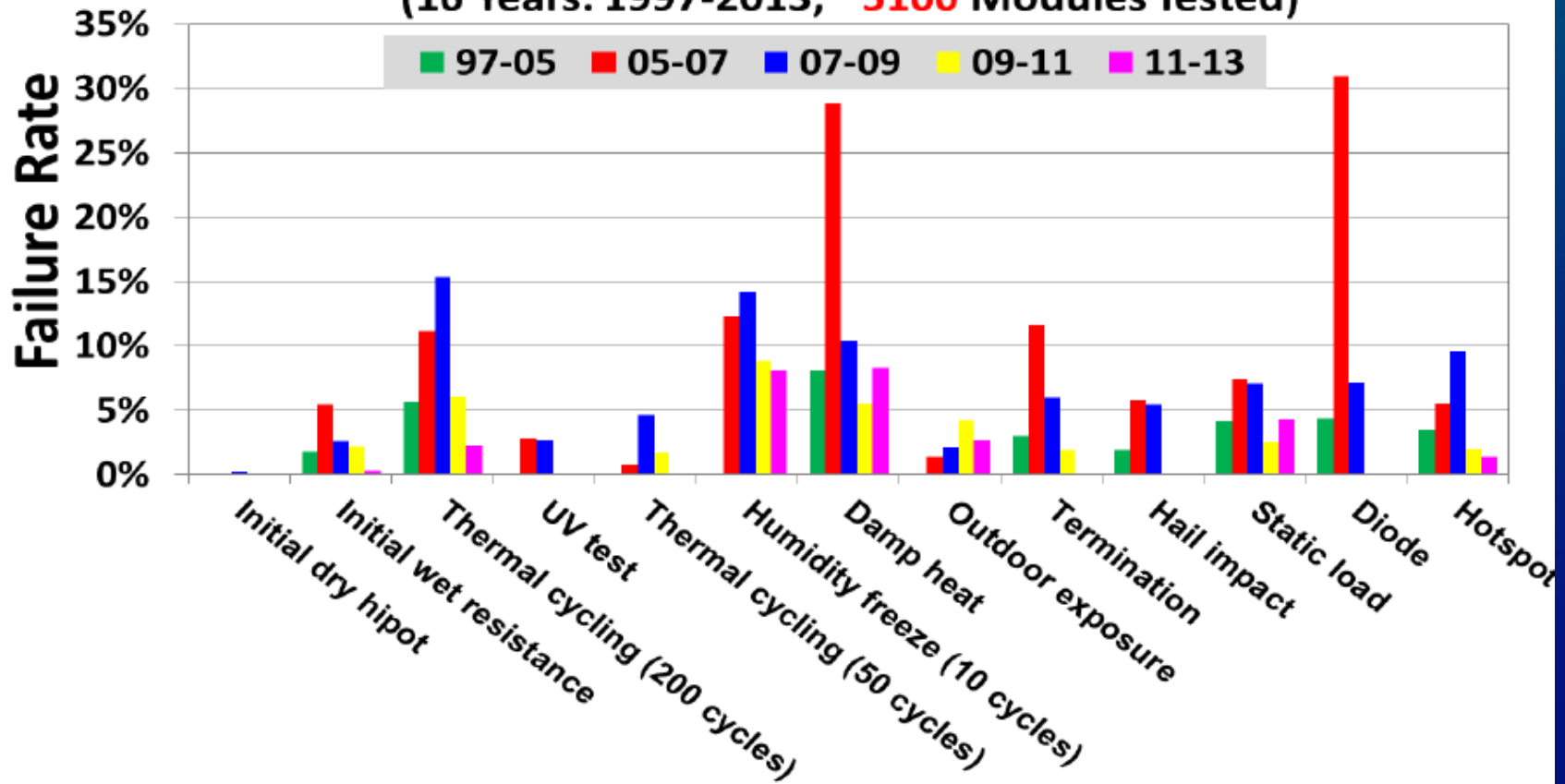
- PV module manufacturers voluntarily conduct these series of tests (in order to better compete)
- Testing only conducted on new modules
- Modules are labeled to confirm passing the applicable suite of IEC qualification tests
- Although sometimes used to infer module lifetime, not designed to do so; alternative ways being developed to perform accelerated aging testing



# Failure Rate for Qualification

TUV Rheinland PTL, USA (Design Quality Evolution)

Qualification Failure Rate of c-Si Modules  
(16 Years: 1997-2013; ~5100 Modules Tested)

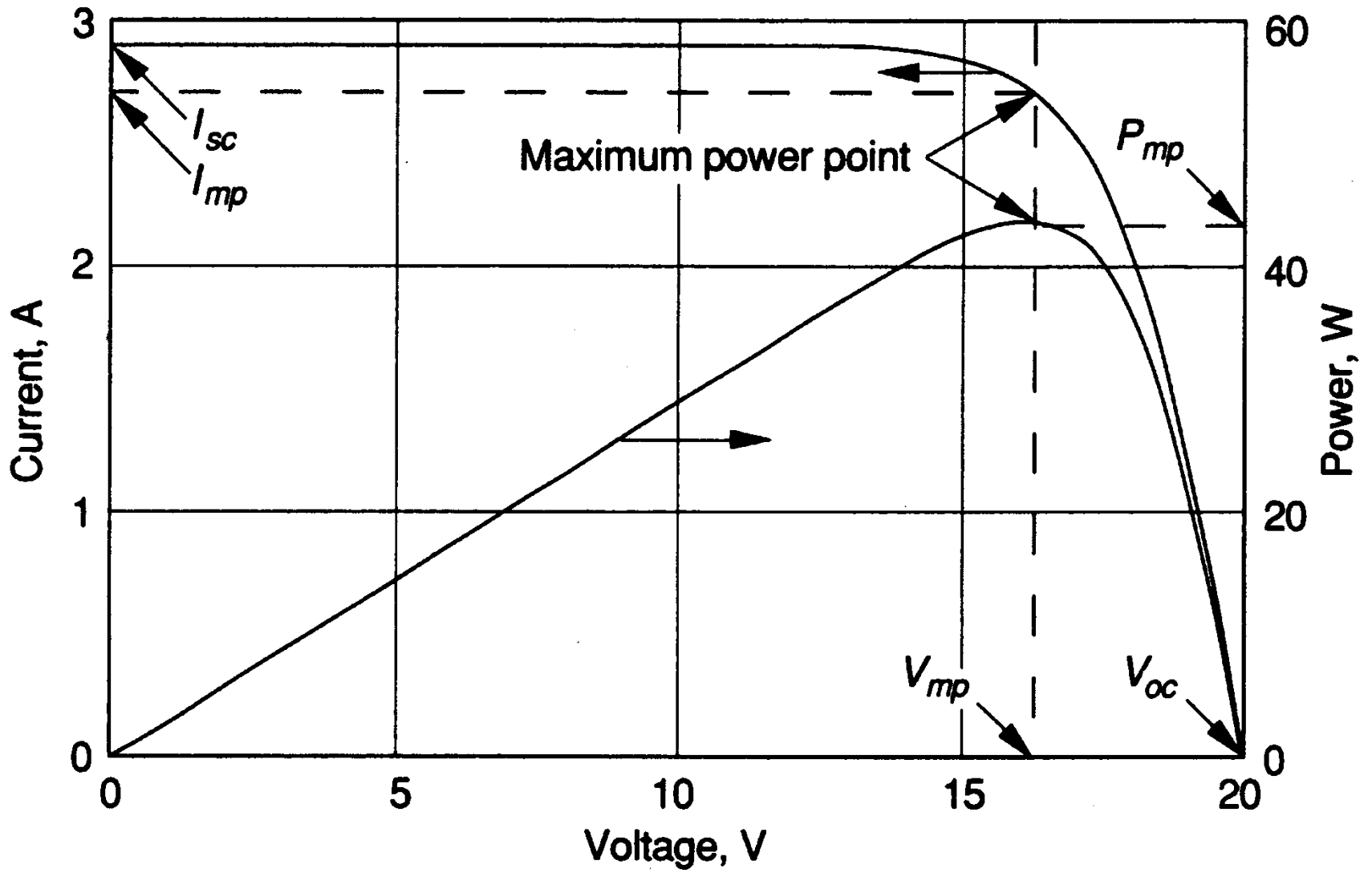




# Single-Point, New Module Electrical Rating

- A single test that is used for rating PV modules
- Favorable test conditions that correspond to the modules peak DC electrical output
  - used in sizing a PV system: maximum current, voltage, and power
  - Most times based on STC; California requires a slight de-rate by requiring PVUSA test conditions
- Modules typically tested indoor using a flash solar simulator
- IEC and ASTM standards cover the testing steps/requirements
  - Tests and requirements of the solar simulator and reference cell or module
- A very small sample of modules are independently tested to confirm the manufacturers' published ratings





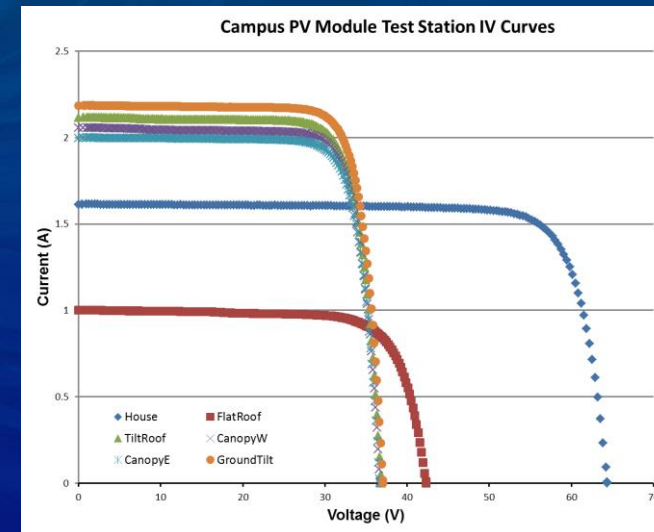
Typical  $I$ - $V$  and  $P$ - $V$  curves for a PV module





# Module Electrical Performance

- Independent measurements available from a few sources
- California Energy Commission: Go Solar California
  - List modules that have past their requirements for allowing a solar PV installation to be eligible for financial incentives
  - [www.gosolarca.com](http://www.gosolarca.com)
- Photon International Magazine
  - Has a outdoor monitoring facility
  - Report on changes in performance over time
  - Must subscribe to the magazine for access
- TUV Rheinland
  - Combination of laboratory and field testing to characterize modules
  - Fee based
  - Program just being introduced



# Government Regulation

- Besides codes, government impact on the solar industry in the USA comes mainly via economic incentives
- Otherwise, participation at the U.S. federal government level is limited to offering **fee-based calibration services** for manufacturers and independent testing laboratories; *nothing comparable to DOE appliance performance regulations*
- A few States in the USA do have performance requirements
  - **California (big impact)**
  - Florida (little impact)
- Many States offer financial incentives or enact laws that aid the installation/ownership of PV
  - Net metering laws and adopting interconnection & permitting standards
  - Renewable Portfolio Standards (leads to renewable energy certificates/credits)
  - Tax breaks, grants, rebates, loans, and some feed-in tariffs





# Certification Efforts

- Currently limited to 3<sup>rd</sup> party testing of new modules and inverters
  - IEC Qualification Tests
  - Single-Point Power Rating In Certain Cases
    - Required as part of the buyers contract
    - Required by the government (e.g., State of California)
  - Selection of tested units often decided by the manufacturer
- At least in the USA, nothing comparable to the audit testing conducted on appliances
- Past efforts to create a voluntary audit/certification program have never got traction (e.g, PowerMark)
- But, IEC now developing a testing and certification program for renewable energy equipment (IECRE)



