

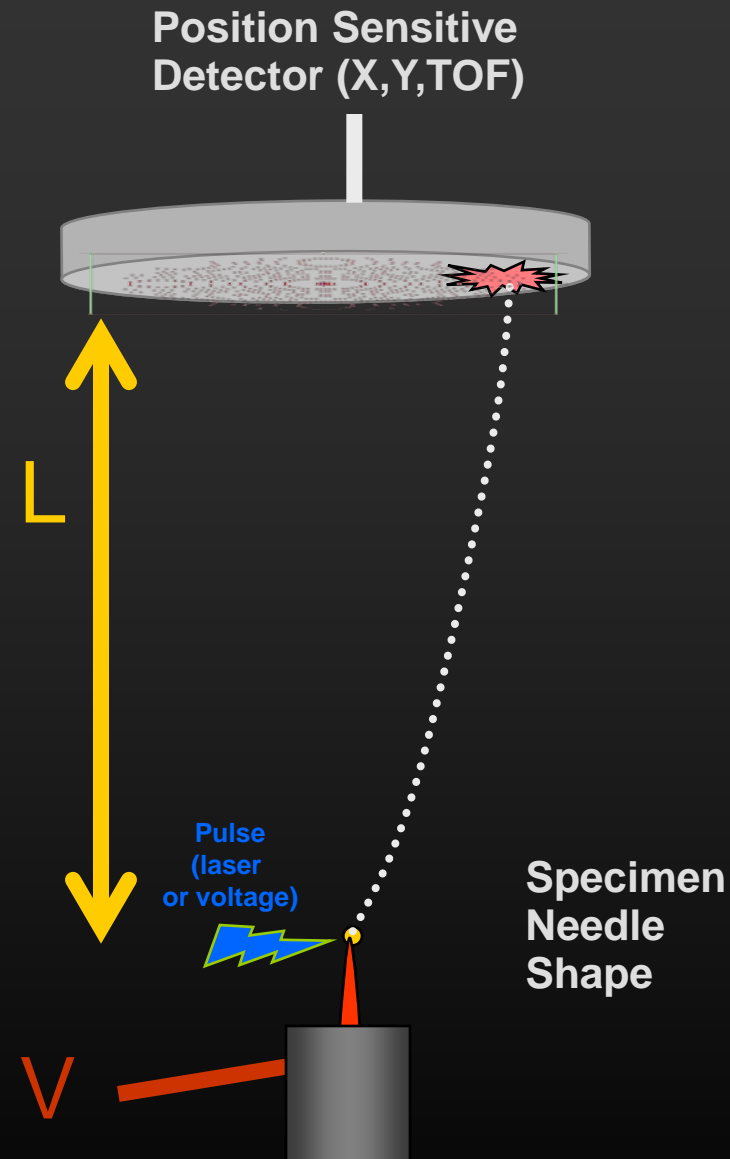
Facts and artifacts in Atom probe Tomography

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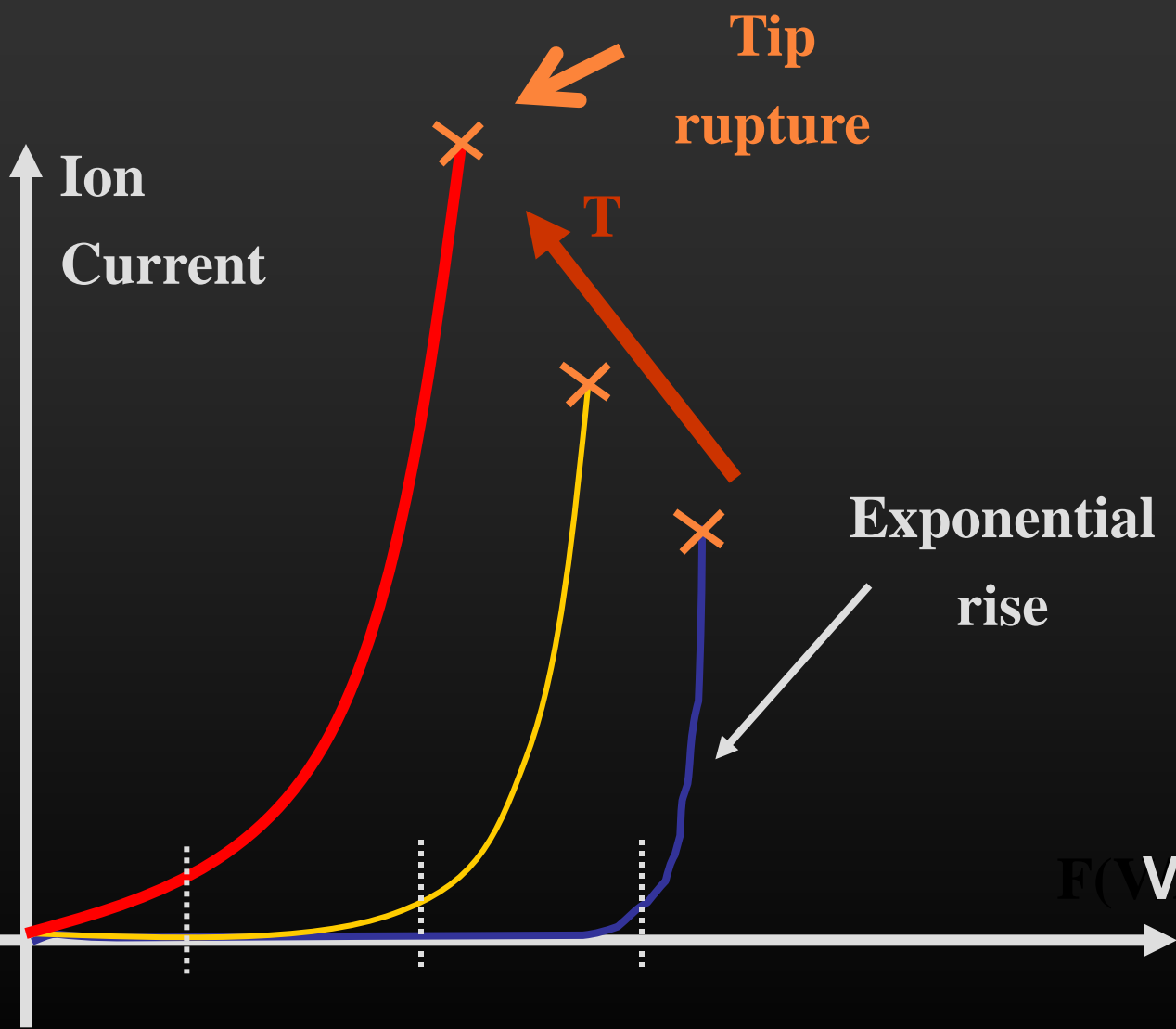
Atom Probe Tomography: Principles



- **Tip** sample submitted to **V (a few kV)**
- **Tip** pulsed field evaporated atom by atom
- Ions projected on a PSD (X,Y, TOF)
- TOF mass spectrometry
- In vacuum $P < 10^{-10}$ Torr
- Cooled to < 100 K



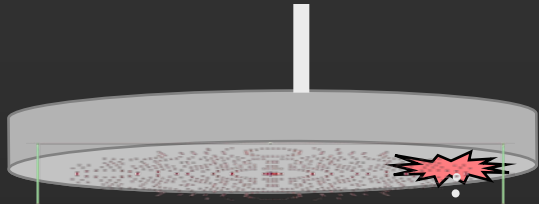
Principles : Field evaporation



$$K_n = \nu \times e^{\frac{-Q_n}{kT}}$$

Atom Probe Tomography: Principles

Position Sensitive Detector (X,Y,TOF)



- End of the tip : hemispherical cap radius
- Tip submitted to $F \sim V/R$

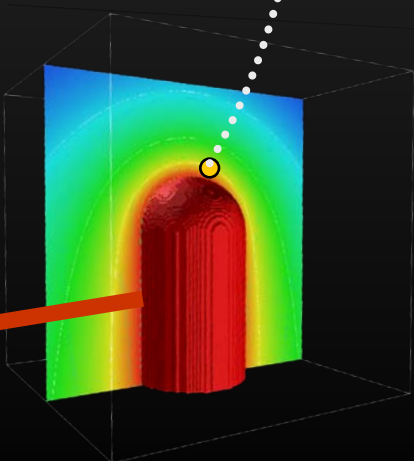
$$K_n = \nu \times e^{-\frac{Q_n}{kT}}$$

$$Q_n(F) \approx Q'_{0,n} \left[1 - \frac{F}{F_e} \right] \approx 0.1 - 1eV$$

Depends on the elemental nature

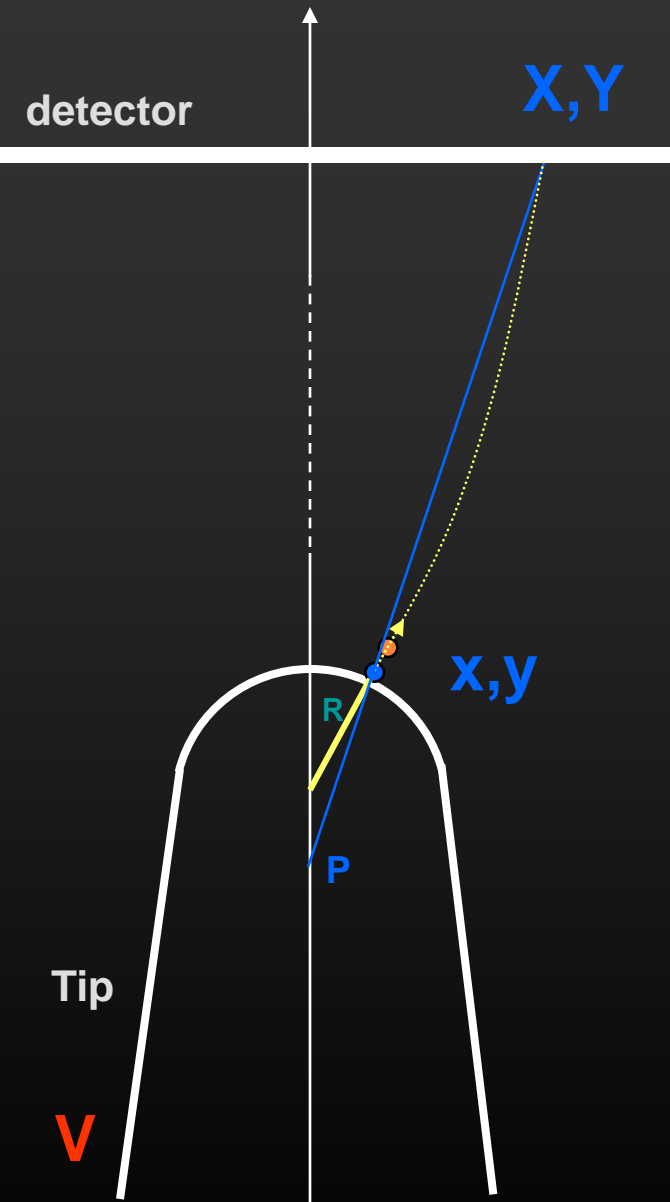
10 V/nm < Fe < 60 V/nm
Ex : Si ~30 V/nm

L
V



Specimen Needle Shape (tip) Radius $R < 100$ nm

Evaporation and projection



- Ion trajectories determined by electrostatic laws :

➤ Depend only on the geometry !!!

The tip is the lens

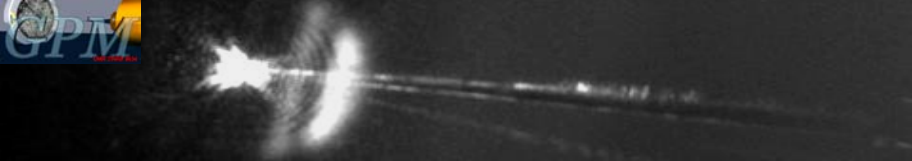
➤ Do not depend on Voltage, mass, charge ...

➤ Model : Magnification

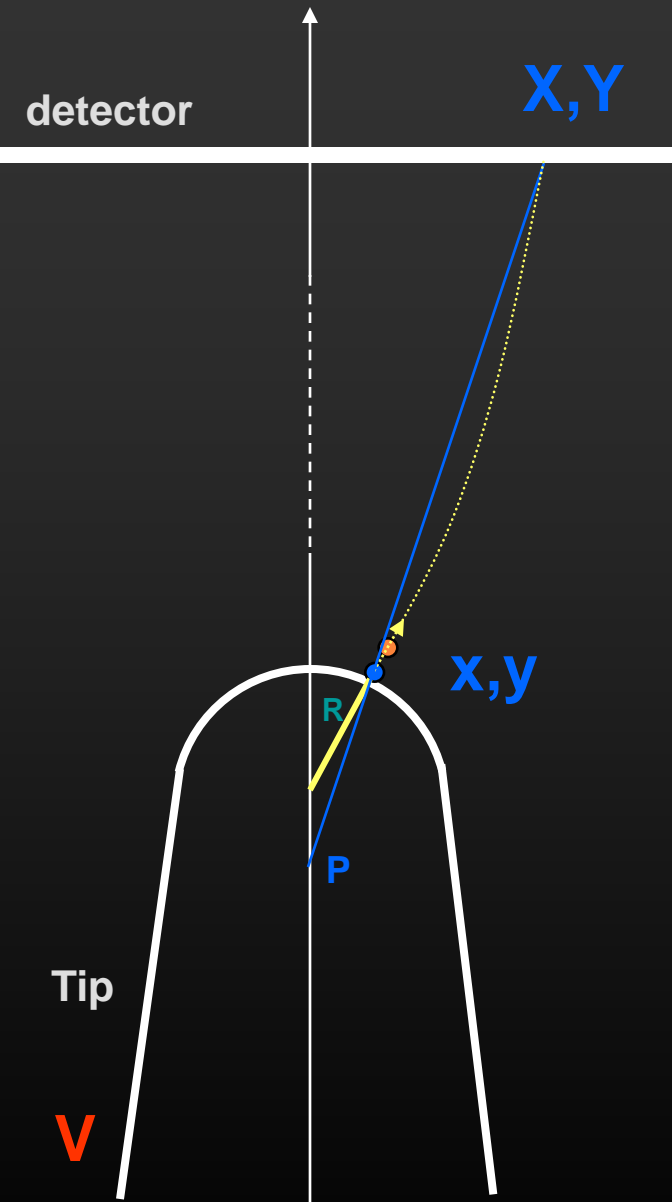
➤ $G \sim k/R$

$$\Delta x \sim \Delta X / G$$

$$\Delta y \sim \Delta Y / G$$



Principles : Evaporation and projection

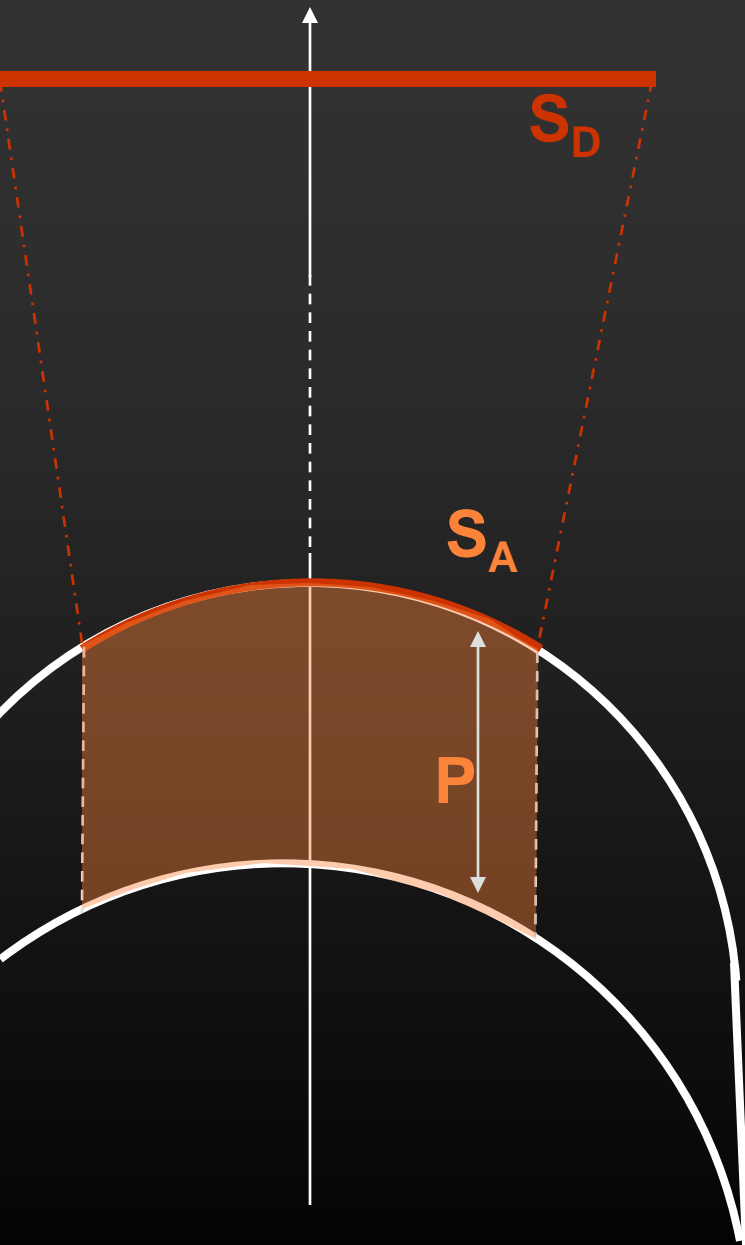


$G \sim 10^6$

(1 nm \leftrightarrow 1 mm on detector)
Detector resolution < 100 microns

**Instrumental lateral resolution
 < 0.1 nm !**

Depth reconstruction



- N_A atoms detected : N_A/Q atoms evaporated ($Q \sim 60\%$)

$$V_{evap} \approx S_A \times P$$

$$V_{evap} = \frac{N_{at} \times \overline{v_{at}}}{Q}$$

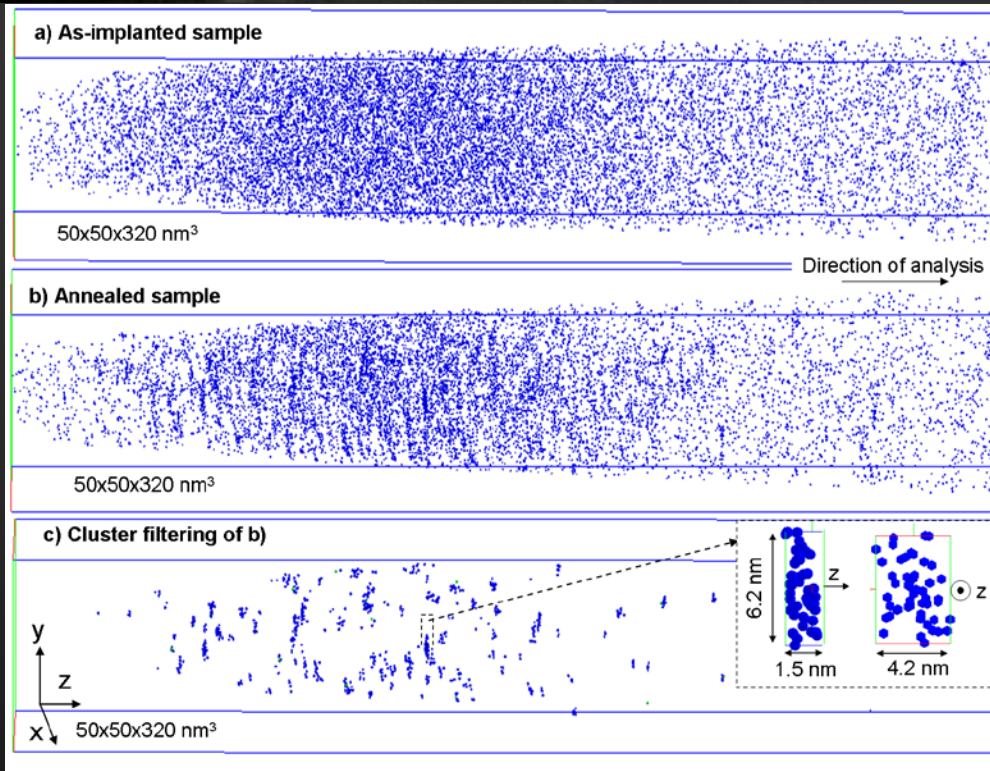
v_{at} = volume occupied by 1 atom in tip

$$P \approx \frac{N_{at} \times \overline{v_{at}}}{QS_A} \approx \frac{N_{at} \times \overline{v_{at}}}{QS_D} G^2$$

- For 1 atom
 $p \sim 10^{-5}$ nm

$$p \approx \frac{\overline{v_{at}}}{QS_A} \approx \frac{\overline{v_{at}}}{QS_D} G^2$$

**Instrumental depth resolution
<0.00001 nm !!!!!**



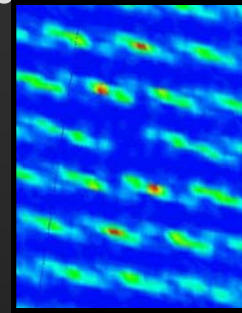
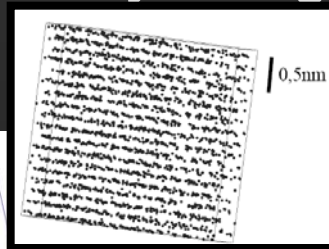
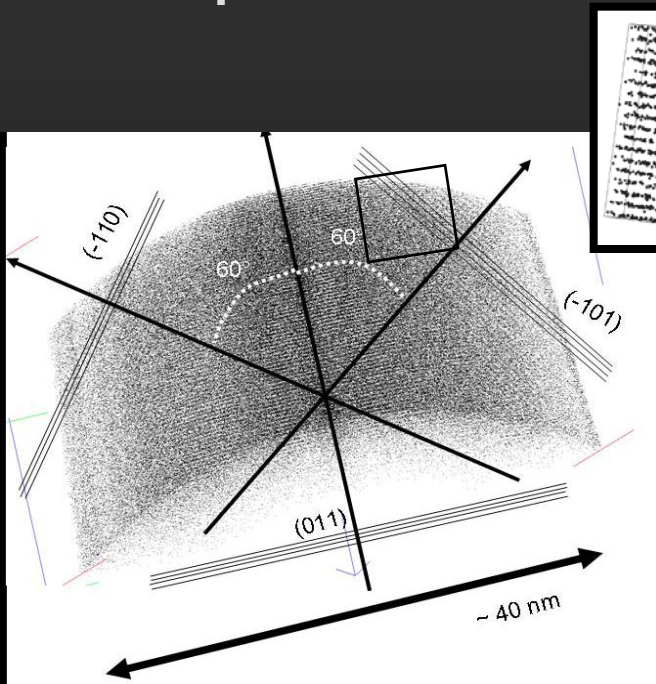
Nanometer objects are observed unambiguously

Spatial resolution of the Atom Probe Tomography

Best spatial resolution observed in Pure metal such as Tungsten

...

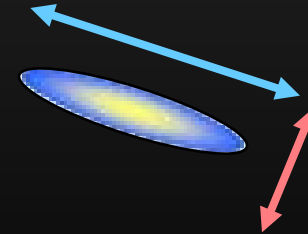
Atomic planes in several crystallographic directions



Mean atomic distribution around atom positions (~3D RDF)

Anisotropic resolution

Lateral resolution
~ 0.2 nm



Depth Resolution
~ 0.05 nm





Depth resolution

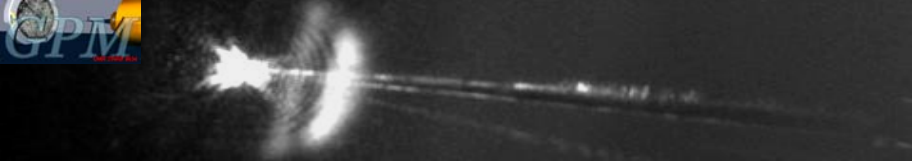
degraded by

quantum nature of atom (<0.01 nm)

field penetration at the tip surface (<0.01 nm) (*semiconductors ??*)

Change in evaporation order ... (*temperature, laser pulsing*)

Depth reconstruction artifacts (??)



Lateral resolution

degraded by

the quantum nature of atom in position

the quantum nature of atom in velocity

the transverse velocity due to temperature

thermal diffusion at the tip surface

field/thermal diffusion at the tip surface

Base Temperature
<100 K but
Laser = heating

Trajectory aberrations (??)



**Electrostatic
dependence**

Thermal artifacts :

Laser = heating
...Field evaporation

$$kT \sim Q_n/10$$

Pulsed T ~100-500 K

...Atomic diffusion
at the tip surface

$$N_{jump}(jump/pulse) = N \times \nu \times \tau_{jump} \times e^{\frac{-Q_{jump}}{kT}}$$

$$Q_{jump} \sim 0.5 - 1 \text{ eV}$$

$$> Q_n$$

(standard conditions)

Kink site Atoms
100-1000

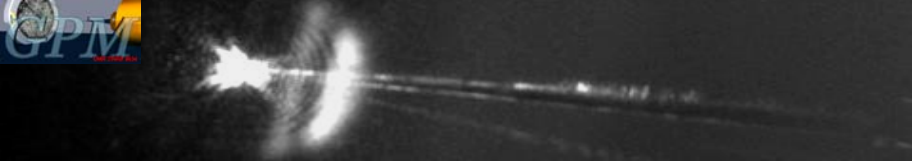
10^{12} Hz

$\sim 100 \text{ ps}$

$\sim 0.1-0.5 \text{ eV}$

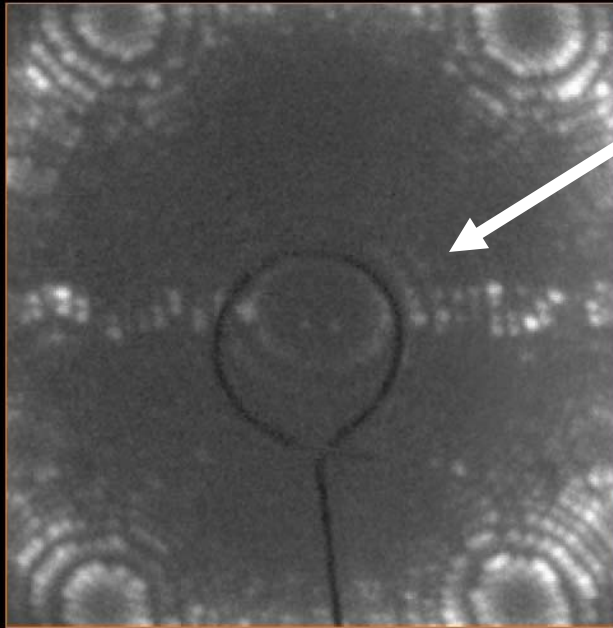
$$\Phi = 10^{-2} = N \times \nu \times \tau_{evap} \times e^{\frac{-Q_n}{kT}}$$

Probability to field evaporate higher than thermal diffusion



Non standard conditions

Thermal artifacts :



Under high laser
Illumination
Atomic diffusion is
visible

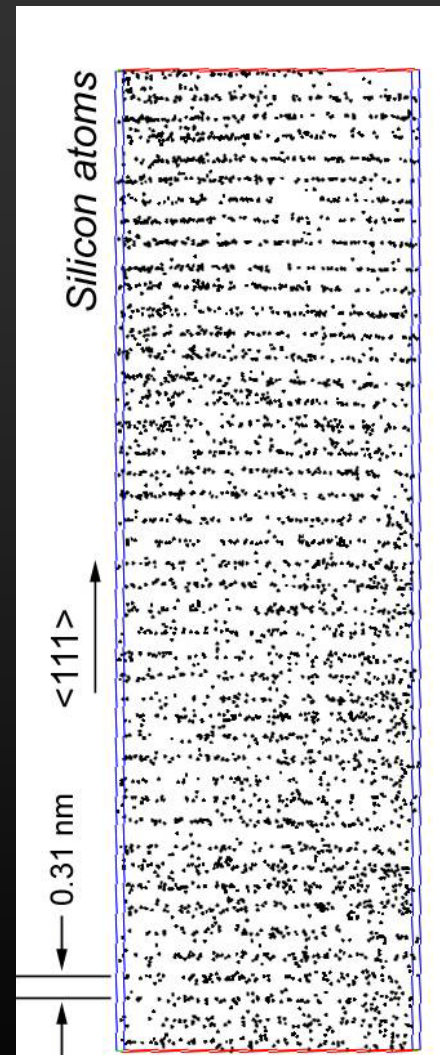
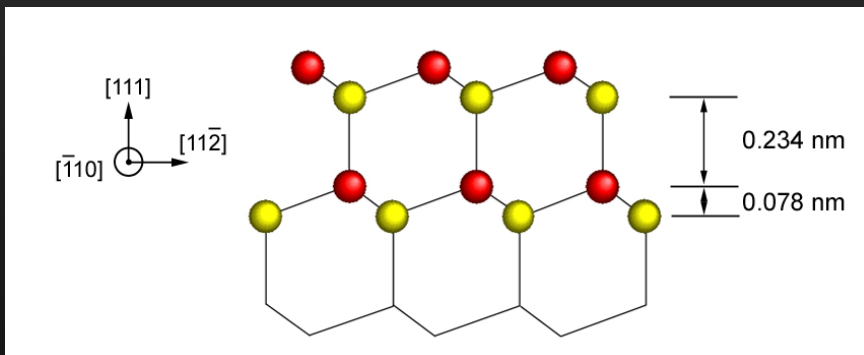
(example:
Tungsten

$$I_{\text{laser}} = 2 \times I_{\text{standard}}$$

$T \sim 1000 \text{ K}$)

Spatial resolution of the laser Atom Probe Tomography in semiconductors

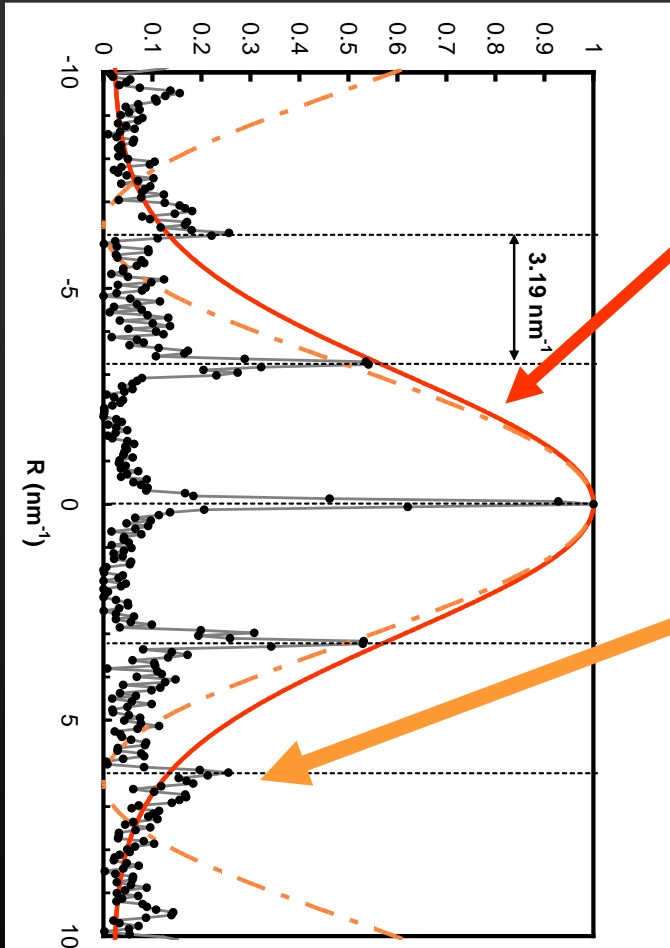
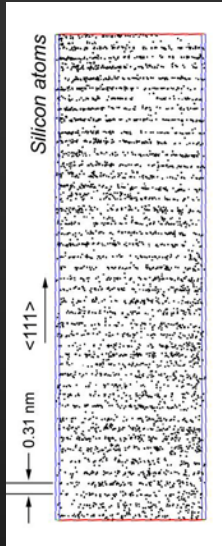
Test with silicon : (111) double planes are imaged in standard conditions (laser $T_{\text{pulse}} \sim 200 - 300 \text{ K}$)





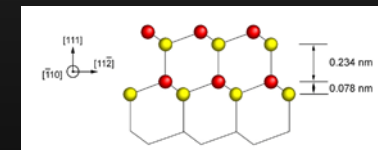
Spatial resolution of the laser Atom Probe Tomography in silicon

In Fourier space



Spread :
Depth
Resolution ~0.1 nm

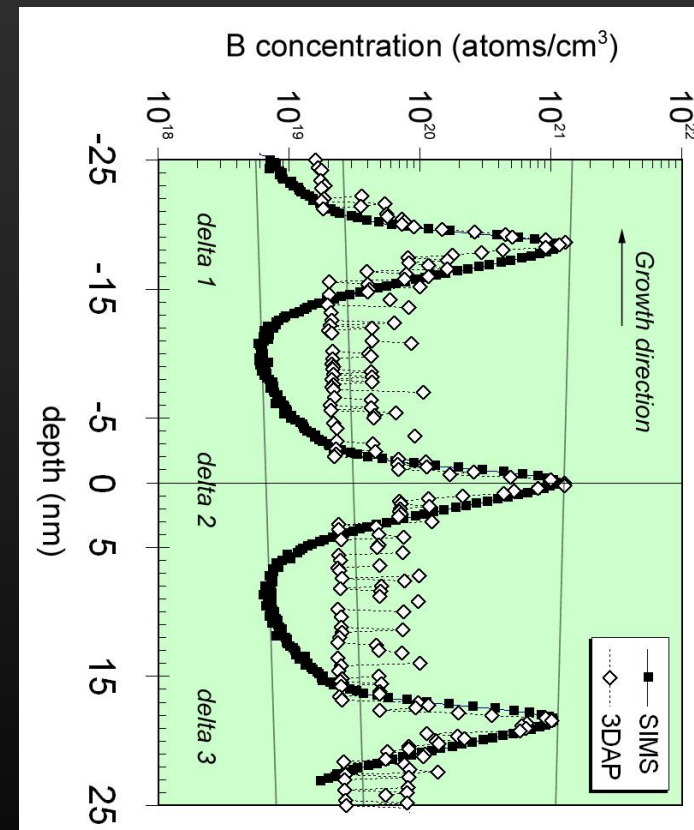
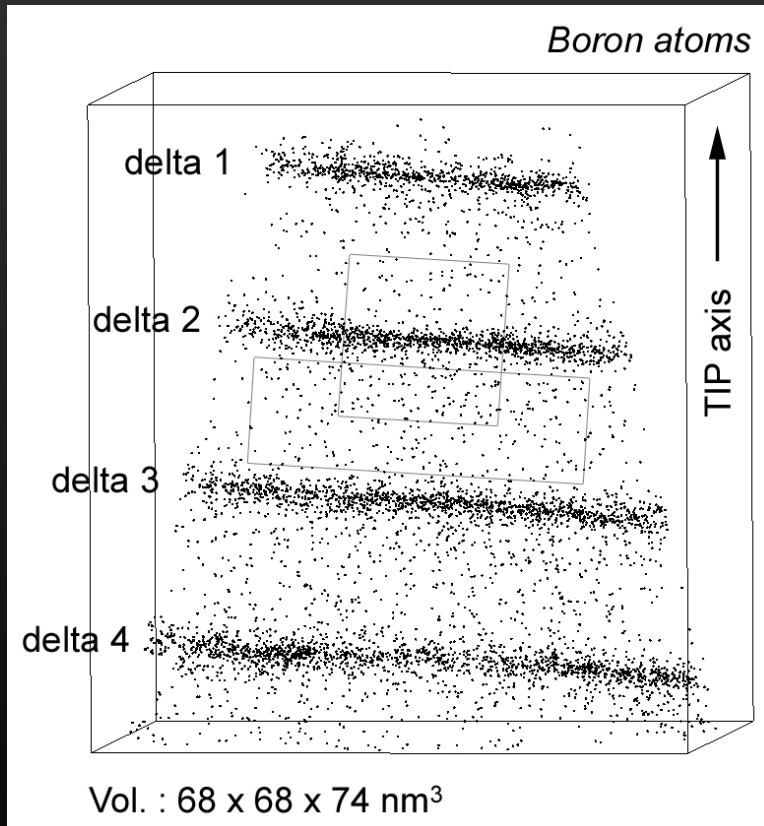
(Double plane
sur-structure :
<222>extinction)
Peak at<222> !??

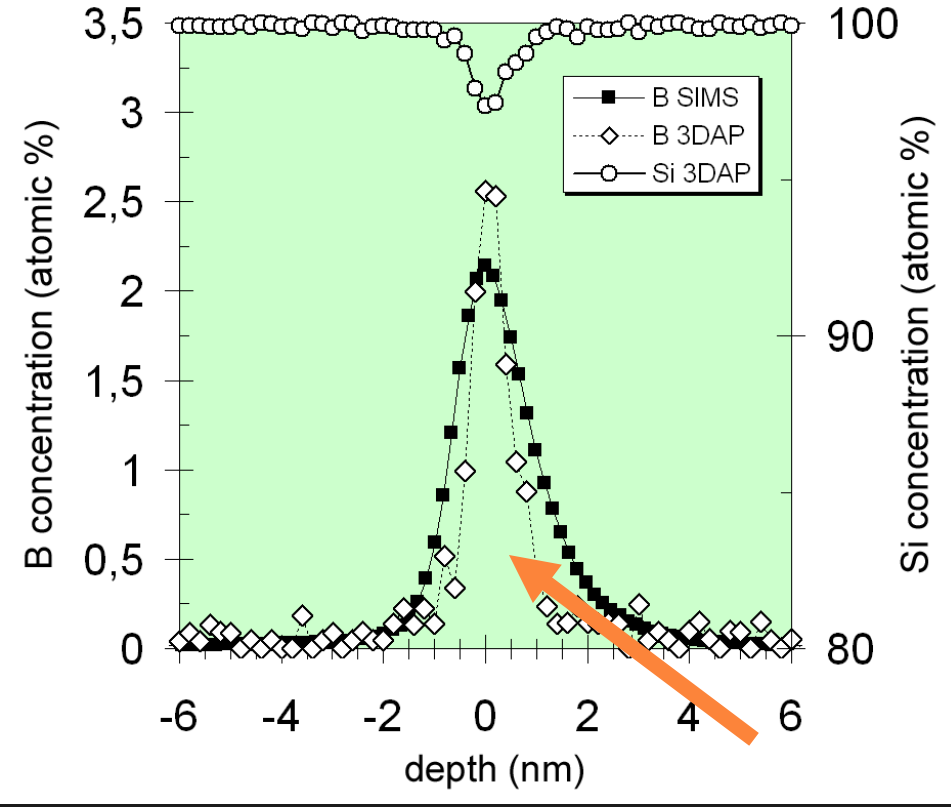
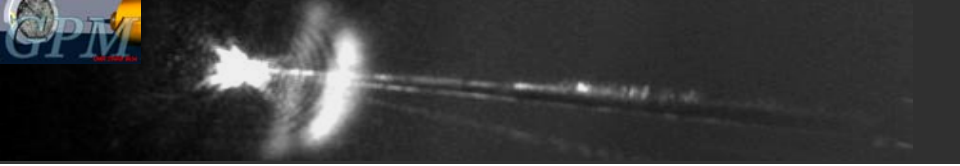


*Correlated evaporation of
the double layer
(field penetration in silicon)*

Spatial resolution of the laser Atom Probe Tomography in semiconductors

Delta doped layers : test structure



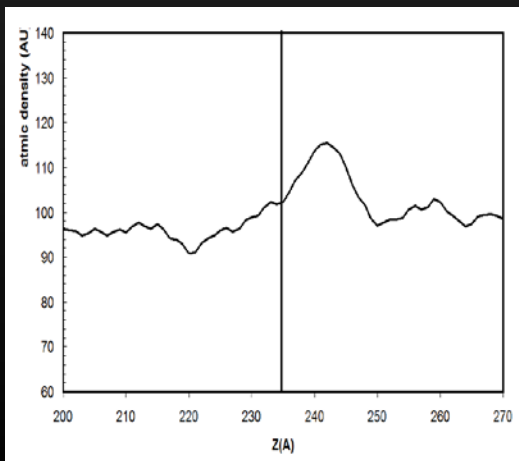


$$C_B^{SIMS} = 2.14 \times e^{-\frac{d^2}{2 \times 0.74^2}}$$

$$C_B^{3DAP} = 2.6 \times e^{-\frac{d^2}{2 \times 0.39^2}}$$

**Width measured in SIMS
twice APT value**

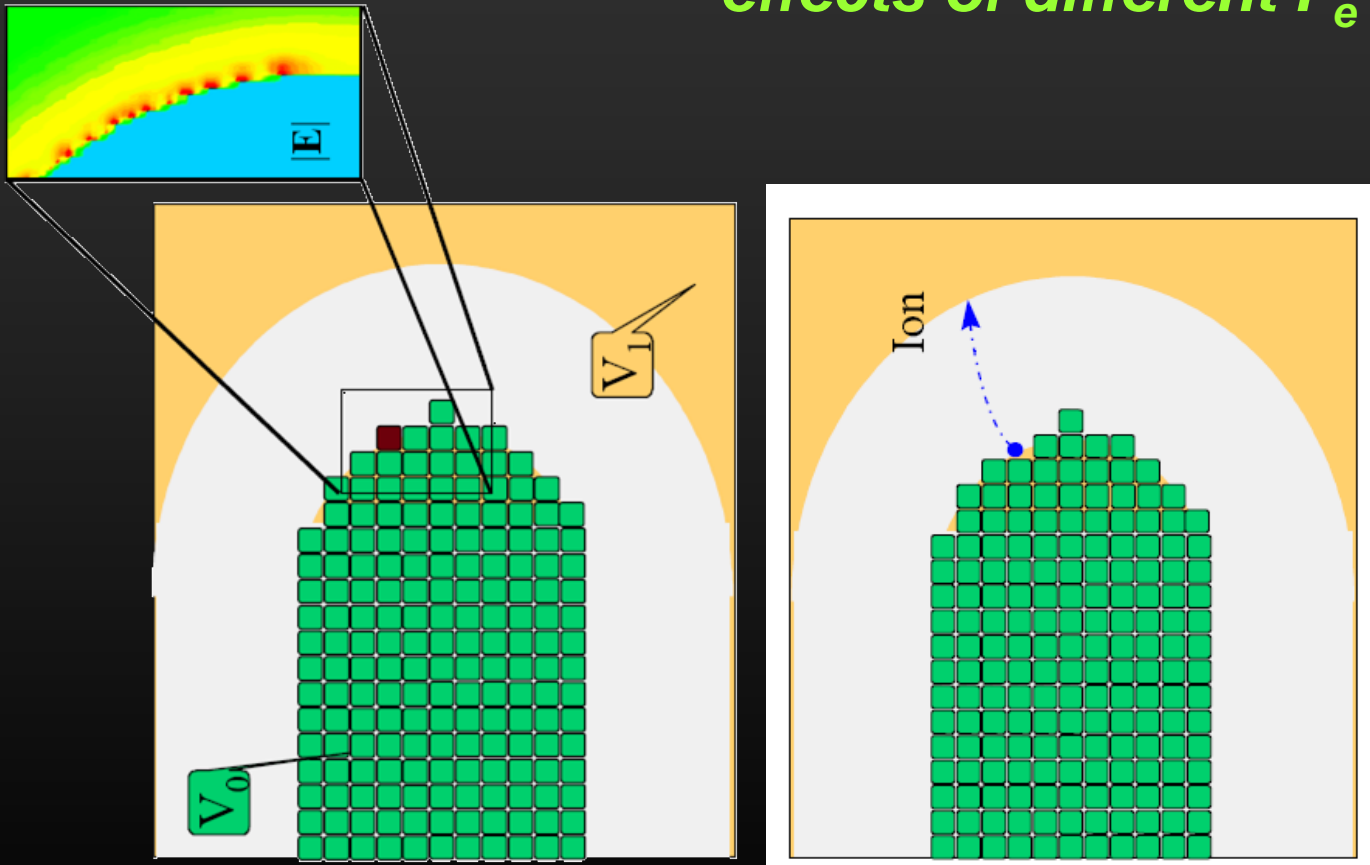
**Atomic
density
In depth**



**Theory width ~0.2 nm
(1 atomic layer)
0.9 nm FWHM ??
Fact or artifact ??**

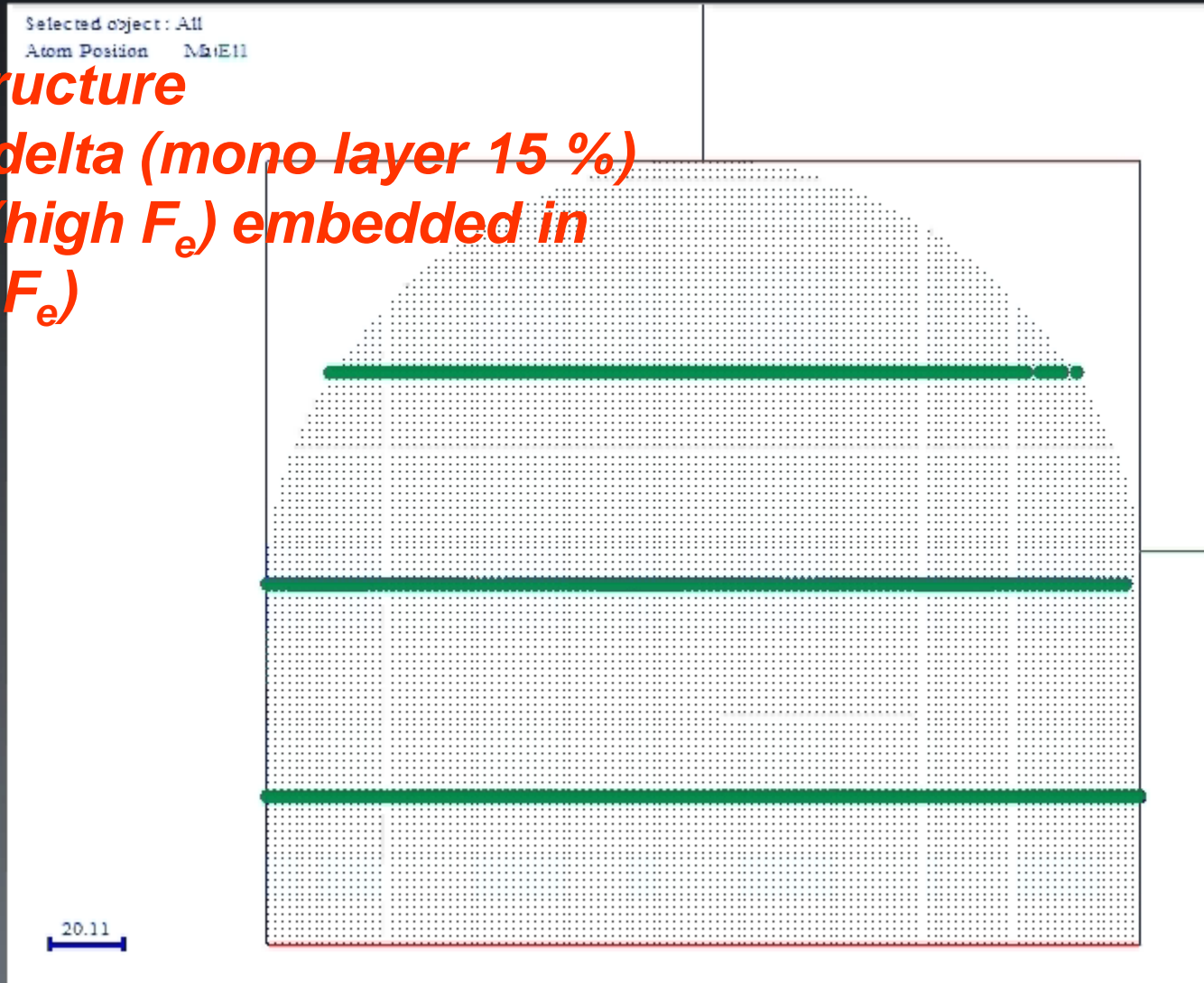
$$F_e(B) \gg F_e(Si)$$

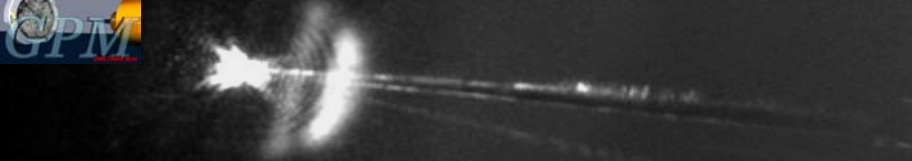
- Model developed to understand*
- *depth reconstruction artifacts*
 - *trajectory aberrations*
 - *effects of different F_e*



Delta – B doped layer B evaporation field ??

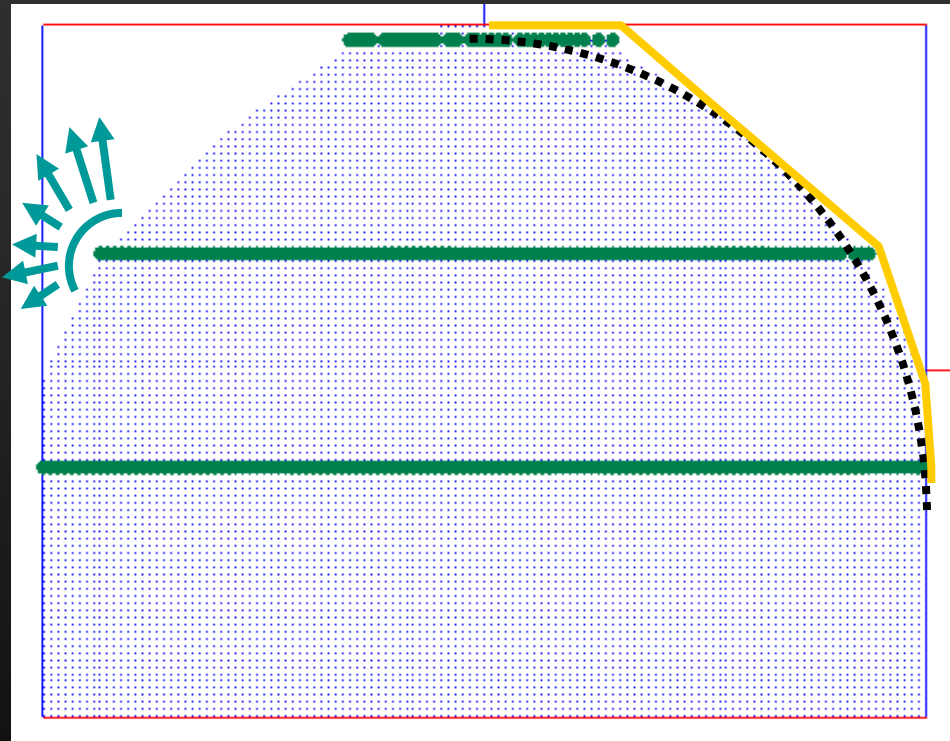
**CFC structure
with B delta (mono layer 15 %)
layers (high F_e) embedded in
Si (low F_e)**





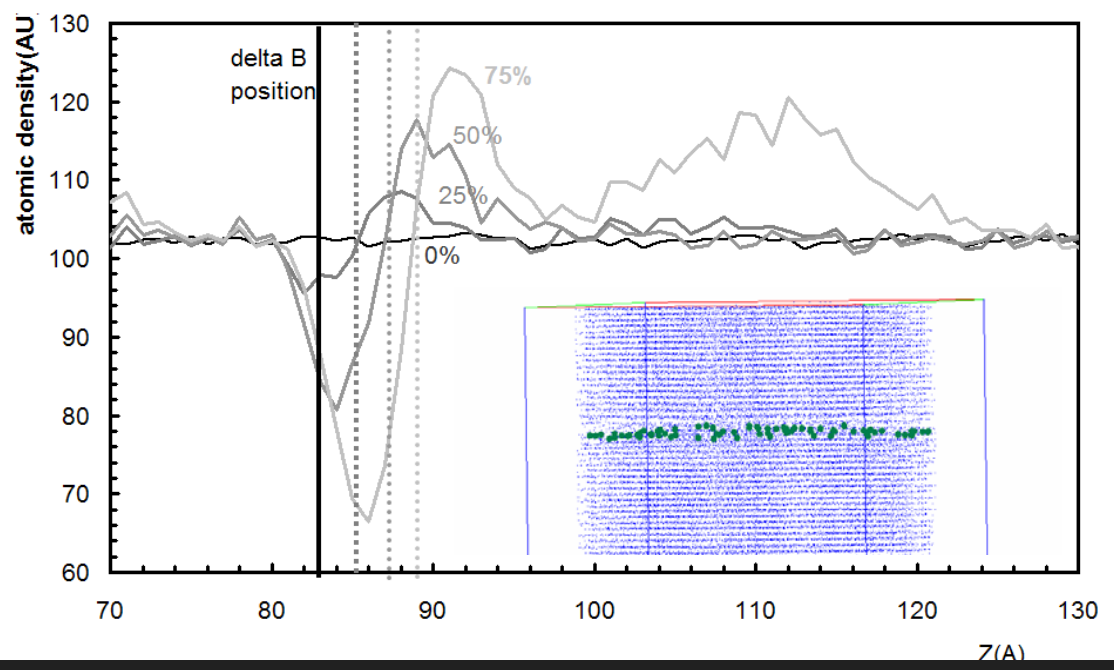
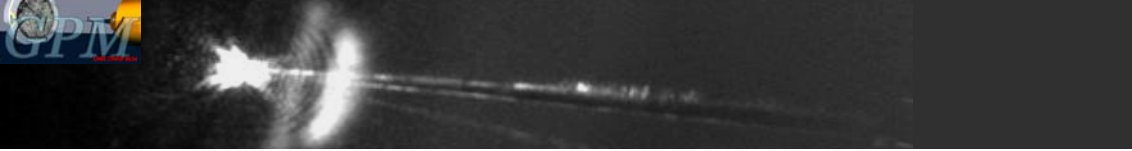
Delta – B doped layer
B evaporation field ??

Two effects :



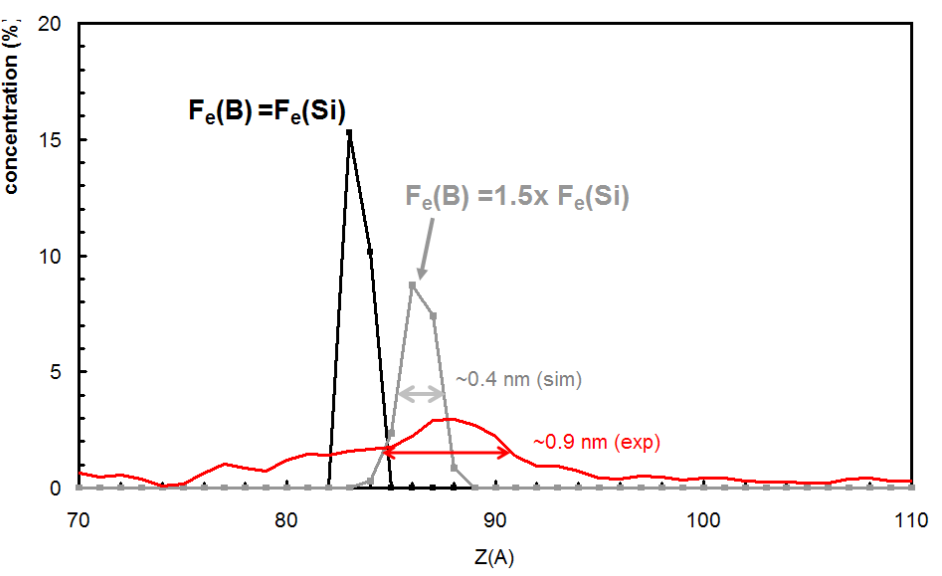
*Local magnification
due to local radius at the
Surface*

*Tip is not spherical !!!
Reconstruction artifact*



Density artifact observed
With $F_e(B) \sim 1.5 \times F_e(Si)$

(agreement with
theoretical value)



→ 0.2 nm width
degraded to 0.4 nm
Still < 0.9 nm ...

Actual width certainly
about 0.5 nm

Main source of artifacts in APT :

Evaporation field difference between species

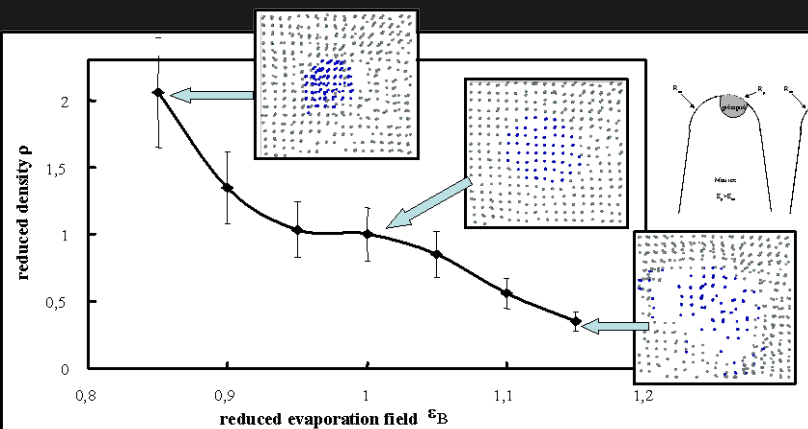
In pure specimen : spatial resolution in the 0.1nm range

in random solid solution : degradation of the spatial resolution

In multi-phases alloys :

local magnification effects

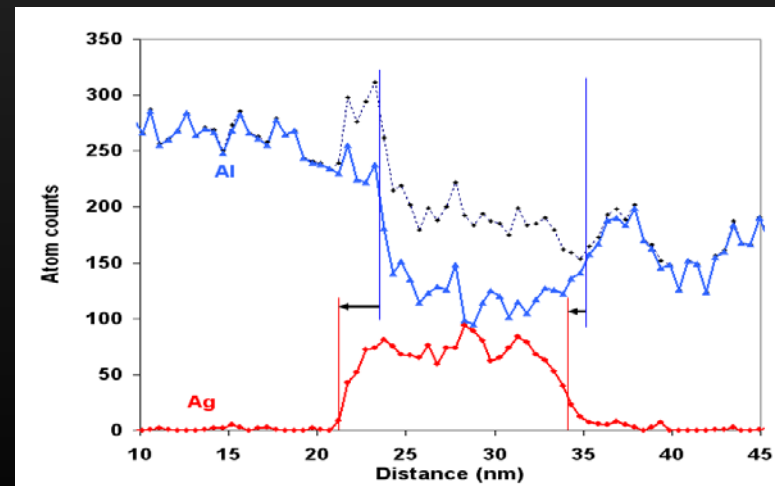
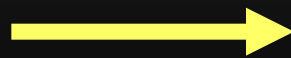
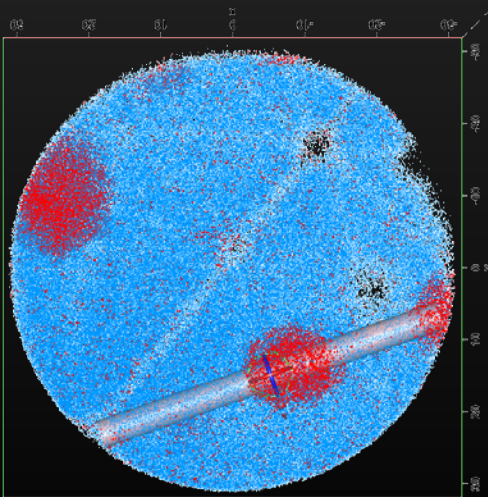
(care if density variations)



Si particles in SiO₂

Artifacts are worst laterally and with heterogeneous structures !!!!!

- *local magnification effects (density variations)*
- *Trajectory overlaps*
- *Chromatic aberrations*
- *resolution can be degraded to 2-3 nm (laterally)*



Artifacts are worst laterally and with heterogeneous structures !!!!!

- *local magnification effects (density variations)*
- *Trajectory overlaps*
- *Chromatic aberrations*
- *resolution can be degraded to 5 nm (laterally)*

