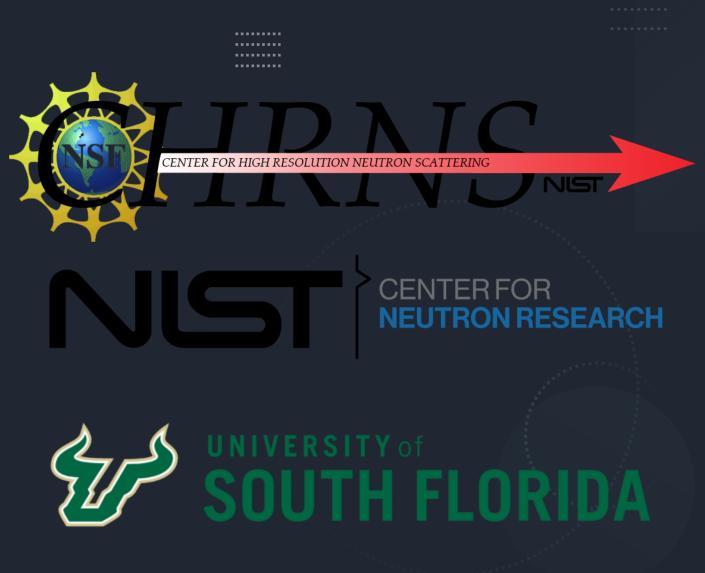
NCNR Reactor Operations and Engineering Digital Transformation

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SURF Colloquium, Reactor Operations NCNR

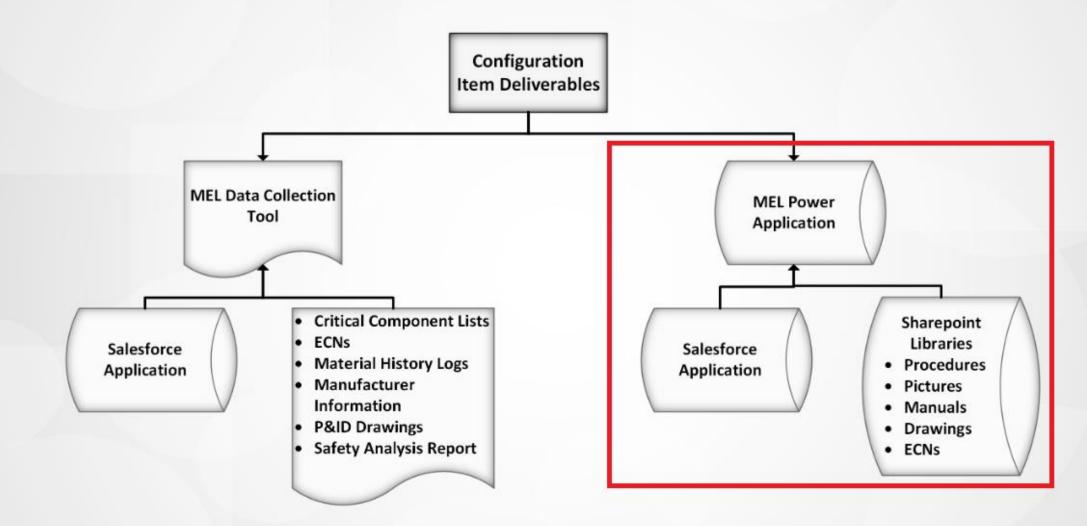
August 3, 2023



Project Terms

- NCNR NIST Center for Neutron Research (NCNR) is a division of NIST specializing in neutron measurement, research, standards, and capabilities for the U.S. research community. As such, the NCNR is under the federal jurisdiction of the Nuclear Regulatory Commission and the U.S. Department of Energy.
- **NBSR** National Bureau of Standards Reactor (NBSR) is a 20 MW nuclear reactor using enriched U02 fuel with D2O coolant; The NBSR is used for various applications but is primarily specialized for its use for neutron science research at the NCNR.
- MEL The Master Equipment List (MEL) is a digitalized comprehensive inventory and equipment list showcasing all components, such as valves, regulators, switches, gauges, filters, compressors, pumps, dampeners, etc., at the NCNR.
- **CI** Configuration Items (CIs) are any component within hardware, software, information data, or documentation within the IT environment that must be managed for the development process. A configuration management system (CMS) can be employed to track CIs.
- EAMS A software that helps organizations or corporations manage and track their ongoing maintenance, repair, and refurbishment activities. For the NCNR, the EAMS will be implemented from the data and feedback based on the MEL to work towards a streamlined maintenance and logistics management system

Master Equipment List Application Project



Project Introduction



Create a centralized cohesive equipment database system with real time data integration services



MEL Power Application deals with transfer of information and data from MEL Data Application



Think of MEL Software Data Collection tool is front end, and MEL Power Application is back-end of NBSR MEL



The completion will greatly support correlation checking at NCNR for maintenance of the NBSR and Reactor Operations for ease of access



MEL is a sub-project of supporting a larger digital transformation strategy at the NCNR

Software Application Implementations





Establish the data architecture, such as its principles, assets, models, and framework



Establish data sources – such as its information regarding component information, engineering drawings, vendor records, purchase orders, and specifications

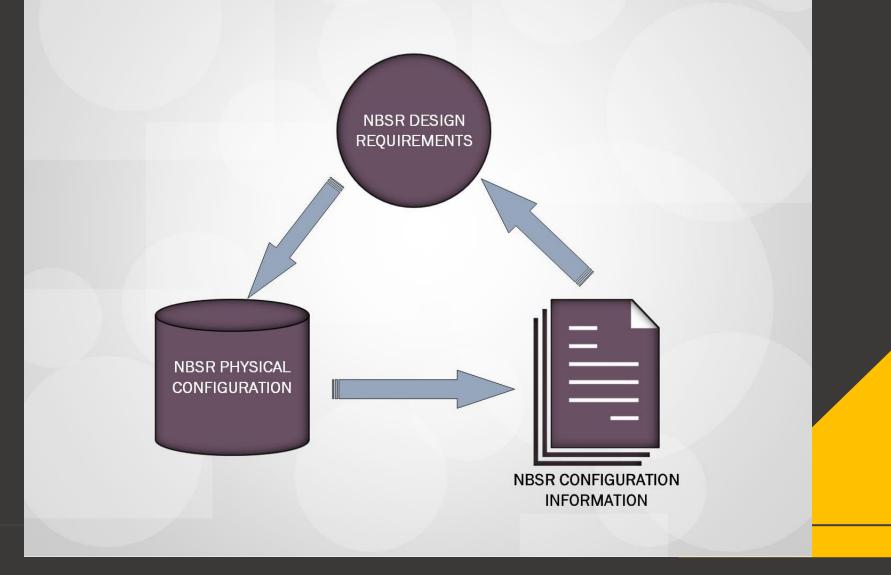


Build the application and test the application up to an acceptable format for the application to where a software plan can be drafted based on the applications format



Establish the Software Configuration Management (SCM) controls to maintain the integrity of the software application

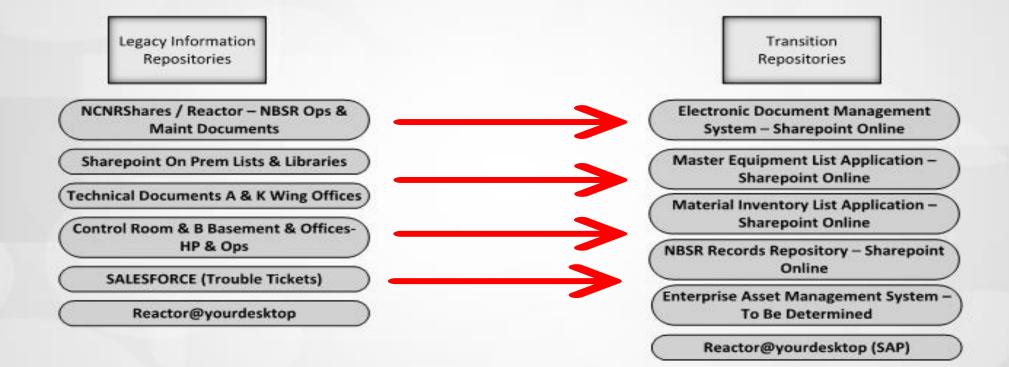
National Bureau of Standard Reactor (NBSR) Configuration Management Model



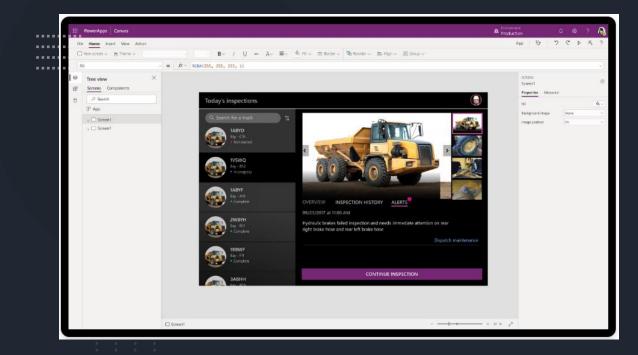
	MEL Enterpri	ise Data Archite	cture Outline			
	ENTERPRISE DATA MODEL	INFORMATION VALUE CHAIN	DATA DELIVERY ARCHITECTURE			
CONCEPTUAL LEVEL	Licensing / Design Bases Physical Config Maint Processes Ops Processes	Legacy data source processing KPIs*	Conceptual Data Delivery Diagram	Design Stage R: Data / App Architect		
		Documentation update KPIs*	MEL Tool User Aid	A: NBSR QA C: NBSR Stakeholders I: NCNR IT, OISM		
LOGICAL LEVEL	Data attributes Data mapping Data relationships Data normalization Model validation	Data KPIs* Analysis Trends	Date Lifecycle Diagram	Implementation Stage R: Data / App Architect		
		Data modeling improvements	Data Integration	A: NBSR QA C: NBSR Stakeholders, OISM, NCNR IT		
PHYSICAL LEVEL	Operating Platform APP Selection Data Architecture Programming	App performance KPIs*	Dlagram	I: NCNR IT, OISM		
		User feeback improvements	Data Migration Diagram Software CM Plan			

KPI: Key Performance Indicator

NCNR Reactor Operations and Engineering Digital Transformation



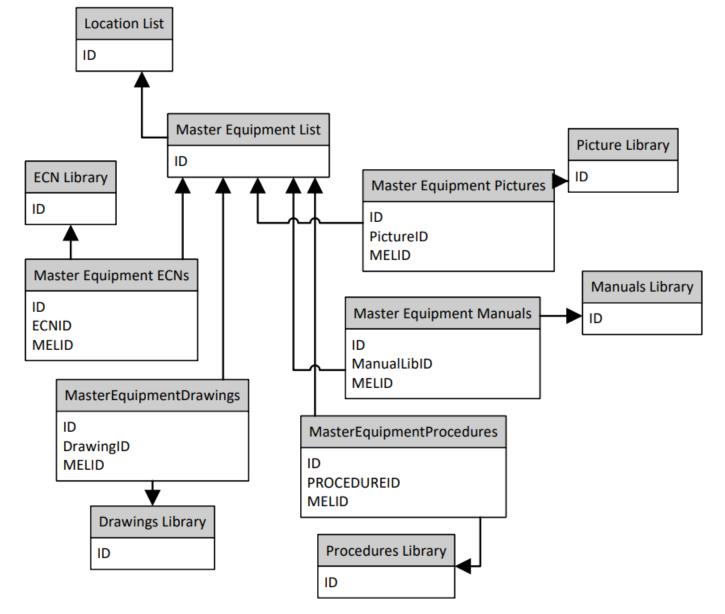
Application Programs



- Power Automate is used as a tool for loading tables and automating their process onto the Power Application.
- Power BI is used as a support tool to Power Applications in analyzing data patterns and refining data information.
- Power Applications is a tool within the Microsoft Suite that enables developers to build software applications with little-to-no programming languages or extensive programming knowledge.
- SharePoint is used as a digital cloud storage service, where Power Automate loads the lists and libraries, and the information is compiled into a single view in the Power Application.



Master Equipment Solution Table

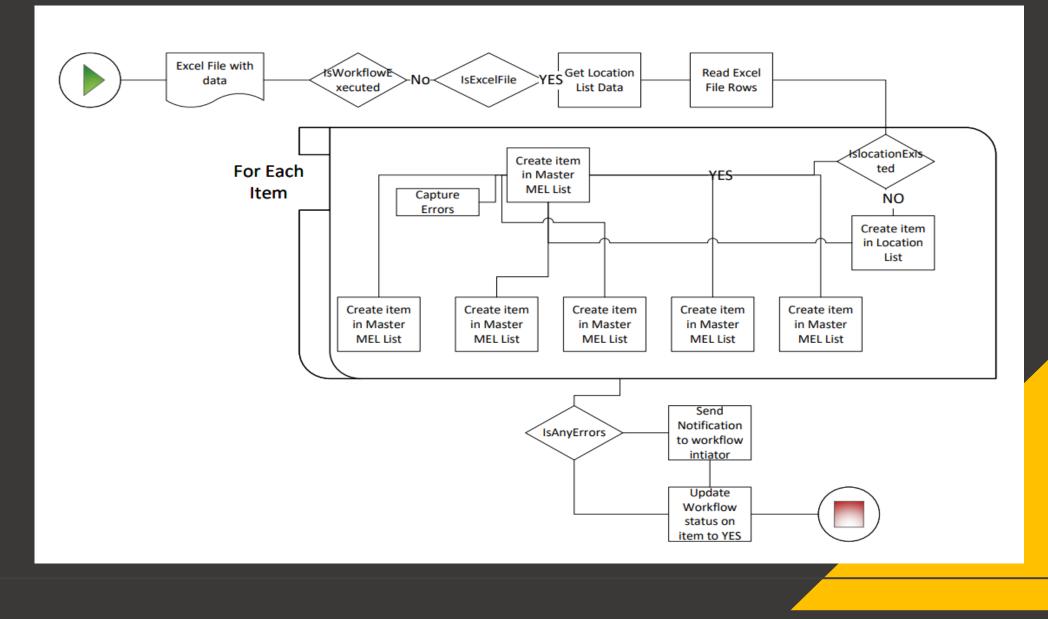


NBSR Equipment Application

- With Power Applications, new component information can be added in, modified, edited or deleted based on the requirements with dropdown menus.
- The Power Application is still under development, and additional reference information is being implemented. As the application expands in scope further, software developers will also improve the User Interface for better accessibility.
- Researchers can quickly access the component reference materials, which are in the tabs such as - reference engineering drawings, ECN information, and manuals.

Master Equipment Solution App													
PRCUPES Library Proceedure Library Drawings Library Drawings Library Context Context	Search Component ID		Selected Equipment SnapShot: HEV-104						/ 🗊				
	+ New Equipment F		Component ID	Component Type Gate Valve	Critical Component No	Location			Â				
	HEV-144 Ball Valve	>	HEV-104 Safety Function	System	SubSystem	South Yard Manufacturer							
	NT-HEX-19 Relief Valve	>	Catalog Number	Helium Sweep & Supply Model	Helium Supply Serial Number	Whitey Power Source							
	NT-HEX-18 Relief Valve	>	Voltage	SS-1KS6 Amperage	NA Control style	Status							
	HEV-1B Check Valve	>	Technical Specification			Active			1				
	HEV-1A Ball Valve	>		Maintenance Owner G ROE	Size 0.375"	Normal Operatinį Open	g Con						
	HEV-153 Gate Valve	>	Installation Date	Diaphragm RD	Refurbish Date	Drawings		Manuals	-				
	HEV-104 Gate Valve	>	HICTORES	Equipment Pictures		Drawings							
	HEV-12 Ball Valve	>	HEV-104_1.JPG Pictures/HEV-104_1.JPG	/ 🔟		_2 Tag.jpg V-104 <u>2 Tag.jpg</u>		Ш́					
	HEV-11 Relief Valve	>											
	HEV-150 Ball Valve	>											

MEL Information Transfer



Future Goals of NBSR Equipment Application



Baseline Physical Configuration Component Data



Transform Physical Configuration Component Data into a Digital Modeling Tool (MEL APP)



Baseline remaining supporting legacy data and develop Modeling Tools for Legacy Data



Transform remaining supporting legacy data into Digital Modeling Tools



Transition Digital Modeling Tools into an Enterprise Asset Management System

Internship CORE Reflection

Goals

Gain Information Technology (IT) experience at the National Institute for Standards and Technology (NIST)

Skills & Knowledge

Gained valuable experience in data management, data analysis, and understanding of tools and their usage, such as Excel, Power BI, and Power Applications, both from a technical and non-technical perspective.

Experience

- Worked on a team to develop and lay the foundations to develop a Master Equipment List to work our way towards a CMMS
- Currently extending the internship, and working on a software configuration management plan as the baseline for standards and changes for the NBSR EAMS project

Applications

IT applications can be applied in almost every domain or field - since corporations and organizations have issues with their data management for logistics, critical infrastructure, customer service, or customer management

Acknowledgments

Acknowledgements to NIST and the SURF (CORE) Internship program Acknowledgements to CHRNS Acknowledgements to NCNR Reactor Operations

- Dr. Julie Borchers SURF Program Manager
- Michelle Dudely Project Manager
- Lance Kingsbury Reactor Operator
- Jimyung Ryu International Associate
- Nageshwar Bhongiri Senior Software Developer
- Christopher Lipscomb Fellow CORE Intern

The Center for High Resolution Neutron Scattering (CHRNS) is a national user facility jointly funded by the NIST Center for Neutron Research (NCNR) and the National Science Foundation (NSF) under Agreement No. DMR-2010792



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