



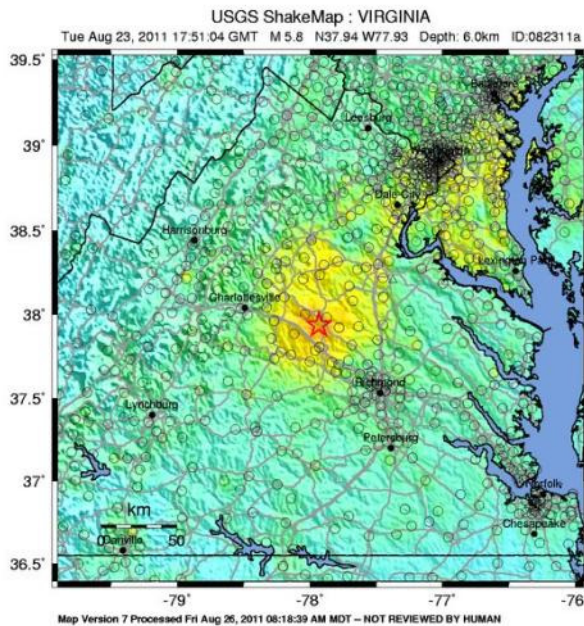
The U.S. Advanced Manufacturing Initiative

**Federal Resources and Opportunities
for Public/Private Partnerships**

Michael F. Molnar
Chief Manufacturing Officer
National Institute of Standards and Technology
US Department of Commerce

Moved family from “industrial heartland” late August

- 5.8 magnitude earthquake
- Hurricane Irene
- Welcome to Government Service!



National Parks Service



NASA, NOAA GOES Project

PERCEIVED SHAKING	Not felt	Weak	Light	Moderate	Strong	Very strong	Severe	Violent	Extreme
POTENTIAL DAMAGE	none	none	none	Very light	Light	Moderate	Moderate/Heavy	Heavy	Very Heavy
PEAK ACC.(%g)	<.17	.17-1.4	1.4-3.9	3.9-9.2	9.2-18	18-34	34-65	65-124	>124
PEAK VEL.(cm/s)	<0.1	0.1-1.1	1.1-3.4	3.4-9.1	9.1-16	16-31	31-60	60-116	>116
INSTRUMENTAL INTENSITY	I	II-III	IV	V	VI	VII	VIII	IX	X



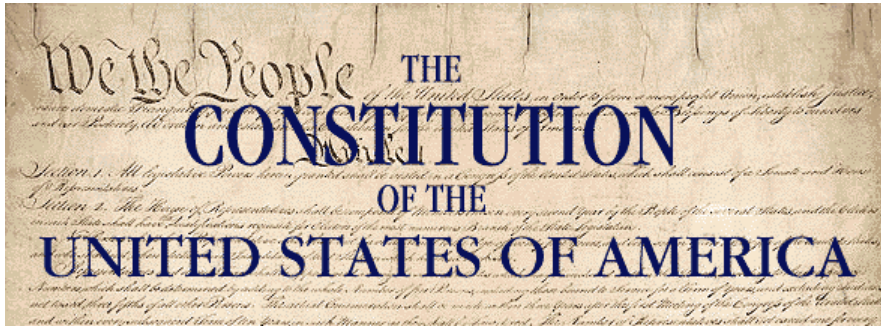
Agenda

- NIST overview and special role with manufacturing
- PCAST's Report to the President on Advanced Manufacturing
- The President's Advanced Manufacturing Partnership
- NIST activities supporting AMP
- Public/Private Partnerships - what YOU can do today



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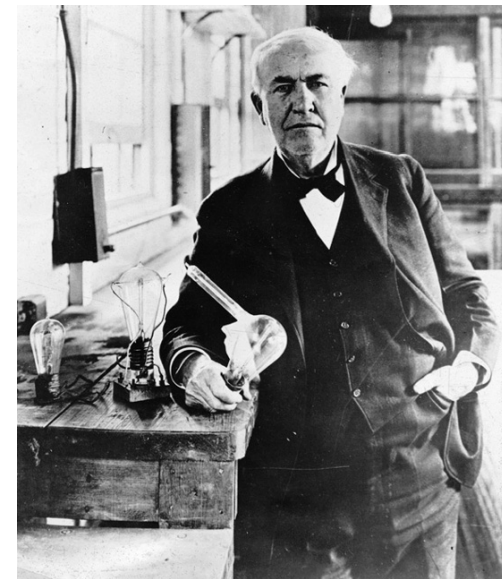
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Article I, Section 8: The Congress shall have the power to... *fix the standard of weights and measures*

National Bureau of Standards established by Congress in 1901

- Eight different “authoritative” values for the gallon
- No standards for nascent electrical industry
- American instruments sent abroad for calibration
- Consumer products and construction materials uneven in quality and unreliable

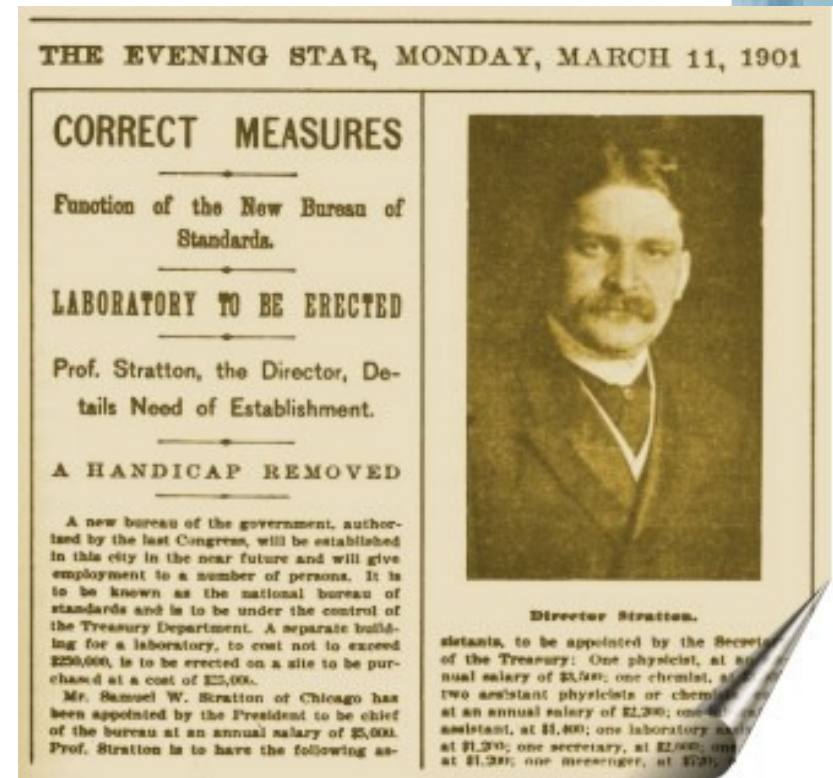


Estimated that 80% of global merchandise trade is influenced by testing and other measurement-related requirements of regulations and standards

“It is therefore the unanimous opinion of your committee that no more essential aid could be given to

- manufacturing
- commerce
- the makers of scientific apparatus
- the scientific work of Government
- schools, colleges, and universities

than by the establishment of the **institution** proposed in this bill.”



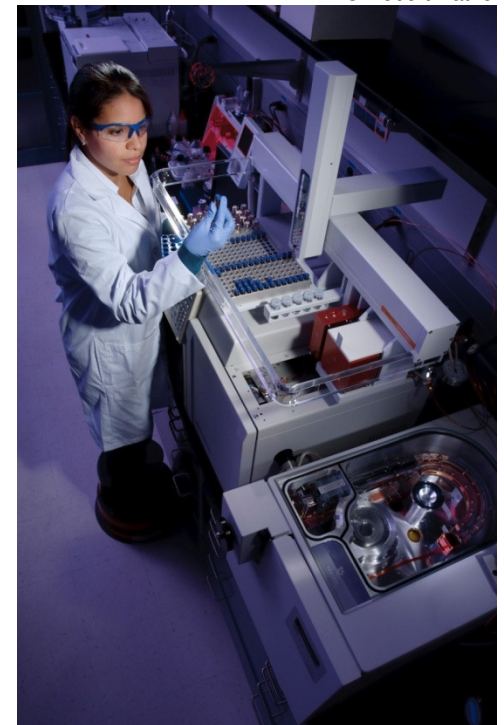
House Committee on Coinage, Weights and Measures, May 3, 1900, on the establishment of the **National Bureau of Standards (now NIST)**

The Congress finds and declares ...

- The future well-being of the United States economy depends on a strong manufacturing base and requires continual improvements in manufacturing technology, quality control, and techniques for ensuring product reliability and cost-effectiveness.
- Improvements in manufacturing and product technology depend on fundamental scientific and engineering research to develop
 - a) the precise and accurate measurement methods and measurement standards needed to improve quality and reliability, and
 - b) new technological processes by which such improved methods may be used in practice to improve manufacturing and to assist industry to transfer important laboratory discoveries into commercial products.

NIST Organic Act - 15 U.S.C 271, Section 1, 1988

© Robert Rathe

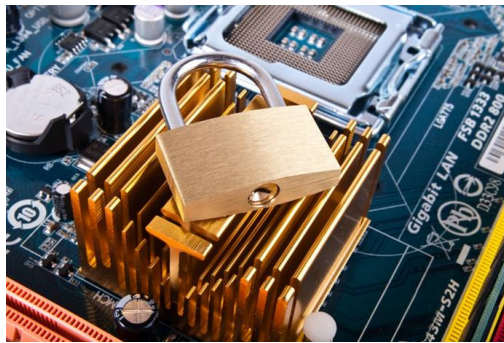


NIST's Unique Mission

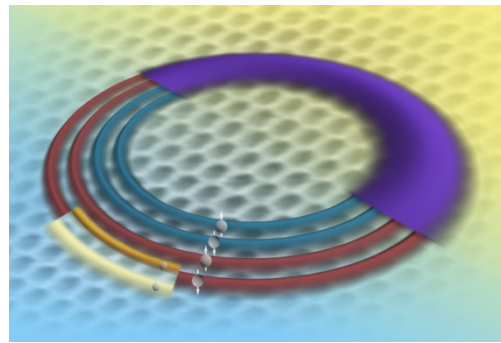
To promote U.S. innovation and industrial competitiveness by advancing measurement science, standards, and technology in ways that enhance economic security and improve our quality of life.

- Mission focus: Targeting Investments to Advance U.S. Innovation and Boost Economic Recovery
- Deep research expertise underpins technological innovation – e.g. lasers, memory, GPS, wireless
- Non-regulatory status enables important role as a convener that facilitates collaboration between industry and government

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Cybersecurity: Improved response to cyber threats



Nanomanufacturing: New measurement tools for advanced materials manufacturing



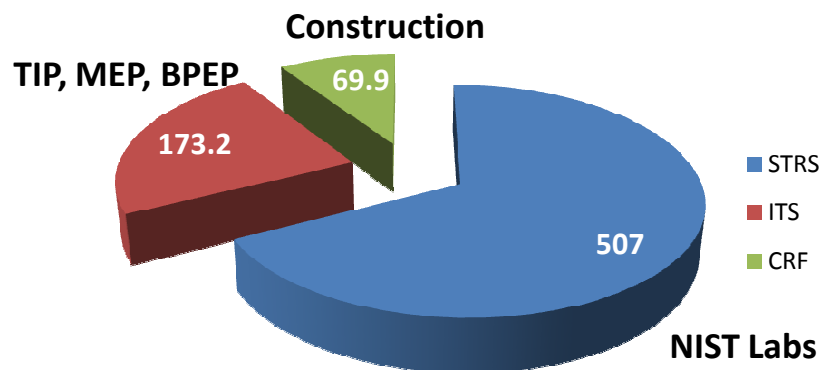
techbuzz.com/GM Autos

Energy: Measurements and standards for energy security

Major assets

- ~ 2800 federal employees
- ~ 2600 associates and facilities users/year
- ~ 1600 field staff in partner organizations (Manufacturing Extension Partnership)
- Two main locations, MD and CO
- Four collaborative Institutes (basic physics, biotech, quantum, marine)

FY 2011 – Total NIST \$750 M



Courtesy HDR Architecture, Inc./Steve Hall © Hedrich Blessing



©Geoffrey Wheeler



NIST's role in the President's Science and Innovation Agenda



NIST is strategically positioned to help the Nation improve its innovation performance and respond effectively and efficiently to national priorities.

NIST programs in support of Administration priorities

Presidential Priorities

- *Manufacturing*
- *Innovation and competitiveness*
- *Smart Grid*
- *Health IT*
- *Cyber-security*

NIST Strategic Priorities

- *Manufacturing*
- *Physical Infrastructure*
- *Energy*
- *Environment*
- *Health care*
- *Secure IT & Communications*



In Short... NIST and Manufacturing

- *NIST is Industry's National Laboratory*
- *Manufacturing is NIST's top priority*
- *NIST will be playing a major role in the upcoming Advanced Manufacturing Initiative*

Message to imX from Dr. Patrick Gallagher

*Under Secretary of Commerce for Standards and Technology
and Director of NIST*

NIST
**National Institute of
Standards and Technology**
U.S. Department of Commerce





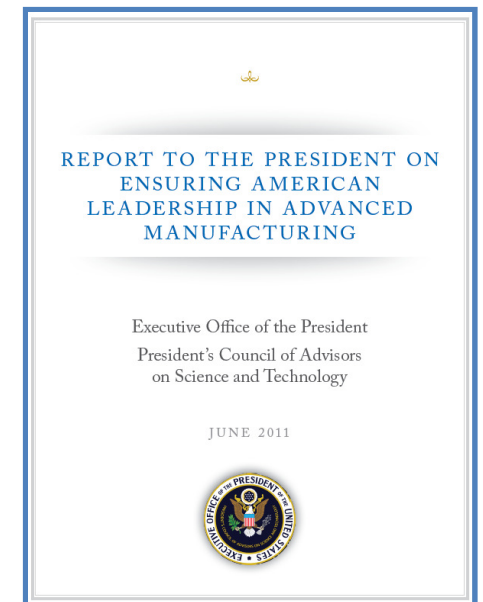
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REPORT TO THE PRESIDENT Ensuring American Leadership In Advanced Manufacturing

Executive Office of the President
President's Council of Advisors on
Science and Technology



Summary of Key Conclusions

- The United States is losing leadership in manufacturing
 - not just in low-tech industries and products and not just due to low wages abroad, but losing ground in the production of high-tech products, including those resulting from U.S. innovation and inventions, and in manufacturing-associated R&D.
- Other nations are investing heavily in advancing their manufacturing leadership, innovation systems, and R&D.
- The United States lags behind competitor nations in providing the business environment and skilled workforce needed for advanced manufacturing.
- A strong advanced manufacturing sector is essential to national security.
- Advanced manufacturing has the potential to create and retain high-quality jobs in the United States.



Summary of Key Conclusions (cont'd)

- The Nation's long-term ability to innovate and compete in the global economy greatly benefits from co-location of manufacturing and related R&D activities in the United States. The loss of these activities will undermine our capacity to invent, innovate, and compete in global markets.
- Federal investments in new technologies, shared infrastructure, and design tools have been crucial to the birth and growth of major new industries.
- Individual companies cannot justify the investment required to fully develop many important new technologies that will have spillover benefits or to create the full infrastructure needed to support manufacturing. Private investment must be complemented by public investment to overcome market failures. *Key opportunities include*
 - 1) *investing in the advancement of new technologies with transformative potential*
 - 2) *supporting shared infrastructure*
 - 3) *accelerating the manufacturing process through targeted support for new methods and approaches.*



Principles for Promoting Advanced Manufacturing in the US

(1) Create a fertile environment for innovation here.

- Encourage firms to locate R&D and manufacturing activities in the US through tax and business policies
- Support a robust basic research enterprise
- Ensure a supply of skilled workers, through policies that cultivate and attract high-skilled talent



Principles for Promoting Advanced Manufacturing in the US

(2) Invest to overcome market failures, to ensure new technologies are developed here and technology-based enterprises have the infrastructure to flourish here.

- Support applied research programs in most promising new technologies
- Co-invest in public/private partnerships to facilitate development of broadly-applicable technologies with transformative potential
- Develop and disseminate design methodologies that decrease the time and lower the barriers to make products
- Invest in shared technology infrastructure that would help U.S. companies improve their manufacturing



Recommendations

1) Launch a Federal Advanced Manufacturing Initiative

- Concerted, whole-of-government effort, led by DOC, DOD and DOE
- Report to President on priority needs for Federal investments, including:
 - Coordinated Federal support to academia and industry for applied research on new technologies and design methodologies
 - Development and dissemination of design methodologies
 - Shared facilities and infrastructure to help small and medium-sized firms compete globally
 - Public/Private Partnerships (PPPs) to advance such technologies through pre-competitive consortia

2) Improve Tax Policy

- Reform corporate income taxes, extend the R&D tax credit permanently and increase the rate to 17%, as advocated in the President's Innovation Strategy.

3) Support Research

- Strengthen research of three key science agencies: NSF, DOE Office of Science, NIST

4) Strengthen the Workforce

- Strengthen science, technology, engineering and mathematics (STEM) education





PCAST Recommended Critical Investments

1. Invest in **shared infrastructure facilities**, including Federal and university laboratories, which could be **easily accessed by small and medium-sized firms** and would facilitate significant productivity gains by allowing those companies to **rapidly prototype, customize, test and produce new products**;
2. Support the development of **advanced manufacturing processes that cut across multiple industry sectors** and could be used by an array of companies to dramatically reduce product development time and increase entrepreneurs' ability to design and transition their inventions into products made in the United States; and
3. Participate in **partnerships with industry and academia** that identify and invest in broadly-applicable, precompetitive, emerging technologies that have the potential to transform the manufacturing sector.

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- June 24, 2011 President launches Advanced Manufacturing Partnership (AMP)
- Public/private partnership with industry, universities and federal agencies to identify, fund, and promote manufacturing in emerging technology areas
- Specifically, includes:
 - National security industries
 - Materials Genome initiative
 - Next-generation robotics
 - Energy-efficient manufacturing
 - Includes NIST AMTech Program





AMP Overview

- A national effort bringing together industry, universities, and the federal government to invest in the emerging technologies that will create high quality manufacturing jobs and enhance our global competitiveness.
- AMP leverages existing programs and proposals, and invests more than \$500 million to jumpstart this effort.

Industry

- Allegheny Technologies
- Caterpillar
- Corning
- Dow Chemical
- Ford
- Honeywell
- Intel
- Johnson & Johnson
- Northrop Grumman
- Procter & Gamble
- Stryker

Government

- Department of Agriculture
- Department of Commerce
- Department of Defense
- Department of Energy
- Department of Homeland Security
- National Aeronautics and Space Administration
- National Institutes of Health
- National Science Foundation

Academia

- Massachusetts Institute of Technology
- Carnegie Mellon University
- Georgia Institute of Technology
- Stanford University
- University of California-Berkeley
- University of Michigan



AMP – Key Steps

Building domestic manufacturing capabilities in critical national security industries

Co-invest with industry in innovative technologies that will jumpstart domestic manufacturing capability essential to our national security and promote the long-term economic viability of critical U.S. industries.

Reducing the time to develop and deploy advanced materials

The Materials Genome Initiative, would invest more than \$100M in research, training and infrastructure to enable U.S. companies to discover, develop, manufacture, and deploy advanced materials at twice the speed that is possible today, at a fraction of the cost.

Investing in next-generation robotics

Invest \$70 million to support research in next-generation robots. These investments will help create the next generation of robots that will work closely with human operators – enhancing the capabilities of factory workers, healthcare providers, soldiers, surgeons and astronauts.

Developing innovative energy-efficient manufacturing processes

The Department of Energy will launch an effort to leverage invest \$120 million to develop innovative manufacturing processes and materials to enable companies to cut the costs of manufacturing, while using less energy.



AMP – Complementary Steps

Invest in the domestic manufacturing workforce

- Form a multi-university collaborative framework to educate and train workers in critical manufacturing skills
- Use the Department of Energy's National Training & Education Resource to educate and train a new generation of manufacturers

Invest in Innovation

- Explore new approaches to dramatically reduce – by up to a factor of 5 – the time required to design, build, and test manufactured goods to meet critical defense needs
- Define research opportunities and build a collaborative roadmap for identifying key technology priorities (manufacturers, universities, government agencies).
- Provide small and medium American companies access to highly valuable digital design tools through the Midwest Modeling and Simulation consortium
- Invest \$24M in FY11, in domestic manufacturing technologies that address urgent operational needs including improvements for transparent armor, stealth technology, and targeting systems
- Develop an online marketplace to increase domestic manufacturing capacity in industries critical to our national security by connecting U.S. manufacturers with product needs at DOD and other federal agencies.
- Develop an **advanced manufacturing technology consortium**, starting with \$12M in FY12, to identify public/private partnerships to tackle common technological barriers to the development of new products



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- **NIST activities supporting AMP**
 - NIST Laboratories and Services
 - Hollings Manufacturing Extension Partnership
 - Baldrige Performance Excellence Program
 - Technology Innovation Program
 - Advanced Manufacturing Technology Consortia (AMTech)
- Public/Private Partnerships - what YOU can do today



NIST Industry Programs

NIST Laboratories and Services

- Providing measurement solutions for industry and the Nation

Hollings Manufacturing Extension Partnership

- MEP's nationwide network of resources helping smaller manufacturers compete globally

Baldrige Performance Excellence Program

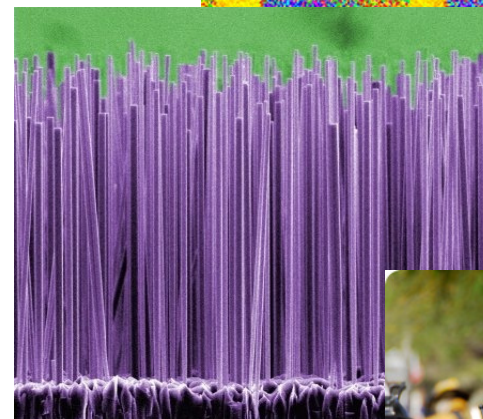
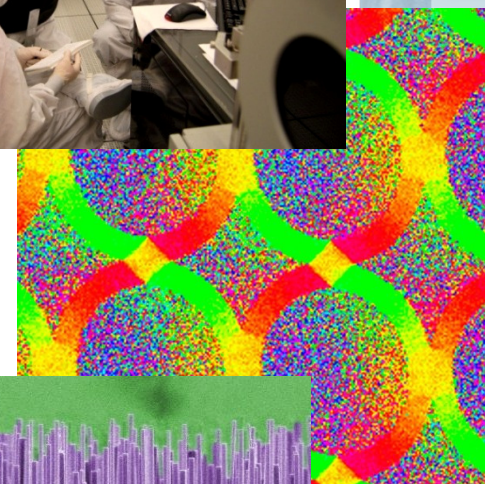
- Strengthening performance excellence in U.S. business

Technology Innovation Program

- Early stage transformative Technology Innovation Program (TIP) to meet key societal challenges

Advanced Manufacturing Technology Consortia

- AmTech supporting R&D in advanced manufacturing and strengthening US leadership in critical technologies



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Providing measurement solutions for industry and the Nation

Center for Nanoscale
Science and Technology

Engineering

Physical
Measurement

Information
Technology

NIST Center for
Neutron Research

Material
Measurement

NIST's Laboratory Programs address manufacturing needs that

- are cross-cutting
- touch all levels/phases of the manufacturing enterprise
- support entire Industry Sectors
- enable the emergence of new processes and products

For over a century, the measurement services programs of NIST have ensured the accuracy and reliability of nearly all measurements in the United States.

- U.S. Industry and the Consumer**

NIST distributes over 1,200 different Standard Reference Materials that assure the accuracy of millions of measurements made daily in manufacturing plants, industrial labs and medical clinics throughout the United States.



- Federal Agencies**

NIST measurement programs provide critical federal agencies such as the DoD, DoE, FAA, EPA, and NASA, with the measurement support necessary to carry out their mission.



- State Agencies**

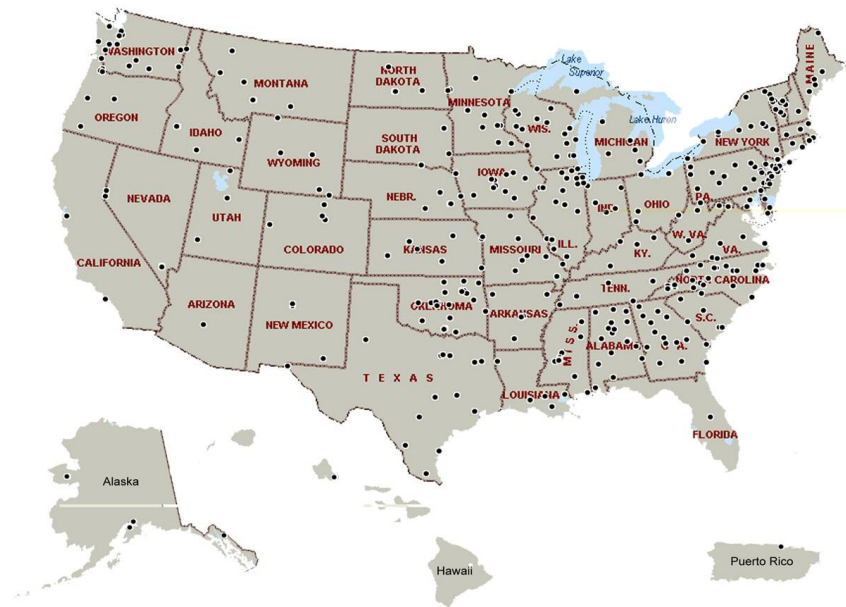
NIST calibrations are critical for all state weights and measures offices.





Manufacturing Extension Partnership

Providing small manufacturing companies the Training, Tools and Connections to ACCELERATE INNOVATION;
Leading to new opportunities in domestic & export markets



Today, 59 centers with ~ 400 field locations

- System-wide, Non-Federal staff is ~ 1,600
- Contracting with over 2,400 third party service providers

MEP Impact

- FY 2009 survey of MEP clients: \$8.4 B in increased/retained sales; 72,000 jobs created/retained

Performance-based Partnership Model – 1/3 Federal, 2/3 State and Industry (fees for services)

The nation's public/private partnership dedicated to performance excellence.

To improve the competitiveness and performance of U.S. organizations for the benefit of all U.S. residents, the Baldrige Performance Excellence Program is a customer-focused federal change agent that:

- Develops and disseminates evaluation criteria
- Manages the Malcolm Baldrige National Quality Award
- Promotes performance excellence
- Provides global leadership in the learning and sharing of successful strategies and performance practices, principles, and methodologies



TIP's Mission

- Assist United States businesses and institutions of higher education or other organizations, such as national laboratories and nonprofit research institutions
- Support, promote, and accelerate innovation in the United States through high-risk, high-reward research
- In areas of critical national need

America COMPETES Act (PL 110-69)

August 9, 2007



Funding Transformational Research for Critical National Needs



Advanced Manufacturing Technology Consortia (AMTech)

AMTech is Key part of President's Advanced Manufacturing Partnership

Support R&D in advanced manufacturing and strengthen long term US leadership in critical technologies leading to sustainable economic growth and job creation

- Convene key players on eliminating critical barriers to innovation, increasing efficiency of domestic innovation efforts and collapsing time scale to deliver new products and services based on scientific and technological advances
- Promotes the development of technology roadmaps and the formation of new, industry-led consortia to address critical, long-term industrial research needs.
- Consortia will develop road-maps of critical long-term industrial research needs as well as fund facilities, equipment and research at leading universities and government laboratories
- Based on NIST's experience with the Nanoelectronics Research Initiative (NRI) partnership with the Nation's semiconductor industry



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National Institute of
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U.S. Department of Commerce



AMTech Consortia

AMTech consortia envisioned to:

- Foster dialogue and create consensus on the top critical issues facing industry
- Catalyze and increase industry leadership and participation in R&D planning and investment
- Provide active portfolio management of long-term R&D investment against common platform technologies
- Accelerate knowledge and technology transfer between industry, academia, and government

TELL US HOW THIS SHOULD WORK!

NIST published a *Federal Register* notice on 7/22/2011, seeking information from the public about the best ways to structure AMTech consortia (<http://www.gpo.gov/fdsys/pkg/FR-2011-07-22/pdf/2011-07-22.pdf>)

Comments will be accepted by email only to AMtech@nist.gov by Sept. 20, 2011. All comments will be made publicly available.

**Announcing:
We are extending
response deadline
to October 20th**



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Opportunities for YOU today

- **US Manufacturing Image**
 - Help educate your local community and leaders
 - Consider open house/site tours for public, students
- **The President's Advanced Manufacturing Partnership**
 - Provide input on participation
 - AMP website launched shortly
 - Consider participating at AMP Regional Meetings
 - First meeting: October 14th, hosted by Georgia Tech
- **The Advanced Manufacturing Technology Consortia**
 - Provide input to the RFI by October 20th
 - How should AMTech be structured?
 - Who should be consortia members?
 - What criteria should be used for AMTech funding proposals?
 - How should performance and effectiveness be measured?





Any Questions?

Thank you

Mike Molnar

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Supplemental

Profiles of NIST Laboratories and Centers



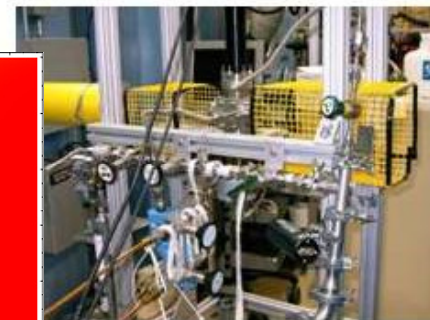
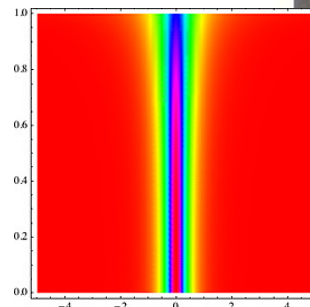
Physical Measurement Laboratory

Core Functions

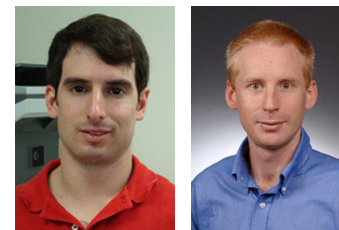
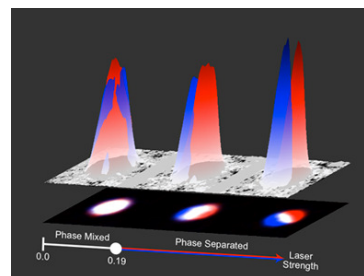
- Fundamental units
- Applied measurements
- Calibrations
- Metric program
- State weights & measures programs

Priorities and Future and Growth Areas

- Strengthened metrology
- Medical imaging
- GHG and Climate measurements
- Measurements to support advanced photovoltaics
- Science and engineering beyond Moore's Law



November, 2010: JQI Fellows Receive Presidential Early Career Awards for Scientists and Engineers (PECASE)



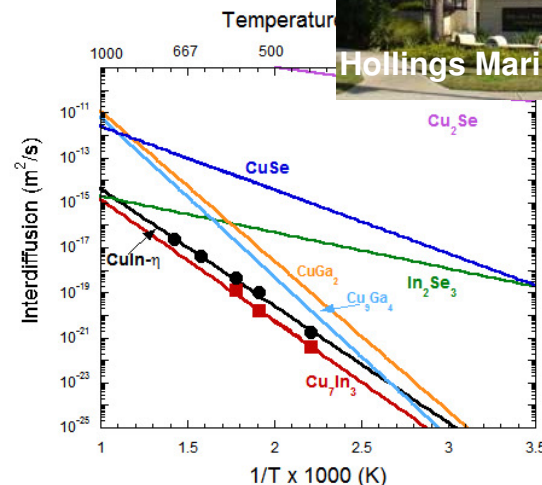
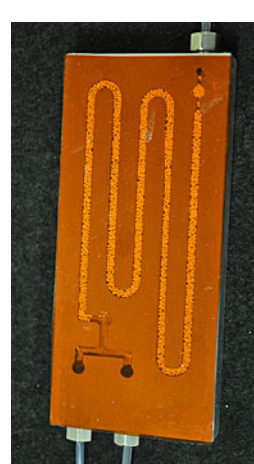
Edo Waks Ian Spielman

Core Functions

- Material composition & properties
- Validated methods & data
- Standard reference materials
- Laboratory accreditation

Priorities and Future Growth Areas

- Biopharmaceutical manufacturing
- GHG and climate measurements
- Environmental, health, and safety of nanotechnology-based products
- Food safety and nutrition
- Advanced materials for industry – modeling and simulation
- Nanomanufacturing

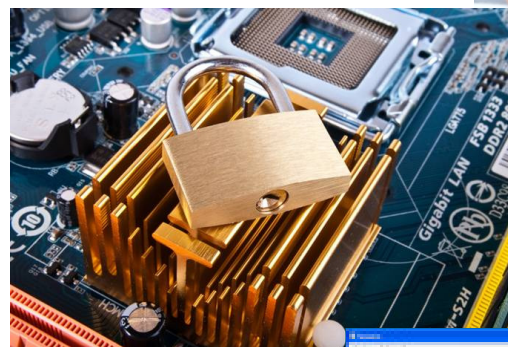


Core Functions

- IT Measurement, accreditation, and testing
- Mathematical and statistical analysis
- Modeling and simulation for measurement science
- IT standards development and deployment

Priorities and Future Growth Areas

- Cybersecurity
- Cloud computing
- Identity management
- Computer forensics
- Wireless communications
- Health IT



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Core Functions

- Building technologies
- Fire research
- Smart grid & energy technology
- Advanced manufacturing technology

Priorities and Future Growth Areas

- Sustainable manufacturing
- Net Zero energy, high- performance buildings
- Cyberphysical systems
- Smart grid
- Disaster resilient structures



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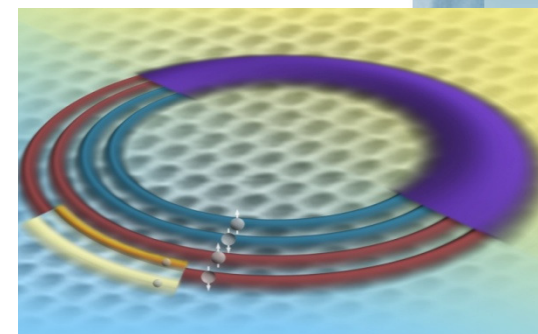
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Building Science Corporation

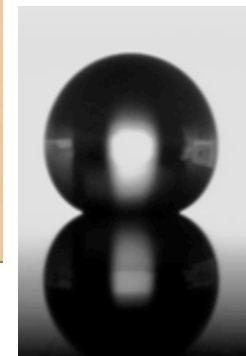
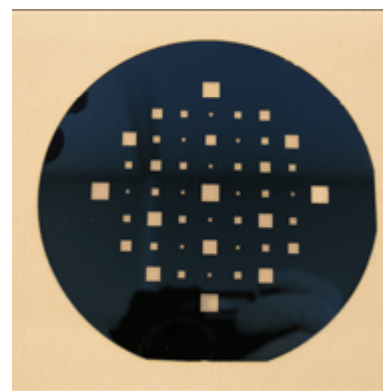
Core Functions

- Collaborative research & shared-access nanofabrication facility
- NanoFab established in 2007
- Large & growing industrial and academic use base



Priorities and Future Growth Areas

- Battery technology
- High-throughput measurement and imaging
- Future electronics
- NanoFab: Continued investment in state-of-the-commercial-art instrumentation



Core Functions

- Provide neutron measurement capability to US researchers by operating as a national user facility
- Serving 2300 Research Participants annually from industry, academia, and government agencies

Priorities and Future Growth Areas

- Complete the expansion of cold neutron measurement capacity & capability
- Biology & biotechnology
- Soft materials manufacturing
- Development of new neutron measurement techniques and application to technologically-relevant problems



Peering inside an operating hydrogen fuel cell

